## General information Command Series

| Series | Type | Features |
| :--- | :--- | :--- |
| Command Series | AR22 and DR22 |  |
| - Standard models feature illumination with high brightness LEDs. |  |  |
| - No adjusting of panel thickness is necessary. |  |  |
| - The button and lens can be mounted on a panel while the operator is engaged. |  |  |
| - Easy replacing contact block and transformer. |  |  |
| - Wiring from two directions is possible. |  |  |
| - The shortest among industrial pushbuttons. The transformer now occupies far less |  |  |
| space. |  |  |
| - A terminal cover are provided, assuring safety and security. |  |  |
| - The emergency stop pushbuttons employ FUJl's original Trigger Action mechanism. |  |  |
| They are suitable for emergency stop and safety. |  |  |
| - Mountable even on panel cutout 25mm diameter. |  |  |
| - AR22 and DR22 series of the o22 Command Switches are approved by UL/CSA |  |  |
| CCC and TÜV (EN standard). |  |  |
| - Bearing CE markings. |  |  |


|  |  |  |  |  | Page |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Type | AR22 |  | DR22 |  | 04/2 |  |
| Degree of protection | IP65 |  |  |  |  |  |
| Illuminated pushbutton switches | $\bigcirc$ |  |  |  |  |  |
| Pushbutton switches | $\bigcirc$ |  | - |  |  |  |
| Emergency stop pushbutton switches | $\bigcirc$ |  | - |  |  |  |
| Emergency stop illuminated pushbutton switches | $\bigcirc$ |  | - |  |  |  |
| Selector switches | $\bigcirc$ |  | - |  |  |  |
| Illuminated selector switches | $\bigcirc$ |  | - |  |  |  |
| Joy stick selector switches | $\bigcirc$ |  | - |  |  |  |
| Buzzer | - |  | (IP00, IP54) |  |  |  |
| Pilot lights | - |  | $\bigcirc$ |  |  | 04 |
| Type | AR30 |  | DR30 |  | 04/55 |  |
| Degree of protection | IP65 |  |  |  |  |  |
| Illuminated pushbutton switches | $\bigcirc$ |  | - |  |  |  |
| Pushbutton switches | $\bigcirc$ |  | - |  |  |  |
| Emergency stop pushbutton switches | $\bigcirc$ |  | - |  |  |  |
| Emergency stop illuminated pushbutton switches | $\bigcirc$ |  | - |  |  |  |
| Selector switches | $\bigcirc$ |  | - |  |  |  |
| Illuminated selector switches | $\bigcirc$ |  | - |  |  |  |
| Joy stick selector switches | $\bigcirc$ |  | - |  |  |  |
| Buzzer | - |  | (IP00, IP54) |  |  |  |
| Pilot lights | - |  | $\bigcirc$ |  |  |  |
|  |  |  |  |  | 04/129 |  |
| Type | AR16 | DR16 | AF16 | DF16 |  |  |
| Degree of protection | IP65 |  |  |  |  |  |
| Illuminated pushbutton switches | $\bigcirc$ | - | $\bigcirc$ | - |  |  |
| Pushbutton switches | $\bigcirc$ | - | $\bigcirc$ | - |  |  |
| Emergency stop pushbutton switches | $\bigcirc$ | - | - | - |  |  |
| Emergency stop illuminated pushbutton switches | $\bigcirc$ | - | - | - |  |  |
| Selector switches | $\bigcirc$ | - | $\bigcirc$ | - |  |  |
| Pilot lights | - | $\bigcirc$ | - | $\bigcirc$ |  |  |
| Type | AH164 | A |  | 165-2 | 04/186 |  |
| Degree of protection | IP40 | IP |  |  |  |  |
| Illuminated pushbutton switches | $\bigcirc$ | - |  |  |  |  |
| Pushbutton switches | $\bigcirc$ |  |  |  |  |  |
| Emergency stop pushbutton switches | - |  |  |  |  |  |
| Selector switches | $\bigcirc$ |  |  |  |  |  |
| Pilot lights | $\bigcirc$ |  |  |  |  |  |
| Buzzer | (IP00) | $\bigcirc$ | 5) |  |  |  |
|  |  |  |  |  | 04CD/2/1 |  |
| Type | AM22 |  | DM22 |  |  |  |
| Degree of protection | IP65 |  |  |  |  |  |
| Illuminated pushbutton switches | $\bigcirc$ |  | - |  |  |  |
| Pushbutton switches | $\bigcirc$ |  | - |  |  |  |
| Emergency stop pushbutton switches | $\bigcirc$ |  | - |  |  |  |
| Emergency stop illuminated pushbutton switches | $\bigcirc$ |  | - |  |  |  |
| Selector switches | - |  | - |  |  |  |
| Illuminated selector switches | $\bigcirc$ |  | - |  |  |  |
| Pilot lights | - |  | $\bigcirc$ |  |  |  |

Pushbuttons, Selector Switches
Pilot Lights, Control Selector Switches
Panel Switches, Terminal Blocks

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■ Joy stick selector switches

| Handle | Type | Handle | Type | Handle | Type |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ball type | AR30A0, A5 | Ball type with lock | AR30A1, A6 | Rubber cap type | AR30A2, A7 |
| See page 04/92, 04/103 |  | See page 04/92, 04/103 |  | See page 04/92, 04/103 |  |
| T®er $\triangle$ C | AF97-48 | -N® $\triangle$ C | AF97-44 | T® |  |


| Sound | Type | Sound | Type | Sound | Type |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Electronic sound <br> See page 04/93, 04/104 | DR30B5* <br> KKD08-058 | Magnetic sound <br> See page 04/93, 04/104 | DR30B0 <br> AF96-378 | Electronic sound (IP54) <br> See page 04/93, 04/104 <br> (14) © $\triangle C \in$ | DR30B8 * <br> AF96-245 |
| Electronic sound (economy) <br> See page 04/93, 04/104 | DR30B6 <br> KK02-17 |  |  |  |  |

Note: * 6V AC, 110V DC types: Not approved standard

Joy stick selector switches
$\frac{\text { AR30A }}{\text { (1) }} \frac{\mathbf{0}}{(2)} \frac{\mathbf{N}}{(3)}-\frac{\text { A0A0 }}{(4)} \frac{B}{(5)}$
(1) Product category

AR30A: 30mm-dia. Joy stick selector switch

## (2) Handle

0: Ball type (without lock, manual return)
1: Ball type with lock (manual return)
2: Rubber cap type (without lock, manual return)
5: Ball type (without lock, spring return)
6: Ball type with lock (spring return)
7: Rubber cap type (without lock, spring return)
(3) Terminal

N: Screw
H: Solder/tab
(4) Contact arrangement

| Contact arrangement |  |  |  |  |  |  |  | Blank |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Code | 1NO | 1NC | 1NO+1NC | 2NO | 2NC | 2NO+2NC |  |  |
|  | Screw | 0 | A | B | 1 | D | E | - |
|  | Solder/tab | 0 | - | - | 1 | - | - | 2 |

Operating direction code of contacts

## ■ Ordering information

Specify the following:

1. Type number

For the CCC approved product, add the suffix (CCC) to the type number

Example: Pushbutton switch AR30F0R-11B(CCC)

(5) Handle color

B: Black

## Buzzers

DR30B 5-E B
(1) (2) (3) (4)
(1) Product category

DR30B: 30mm-dia. buzzer
(2) Sound

5: Electronic sound
6: Electronic sound (economy)
0 : Magnetic sound
8: Electronic sound (IP54)
(3) Operating voltage

A: 6V AC (Type " 5 ", " 8 ")
6: 6V DC (Type " 5 ", " 8 ")
E: 12-24V AC/DC (Type "6" : 24V DC)
F: 35-48V AC/DC (Type " 5 ", " 8 ")
G: 24V AC (Type "6")
H: 100-110V AC
M: 200-220V AC
1: 100-110V DC (Type " 5 ", " 8 ")
(4) Color of head

B: Black

## ■ Standards approved

| UL508 | File No. E44592 |
| :--- | :--- |
| CSA C22.2 No.14 | File No. LR20479 |
| TÜV: EN60947-5-1 | Pushbutton, Illuminated pushbutton: R9551062 <br>  <br>  <br>  <br>  <br>  <br>  <br>  <br>  <br>  <br>  <br>  <br> Pelector, Illuminated selector: R9551060 <br> Joy stick selector switch: R2050803 <br> (Lever switch) <br> Buzzer: J9950091 <br> TÜV: EN60947-5-1 <br> EN60947-5-5 <br> Emergency stop pushbutton <br> : R50028146 |

## ■ Specifications (Indoor use)

| Description | Pushbutton switch <br> Illuminated pushbutton switch <br> Emergency stop pushbutton switch <br> Emergency stop illuminated pushbutton <br> switch <br> Selector switch <br> Illuminated selector switch | Joy stick selector (Lever switch) | Pilot light |
| :---: | :---: | :---: | :---: |
| Rated insulation voltage | 600V AC/DC *1 | 250V AC/DC | 250V AC/DC *2 |
| Mechanical durability | See page 04/66 | 250,000 operations | - |
| Electrical durability | 500,000 operations at 220 V AC 6A 1 million operations at 220 V AC 3 A | 100,000 operations at 220 V AC 1 A <br> (Res. load) | - |
| Operating frequency | 1200 operations/hour (On-load factor: 40\%) |  | - |
| Dielectric strength | 2500 V AC, 1 minute *3 | 2000V AC, 1 minute *4 |  |
| Insulation resistance | $100 \mathrm{M} \Omega$ or more (500V DC megger) | $100 \mathrm{M} \Omega$ or more (500V DC megger) |  |
| Rated impulse dielectric strength | 6kV | - | 6kV |
| Conditional short-circuit current | 1000A | 1000A | - |
| Short-circuit protective device | Fuse 15A | Fuse 1A | - |
| Pollution degree | 3 |  |  |
| Vibration | Resonance: 10 to 55 Hz , double amplitude 0.1 mm *5 Constant: 16.7 Hz , double amplitude 3 mm |  |  |
| Shock | Malfunction durability: $100 \mathrm{~m} / \mathrm{s}^{2}$ *6 Mechanical durability: $500 \mathrm{~m} / \mathrm{s}^{2}$ |  | Mechanical durability: $500 \mathrm{~m} / \mathrm{s}^{2}$ |
| Ambient temperature (No condensation or no icing) | -20 to $+70^{\circ} \mathrm{C}$ | -5 to $+70^{\circ} \mathrm{C}$ | -20 to $+50^{\circ} \mathrm{C}$ |
| Storage temperature | -40 to $+80^{\circ} \mathrm{C}$ |  |  |
| Humidity | 45 to $85 \% \mathrm{RH}$ (within -5 to $+40^{\circ} \mathrm{C}$ ) |  |  |
| Degree of protection | IP65 *7 |  |  |

Notes: *1 Illuminated type without transformer: 250V AC/DC
*2 Pilot light with transformer: 600V AC
*3 Illuminated type without transformer: 2000V AC, 1 minute
*4 Pilot light with transformer: 2500 V AC, 1 minute
*5 Emergency stop type: 10 to 500 Hz , double amplitude 0.7 mm (acceleration $50 \mathrm{~m} / \mathrm{s}^{2}$ ), according to the test condition of EN60947-5-5 (1998)
*6 Emergency stop type: $150 \mathrm{~m} / \mathrm{s}^{2}$
*7 AR30Q7L and DR30D1L type: IP40

# Pushbuttons/Selectors/Pilot Lights/Buzzers <br> AR30 and DR30 <br> Ratings and specifications 

- Mechanical durability

| Description |  | Operations |
| :---: | :---: | :---: |
| Pushbutton switch Illuminated pushbutton switch Emergency stop pusubutton switch Emergency stop illuminated pusubutton | Momentary action Alternate action With selector ring Push-lock, turn-reset Push-lock, pull-reset | $\begin{aligned} & 5 \text { million } \\ & 1 \text { million } \\ & 100,000 \\ & 100,000 \\ & 30,000 \end{aligned}$ |
| Selector switch | Maintained 1, 2, 3, 4-contact Maintained 5, 6, 7, 8-contact Control type, spring return, spring/manual return | $\begin{aligned} & 1 \text { million } \\ & 500,000 \\ & 200,000 \\ & \hline \end{aligned}$ |
| Illuminated selector switch | Maintained  <br> Without transformer 1,2,3-contact <br> With transformer 4-contact <br>  1, 2-contact <br> 3-contact  <br> Spring return, spring/manual return  | $\begin{aligned} & 1 \text { million } \\ & 500,000 \\ & 1 \text { million } \\ & 500,000 \\ & 200,000 \end{aligned}$ |

Note: Key insertion/removal durability for selector switch key types

- Key type 10,000
- Key (Long durability) type 20,000


## - Buzzers

| Item | DR30B5 | DR30B6 | DR30B0 | DR30B8 |
| :---: | :---: | :---: | :---: | :---: |
| Rated insulation voltage | Without transformer: 60V AC/DC With transformer: 250 V AC *1 |  |  |  |
| Sound level | $\begin{array}{\|l\|} \hline 90 \mathrm{~dB}(0.1 \mathrm{~m}) \\ 70 \mathrm{~dB}(1 \mathrm{~m}) \\ \hline \end{array}$ |  |  | $\begin{aligned} & 80 \mathrm{~dB}(0.1 \mathrm{~m}) \\ & 60 \mathrm{~dB}(1.0 \mathrm{~m}) \\ & \hline \end{aligned}$ |
| Durability | 1000h |  | 80h | 1000h |
| Frequency | 2.4 to 3.3 kHz | 1.9 to 2.5 kHz |  | 2.4 to 3.3 kHz |
| Intermittent cycle | Approx. 170-cycle/min | - | - | Approx. 170-cycle/min |
| Current consumption | See the table below |  |  |  |
| Dielectric strength | Without transformer: 1000V AC 1 minute With transformer: 2000V AC 1 minute *2 |  |  |  |
| Insulation resistance | $100 \mathrm{M} \Omega$ or more (500V DC megger) |  |  |  |
| Pollution degree | 3 |  |  |  |
| Vibration | Resonance: 10 to 55 Hz , double amplitude 0.1 mm Constant: 16.7 Hz , double amplitude 3.0 mm |  |  |  |
| Shock | Mechanical durability: $500 \mathrm{~m} / \mathrm{s}^{2}$ |  |  |  |
| Ambient temperature | -20 to $+60^{\circ} \mathrm{C}$ (No condensation or no icing) (with resistor unit: -20 to $+40^{\circ} \mathrm{C}$ ) |  |  |  |
| Storage temperature | -30 to $+70^{\circ} \mathrm{C}$ |  |  |  |
| Humidity | 45 to $85 \% \mathrm{RH}$ (within -5 to $40^{\circ} \mathrm{C}$ ) |  |  |  |
| Degree of protection | IP00 |  |  | IP54 |

Note: *1 DR30B0 (without transformer): 250V AC
*2 DR30B0 (without transformer): 2000V AC 1 minute

- Current consumption

| Operational voltage | Current consumption <br> DR30B5, DR30B8 | DR30B6 |  |
| :--- | :--- | :--- | :--- |
| 6 V AC | 70 mA AC | - | DR30B0 |
| 6 V DC | 35 mA DC | 25 mA AC | - |
| 24 V AC | - | 45 mA AC | - |
| 24 V DC | - | 30 mA DC | - |
| $24 \mathrm{~V} \mathrm{AC/DC}$ | $40 \mathrm{~mA} \mathrm{AC}, 25 \mathrm{~mA} \mathrm{DC}$ | $30 \mathrm{~mA} \mathrm{AC}, 20 \mathrm{~mA} \mathrm{DC}$ | - |
| $48 \mathrm{~V} \mathrm{AC/DC}$ | $65 \mathrm{~mA} \mathrm{AC}, 20 \mathrm{~mA} \mathrm{DC}$ | - | - |
| 110 V AC | 30 mA AC | 30 mA AC | 30 mA AC |
| 110 V DC | 30 mA DC | - | - |
| 220 V AC | 15 mA AC | 15 mA AC | 20 mA AC |

## - Contact ratings <br> - UL/CSA standards <br> AC (COS $\varnothing=0.35$ )

| Contact rated code | 120 V | 240 V | 480V | 600V |  |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
|  | Making <br> current | Breaking <br> current | Making <br> current | Breaking <br> current | Making <br> current | Breaking <br> current | Making <br> current | Breaking <br> current |
| A600 | 60 A | 6.0 A | 30 A | 3.0 A | 15 A | 1.5 A | 12A | 1.2 A |

DC $\mathrm{T}_{0.95}=6 \mathrm{P}$ (Max. 300 ms )

| Description | Contact rated <br> code |  |  |  |
| :--- | :--- | :--- | :--- | :--- |
|  |  | Making current • Breaking current |  |  |
| Illuminated pushbutton switch <br> Pushbutton <br> (Ring type selector switch: AR30S2R only) <br> Emergency stop pushbutton switch <br> Emergency stop illuminated pushbutton switch <br> (Except the overlap contact types) | P600 | 125 V | 250 V |  |
| Overlap contact types of products shown above <br> Pushbutton <br> (Ring type selector switch: AR30S1R, S6R only) <br> Selector switch (2-position only, except the overlap contact types) <br> Illuminated selector switch <br> (2-position only, except the overlap contact types) |  | 0.1 A | 0.2 A |  |
| Pushbutton <br> (Ring type selector switch: AR30S3R only) <br> Selector switch (2-pos./overlap contact type, 3-, 4-, 5-pos. type) <br> Illuminated selector switch (2-pos./overlap contact type, 3-pos. type) |  | 0.55 A |  |  |

Note: Joy stick selector switches (Lever switches): 250V AC, 5A (Res. load) 125V DC, 0.2A 24V DC, 1A (Res. load)

- EN standard/TÜV approved

| Description | Rated operational current |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Rated thermal current | Rated operational voltage | AC15 (Ind. load) | DC13 (Ind. load) |
|  |  |  | Rated operational current | Rated operational current |
| Illuminated pushbutton switch <br> Pushbutton (Except the selector ring type) <br> Emergency stop pushbutton switch <br> Emergency stop illuminated pushbutton switch <br> Selector switch (2-position) <br> Illuminated selector switch (2-position) | 10A | 24V | 6.0A | 4.0A |
|  |  | 120 V | 6.0A | - |
|  |  | 125 V | - | 1.3A |
|  |  | 240 V | 6.0A | - |
|  |  | 250 V | - | 0.45A |
|  |  | 480 V | 2.5A | - |
|  |  | 600 V | 2.0A | - |
| Selector switch (3, 4, 5-position) <br> Illuminated selector switch (3-position) <br> Pushbutton with selector ring | 10A | 24 V | 6.0A | 2.0A |
|  |  | 120 V | 6.0A | - |
|  |  | 125 V | - | 0.65A |
|  |  | 240 V | 6.0A | - |
|  |  | 250 V | - | 0.23A |
|  |  | 480 V | 2.5A | - |
|  |  | 600 V | 2.0A | - |
| Joy stick selector switch (Lever switch) | 5A | 24 V | - | 0.7A |
|  |  | 120 V | 0.3A | - |
|  |  | 125 V | - | 0.15A |
|  |  | 240 V | 0.3A | - |

Lamp rated voltage UL/CSA standards, TÜV approved

|  | LED lamp | Incandescent lamp |
| :--- | :--- | :--- |
| Full-voltage (without transformer) | Max. 24V AC/DC | Max. 30V AC/DC |
| With transformer | Max. 550V AC (Short-body type: Max. 220V AC) |  |

## - Buzzers

| Sound | Description | Transformer | Operating voltage | Type |
| :---: | :---: | :---: | :---: | :---: |
| Electronic sound | - LED operation indicator (Red) <br> - Intermittent/continuous sound selection <br> - Sound level: 90dB (0.1m) $70 \mathrm{~dB}(1 \mathrm{~m})$ | Without | 6 V AC <br> 6 V DC <br> 12 to $24 \mathrm{~V} \mathrm{AC/DC}$ <br> 35 to 48 V AC/DC | DR30B5-AB DR30B5-6B DR30B5-EB DR30B5-FB |
|  |  | With | 100 to 110 V AC 200 to 220 V AC | $\begin{aligned} & \text { DR30B5-HB } \\ & \text { DR30B5-MB } \end{aligned}$ |
|  |  | With resistor unit | 100 to 110V DC | DR30B5-1B |
|  | - Sound level: $\begin{array}{r}90 \mathrm{~dB}(0.1 \mathrm{~m}) \\ 70 \mathrm{~dB}(1 \mathrm{~m})\end{array}$ | Without | $\begin{aligned} & 6 \mathrm{~V} \text { DC } \\ & 24 \mathrm{~V} \mathrm{AC} \\ & 24 \mathrm{~V} D C \end{aligned}$ | DR30B6-6B <br> DR30B6-GB <br> DR30B6-EB |
|  |  | With | 100 to 110 V AC 200 to 220V AC | DR30B6-HB DR30B6-MB |
| Magnetic sound <br> AF96-378 | - Sound level: $\begin{array}{r}90 \mathrm{~dB}(0.1 \mathrm{~m}) \\ 70 \mathrm{~dB}(1 \mathrm{~m})\end{array}$ | Without | 100 to 110 V AC 200 to 220 V AC | $\begin{aligned} & \text { DR30B0-HB } \\ & \text { DR30B0-MB } \end{aligned}$ |
| Electronic sound (IP54) <br> AF96-245 | - Intermittent/continuous sound selection <br> - Sound level: 80dB (0.1m) $60 \mathrm{~dB}(1 \mathrm{~m})$ | Without | $\begin{aligned} & 6 \mathrm{~V} \mathrm{AC} \\ & 6 \mathrm{~V} \text { DC } \\ & 12 \text { to } 24 \mathrm{~V} \mathrm{AC/DC} \\ & 35 \text { to } 48 \mathrm{~V} \mathrm{AC/DC} \end{aligned}$ | DR30B8-AB <br> DR30B8-6B <br> DR30B8-EB <br> DR30B8-FB |
|  |  | With | $\begin{aligned} & 100 \text { to } 110 \mathrm{~V} \mathrm{AC} \\ & 200 \text { to } 220 \mathrm{~V} \mathrm{AC} \\ & \hline \end{aligned}$ | $\begin{array}{\|l\|} \hline \text { DR30B8-HB } \\ \text { DR30B8-MB } \\ \hline \end{array}$ |
|  |  | With resistor unit | 100 to 110V DC | DR30B8-1B |

Notes: • Intermittent/continuous sound selection (DR30B5, B8)
See the "Short-circuit terminal" in the dimensions diagram on the 04/104.
page, and select as follows:

- Short-circuit terminal mounted $\rightarrow$ Intermittent sound
- Short-circuit terminal not mounted $\rightarrow$ Continuous sound


## ■ Dimensions, mm

## - Buzzers

## Electronic sound

With transformer
DR30B5, B6
Without transformer


## Magnetic sound



## Electronic sound (IP54)

With transformer



Without transformer


Notes: *1 There are no short-circuit terminals with DR30B6. (Continuous sound only)
*2 There are no LED lamps with DR30B6.
${ }^{* 3}$ The nut and cap are united with DR30B8.

## Notes on use

## ■ Panel cutout hole

Fig. 1 Panel cutout hole dimensions, mm


Note: If key-washer or legend plate are not used, 4.8 mm -wide. location holes shown in Fig. 1 need not be cutout.

## ■ Mounting operator to panel

1. Pushbutton with a round bezel (ordinary mounting) Insert the operator into the cutout hole from the back of the panel, and tighten the nut with the AHX001 wrench from the front of the panel to secure the operator as shown in Fig.2.

Fig. 2 Pushbutton with a round bezel


Note: Recommended tightening torque is from 1.5 to $2 \mathrm{~N} \cdot \mathrm{~m}$.
2. AR30V0R, V0L, V2R, V2L, V5R, V5L
(1) The button is removed after loosening the center button by inserting the end of the AR9A002 tightening wrench or the AR9A005 wrench (enclosed with pushbutton) into the holes in the center button and turning counterclockwise, as shown in Fig.3.
(2) Attach the operator in the same manner as described in step 1.

Fig. 3


Insert the operator into the cutout hole from the back of the panel, and as shown in Fig.4, insert the pushbutton into the operator cylinder while aligning the grooves inside the pushbutton with the protrusions on the operator.

Fig. 4 Setting pushbutton to operator cylinder


## 3. AR30WR, WCR

(1) As shown in the following figure, insert the tip of a flathead screwdriver into the selector tip groove. Rotate the screwdriver in the direction indicated by the arrow until the selector tip rises, and draw out the knob.
(2) Attach the operator in the same manner as described in step 1.
(3) Insert the knob, with the selector tip in the floated state, into the original position of the rotation tube, and push the selector tip into place.

Fig. 5
Small flathead screwdriver (l-shaped, 4mm wide)

4. AR30M0R, M4R, M5R, B0R, Q7L
(1) Loosen the button by hand.
(2) Attach the operator in the same manner as described in step 1.
(3) Screw in the button by hand, making sure that the button is screwed in all the way. (Recommended tightening torque: 0.3 to $0.5 \mathrm{~N} \cdot \mathrm{~m}$ )


## 5. AR30M3R, M8R, B1R, B2R and B3R

The outer circumference of the nut is threaded, so be careful not to cut your hand on it.
(1) Loosen and remove the guard ring by hand.
(2) Loosen and remove the button and nut by hand.
(3) Insert the operator into the cutout hole from the back of the panel, and tighten the nut to secure it in place. (Recommended tightening torque: 0.3 to $0.5 \mathrm{~N} \cdot \mathrm{~m}$ )
(4) Screw in the button by hand, making sure that it is screwed in all the way.
(Recommended tightening torque: 0.3 to $0.5 \mathrm{~N} \cdot \mathrm{~m}$ )
(5) Loosen and remove the guard ring by hand. (Recommended tightening torque: 1.5 to $2.5 \mathrm{~N} \cdot \mathrm{~m}$ )

Fig. 7


## 6. AR30N0R, V1R, Q2R

(1) Loosen and remove the screw on the side of the button, taking care not to loosen the screw.
(2) Attach the operator in the same manner as described in step 1.
(3) Attach and secure the button in place with the screw, making sure that the head of the screw does not protrude from the side.
(4) Recommended tightening torque: NOR, V1R 0.5 to $1.0 \mathrm{~N} \cdot \mathrm{~m}$

Q2R 0.3 to $0.5 \mathrm{~N} \cdot \mathrm{~m}$
Fig. 8


## 7. AR30GSR

(1) Insert the tips of the AR9A001 wrench into the indentations around the button center, and turn the wrench to loosen and remove the button.
(2) Loosen and remove the guard ring by hand.
(3) Insert the switch operator into the cutout hole from the back of the panel, and secure it with the guard ring from the front of the panel. (Recommended tightening torque: 1.5 to 2.5 $\mathrm{N} \cdot \mathrm{m}$ )
(4) Attach and secure the button with the AR9A001 wrench. (Recommended tightening torque: 0.3 to $0.5 \mathrm{~N} \cdot \mathrm{~m}$ )

Fig. 9


## 8. DR30F4M, F4N, M4M

Insert the pilot lights from the front of the panel and fix it with the AHX536 tightening wrench from the back of the panel.
(1) Recommended tightening torque: 1 to $1.5 \mathrm{~N} \cdot \mathrm{~m}$
(2) For pilot lights with transformers and resistance units, remove the transformer or resistance unit in advance. (Fig.10)

Fig. 10

9. Mounting a 22 mm -dia. command switch with a square button and a square bezel, or with a round button and a square bezel, to a panel cutout hole for a 30 mm -dia. command switch using an adapter
As shown in Fig. 11, mount an adapter and packing onto a 22mm-dia. command switch (AR22, DR22 series) with a square button and a square bezel or one with a round button and a square bezel. Then, insert the switch operator into the panel cutout hole from the front of the panel. Use AR9A004 wrench section A to tighten the locking nut from behind the panel to secure the switch.
Use the adapter accessory nut for this purpose. Do not use the command switch accessory nut.

Fig. 11 Command switch with a square button and a square bezel, and command switch with a round button and a square bezel


Note : •Recommended tightening torque is from 1 to $1.5 \mathrm{~N} \cdot \mathrm{~m}$ - Panel thickness: 2.5 to 5 mm

This adapter can be used with the following 22 mm -dia.
Command switches :

- AR22F0M, F5M, E0M, E5M, F0P, F5P, E0P, E5P, M4P
- AR22F0S, F5S, E0S, E5S, F0Y, F5Y, E0Y, E5Y, M4Y
- AR22PY, PCY, WY, WCY, RY, RCY, JY, JCY, PP
- DR22F3M, F4M, F5M, E3M, E3P

10. AR30S1R, S2R, S3R, S6R
(1) Attach the operator in the same manner as described in step 1.
(2) Attach the rosette assembly to the operator.
(3) Pressing the rosette from the directions indicated by the arrows, insert the selector tip in the groove.
(4) Make sure that the selector tip is inserted completely.
(5) To remove the rosette, use a small flathead screwdriver to remove the selector tip as described in step 3, and then remove the rosette.

Fig. 12


## 11. AR30A (joy stick selector)

(1) Remove the clamp ring as shown in the following figure.
(2) Attach the operator in the same manner as described in step 1. Note: Even if a lock type is used, remove the clamp ring in the same manner.

Fig. 13


## 12. AR30HR

(1) The lever is removed after loosening the nut by hand.
(2) Loosen and remove the tightening nut by hand.
(3) Insert the operator into the cutout hole from the back of the panel, and tighten the tightening nut with the AHX001 wrench or AR9A006 wrench from the front of panel to secure the operator as shown in Fig. 14.
(Recommended tightening torque : 1.5 to $2.5 \mathrm{~N} \cdot \mathrm{~m}$ )
(4) Attach the lever assembly to the operator.
(5) Screw in the nut by hand, making sure that it is screwed in all the way.


## Water-proof and dust-proof cap

Applicable type: Water-proof cap AHX052
Dust-proof cap AHX032, 033, 034, 113, 157
When attached to the panel in combination with a water-proof or dust-proof cap, the water-proof cap or dust-proof cap may sink downward and prevent the depressed button from returning to its original position.
As shown in the following figure, cut an approximately $5-\mathrm{mm}$ air outlet in the portion of the ring packing touching the panel surface. Also, reduce the number of packing rings by one below the standard number. The clamp ring tightening torque is 1.5 to $2.5 \mathrm{~N} \cdot \mathrm{~m}$.

Fig. 15


## Degree of protection

The water-proof cap or dust-proof cap seals the panel surface to provide IP65 protection.

## - Applicable panel thickness

The AR30/DR30 series switches are mountable to panels with the thickness given in the table below.

| Switch mounting condition |  |
| :--- | :---: |
| Without accessories | 1 to 6 mm |
| With accessories | AR9Y003 adapter |

Using accessory ring-packings
Use the required number of ring-packings (1.6mm-thick, 4 pieces, resin mold).
Table below is a guideline for using the packings.
If a locking nut or legend plate is used, the thickness must be counted as an additional panel thickness.

Panel thickness vs. number of packings (reference data)

| Effective panel thickness <br> including lock-ring and <br> legend plate thicknesses | Number of packings |
| :--- | :---: |
| 1.0 mm to less than 2.0 mm |  |
| 2.0 mm to less than 3.6 mm |  |
| 3.6 mm to less than 5.0 mm |  |
| 5.0 mm to less than 6.0 mm |  |

## $\square$ Minimum mounting space, mm

The minimum mounting spaces required for AR30/DR30 command switches are given below. (Fig. 16)

Fig. 16

- Illuminated pushbutton and pushbutton - Pilot light
- Emergency stop illuminated pushbutton and emergency stop pushbutton
- Illuminated and non-illuminated selectors


Notes: *1 AR30M3R, M8R, GSR: 55 mm
${ }^{* 2}$ AR30B $\square R$, GPR, V1R: 80 mm

| Type | $* 3$ | $* 4$ |
| :--- | :--- | :--- |
| F4M | 34 | 34 |
| F4N (Vertical lengthwise mounting) | 40 | 34 |
| $\quad$ (Horizontal lengthwise mounting) | 34 | 40 |
| M4M | 40 | 40 |
| Pilot lights short-body with transformer | 50 | 42 |
| Pilot lights with resistor | 80 | 42 |

Other items are the same as for the AR22 and DR22 series, see page 04/50 to 04/54.

■ Accessories

| Description | Type |
| :---: | :---: |
| Wrench | AR9A004 <br> Dimensions, mm: $30 \times 100 \times 6.5$ <br> Remarks <br> Section "A" <br> Use this section to tighten the nut for mounting the operator on a panel. <br> Section "B" <br> Use this section to tighten or remove the lens. <br> Applicable type: <br> AR22F0L, F5L, E0L, E5L, F0P, F5P, E0P, E5P <br> AR22G1L, G2L, G4L, G6L, G7L, G9L <br> DR22E3L, E3P <br> AR30E0L, E5L, G2L, G3L, G4L, G7L, G8L, G9L DR30E3L <br> Section "C" <br> Fit the tabs on the section "C" in the center button, and turn the wrench to tighten or remove the button. <br> Applicable type: <br> AR22V (except V4R, VG type) <br> AR30V (except V1R type) |
| Wrench for AR22, DR22 | AR9A701 <br> Dimensions, mm: ø28 x 70 <br> Application: <br> AR22, DR22 nut tightening |
| Wrench | AHX536 <br> Dimensions, mm: $ø 32 \times 76$ <br> Application: <br> DR30F4M, F4N, M4M, N1, N2 nut tightening |
| Wrench <br> KK02-098A | AR9A001 <br> Dimensions, mm: $\varnothing 22 \times 35$ <br> Application: <br> AR22, DR22 round-type lens tightening AR22E0M, E5M oil-proof cap tightening AR30, DR30 round-type lens tightening AR30GSR button tightening |
| Wrench (for center button) | AR9A002 <br> Dimensions, mm: $\varnothing 18 \times 60$ <br> Application: <br> AR22V center button tightening (except V4R, VG type) AR30V center button tightening (except V1R type) |
| Wrench | AHX701 <br> Dimensions, mm: ø25 x 72.5 <br> Application: <br> DR22N, AR22VG nut tightening |


| Description | Type |
| :---: | :---: |
| Wrench (for center button) | AHX8003 <br> Dimensions, mm: ø14 x 50 <br> Attaching and removing the center button of the AR22VGF type. |
| Wrench for AR22,30 and DR22, 30 <br> For ø30 <br> AF96-241 | AR9A006 <br> Dimensions, mm: $\varnothing 40 \times 100$ <br> To mount an AR22, 30 or DR22, 30 command switch to a panel, use this wrench to tighten the nut securely. It is very easy to fit this wrench onto the nut. <br> The wrench with an inside rubber-lining can be easily used with either your right or left hand. |
| Wrench for AR30, DR30 <br> AF95-467 | AHX001 <br> Dimensions, mm: $\varnothing 47 \times 100$ <br> To mount an AR30 or DR30 command switch to a panel, use this wrench to tighten the nut securely. |
| Special tool | AHX321 <br> Dimensions, mm: $42 \times 130 \times 6.5$ <br> For all types except pilot lights <br> DR9A321-T <br> Dimensions, mm: $57 \times 130 \times 30$ <br> For pilot lights <br> - This tool is used to remove contact blocks and transformer units. <br> - The AHX321 can remove round color lens of switches. |
| Wrench/Lamp changer | AHX702 <br> Dimensions, mm: $ø 36 \times 55$ <br> Use this wrench to tighten or remove the lens and lamp. <br> Used with: <br> Lens of DR22D0L, KOL and DR30D0L, KOL <br> Incandescent lamp of pilot lights and illuminated pushbuttons |
| Lamp changer <br> For BA9S/13 lamp <br> For E12/15 lamp | AHX790 <br> Dimensions, mm: $\varnothing 14 \times 55$ <br> - Use this rubber wrench for mounting or removing lamps from pilot lights and illuminated pushbutton switches. <br> - This wrench can be used for both LED and incandescent lamps. <br> - One end is for the BA9S/13 lamp, and the other is for the E12/15 lamp (for use with 30 mm dia. pilot lights with resistor). <br> - For 30 mm dia. pilot lights with resistor, this tool can also be used to attach or remove incandescent lamps. |

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Cover for preventing operating errors with 30 mm dia. types


AF93-420
Type

AR9E760
This cover protects against accidental operation.
The cover lid is returned home with a spring force. (Packing is provided)

Used with:
AR22F0L, F5L, E0L, E5L, F0M, F5M, E0M, E5M, F0P, F5P, E0P, E5P
AR22F0R, F5R, E0R, E5R, F0S, F5S, E0S, E5S,
E0Y, E5Y, F0Y, F5Y, FAR, FBR, EAR, EBR
Dimensions, mm:


## AR9E538

Inadvertent operation can be prevented by fitting a transparent cover with chain in the clamp ring.

Used with:
AR30F0R, F5R, E0R, E5R, E0L, E5L
Dimensions, mm:


AHX408
This is a metallic cover for preventing inadvertent operation.

Used with: AR30F0R, F5R
Dimensions, mm:


When attaching the cover to a vertical panel, if you attach it so that the portion indicated by an " A " is at the upper right, the stopper causes the cover to stop above the push button to halt further rotation. The material is steel (zinc plated).


| Description | Type |
| :--- | :--- |
| Round-frame adapter <br> for 30mm dia. types | AR9Y004 <br> By using this adapter in combination with <br> the round type 22mm dia. command switch, <br> the 22mm dia. command switch can be <br> used as a 30mm dia. command switch/ <br> round frame type. <br> Used with: <br> AR22, DR22 round types <br> (except for M3R, M8R, VG <br> selectors, buzzers) Joy stick |
| Round-frame adapter |  |
| for 302mm dia. type VG |  |

- The washer and nut (22.3mm dia.) originally attached to the operator will not be used, so remove them.
- Attach the 22 mm dia. packing (included), the 30 mm dia. adapter and the 30 mm dia. packing to the operator in that order, and insert the operator into the cutout hole.
- From the back of the panel cutout hole, fasten the 30 mm -dia. nut using the AHX701 wrench. The correct tightening torque is 1 to 1.5 N•m.


Panel cutout, mm:


Dimensions, mm:




Dimensions, mm:




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| Description | Type |
| :---: | :---: |
| Panel plug for AR22 and DR22 | Round: <br> AHX725-B Black <br> AHX725-H Gray <br> Square: <br> AHX726-B Black <br> AHX726-H Gray <br> Dimensions, mm: $\varnothing 29.5 \times 17$ (AHX725) <br> 29.5 sq. x 17 (AHX726) <br> Use this plug to cover up unused panel cutout holes. <br> For oil proof usage, use together with packing (AR9Y730) and a nut (AR9R744). |
| Panel plug for AR30 and DR30 | AHX004 <br> Color: Silver (metal) <br> This plug is used to cover up unused panel cutout hole. <br> Dimensions, mm: |


| Description | Type |
| :--- | :--- |
| Group panel for <br> 22mm dia. type | DR9Y004 <br> These new 22mm dia. command switch/ <br> square types can be neatly aligned side by <br> side on this group panel at a 30mm pitch to <br> form a uniform panel face with no <br> misalignment between mounted switches. <br> Depending on the number of switches to be <br> grouped (maximum 12), the panel can be <br> divided (by cutting at the portion indicated by <br> an asterisk (*) |
| Mounting, mm: |  |
| (example showing a group of three) |  |

Dimensions, mm:


APCX029 (For pilot light without transformer) DR9Y001 (For pilot light with transformer)

Use this jumper to connect terminals allocated in a 30 mm pich.
Rated current is 3 A
Dimensions, mm:

APCX029


Thickness: 0.5 mm

AF95-27

