Miniature Switches and Pilot lights

Ø12 A2 SeriesØ10 A1 SeriesØ8 A8 Series



Bright illumination face and snap-action switching.







• See website for details on approvals and standards.

Hole Size	Model	Function	Degree of Protection
	AL2	Illuminated Pushbuttons Momentary Maintained Pilot Light	IP65
ø12	AB2	Pushbuttons Momentary Maintained	— IP40 (IEC60529)
.40	AL1	Illuminated Pushbuttons Momentary Maintained Pilot Light	IP40
ø10	AB1	Pushbuttons Momentary Maintained	(IEC60529)
	AL8	Illuminated Pushbuttons Momentary Maintained Pilot Light	IP40
ø8	AB8	Pushbuttons Momentary Maintained	(IEC60529)

Ø12 A2 / Ø10 A1 / Ø8 A8 Series Miniature Pilot Lights

Bright illumination face and snap-action switching. 22 mm short body.

Contact Ratings (Contact Block)

Rated Insulation	on Voltage	250V		
Rated Thermal Current		3A		
Operating Volta	age (AC/DC)	24V	110V	220V
AC 50/60 Hz	Resistive Load	_	1.0A	0.5A
AC 50/60 HZ	Inductive Load	_	0.7A	0.5A
DC	Resistive Load	1.0A	0.2A	_
DC Inductive Load		0.7A	0.1A	_
Contact Materi	ial	Silver		

. Minimum applicable load: 5V AC/DC, 3 mA (applicable range may vary with operating conditions and load types)

Weight (Example)

\M:	A2 Series	4g (AL2M-M11, AL2M-P1, AB2M-M1)
Weight (approx.)	A1 Series	3g (AL1M-M11, AL1M-P1, AB1M-M1)
(αρριολ.)	A8 Series	2g (AL8M-M11, AL8M-P1, AB8M-M1)

Specifications

Operating To	emperature	-25 to +55°C (no freezing)				
Storage Ten	perature	-30 to +80°C (no freezing)				
Operating Humidity		45 to 85% RH (no condensation)				
Contact Resistance		50 mΩ maximum (initial value)				
Insulation R	esistance	100 MΩ minimum (500V DC megger)				
Dielectric Strength	Switch Unit	Between live and dead metal parts: 2,000V AC, 1 minute Between terminals of different poles: 2,000V AC, 1 minute Between terminals of the same pole: 1,000V AC, 1 minute Between contact and lamp terminals: 1,500V AC, 1 minute				
	Illumination Unit	Between live part and ground: 2,000V AC, 1 minute				
Vibration Re	sistance	Damage limits, Operating extremes: 5 to 55 Hz, amplitude 0.75 mm				
Shock Resis	tance	Damage limits: 500 m/s² (50G) Operating extremes: 200 m/s² (20G)				
Mechanical (minimum o		Momentary: 200,000 operations Maintained: 100,000 operations				
Electrical Durability (minimum operations)		Momentary: 100,000 operations Maintained: 50,000 operations (Switching frequency 1200 operations/h)				
Degree of P	rotection (*1)	IP40, IP65 (IEC 60529)				

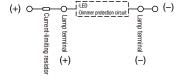
^{*1)} IP65: A2 series only

LED Lamp Ratings (LAD-S)

Rated Current	20 mA			
Built-in LED Part No.	LAD-SRN	LAD-SGN	LAD-SAN	LAD-SJWN
Lamp Base	Exclusive for A series			
Forward Voltage (Vf) (nominal)	2.0V	2.9V	2.0V	2.7V
Reverse Voltage (Vr)	4V			
Illumination Color	R	G	AG	JW
LED Lamp Color	Red clear	Green clear	Amber clear	White diffused
Applicable Lens Color	Red (R)	Green (G)	Amber (A)	Yellow (Y) / Pure white (JW)
LED Lamp Life (reference value)	Approx. 50,000 hours (The illun	ninance reduces to 50% of the in	itial intensity when used on co	omplete DC.)
Operating Voltage & External	5V DC: 150Ω, 0.5W			
Current-limiting Resistor	6V DC: 200Ω, 0.5W			
(recommended value)	12V DC: 510Ω, 0.75W			
(Note)	24V DC: 1.1 kΩ, 0.75W			
Internal Circuit		(+) O————————————————————————————————————	ction circuit —O (—)	

When LED lamps are used on voltages other than the above, external resistor value R is determined by the following formula: $R = (operating \ voltage - Vf) / If$

• LED lamps do not have a current-limiting resistor, and external resistors of recommended values for each voltage must be provided. Connect a current-limiting resistor in series, otherwise LED lamps will be damaged. Because no protection diode is contained, ensure the correct polarity is observed.



APEM Control Boxes Emergency Stop Switches Enabling Switches Safety Products Relays & Sockets Circuit Protectors **Power Supplies** LED Illumination Controllers Operator Sensors AUTO-ID

> Flush Silhouette ø16 ø22 ø30

Pilot Lights

AP22

Control Boxes Emergency Enabling Switches Safety Products **Explosion Proof** Terminal Blocks Relays & Sockets Circuit Protectors **Power Supplies** LED Illumination Controllers Operator Interfaces Sensors AUTO-ID

Flush Silhouette

HW1Z AP22

LD6A

ø16 ø22

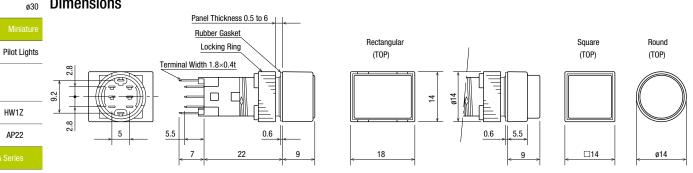
ø12 A2 Series Illuminated Pushbuttons & Pilot Lights

Package Quantity: 1

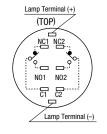
				Par	t No.		LED Lamp
	Shape	Operation	Contact	IP40	IP65	② Lens Color Code	Part No., Rated Current (External Resistor Recommended Value)
И	Round AL2M	Momentary	SPDT	AL2M-M112	AL2M-M11P2		
& 'S	3	Womentary	DPDT	AL2M-M212	AL2M-M21P2		
s y		Maintained	SPDT	AL2M-A11@	AL2M-A11P②		
s g		wamameu	DPDT	AL2M-A21②	AL2M-A21P②		
S		Pilot Light	_	AL2M-P1②	AL2M-P1P2		D 14D 0DW
s — of	Square AL2Q	Momentary	SPDT	AL2Q-M112	AL2Q-M11P2	Specify a color code in	R: LAD-SRN G: LAD-SGN Y/JW: LAD-SJWN
 S		Wiomentary	DPDT	AL2Q-M21②	AL2Q-M21P2	place of ② in the Part No.	A: LAD-SAN Rated Current: 20 mA
S S		Maintained	SPDT	AL2Q-A11@	AL2Q-A11P2	G: green Y: yellow	
it s		Wallialieu	DPDT	AL2Q-A21②	AL2Q-A21P2	A: amber JW:pure white	5V DC: 150Ω, 0.5W 6V DC: 200Ω, 0.5W
s s		Pilot Light	_	AL2Q-P1@	AL2Q-P1P2	J Sw.pure writte	12V DC: 510Ω, 0.75W 24V DC: 1.1 kΩ, 0.75W
n l	Rectangular AL2H	Momentary	SPDT	AL2H-M112	AL2H-M11P2		24v bo. 1.1 kiz, 0.75w
S	The state of the s	Womentary	DPDT	AL2H-M212	AL2H-M21P2		
or s		Maintained	SPDT	AL2H-A11②	AL2H-A11P2		
s		Maintained	DPDT	AL2H-A21②	AL2H-A21P2		
D	•	Pilot Light	_	AL2H-P1②	AL2H-P1P2		

- LED lamps do not have a current-limiting resistor. Connect a current-limiting resistor in series, otherwise LED lamps will be damaged.
- External current-limiting resistor is not necessary when an optional socket with built-in resistor is used (see B-383).
- AP2M series pilot lights (round bezel only) with built-in current-limiting resistors are also available.
- · Pilot lights are not CCC certifed.

Dimensions

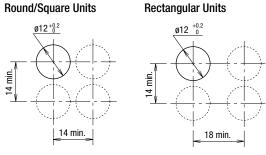


Terminal Arrangement



SPDT has NC1, NO1, and C1 only.

Mounting Hole Layout



Note: Determine mounting centers to ensure easy operation.

Control Boxes Emergency Stop Switches Enabling Switches Safety Products **Explosion Proof** Terminal Blocks Relays & Sockets Circuit Protectors Power Supplies LED Illumination Controllers Operator Interfaces Sensors AUTO-ID

Flush Silhouette

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Pilot Lights

HW1Z

AP22

LD6A

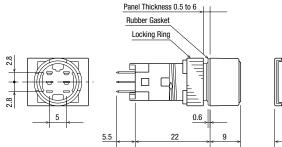
ø12 A2 Series Pushbuttons

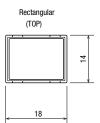
Package Quantity: 1

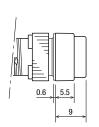
Chana	Dutton Ctule	Operation	Contact	Р	Part No.	0-1 0- d- @@
Shape	Button Style	Operation	Contact	IP40	IP65	Color Code ①②
Round		Mamantary	SPDT	AB2M-M1①	AB2M-M1P①	B: black
AB2M Button	Button	Momentary	DPDT	AB2M-M2①	AB2M-M2P①	G: green R: red
		Maintained	SPDT	AB2M-A1①	AB2M-A1P①	S: blue W: white
		Maintaineu	DPDT	AB2M-A21	AB2M-A2P①	Y: yellow
		Momentary	SPDT	AB2M-M1L2	AB2M-M1PL ²	A: amber
	Lens	Williary	DPDT	AB2M-M2L2	AB2M-M2PL2	G: green R: red
	Lens	Maintained	SPDT	AB2M-A1L ²	AB2M-A1PL②	W: white
		Maintaineu	DPDT	AB2M-A2L2	AB2M-A2PL②	Y: yellow
Square		Momentary	SPDT	AB2Q-M1①	AB2Q-M1P①	B: black G: green
AB2Q	Button	Williary	DPDT	AB2Q-M2①	AB2Q-M2P①	R: red
		Maintained	SPDT	AB2Q-A1①	AB2Q-A1P①	S: blue W: white
		ivianitanicu	DPDT	AB2Q-A2①	AB2Q-A2P①	Y: yellow
		Momentary	SPDT	AB2Q-M1L2	AB2Q-M1PL2	A: amber
	Lens	Williary	DPDT	AB2Q-M2L2	AB2Q-M2PL2	G: green R: red
	Lens	Maintained	SPDT	AB2Q-A1L@	AB2Q-A1PL@	W: white
		Maintaineu	DPDT	AB2Q-A2L2	AB2Q-A2PL@	Y: yellow
Rectangular		Momentary	SPDT	AB2H-M1①	AB2H-M1P①	B: black
AB2H	Button	Williary	DPDT	AB2H-M2①	AB2H-M2P①	G: green R: red
	Button	Maintained	SPDT	AB2H-A1①	AB2H-A1P①	S: blue W: white
		iviaiiitaiiieu	DPDT	AB2H-A2①	AB2H-A2P①	Y: yellow
		Momontary	SPDT	AB2H-M1L ²	AB2H-M1PL ²	A: amber
	Lens	Momentary		AB2H-M2L2	AB2H-M2PL②	G: green R: red
	LGIIS	Maintained	SPDT	AB2H-A1L②	AB2H-A1PL②	W: white
		iviaiiitaiiieu	DPDT	AB2H-A2L2	AB2H-A2PL②	Y: yellow

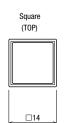
[•] Specify a color code in place of ① or ② in the Part No.

Dimensions



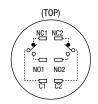








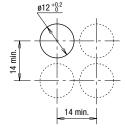
Terminal Arrangement

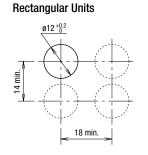


SPDT has NC1, NO1, and C1 only.

Mounting Hole Layout

Round/Square Units





Note: Determine mounting centers to ensure easy operation.

ø12 A2 Series Accessories

Lig	Shape	l N	/laterial	Part No.	Part No.	Quantity		Remarks		
ights	Locking Ring Wrench	Metal (nickel-plat	ed brass)	MT-002	MT-002	1	l	U	hten the locking ring when installing the nto a panel.	
APEM	60									
Switches & Pilot Lights	Switch Guard		For round/ square unit	AL-K2	AL-K2	1		•	protection: IP40 otect pushbuttons	
Emergency top Switches		90° open	For rectangular	AL-KH2	AL-KH2	1	fı	rom inadv	retrent operation. For dimensions. (remains 90° open)	
Enabling Switches										
fety Products	Socket	Solder Term	ninal	AL-C2	AL-C2	1	• 8	Snaps on the rear of the A2 series.		
minal Blocks		PC Board Te	erminal	AL-C2V	AL-C2V	1	(:	see B-384	<mark>1</mark> for dimensions)	
Circuit Protectors	Socket with Built-in Resistor		5V DC	AL-C21	AL-C21	1		Blue	A current limiting resistor is contained, eliminating the need for external resistors. We are in the solution of the	
wer Supplies							Se Se		When using the socket with a built-in resistor, make sure that the	
Illumination		Solder Terminal	12V DC	AL-C23	AL-C23	1	Socket Bottom Color	Yellow	continuous current is 1A maximum and the operating temperature	
Controllers							ket		is –25 to +40°C. In collective mounting, keep center-to center-	
Operator Interfaces Sensors			24V DC	AL-C24	AL-C24	1	Soc	Red	spacing of 20 mm or more between adjacent units in consideration of	
									built-in resistor heating.See B-384 for dimensions.	
AUTO-ID sh Silhouette	Terminal Cover	Nylon		AL-V2	AL-V2PN10	10	in • Te	to the ter	ng the terminals, insert the lead wires minal cover holes before soldering. over is not attached and must be	
ø16	Dust Cover									
ø22	① ② ③	① For roun	d units	AL-D2	AL-D2	1	in	istalled, re	nting the units with the dust covers efer to mounting hole layout on <mark>B-384</mark> . temperature: –10 to +55°C	
ø30 Miniature	ÖÖÖ	② For squa	re units	AL-DQ2	AL-DQ2	1	• N Fi	laterial ront part:	Elastomer (transparent)	
Pilot Lights		③ For recta	angular units	AL-DH2	AL-DH2	1	• S		Polypropylene (black) for dimensions and mounting hole	
	Mounting Hole Plug									
	J J A A Mag	Nitter of the	(1-11-)	AL DO	AL DODUCE	_			and the IDOS	
HW1Z		Nitryl rubbe	er (diack)	AL-B2	AL-B2PN05	5	ט•)	egree of p	protection: IP65	

Ordering

Package

Stop

Safety

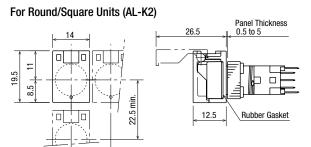
Explo

Relays Powe

LED III

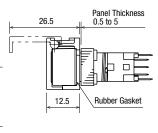
AP22

Switch Guard



For Rectangular Units (AL-KH2) 19.5 8.5 22.5 lο

19 min.



Terminal Arrangement

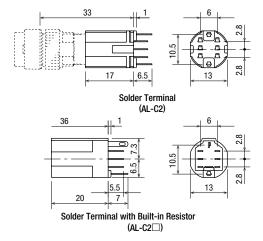
Lamp Terminal (+)

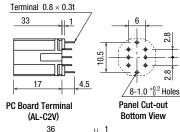
(TOP)

Socket

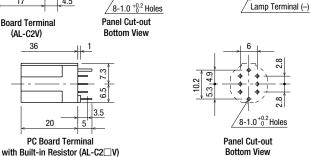
(AL-C2, AL-C2V, AL-C2□)

15 min.



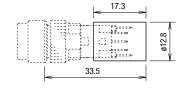


PC Board Terminal



Terminal Cover

(AL-V2)



When wiring the terminals, insert the lead wires into the Note: terminal cover holes before soldering.

Dust Cover

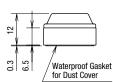
For Round Units (AL-D2)



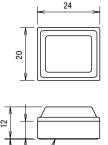






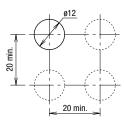


For Rectangular Units (AL-DH2)

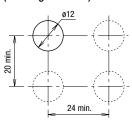


Waterproof Gasket

Mounting Hole Centers (Round Units, Square Units)



(Rectangular Units)



Determine mounting centers to ensure easy operation.

APEM

Control Boxes

Emergency Stop Switches Enabling

Safety Products

Switches

Explosion Proof

Terminal Blocks

Relays & Sockets

Circuit Protectors

Power Supplies

LED Illumination

Controllers

Operator Interfaces

Sensors

AUTO-ID

Flush Silhouette

ø16

ø22 ø30

Pilot Lights

HW1Z

AP22

Specification

ø12 A2 Series Maintenance Parts

Shape

place of

place of

Color Code ①②

Package Quantity

Ordering Part No.

hts	Marking Plate	Round		AL2M-W	AL2M-WPN05				
APEM		Square		AL2Q-W	AL2Q-WPN05	5	White		
Switches & Pilot Lights		Rectangular		AL2H-W	AL2H-WPN05				
Control Boxes	Lens Unit								
Emergency Stop Switches	Lens onit		Round	AL2M-LK1-2	AL2M-LK1-@PN02				
Enabling		For IP40 units	Square	AL2Q-LK1-2	AL2Q-LK1-@PN02	2			
Switches Safety Products			Rectangular	AL2H-LK1-2	AL2H-LK1-@PN02		Specify a color code in p in the Part No. A: amber G: green R: red W: white		
Explosion Proof	of s		Round	AL2M-LK2-2	AL2M-LK2-②				
Terminal Blocks		For IP65 illuminated pushbuttons	Square AL2Q-	AL2Q-LK2-②	AL2Q-LK2-②				
Relays & Sockets		,	Rectangular	AL2H-LK2-②	AL2H-LK2-②				
Circuit				Rou	Round	AL2M-LK3-2	AL2M-LK3-②	1	Y: yellow
Protectors		For IP65 pilot lights	Square	AL2Q-LK3-②	AL2Q-LK3-②				
Power Supplies			Rectangular	AL2H-LK3-②	AL2H-LK3-②				
LED Illumination	Button Unit		Round	AB2M-BK1-①	AB2M-BK1-①PN02		- Crasify a calculated in a		
Controllers	And the order	For IP40	Square	AB2Q-BK1-①	AB2Q-BK1-①PN02	2	 Specify a color code in p in the Part No. 		
Operator Interfaces		pushbuttons				_			
Sensors			Rectangular	AB2H-BK1-①	AB2H-BK1-①PN02		B: black G: green		
AUTO-ID	sure sales when		Round	AB2M-BK2-①	AB2M-BK2-①		R: red		
		For IP65 pushbuttons	Square	AB2Q-BK2-①	AB2Q-BK2-①	1	S: blue W: white		
			Rectangular	AB2H-BK2-①	AB2H-BK2-①		Y: yellow		

Part No.

Flush Silhouette

ø16

ø22

ø30

Pilot Lights

HW1Z

AP22

Control Boxes Emergency Stop Switches Enabling Switches Safety Products **Explosion Proof** Terminal Blocks Relays & Sockets Circuit Protectors Power Supplies LED Illumination Controllers Operator Interfaces Sensors AUTO-ID

Flush Silhouette

ø16

ø22 ø30

Pilot Lights

HW1Z

AP22

LD6A

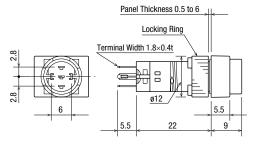
ø10 A1 Series Illuminated Pushbuttons & Pilot Lights

Package Quantity: 1

			Dort No		LED Lamp
Shape	Operation	Contact	Part No.	② Lens Color Code	LED Lamp Part No., Rated Current (External Resistor Recommended Value)
Round AL1M	Momentary	SPDT	AL1M-M11②		
	Maintained	SPDT	AL1M-A11②		
	Pilot Light	_	AL1M-P1②		
Square AL1Q	Momentary	SPDT	AL1Q-M112	Specify a color code in place of ② in the Part No.	R: LAD-SRN G: LAD-SGN Y/JW: LAD-SJWN A: LAD-SAN
	Maintained	SPDT	AL1Q-A11②	R: red G: green Y: yellow A: amber	Rated Current: 20 mA 5V DC: 150Ω, 0.5W
	Pilot Light	_	AL1Q-P1@	JW:pure white	6V DC: 150Ω, 0.5W 6V DC: 200Ω, 0.5W 12V DC: 510Ω, 0.75W 24V DC: 1.1 kΩ, 0.75W
Rectangular AL1H	Momentary	SPDT	AL1H-M11②		
	Maintained	SPDT	AL1H-A11②		
	Pilot Light	_	AL1H-P1②		

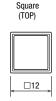
- LED lamps do not have a current-limiting resistor. Connect a current-limiting resistor in series, otherwise LED lamps will be damaged.
- AP1M series pilot lights (round bezel only) with built-in current-limiting resistor are also available.
- Pilot lights are not CCC certifed.

Dimensions



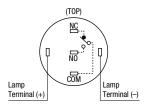
Terminal Arrangement (bottom view)

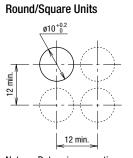


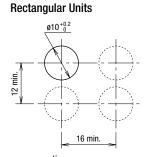




Mounting Hole Layout







Note: Determine mounting centers to ensure easy operation.

All dimensions in mm.

Download catalogs and CAD from http://apac.idec.com

ø16 ø22

HW1Z AP22

LD6A

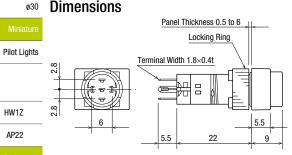
ø10 A1 Series Pushbuttons

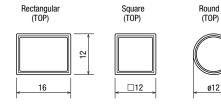
Package Quantity: 1

Lights	Shape	Button Style	Operation	Contact	Part No. IP40	Color Code ①②
	Round AB1M		Momentary	SPDT	AB1M-M1①	B black G: green R: red
APEM Switches & Pilot Lights		Button	Maintained	SPDT	AB1M-A1 ①	S: blue W: white Y: yellow
Control Boxes Emergency		Long	Momentary	SPDT	AB1M-M1L②	A: amber G: green R: red
Stop Switches Enabling Switches		Lens	Maintained	SPDT	AB1M-A1L②	W: white Y: yellow
Safety Products Explosion Proof	Square AB1Q		Momentary	SPDT	AB1Q-M1①	B black G: green R: red
Terminal Blocks Relays & Sockets		Button	Maintained	SPDT	AB1Q-A1①	S: blue W: white Y: yellow
Circuit Protectors			Momentary	SPDT	AB1Q-M1L②	A: amber G: green
Power Supplies LED Illumination		Lens	Maintained	SPDT	AB1Q-A1L@	R: red W: white Y: yellow
Controllers	Rectangular AB1H	_	Momentary	SPDT	AB1H-M1①	B black G: green R: red
Interfaces Sensors		Button	Maintained	SPDT	AB1H-A1①	S: blue W: white Y: yellow
AUTO-ID			Momentary	SPDT	AB1H-M1L2	A: amber G: green
Flush Silhouette		Lens	Maintained	SPDT	AB1H-A1L②	R: red W: white Y: yellow

[•] Specify a color code in place of ① or ② in the Part No.

Dimensions

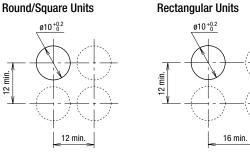




Terminal Arrangement (bottom view)



Mounting Hole Layout



Determine mounting centers to ensure easy operation.

ø10 A1 Series Accessories

Shape		Vlaterial	Part No.	Ordering No.	Package Quantity	Remarks					
Locking Ring Wrench	Metal (nickel-plated brass)		MT-003	MT-003	1	Used to tighten the locking ring when installing the A1 series into a panel.	APEM Switch				
Switch Guard	00% anan	For round/ square unit	AL-K1	AL-K1	1	Used to protect pushbuttons from inadvertent operation. See B-389 for dimensions.	Pilot Li				
	90° open For rectangular unit		For rectangul		For rectangula		AL-KH1	AL-KH1	1	(remains 90° open)	Stop Sv Enablin Switch
Socket	Solder Terr	ninal	AL-C1	AL-C1	1	Snaps on the rear of the A1 series. (see B-389 for dimensions)	Safety				
	PC Board T	PC Board Terminal		AL-C1V	1		Termin				
Terminal Cover	Nylon		AL-V1	AL-V1PN10	10	When wiring the terminals, insert the lead wires into the terminal cover holes before soldering. Terminal cover is not attached and must be ordered separately.	Circuit Protect Power				
Mounting Hole Plug	Nitryl rubb	er (black)	AL-B1	AL-B1PN05	5	Degree of protection: IP65 Output Degree of protection: IP65	Control Operate Interface Sensor: AUTO-I				

ol Boxes

Products

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Supplies llumination

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Flush Silhouette

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Pilot Lights

HW1Z

AP22

Control Boxes Emergency Stop Switches

Safety Products

Explosion Proof

Terminal Blocks Relays & Sockets

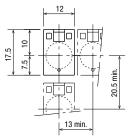
Enabling Switches

ø10 A1 Series Dimensions

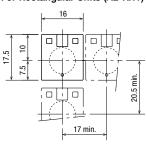
All dimensions in mm.

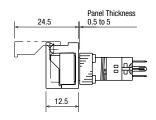
Switch Guard

For Round/Square Units (AL-K1)

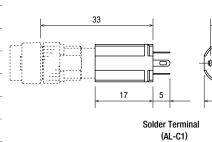


For Rectangular Units (AL-KH1)





Socket (AL-C1, AL-C1V)



33 17 **PC Board Terminal** (AL-C1V)

 $\underline{\text{Terminal 0.8} \times \text{0.3t}}$

7.3 5-1.0 +0.2 Holes (PC Board Terminal

Mounting Hole Layout)

Terminal Arrangement NO COM Lamp Lamp Terminal (–) (Bottom View)

Power Supplies LED Illumination

Circuit

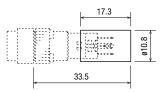
Protectors

Controllers

Operator Interfaces

Sensors AUTO-ID

Terminal Cover



When wiring the terminals, insert the lead wires into the terminal cover holes before soldering.

ø10 A1 Series Maintenance Parts

Shape		Part No.	Ordering No.	Package Quantity	Color Code ①②
Marking Plate	Round	AL1M-W	AL1M-WPN05		
	Square	AL1Q-W	AL1Q-WPN05	5	White
	Rectangular	AL1H-W	AL1H-WPN05		
Lens Unit	Round	AL1M-LK1-②	AL1M-LK1-@PN02		Specify a color code in place of ② in the
	Square	AL1Q-LK1-②	AL1Q-LK1-@PN02	2	Part No. A (amber), G (green), R (red)
	Rectangular	AL1H-LK1-②	AL1H-LK1-@PN02		W (white), Y (yellow)
Button Unit	Round	AB1M-BK1-①	AB1M-BK1-①PN02		Specify a color code in place of ① in the Part No. B (black), G (green), R (red)
	Square	AB1Q-BK1-①	AB1Q-BK1-①PN02		
	Rectangular	AB1H-BK1-①	AB1H-BK1-①PN02		S (blue), W (white), Y (yellow)

Flush Silhouette

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ø22

ø30

Pilot Lights

HW1Z AP22

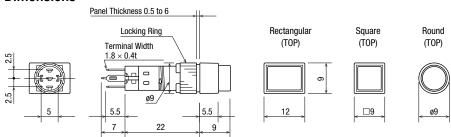
ø8 A8 Series Illuminated Pushbuttons & Pilot Lights

Package Quantity: 1

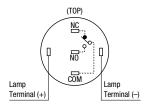
			·		r dorage duarity. I	
			Part No.		LED Lamp	t Lights
Shape	Operation	Contact	IP40	② Lens Color Code	Part No., Rated Current (External Resistor Recommended Value)	hts
Round AL8M	Momentary	SPDT	AL8M-M112			APEM
						Switches & Pilot Lights
	Maintained	SPDT	AL8M-A112			Control Boxes
						Emergency Stop Switches
	Pilot Light	_	AL8M-P1②			Enabling Switches
Square				0	R: LAD-SRN	Safety Products
AL8Q	Momentary	SPDT	AL8Q-M112	Specify a color code in place of ② in the Part No.	G: LAD-SGN Y/JW: LAD-SJWN A: LAD-SAN	Explosion Proof
						Terminal Blocks
	Maintained	SPDT	AL8Q-A11@	R: red G: green	Rated Current: 20 mA	Relays & Sockets
	Pilot Light	_	AL8Q-P1(2)	Y: yellow A: amber	5V DC: 150Ω, 0.5W 6V DC: 200Ω, 0.5W	Circuit Protectors
	J. J.		1.204 1 1 9	JW:pure white	12V DC: 510Ω, 0.75W 24V DC: 1.1 kΩ, 0.75W	Power Supplies
Rectangular AL8H	Momentary	SPDT	AL8H-M112		,	LED Illumination
						Controllers
	Maintained	SPDT	AL8H-A11@			Operator Interfaces
						Sensors
	Pilot Light	_	AL8H-P1②			AUTO-ID

- LED lamps do not have a current-limiting resistor. Connect a current-limiting resistor in series, otherwise LED lamps will be damaged.
- AP8M series pilot lights (round bezel only) with built-in current-limiting resistor are also available.
- Pilot lights are not CCC certified.

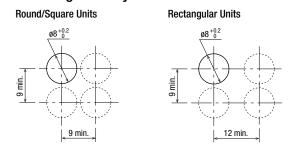
Dimensions



Terminal Arrangement



Mounting Hole Layout



Determine mounting centers to ensure easy operation.

All dimensions in mm.

Flush Silhouette

ø16

ø22

ø30

Pilot Lights

HW1Z

AP22

Control Boxes

Emergency
Stop Switches
Enabling
Switches

Safety Products

Explosion Proof

Terminal Blocks

Relays & Sockets

Circuit
Protectors

Power Supplies

LED Illumination

Controllers

Operator

ø8 A8 Series Pushbuttons

Package Quantity: 1

Button Style	Operation	Contact	Part No.	Color Code ①②
	<u> </u>		IP40	30.0. 30.0 3 3
Rutton	Momentary	SPDT	AB8M-M1①	B black G: green R: red
Button	Maintained	SPDT	AB8M-A1①	S: blue W: white Y: yellow
Lene	Momentary	SPDT	AB8M-M1L②	A: amber G: green R: red
LONG	Maintained	SPDT	AB8M-A1L@	W: white Y: yellow
Rutton	Momentary	SPDT	AB8Q-M1①	B black G: green R: red
Dutton	Maintained	SPDT	AB8Q-A1①	S: blue W: white Y: yellow
Lens	Momentary	SPDT	AB8Q-M1L②	A: amber G: green R: red
	Maintained	SPDT	AB8Q-A1L②	W: white Y: yellow
Button	Momentary	SPDT	AB8H-M1①	B black G: green R: red
	Maintained	SPDT	AB8H-A1①	S: blue W: white Y: yellow
Lens	Momentary	SPDT	AB8H-M1L②	A: amber G: green R: red
	Maintained	SPDT	AB8H-A1L②	W: white Y: yellow
	Button	Button Maintained Momentary Momentary Maintained Momentary Maintained	Button Maintained SPDT Momentary SPDT Momentary SPDT Momentary SPDT Maintained SPDT Momentary SPDT	Button Momentary SPDT AB8M-M1① Momentary SPDT AB8M-A1① Momentary SPDT AB8M-A1L② AB8M-A1L② Momentary SPDT AB8Q-M1① Maintained SPDT AB8Q-A1① Momentary SPDT AB8Q-A1L② Momentary SPDT AB8H-M1① Momentary SPDT AB8H-M1① Momentary SPDT AB8H-A1① Momentary SPDT AB8H-M1① AB8H-A1①

Flush Silhouette

Sensors AUTO-ID

- ø16 ø22
- ø30

Pilot Lights

HW1Z AP22

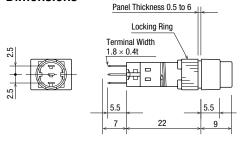
A Sorios

LD6A

• Specify a color code in place of ① or ② in the Part No.

 \bullet Lens style buttons can be used with marking plate and film.

Dimensions







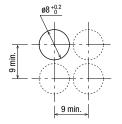


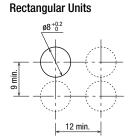
Terminal Arrangement (bottom view)



Mounting Hole Layout

Round/Square Units





Note: Determine mounting centers to ensure easy operation.

ø8 A8 Series Accessories

Shape		Material	Part No.	Ordering Part No.	Package Quantity	Remarks	ot Lights
Locking Ring Wrench	Metal (nick	el-plated brass)	MT-004	MT-004	1	Used to tighten the locking ring when installing the A8 series into a panel.	APEM
Switch Guard	90° open	For round/square Unit	AL-K8	AL-K8	1	Used to protect pushbuttons from inadvertent operation. See B-393 for dimensions.	Switches & Pilot Lights Control Boxe
	эо орси	For rectangular unit	AL-KH8	AL-KH8	1	(remains 90° open)	Emergency Stop Switch Enabling Switches
Socket	Solder Terr	minal	AL-C8	AL-C8	1	Snaps on the rear of the A8 series. (see B-393 for dimensions)	Safety Produ
	PC Board 1	erminal	AL-C8V	AL-C8V	1		Terminal Blo
Terminal Cover	Nylon		AL-V8	AL-V8PN10	10	When wiring the terminals, insert the lead wires into the terminal cover holes before soldering. Terminal cover is not attached and must be ordered separately.	Circuit Protectors Power Suppi LED Illumina Controllers
Mounting Hole Plug	Nitryl rubber (black)		AL-B8	AL-B8PN05	5	Degree of protection: IP65	Operator Interfaces Sensors AUTO-ID

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Flush Silhouette

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Pilot Lights

HW1Z

Control Boxes

Emergency Stop Switches Enabling

Switches

Safety Products

Explosion Proof

Terminal Blocks

Relays & Sockets

Power Supplies

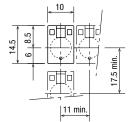
LED Illumination

ø8 A8 Series Dimensions

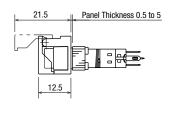
All dimensions in mm.

Switch Guard

For Round/Square Units (AL-K8)

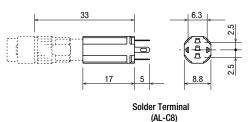


For Rectangular Units (AL-KH8) 12 mi. 13 min.

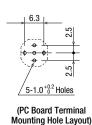


Socket

(AL-C8, AL-C8V)



Terminal $0.8 \times 0.3t$ 33 **PC Board Terminal** (AL-C8V)



Lamp Lamp Terminal (+) Terminal (-) (Bottom View)

Terminal Arrangement

Terminal Cover

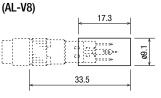
Controllers Operator

Circuit

Protectors

Interfaces Sensors

AUTO-ID



When wiring the terminals, insert the lead wires into the Note: terminal cover holes before soldering.

ø8 A8 Series Maintenance Parts

-	Shape		Part No.	Ordering Part No.	Package Quantity	Color Code ①②
	Marking Plate	Round	AL8M-W	AL8M-WPN05		
		Square	AL8Q-W	AL8Q-WPN05	5	• White
		Rectangular	AL8H-W	AL8H-WPN05		
-	Lens Unit	Round	AL8M-LK1-②	AL8M-LK1-@PN02		Chapitu a calar and in place of (a) in the Part No.
-		Square	AL8Q-LK1-②	AL8Q-LK1-@PN02		Specify a color code in place of ② in the Part No. A (amber), G (green), R (red) W (white), Y (yellow)
		Rectangular	AL8H-LK1-②	AL8H-LK1-@PN02	2	w (willte), r (yellow)
	Button Unit	Round	AB8M-BK1-①	AB8M-BK1-①PN02		Specify a color code in place of ① in the Part No.
-		Square	AB8Q-BK1-①	AB8Q-BK1-①PN02		B (black), G (green), R (red)
		Rectangular	AB8H-BK1- ①	AB8H-BK1-①PN02		S (blue), W (white), Y (yellow)

ø30

Flush Silhouette

ø16 ø22

Pilot Lights

HW1Z AP22

A2/A1/A8 Series Accessories

All dimensions in mm.

					3, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1,
Shape	Material	Part No.	Ordering Part No.	Package Quantity	Remarks
Lens Removal Tool					
60.0	Stainless Steel	MT-101	MT-101	1	Used to remove the lens and button.
Lamp Holder Tool	Rubber	OR-66	OR-66	1	Used to remove and install the LED lamps.

A2/A1/A8 Series Maintenance Parts

When ordering, specify the Ordering No.

5	Shape	Part No.	Ordering Part No.	Package Quantity			Remarks
LED Lamp	Illumination colors rad	LAD CON	LAD-SRN	1		Red	LED color: red clear
1 100	Illumination color: red	LAD-SRN	LAD-SRNPN10	10		Rea	LED color: red clear
		LAD CON	LAD-SGN	1		0	LED color server along
	Illumination color: green	LAD-SGN	LAD-SGNPN10	10	color	Green	LED color: green clear
9 0.4.0			LAD-SAN	1	Lens (150
	Illumination color: amber	LAD-SAN	LAD-SANPN10	10		Amber	LED color: amber clear
Current-limiting resistor is not contained.			LAD-SJWN	1		White/	
	Illumination color: pure white	LAD-SJWN	LAD-SJWNPN10	10		Yellow	LED color: white diffused

APEM

Emergency Stop Switches Enabling Switches Safety Products

Control Boxes

Terminal Blocks

Relays & Sockets

Circuit Protectors

Power Supplies

LED Illumination Controllers Operator

Sensors

AUTO-ID

Flush Silhouette

ø22

ø16

ø30

Pilot Lights

HW1Z

Safety Precautions

- Turn off the power to A series before starting installation, removal, wiring, maintenance, and inspection of the units. Failure to turn power off may cause electrical shocks or fire hazard.
- To avoid burning your hand, use the lamp holder tool when replacing lamps.
- For wiring, use wires of a proper gauge to meet the voltage and current requirements. Failure to tighten terminal screws may cause overheating and create a fire hazard.

APEM

Pilot Lights

Control Boxes

Emergency Stop Switches

Safety Products

Enabling

Switches

Explosion Proof

Terminal Blocks

Terrinia Diocks

Relays & Sockets

Circuit

Protectors

Power Supplies

LED Illumination

Controllers

Operator

Interfaces Sensors

AUTO-ID

Flush Silhouette

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Miniature

Pilot Lights

HW1Z AP22

A Sarias

LD6A

Operating Instructions

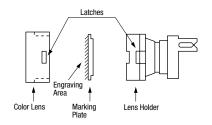
Replacement of Lens and Marking Plate

Remova

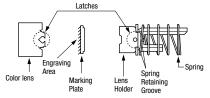
Remove the lens assembly (color lens, marking plate, lens holder, and spring) by holding the color lens recesses with the Lens Removal Tool (MT-101) and pulling it out. Remove the marking plate by disengaging the latches between the color lens and lens holder.

The marking plate must be engraved on the front side as shown below.

A2 Series



A8, A1 Series



Note: Make sure that the spring is inserted in the correct direction. The base of spring must fit the groove in the holder.

Installation

Place the marking plate on the lens holder in the correct direction, and press the color lens onto the lens holder to engage the latches. Put the spring on the lens holder and insert the lens holder into the housing in the correct direction.

Installing Non-illuminated Button

Non-illuminated pushbuttons contain the same marking plate as illuminated units. Be sure to install the marking plate when replacing the button.

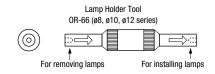
Replacing the LED Lamp

Removal

Use the lamp holder tool (OR-66) to remove lamps. Do not use pliers.

Installation

Use the lamp holder tool (OR-66) to install lamps. Note the correct side of the tool for removal or installation.



Panel Mounting

When mounting the units into a panel, use the optional locking ring wrench (MT-002/-003/-004) to tighten the locking ring. Do not use pliers. Tightening torque must not exceed 0.78 N·m (A8, A1 series : 0.29 N·m). Excessive tightening will damage the locking ring.

Wiring

Solder the terminal at 350°C within 3 seconds using a 60W soldering iron. Sn-Ag-Cu is recommended when using lead-free solder. When soldering, do not touch the unit with the soldering iron. Also ensure that no tensile force is applied to the terminal. Do not bend the terminal or apply excessive force to the terminal.

Use non-corrosive rosin flux.

Installing the Socket

Install the socket on the unit with the TOP markings on the unit and the socket placed in the same direction.

Operating Voltage of LED Lamps

The operating voltage is measured at complete DC. When using a pulsating voltage such as a full-wave rectification voltage, keep peak currents within the forward current If. Peak currents exceeding the If may shorten the LED lamp life.

Operating Instructions

Marking

For A series illuminated pushbuttons, legends and symbols can be engraved on the built-in marking plates, or printed film can be inserted under the lens.

Marking Plate & Engraving Area

A2 Series

Lens	Round	Square	Rectangular			
Built-in Marking Plate	Engraving Area Size: ø10	Engraving; Area Size: □10	Engraving Area Size: 14 x 10			
B	Engraving must be made on the engraving area less than 0.5mm deep. The marking plate is made of white acrylic resin.					

A1 Series

Lens	Round	Square	Rectangular
Built-in Marking Plate	Engraving Area 7.5 Size: ø8.5	Engraving; Area One of the control	Engraving Area 11.5 Size: 12.5 x 8.5
Bu		nde on the engraving area l nade of white acrylic resin.	· ·

A8 Series

Lens	Round	Square	Rectangular			
Built-in Marking Plate	Engraving Area Size: 96.1	Engraving: Area 5 Size: □6.1	Engraving Area 8 Size: 9.1 x 6.1			
Bu	Engraving must be made on the engraving area less than 0.5mm deep. The marking plate is made of white acrylic resin.					

Other Notes

Close Proximity Mounting

When mounting pilot lights or illuminated pushbuttons collectively or lighting them continuously, heat may cause the ambient temperature to rise above the rated operating temperature. When the mounting panel is not made of metal or when the units are mounted in an enclosed panel, provide for ventilation or lower the operating voltage.

Replacement of Buttons (Illuminated/Non-illuminated)

Do not replace buttons of maintained action units while the button is in the locked position. Replacing the button in the locked position may damage the internal mechanism. Be sure to release the button before

Operating and Storage Environment

- 1. Make sure that the operating/storage temperature and humidity are within the ratings.
- 2. Do not use enclosed type units in an environment subject to oil, water or dust accumulation.

Microswitch Contacts

Do not connect NO and NC contacts of the microswitch to different voltages or different power sources to prevent a dead short-circuit.

IP65 Units (A2 series only)

IP65 units are evaluated by conventional cutting and cooling oils, and can not be used with some special oils. Contact IDEC for resistance against special oils.

APEM

Control Boxes

Emergency Stop Switches Enabling

Switches

Safety Products **Explosion Proof**

Terminal Blocks

Relays & Sockets

Circuit Protectors

Power Supplies LED Illumination

Controllers Operator

Interfaces Sensors

AUTO-ID

Flush Silhouette

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ø30

Pilot Lights

HW1Z

AP22

LD6A

SAPEN01A A August 2021

Ordering Terms and Conditions

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By purchasing products listed in our catalogs, datasheets, and the like (hereinafter referred to as "Catalogs") you agree to be bound by these terms and conditions. Please read and agree to the terms and conditions before placing your order.

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 - Also, durability varies depending on the usage environment and usage conditions.
- (2) Reference data and reference values listed in Catalogs are for reference purposes only, and do not guarantee that the product will always operate appropriately in that range.
- (3) The specifications / appearance and accessories of IDEC products listed in Catalogs are subject to change or termination of sales without notice, for improvement or other reasons.
- (4) The content of Catalogs is subject to change without notice.

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 - Also, confirm that IDEC products are compatible with your systems, machines, devices, and the like by using under the actual conditions. IDEC shall bear no liability whatsoever regarding the compatibility with IDEC products.
- (2) The usage examples and application examples listed in Catalogs are for reference purposes only. Therefore, when introducing a product, confirm the performance and safety of the instruments, devices, and the like before use. Furthermore, regarding these examples, IDEC does not grant license to use IDEC products to you, and IDEC offers no warranties regarding the ownership of intellectual property rights or non-infringement upon the intellectual property rights of third parties.
- (3) When using IDEC products, be cautious when implementing the following.
 - Use of IDEC products with sufficient allowance for rating and performance
 - Safety design, including redundant design and malfunction prevention design that prevents other danger and damage even in the event that an IDEC product fails
 - Wiring and installation that ensures the IDEC product used in your system, machine, device, or the like can perform and function according to its specifications
- (4) Continuing to use an IDEC product even after the performance has deteriorated can result in abnormal heat, smoke, fires, and the like due to insulation deterioration or the like. Perform periodic maintenance for IDEC products and the systems, machines, devices, and the like in which they are used.
- (5) IDEC products are developed and manufactured as general-purpose products for general industrial products. They are not intended for use in the following applications, and in the event that you use an IDEC product for these applications, unless otherwise agreed upon between you and IDEC, IDEC shall provide no guarantees whatsoever regarding IDEC products.
 - Use in applications that require a high degree of safety, including nuclear power control equipment, transportation equipment (railroads / airplanes / ships / vehicles / vehicle instruments, etc.), equipment for use in outer space, elevating equipment, medical instruments, safety devices, or any other equipment, instruments, or the like that could endanger life or human health
 - ii. Use in applications that require a high degree of reliability, such as provision systems for gas / waterworks / electricity, etc., systems that operate continuously for 24 hours, and settlement systems
 - Use in applications where the product may be handled or used deviating from the specifications or conditions / environment listed in the Catalogs. such as equipment used outdoors or applications in environments subject to chemical pollution or electromagnetic interference If you would like to use IDEC products in the above applications, be sure to consult with an IDEC sales representative.

3. Inspections

We ask that you implement inspections for IDEC products you purchase without delay, as well as thoroughly keep in mind management/maintenance regarding handling of the product before and during the inspection.

4. Warranty

(1) Warranty period

The warranty period for IDEC products shall be one (1) year after purchase or delivery to the specified location. However, this shall not apply in cases where there is a different specification in the Catalogs or there is another agreement in place between you and IDEC.

(2) Warranty scope

Should a failure occur in an IDEC product during the above warranty period for reasons attributable to IDEC, then IDEC shall replace or repair that product, free of charge, at the purchase location / delivery location of the product, or an IDEC service base. However, failures caused by the following reasons shall be deemed outside the scope of this warranty.

- The product was handled or used deviating from the conditions / environment listed in the Catalogs
- The failure was caused by reasons other than an IDEC product
- Modification or repair was performed by a party other than IDEC
- The failure was caused by a software program of a party other than iv **IDEC**
- v. The product was used outside of its original purpose
- Replacement of maintenance parts, installation of accessories, or the like was not performed properly in accordance with the user's manual and
- vii. The failure could not have been predicted with the scientific and technical standards at the time when the product was shipped from
- viii. The failure was due to other causes not attributable to IDEC (including cases of force majeure such as natural disasters and other disasters) Furthermore, the warranty described here refers to a warranty on the IDEC product as a unit, and damages induced by the failure of an IDEC product are excluded from this warranty.

5. Limitation of liability

The warranty listed in this Agreement is the full and complete warranty for IDEC products, and IDEC shall bear no liability whatsoever regarding special damages, indirect damages, incidental damages, or passive damages that occurred due to an IDEC product.

6. Service scope

The prices of IDEC products do not include the cost of services, such as dispatching technicians. Therefore, separate fees are required in the following cases.

- (1) Instructions for installation / adjustment and accompaniment at test operation (including creating application software and testing operation, etc.)
- (2) Maintenance inspections, adjustments, and repairs
- (3) Technical instructions and technical training
- (4) Product tests or inspections specified by you

The above content assumes transactions and usage within your region. Please consult with an IDEC sales representative regarding transactions and usage outside of your region. Also, IDEC provides no guarantees whatsoever regarding IDEC products sold outside your region.

DEC CORPORATION

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