# **Spatter-prevention Switches** WL-N/WLG

# Uses stainless steel and plastic materials that prevent the adhesion of spatter, helping reduce problems caused by zinc power generated during welding.

- Excellent Performance on Arc Welding Lines or Sites with Spattering Cutting Powder
- In addition to screw terminals types, Pre-wired connector types are available.
- Standard configuration includes operation indicators
- Includes baking finish for easy peeling of any spatter adhering to lever
- Stainless steel materials are used for the screws, rollers, and other parts for reducing spatter adhesion during welding process
- Degree of Protection; IP67



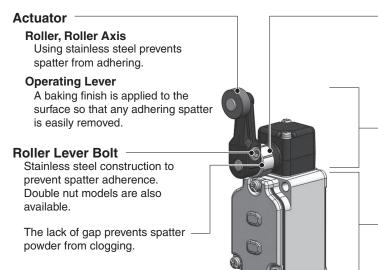
Be sure to read Safety Precautions on pages 83 to 88 and Safety Precautions for All Limit Switches.



For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

# **Features**

# Structure designed for use in spattering environments from welding (Typical model: WLCA2-LDS-N)



**Head Cap** 

Using fluororesin prevents spatter \* from adhering.

\* Spatter means the zinc powder produced when welding. Adhering spatter to the Limit Switch may cause malfunction of lever or lamp cover.

#### Head

#### Main unit

#### Screws

Externally visible screws on the head and cover are made of stainless steel to prevent spatter adherence.

# WL-N/WLG

# **Model Number Structure**

Model Number Legend (Not all combinations are possible. Ask your OMRON representative for details.)

**Basic models** 

$$\mathbf{WL}_{(1)}^{\square} - \underline{\square}_{(2)}^{\square} \underline{\square}_{(3)}^{\square} \underline{\square}_{(4)}^{\square} \mathbf{S}_{(5)}^{\square} - \mathbf{N}$$

## (1) Actuator and Property Specifications

Code		Pretravel (PT)	
CA2	Roller lever	Roller lever: R38 mm	15±5°
D28	Plunger Actuators	Sealed top-roller plunger	1.7 mm max.

# (2) Built-in Switch Specifications

Code	Specifications	
None	Standard built-in switch	

#### (3) Indicator Specifications

Code	Specifications		
LD	LED (10 to 115 VAC/DC)		
LE	Neon lamp (125 to 250 VAC) *		

<sup>\* (5)</sup>Wiring Specifications Cannot be combined with the pre-wired connector type.

# **High-sensitivity and High-precision Models**

WLG□ -			S□
(1)	(2) $(3)$	(4)	(5)

# (1) Actuator and Property Specifications

Code		Pretravel (PT)	
2	Roller lever	Roller lever: R38 mm High-sensitivity Models	10°+2°
CA2	Roller lever	Roller lever: R38 mm High-precision Models	5°+2°

#### (2) Built-in Switch Specifications

Code	Specifications
None	Standard built-in switch
55	Airtight built-in switch

# (3) Indicator Specifications

Code	Specifications		
LD	LED (10 to 115 VAC/DC)		
LE	Neon lamp (125 to 250 VAC) *		

<sup>\* (5)</sup> Wiring Specifications Cannot be combined with pre-wired connector type.

# (4) Lever Type \*

Code Specifications		Lever type
None	Roller lever: R38 mm	Allen-head lever
Α	Roller lever: R38 mm	Double nut lever

 <sup>\* (5)</sup> Wiring Specifications Cannot be combined with pre-wired connector type.

#### (5) Wiring Specifications

Code	Terminal shape	Connector shape	Voltage	Wiring locations	Connector pin No.
None	Screw terminals (Conduit size: G½)				
-M1J-1		Threaded	DC	NO only	NO: 3 4
-M1GJ-1	Pre-wired connectors *		DC	NO only	NO: ① ④
-DGJS		(M12)	DC	NC+NO	NO: ③ ④ NC: ① ②
-DTGJS		Smartclick	DC	NC+NO	NO: ③ ④ NC: ① ②

<sup>\*</sup> The standard cable length for a pre-wired connector is 0.3 m. Contact your OMRON representative for information on other cable lengths.

# (4) Lever Type \*

Code	Specifications	Lever type
None Roller lever: R38 mm		Allen-head lever
Α	Roller lever: R38 mm	Double nut lever

<sup>\* (5)</sup> Wiring Specifications Cannot be combined with pre-wired connector type.

# (5) Wiring Specifications

Code	Terminal shape	Connector shape	Voltage	Wiring locations	Connector pin No.
None	Screw terminals (Conduit size: G½)				
-M1J-1			DC	NO only	NO: 3 4
-M1GJ-1	Pre-wired connectors *	Threaded (M12)	DC	NO only	NO: 1) 4
-DGJS03			DC	NC+NO	NO: ③ ④ NC: ① ②
-DK1EJ03			DC	NO only	NO: ③ ④ NC: ②
-M1TGJ			DC	NO only	NO: ① ④
-DTGJS03		Smartclick	DC	NC+NO	NO: ③ ④ NC: ① ②

<sup>\*</sup> The standard cable length for a pre-wired connector is 0.3 m. Contact your OMRON representative for information on other cable lengths.

# **Ordering Information**

# **Roller Lever**

# Standard built-in switch

#### **Screw terminals**

				With operation	on indicator *
Appearance	Actuator	Actuator Pretravel (PT)	Lever type	LED	Neon lamp
				Model	Model
Roller leve		Double Lever	Double nut Lever	WLCA2-LDAS-N	WLCA2-LEAS-N
	<b>D</b>	15±5	Allen-head Lever	WLCA2-LES-N	WLCA2-LES-N
	Roller lever: R38 mm	10° +2°	Double nut Lever	WLG2-LDAS	WLG2-LEAS
			Allen-head	WLG2-LDS	WLG2-LES
		5°+2°	Lever	WLGCA2-LDS	WLGCA2-LES

<sup>\*</sup> The default setting is light-ON when not operating (NO wiring). Turn the lamp holder by 180° to change the setting to light-ON when operating (NC wiring).

# **Pre-wired Connectors**

				_			_	With operation indicator *
Appearance	Actuator	Pretravel (PT)	Lever type	Connector shape	Usage Voltage	Wiring locations	Connector pin No.	LED
				opo			<b>p</b>	Model
						NO only	NO: 3 4	WLCA2-LDS-M1J-1-N
		15±5°			NC+NO -	NO: 3 4 NC: 1 2	WLCA2-LDS-DGJS-N	
						NC+NO	NO: 3 4 NC: 1 2	WLG2-LDS-DGJS03
©		10°+2°	Allen-head Lever	Threaded (M12)			NO: 3 4 NC: 2	WLG2-LDS-DK1EJ03
	Roller lever: R38 mm						NO: 3 4	WLG2-LDS-M1J-1
<b>V</b>						NO only	NO: ① ④	WLG2-LDS-M1GJ-1
		5°+2°					NO: 3 4	WLGCA2-LDS-M1J-1
		5 <sub>0°</sub>					NO: ① ④	WLGCA2-LDS-M1GJ-1
		15±5°		Smartclick		NC+NO	NO: 3 4 NC: 1 2	WLCA2-LDS-DTGJS-N
		10°+2°				NO only	NO: ① ④	WLG2-LDS-DTGJS03

<sup>\*</sup> The default setting is light-ON when not operating (NO wiring). Turn the lamp holder by 180° to change the setting to light-ON when operating (NC wiring). (However, Three-core and Four-core Switches cannot be switched to light-ON when operating (NC wiring).)

# Airtight Built-in Switch

#### **Pre-wired Connector types**

					Connector Usage			With operation indicator *
Appearance	Actuator	Pretravel (PT)	Lever type	_ever type   Connector   shape		Wiring locations	Connector pin No.	LED
			shape Voltage loc		locations	p rto.	Model	
				Threaded (M12)  Smartclick	DC	NO only	NO: 3 4	WLG2-55LDS-M1J-1
							NO: ① ④	WLG2-55LDS-M1GJ-1
	Roller lever: R38 mm	10° +2°				NC+NO	NO: ③ ④ NC: ① ②	WLG2-55LDS-DGJS03
							NO: ③ ④ NC: ① ②	WLG2-55LDS-M1TGJ

<sup>\*</sup> The default setting is light-ON when not operating (NO wiring). Turn the lamp holder by 180° to change the setting to light-ON when operating (NC wiring). (However, Three-core and Four-core Switches cannot be switched to light-ON when operating (NC wiring).)

# **Plunger Actuators**

# Standard built-in switch

# **Screw terminals**

ſ				With operation indicator *			
	Appearance	Actuator	Pretravel (PT) LED		Neon lamp		
				Model	Model		
		Sealed top-roller plunger	1.7 mm max.	WLD28-LDS-N	WLD28-LES-N		

<sup>\*</sup> The default setting is light-ON when not operating (NO wiring). Turn the lamp holder by 180° to change the setting to light-ON when operating (NC wiring).

#### **Pre-wired Connectors**

Appearance	Actuator	Pretravel (PT)	Connector Shape Voltage Wiring Connector Iocations pin No.		Connector pin No.	With operation indicator *  LED	
			Shape		locations	piii ivo.	Model
		1.7 mm max.	Threaded	DC	NO only	NO: 3 4	WLD28-LDS-M1J-1-N
				DC	NO only	NO: ① ④	WLD28-LDS-M1GJ-1-N
<u> </u>	Sealed top-roller plunger		1.7 mm max. (M12)	DC	NC+NO	NO: ③ ④ NC: ① ②	WLD28-LDS-DGJS-N
			Smartclick	DC	NC+NO	NO: ③ ④ NC: ① ②	WLD28-LDS-DTGJS-N

Note: The standard cable length for a pre-wired connector is 0.3 m. Contact your OMRON representative for information on other cable lengths.

\* The default setting is light-ON when not operating (NO wiring). Turn the lamp holder by 180° to change the setting to light-ON when operating (NC wiring). (However, Three-core and Four-core Switches cannot be switched to light-ON when operating (NC wiring).)

# **Specifications**

# Ratings

**Screw terminals** 

# With Operation Indicator Basic models (WL-N)

			n-induct	ive load	(A)	Inductive load (A)				
Rati	ings	Ва	asic mod	els (WL-	N)	Ва	Basic models (WL-N)			
		Resistive load		Lamp load		Inductive load		Motor load		
Volta	ge (V)	NC NO		NC	NO	NC	NO	NC	NO	
AC	115	10		3	1.5	10		5	2.5	
	12	1	0	6	3	10		6		
DC	24	(	6	4	3	6	3	4		
ЪС	48	(	3		1.5	3	3	0.2		
	115	0	.8	0	0.2		.8	0.1		

# High-sensitivity and High-precision models (WLG)

		Non-inductive load (A)				
Rat	ings	High-sensitivity and High-precision models (WLG)				
		Resistive load				
Volta	ge (V)	NC	NO			
AC	115	5				
DC	115	0.4				

# With Operation Indicators (Neon Lamps) Basic models (WL-N)

Ratings		No	n-induct	ive load	(A)	Inductive load (A)			
		Ва	asic mod	els (WL-	N)	Basic models (WL-N)			
		Resisti	Resistive load Lamp lo			Inducti	ve load	Motor load	
Voltage (V)		NC	NO	NC	NO	NC	NO	NC	NO
40	125	1	10		1.5	10		5	2.5
AC 250		10		6	1	10		3	1.5

# High-sensitivity and High-precision models (WLG)

		Non-induct	Non-inductive load (A)				
Ratings		High-sensitivity and High-precision models (WLG)					
		Resistive load					
Volta	ge (V)	NC NO					
AC	125	5					
AC	250	5					

- Note: 1. The above figures are for steady-state currents.
  - 2. Inductive loads have a power factor of 0.4 min. (AC) and a time constant of 7 ms max. (DC).
  - 3. A lamp load has an inrush current of 10 times the steady-state current.
  - **4.** A motor load has an inrush current of 6 times the steady-state current.

# Allowable Inrush Current/Minimum Applicable Load

Operating characteristics type		Basic models (WL-N)	High-sensitivity and High-precision models (WLG)	
Inrush current	NC	30 A max.	15 A max.	
illiusii curreiit	NO	20 A max.	10 A max.	
Minimum applicable load		5 VDC 1 mA, resistive load, P level	5 VDC 1 mA, resistive load, P level	

# **Operation Indicator**

Operation indicator type	LED	Neon lamp	
Rated voltage	10 to 115 VAC/DC	125 to 250 VAC	
Leakage current (Reference value)	Approx. 0.4 mA at 10 VAC/DC Approx. 0.5 mA at 115 VAC/DC	Approx. 0.6 mA at 125 VAC Approx. 1.9 mA at 250 VAC	

#### **Pre-wired connectors**

# Connector DC Specifications: With Operation Indicators (LEDs) Basic models (WL-N)

# High-sensitivity and High-precision models (WLG)

Ratings		No	n-induct	ive load	(A)	Inductive load (A)				
		Ва	asic mod	els (WL-	N)	Ва	Basic models (WL-N)			
		Resistive load		Lamp load		Inductive load		Motor load		
Voltage (V)		NC	NO	NC	NO	NC	NO	NC	NO	
	12	3	3	3		3		3		
DC	24	3	3	3		3		3		
ЪС	48	4		2	1.5	3	3		2	
	115	0.8		0.2	0.2	0	0.8		0.2	

		Non-induct	Non-inductive load (A)		
Rat	ings	High-sensitivity and High-precision models (WLG)			
		Resistive load			
Voltage (V)		NC	NO		
DC	115	0.4			

- Note: 1. The above figures are for steady-state currents.
  - 2. Inductive loads have a power factor of 0.4 min. (AC) and a time constant of 7 ms max. (DC).
  - 3. A lamp load has an inrush current of 10 times the steady-state current.
  - 4. A motor load has an inrush current of 6 times the steady-state current.

# **Minimum Applicable Load**

Operating characteristics type	Basic models (WL-N)	High-sensitivity and High-precision Switches (WLG)	
Minimum applicable load	5 VDC 1 mA, resistive load, P level	5 VDC 1 mA, resistive load, P level	

# **Operation Indicator**

Operation indicator type	LED	Neon lamp	
Rated voltage	10 to 115 VAC/DC	125 to 250 VAC	
Leakage current (Reference value)	Approx. 0.4 mA at 10 VAC/DC; Approx. 0.5 mA at 115 VAC/DC	Approx. 0.6 mA at 125 VAC; Approx. 1.9 mA at 250 VAC	

# **Characteristics**

Operating char	acteristics type	Basic models (WL-N)	High-sensitivity and High-precision models (WLG)					
Permissible	Mechanical	120 operations/minute						
operating frequency	Electrical	30 operations/minute						
Rated frequency		50/60 Hz						
Permissible opera	ating speed	1 mm/s to 1 m/s (for WLCA2-LDS-N)						
Insulation resista	nce	100 MΩ min. (at 500 VDC)						
Contact resistance	е	$25 \text{ m}\Omega$ max. (initial value for the built-in switch)						
Vibration resistance	Malfunction	10 to 55 Hz, 1.5-mm double amplitude						
Shock	Destruction	1,000 m/s <sup>2</sup> max.						
SHOCK	Malfunction	300 m/s² max.						
Durability *1	Mechanical	15,000,000 operations min.	10,000,000 operations min.					
Durability 1	Electrical	750,000 operations min. (3 A at 115 VAC, resistive load) *2	500,000 operations min. (3 A at 115 VAC, resistive load) *2					
Ambient operatin	g temperature	-10 to +80°C (with no icing)						
Ambient operating humidity		35 to 95%RH						
Degree of protection		IP67						
Weight		Approx. 255 g (in case of WLCA2-LDS-N)	Approx. 270 g (in case of WLGCA2-LDS)					

Note: The above figures are initial values.

<sup>\*2.</sup> In case of models with operation indicators (LEDs).

Operating	characteristics type	cs type Basic models (WL-N)		High-sensitivity and High-pr	ecision Switches (WLG)
Wiring Sp	ecifications	Screw terminals	Direct-wire connector and Pre-wired Connector Mod- els		
Between terminals of the same polarity		1,000 VAC, 50/60 Hz for 1 min *	600 VAC, 50/60 Hz for 1 min *	600 VAC, 50/60 Hz for 1 min *	600 VAC, 50/60 Hz for 1 min *
	Between current carrying metal part and ground	2,200 VAC, 50/60 Hz for 1 min	1,500 VAC, 50/60 Hz for 1 min	1,500 VAC, 50/60 Hz for 1 min	1,500 VAC, 50/60 Hz for 1 min
ouongui	Between each terminal and non-current carrying metal part	2,200 VAC, 50/60 Hz for 1 min	1,500 VAC, 50/60 Hz for 1 min	1,500 VAC, 50/60 Hz for 1 min	1,500 VAC, 50/60 Hz for 1 min

<sup>\*</sup> Excluding those with operation indicators.

<sup>\*1.</sup> The values are calculated at an operating temperature of +5°C to +35°C, and an operating humidity of 40% to 70%RH. Contact your OMRON sales representative for more detailed information on other operating environments.

# **Terminal Connection Diagram**

Operating characteristics type	Basic models (WL-N)				
Wiring Specifications	Screw terminals	Direct-wire connector and Pre-wired Connector Models			
Without operation indicator	14 (NO) Za 13 (NO) 11 (NC) 12 (NC)	DC Za  NO NC NC NO  (4 3)  2 core (4 1)  (3 (2 4 core (4 1) 2 (3)  (1) ② 3(4) indicate the connector pin number.			
With Operation Indicator (Light-ON When Not Operating *)	14 (NO)  Za  13 (NO)  11 (NC)  12 (NC)	NO NC NC NO    3 3			

Operating characteristics type	High-sensitivity and High-precision Switches (WLG)			
Wiring Specifications	Screw terminals	Direct-wire connector and Pre-wired Connector Models		
Without operation indicator	14 (NO) Za 13 (NO) 11 (NC) 12 (NC)	DC Za  NO NC NC NO  4 3  2 core 4 1  3 core 4 2 3  4 core 4 1 2 3  1 2 3 4 indicate the connector pin number.		
With Operation indicator (Light-ON when Not Operating *)	14 (NO) Za 13 (NO) 11 (NC) 12 (NC)	NO NC NC NO    4 3     3		

Note: Leakage current from indicator circuit may cause load malfunction (i.e., the load may remain ON). Make sure that the load operating current is higher than the leakage current.

The above shows details of the switch interior. External wires (external resistances) are not shown. For details, refer to Operation on page 18.

# Connector Pin Layout Diagram

AC Positioning piece \* DC



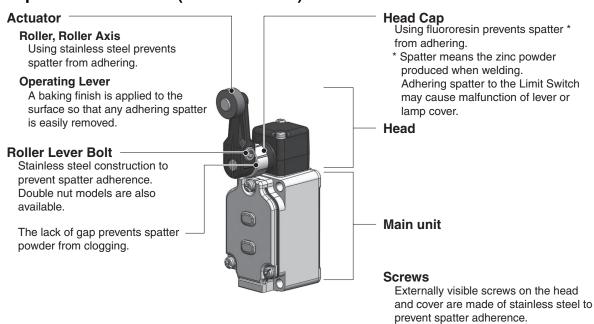
<sup>\*</sup> The position of the positioning piece is not always the same. If using an L-shaped connector causes problems in mounting, use a straight connector.

For countermeasures, refer to technical support on your OMRON website.

\* Light-ON when not operating means the operation indicator is lit when the actuator is free and is not lit when the actuator rotates or is pushed down, the Switch contacts contact NO.

# **Structure and Nomenclature**

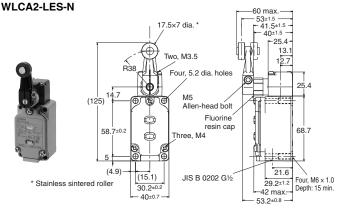
# Spatter-prevention Models (WLCA2-LES-N)



Dimensions (Unit: mm)

# **Roller Lever**

Roller lever R38
Allen-head lever
With operation indicator (LED)
WLCA2-LDS-N
With operation indicator (neon lamp)



Note: The photo shows the WLCA2-LDS-N model.

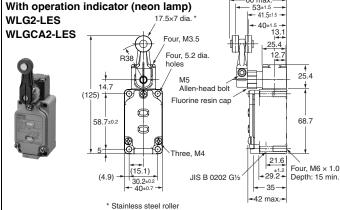
#### Roller lever R38

Allen-head lever

With operation indicator (LED)

WLG2-LDS

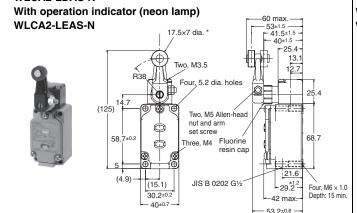
WLGCA2-LDS
With operation indicator (neon la



Note: The photo shows the WLG2-LDS model.

## Roller lever R38

Double nut lever With operation indicator (LED) WLCA2-LDAS-N



\* Stainless sintered roller

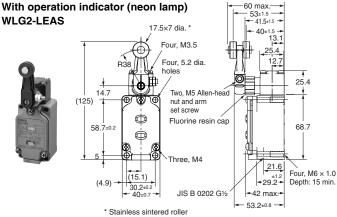
Note: The photo shows the WLCA2-LDAS-N model.

#### **Roller lever R38**

Double nut lever

With operation indicator (LED)

WLG2-LDAS



Note: The photo shows the WLG2-LDAS model.

Note: Unless otherwise indicated, a tolerance of ±0.4 mm applies to all dimensions.

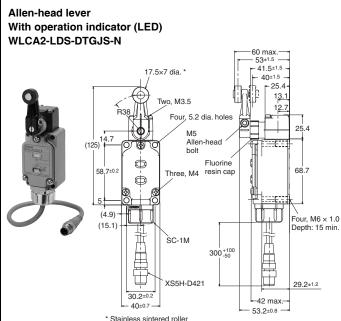
# Operating characteristics

Model	WLCA2-LDAS-N WLCA2-LEAS-N WLCA2-LDS-N WLCA2-LES-N	WLG2-LDAS WLG2-LDS WLG2-LEAS WLG2-LES	WLGCA2-LDS WLGCA2-LES
Operating force OF max.	13.34 N	9.81 N	13.34 N
Release force RF min.	1.18 N	0.98 N	1.47 N
Pretravel PT	15±5°	0.98 N 10°+2°	1.47 N 5°+2° 0°
Overtravel OT min.	70°	65°	40°
Movement Differential MD max.	12°	7°	3°

#### Pre-wired connector (threaded) **Roller lever R38** Allen-head lever With operation indicator (LED) WLCA2-LDS-M1J-1-N WLCA2-LDS-DGJS-N 53±1.5 41.5±1.5 17.5×7 dia. 13.1 Two, M3.5 Four 5.2 dia holes M5 Allen-head (125)bolt Fluorine $\bigoplus$ resin cap 58.7 68.7 Three, M4 (4.9) Four, M6 × 1.0 (15.1)Depth: 15 mir Ħ 29.2±1.2 30.2±0.2 -42 max.-Note: The photo shows the 40±0.7 WLCA2-LDS-M1J-1-N 53.2±0.8 \* Stainless sintered roller model.

#### Pre-wired connector type (Smartclick)

**Roller lever R38** 



#### Roller lever R38 Allen-head lever Threaded (M12) With operation indicator (LED) WLG2-LDS-DGJS03 60 max WLG2-LDS-DK1EJ03 WLG2-55LDS-M1J-1 17.5x7 dia. 1 WLG2-55LDS-M1GJ-1 WLG2-55LDS-DGJS03 WLG2-LDS-M1J-1 Four, 5.2 dia, holes WLG2-LDS-M1GJ-1 M5 Allen-head bolt $(125)^{1}$ WLGCA2-LDS-M1J-1 Fluorine resin car WLGCA2-LDS-M1GJ-1 Three, M4 68.7 Four M6 x 1.0 Depth: 15 min. SC-1M (15.1) 300+100 XS2H-D421 Ш 21.6 30.2+0 ±1.2 **←**29.2 +42 max. \* Stainless sintered roller 53,2±0.8 -Note: The photo shows the WLG2-LDS-M1J-1 model.

# Roller lever R38

Allen-head lever **Smartclick** With operation indicator (LED) \_60 max WLG2-LDS-DTGJS03 WLG2-55LDS-M1TGJ 17.5×7 dia. Four, M3.5 Four, 5.2 dia. holes ф 25.4 M5  $(125)^{14.7}$ Allen-head bolt resin cap 68.7 58.7±0 Four. M6 × 1.0 (4.9)(15.1) SC-1M XS5H-D421 21.6 30.2±0.2 ₹29 2 40±0.7 42 max: Stainless sintered roller 53.2±0.8 -

Note: The photo shows the WLG2-55LDS-M1TGJ model.

Note: Unless otherwise indicated, a tolerance of  $\pm 0.4$  mm applies to all dimensions.

# Operating characteristics

Model	WLCA2-LDS-M1J-1-N WLCA2-LDS-DGJS-N WLCA2-LDS-DTGJS-N	WLG2-LDS-DGJS03 WLG2-LDS-DK1EJ03 WLG2-55LDS-M1J-1 WLG2-55LDS-M1GJ-1 WLG2-55LDS-DGJS03 WLG2-LDS-M1J-1 WLG2-LDS-M1GJ-1 WLG2-LDS-DTGJS03 WLG2-LDS-M1TGJ	WLGCA2-LDS-M1J-1 WLGCA2-LDS-M1GJ-1
Operating force OF max.	13.34 N	9.81 N	13.34 N
Release force RF min.	1.18 N	0.98 N	1.47 N
Pretravel PT	15±5°	10°+2°	5°+2°
Overtravel OT min.	70°	65°	40°
Movement Differential MD max.	12°	7°	3°

# **Common Accessories (Sold Separately)**

# **Ordering Information**

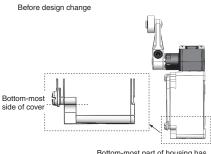
#### Single-item ordering models

...... Switches without levers, heads, and actuators can be ordered separately. Use by combining with models that are not available as a set. You can also use them as maintenance parts for inventory management.

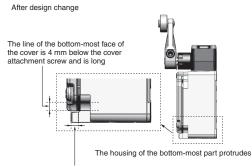
# **General-purpose Models**

Actuator	Pretravel (PT)	Set Model Numbers	Switches without levers	Heads (with Actuators)	Actuator *
Actuator	Pretravel (P1)	Set Woder Numbers	Model	Model	Model
	15±5°	WLCA2-N	WLRCA2-N	WL-1H1100-N	
Roller lever: R38 mm	25±5°	WLCA2-2-N	WLRCA2-2-N	WL-3H1100-N	WL-1A100
Holler lever: H38 mm	20° max.	WLCA2-2N-N	WLRCA2-2N-N	WL-1H1100-N	WL-IAIUU
	10°+2°	WLG2		WL-2H1100-K *	
	15±5°	WLCA12-N	WLRCA2-N	WL-1H2100-N	
Adjustable roller lever	25±5°	WLCA12-2-N	WLRCA2-2-N	WL-3H2100-N	WL-2A100
(R25 to 89 mm)	20° max.	WLCA12-2N-N	WLRCA2-2N-N	WL-1H2100-N	WL-2A100
	10°+2°	WLG12	WLRG2	WL-2H2100-K *	
	15±5°	WLCL-N	WLRCL-N	WL-4H4100-N	
Adjustable rod lever:	25±5°	WLCL-2-N	WLRCA2-2-N	WL-3H4100-N	WL-4A100
(25 to 140mm)	20° max.	WLCL-2N-N	WLRCA2-2N-N	WL-1H4100-N	WL-4A100
	10°+2°	WLGL	WLRG2	WL-2H4100-K *	
Sealed top plunger	1.7 mm max.	WLD18-N		WL-7H100-N	
Sealed top-roller plunger	1.7 mm max.	WLD28-N		WL-7H400-N	
Sealed top-ball plunger	1.7 mm max.	WLD38-N		WL-7H300-N	
Horizontal plunger	2.8 mm max.	WLSD-N		WL-8H100-N	
Horizontal-roller plunger	2.8 mm max.	WLSD2-N		WL-8H200-N	
Horizontal-ball plunger	2.8 mm max.	WLSD3-N		WL-8H300-N	
Coil spring (6.5 dia.)	20±10 mm	WLNJ-N		WL-9H100-N	
Coil spring (4.8 dia.)	20±10 mm	WLNJ-30-N		WL-9H200-N	
Flexible rod: Resin rod (8 dia.)	40±20 mm	WLNJ-2-N		WL-9H300-N	
Flexible rod: Steel wire (1 dia.)	40±20 mm	WLNJ-S2-N		WL-9H400-N	
Fork Lock Lever A	55° max.	WLCA32-41-N		WL-5H5100-N	WL-5A100
Fork Lock Lever B 55° max. WLCA32-42-N		WLCA32-42-N	WII DOAGO N	WL-5H5102-N	WL-5A102
Fork Lock Lever C	55° max.	WLCA32-43-N	WLRCA32-N	WL-5H5104-N	WL-5A104
Fork Lock Lever D	55° max.	WLCA32-44-N		WL-5H5104-N	WL-5A104

<sup>\*</sup> The WL-2H1100-K, WL-2H2100-K, and WL-2H4100-K correspond with each set model WLG, the design of which was changed in April 2019. Please inquire if you desire a single-item head manufactured before the design change. On products that underwent the design change in April 2019, the front of the switch box cover at the bottom front has a protruding shape, and on earlier products has a depressed shape.



Bottom-most part of housing has a depressed shape



The bottom-most face of the case protrudes 4 mm from the contact surface of the cover

# **Spatter-prevention Models**

Actuator	Lever type	Indicator	Pretravel (PT)	Set Model Numbers	Switches without levers	Actuator *
Actuator	Level type	maicator	Pretraver (P1)	Set Model Numbers	Model	Model
			15±5°	WLCA2-LDAS-N	WLRCA2-LDS-N	
	Double nut lever	Neon lamp		WLCA2-LEAS-N	WLRCA2-LES-N	WL-1A105S
Roller lever:		LED	10° +2°	WLG2-LDAS	WLRG2-LDS	
R38 mm		LED	15±5°	WLCA2-LDS-N	WLRCA2-LDS-N	
	Allen-head lever	Neon lamp	10±0	WLCA2-LES-N	WLRCA2-LES-N	WL-1A103S
		LED	10°+2°	WLG2-LDS	WLRG2-LDS	

<sup>\*</sup> The actuator is identical for the WL and WL-N models.

# Connector (Conduit size: JIS B0202G1/2)

Appearance	Dimensions (Unless otherwise indicated,	Application/	Inner diameter (D)		diameter able	Model	Applicable limit switch
	a tolerance of ±0.4 mm applies to all dimensions.)		of seal rubber	min.	max.		models
	Ball head lock nut (zinc die-cast		7 dia.	5.5 dia.	7.5 dia.	SC-1M	
	Sealing rubber	Cabtire cable	9 dia.	7.5 dia.	9.5 dia.	SC-2M	
	steel) Connector (zinc die-cast and zinc plating)	(Metal, with	12.5 dia.	11 dia.	13 dia.	SC-3M	
	293 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	O-ring)	14 dia.	12 dia.	14 dia.	SC-4M	
	Sealing rubber (nitrile rubber)		11 dia.	9 dia.	11 dia.	SC-5M	
	Ball head lock nut		7 dia.	5.5 dia.	7.5 dia.	SC-21	
	(brass and nickel plating)  Sealing rubber (nitrile nubber)  (stainless steel)  14 6 dia		9 dia.	7.5 dia.	9.5 dia.	SC-22	
		Cabtire cable (Metal)	12.5 dia.	11 dia.	13 dia.	SC-23	WL□-N WLG□ Wiring
			14 dia.	12 dia.	14 dia.	SC-24	
	(34)		11 dia.	9 dia.	11 dia.	SC-25	Specifications:
#	Sealing rubber (ntrile rubber)  10	Cabtire cable (Resin)	9 dia.	7.5 dia.	9 dia.	SC-6	Screw terminals
	Hexagonal nut (polyacetal resin)  A.5  Hexagonal nut (polyacetal resin)  A.5  Fing (chicroprene rubber)		10.6 dia.	8.5 dia.	10.5 dia.	SC-P2	

Note: 1. Please use sealling tape with SC Connectors. SC-1M to SC-5M, however, are provided with an O-ring (NBR) and therefore sealing tape is not necessary to ensure a proper seal. The SC-6 and SC-P2 models are made of resin. If higher sealing performance is required, use one of SC-1M to SC-5M, which have metal connectors.

# \* mark dimensional table

Model	Model Inner diameter (D) of sealed rubber		Applicable cable				
SC-21, -1M	7 dia.	10.4 dia.	5.5 dia. to 7.5 dia.				
SC-22, -2M	9 dia.	13.2 dia.	7.5 dia. to 9.5 dia.				
SC-23, -3M	12.5 dia.	14.6 dia.	11 dia. to 13 dia.				
SC-24, -4M	14 dia.	14.6 dia.	12 dia. to 14 dia.				
SC-25, -5M	11 dia.	13.2 dia.	9 dia. to 11 dia.				
SC-6	9 dia.	10 dia.	7.5 dia. to 9 dia.				

## **FA Connectors**

Model	Number of conductors	Voltage specification	Size of conduit	Size of crimp terminal	Applicable model
SC-2F	2	125 VDC			
SC-2FAD	2	250 VDC	JIS B0202G1/2	M4	WL-N, WLG
SC-4F4D	4	125 VDC	JIS B0202G1/2		
SC-4F4AD	4	250 VDC			

<sup>2.</sup> Unless otherwise indicated, a tolerance of  $\pm 0.4$  mm applies to all dimensions.

# Sensor I/O connectors

Appearance	AC/DC type	Number of cable cores	Cable length (m)	Cable model	Compatible model	
	for AC	2	2	XS2F-A421-DB0-F	WL□-□K13A-N	
			5	XS2F-A421-GB0-F	WLG□-□K13A	
		4	2	XS2F-A421-D90-F	WL□-□K43A-N WL□-□-AGJ-N	
			5	XS2F-A421-G90-F	WLG□-□-K43A WLG□-□-AGJ03	
M12 Screw (Straight)	for DC	2	2	XS2F-D421-DD0	WL□-□K13-N WL□-□-M1J-N WLG□-□K13 WLG□-□-M1J	
Witz Screw (Straight)			5	XS2F-D421-GD0		
			2	XS2F-D421-DA0-F	WL□-□-M1GJ□-N	
			5	XS2F-D421-GA0-F	WLG□-□-M1GJ□	
		4	2	XS2F-D421-D80-F	WL□-□K43-N WL□-□-M1JB-N WL□-□-DGJ-N WL□-□-DK1EJ-N	
			5	XS2F-D421-G80-F	WLG□-□K43 WLG□-□-M1JB WLG□-□-DGJ03 WLG□-□-DK1EJ03	
M12 Smartclick (Straight)		4	2	XS5F-D421-D80-F	WLD-D-M1TJ-N WLD-D-M1TGJ-N WLD-D-M1TJB-N WLD-D-DTGJ-N WLD-D-DTK1EJ-N	
			5	XS5F-D421-G80-F	WLG□-□-M1TJ WLG□-□-M1TGJ WLG□-□-M1TJB WLG□-□-DTGJ03 WLG□-□-DTK1EJ03	

Note: For details, refer to the data sheet for XS2 Round Water-resistant Connectors (M12 Threads) or XS5 Round Water-resistant Connectors (M12 Smartclick).

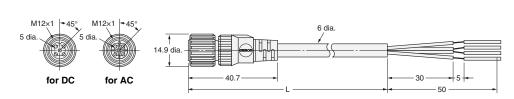
Туре	Compatible model		Remarks			Model
	WL-N	General-purpose models Long-life models (Basic models, High-sensitivity Switches)	. Indicator *1	LED	Color: Red	WL-LD-N
				Neon lamp	Color: Orange	WL-LE-N
		Spatter Prevention models		LED	Color: Red	WL-LDS-N
Cover with indicator lamps *1				Neon lamp	Color: Orange	WL-LES-N
		General-purpose models	Indicator	LED	Color: Red	WL-LD-K *2
	WLG	Long-life models		Neon lamp	Color: Orange	WL-LE-K *2
	WLG	Spatter Prevention models		LED	Color: Red	WL-LDS-K *2
				Neon lamp	Color: Orange	WL-LES-K *2
Terminal Plate	WL□-N		Change from bipolar to monopolar (contact C).		WL-N TERMINAL PLATE	
Side mounting plate	WL□-2N-N				WLN-P001	

<sup>\*1.</sup> The default setting is for light-ON when not operating. Turn the lamp holder by 180° to change the setting to light-ON when operating.
\*2. The WL-LD-K, WL-LE-K, WL-LDS-K, and WL-LES-K correspond with each set model WLG□, the design of which was changed in April 2019. Refer to the notes on page 75 for details.

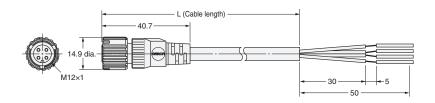
# WL-N/WLG

Dimensions (Unit: mm)

Sensor I/O connectors XS2F-A421-□□0-F XS2F-D421-□□0 XS2F-D421-□□0-F



XS5F-D421-□80-F



# **Wiring Diagram**

# XS2F

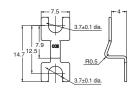
AC/DC Type	Two-core model		Four-core model		
AC/DC Type	Model	Wiring Diagram	Model	Wiring Diagram	
AC	XS2F-A421-DB0-F XS2F-A421-GB0-F	Terminal No. Cable color of core sheath	XS2F-A421-D90-F XS2F-A421-G90-F		
DC	XS2F-D421-DD0 XS2F-D421-GD0	Terminal No. Cable color of core sheath	XS2F-D421-D80-F XS2F-D421-G80-F	Terminal No.  Cable color of core sheath Brown Brown Brown Brown Brown Blue Blue Black	
БС	XS2F-D421-DA0-F XS2F-D421-GA0-F	Terminal No.  Cable color of core sheath  Brown			

# XS5F

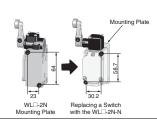
AC/DC Type	Four-core model			
AC/DC Type	Model	Wiring Diagram		
DC	XS5F-D421-D80-F XS5F-D421-G80-F	Terminal No.  Cable color of core sheath Brown White Black		

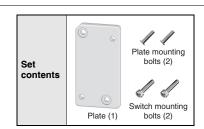
# Terminal Plate WL-N TERMINAL PLATE

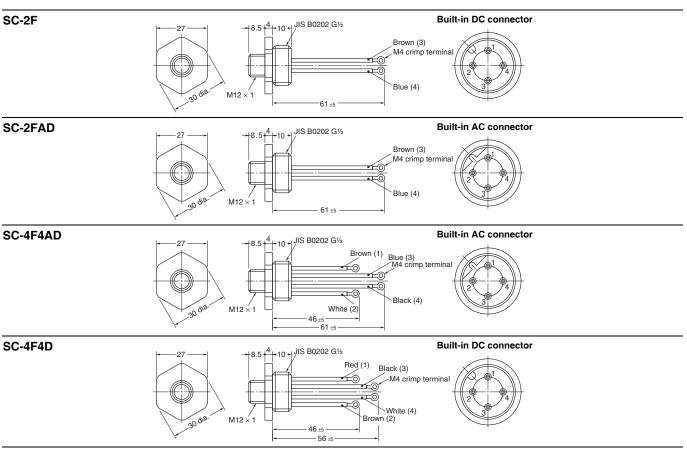




# Side mounting plate WLN-P001







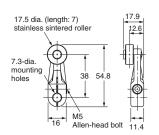
Note: 1. Each dimension has a tolerance of  $\pm 0.4$  mm unless otherwise specified.

2. Figures in parentheses are connector pin numbers.

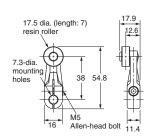
# WL-N/WLG

#### **Actuators**

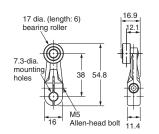
# WL-1A100 Standard Lever



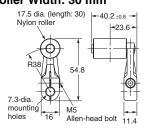
# WL-1A115 Resin Roller



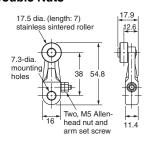
# WL-1A400 Bearing Roller



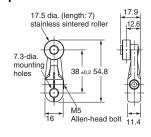
# WL-1A118 Nylon Roller: Roller Width: 30 mm



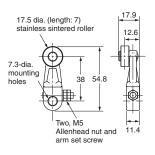
# WL-1A105 Double Nuts



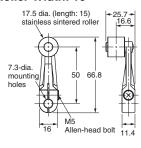
# WL-1A103S Spatter Prevention



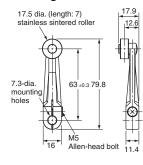
WL-105S Spatter Prevention



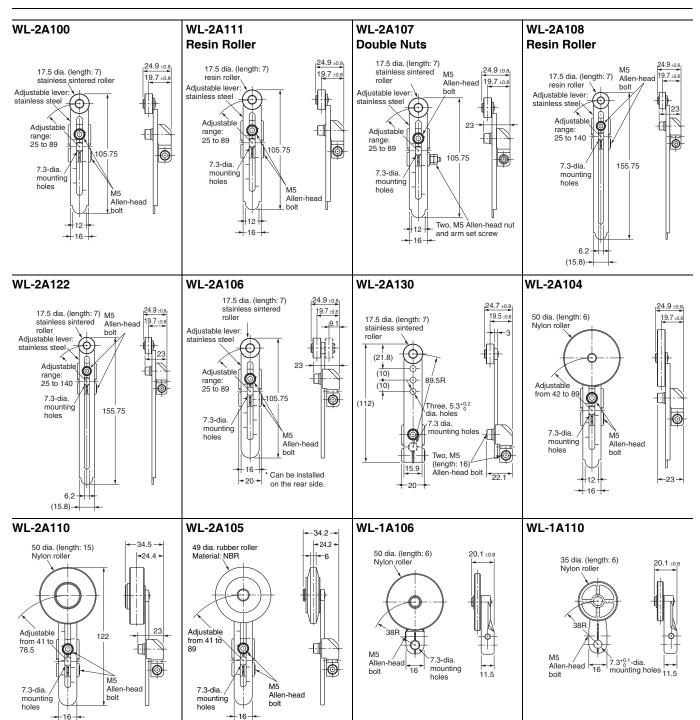
WL-1A200 Lever Length: 50 Roller Width: 15



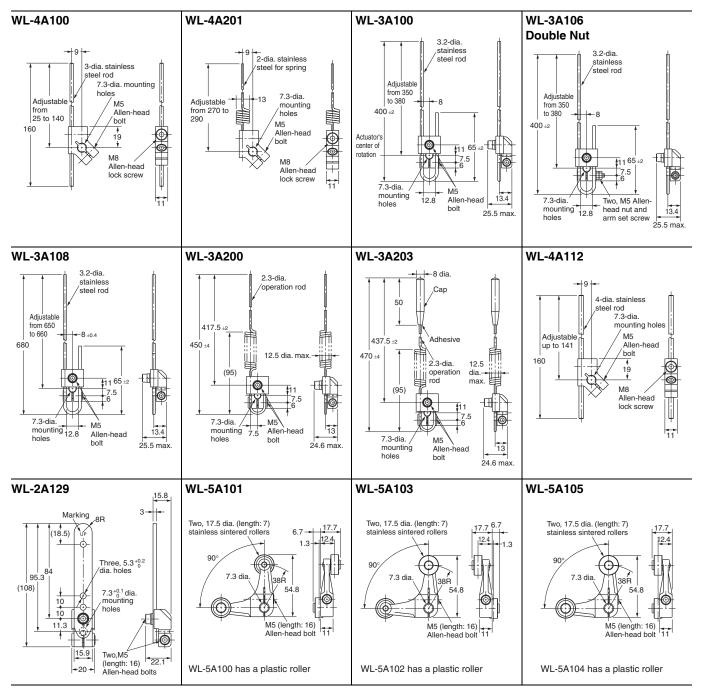
WL-1A300 Lever Length: 63



Note: Unless otherwise indicated, a tolerance of  $\pm 0.4$  mm applies to all dimensions.



Note: Unless otherwise indicated, a tolerance of  $\pm 0.4$  mm applies to all dimensions.



Note: 1. Unless otherwise indicated, a tolerance of ±0.4 mm applies to all dimensions.

2. When using the adjustable roller (rod) lever, make sure that the lever is facing downwards. Use caution, as telegraphing (the Switch turns ON and OFF repeatedly due to inertia) may occur.

# **Safety Precautions**

# For the Safety Precautions for All Limit Switches, refer to the OMRON website.

# **Meanings of Warning Signal Text**

Precautions for Safe Use	Indicates an action that must be performed or avoided for safe use of this product.
Precautions for Correct Use	Indicates an action that must be performed or avoided for preventing operation failure or malfunction of the product or adverse impact on performance or functionality.

#### **Precautions for Safe Use**

- Be sure to ground. Otherwise electric shock may result.
- Do not touch charged switch terminals while the switch has carry current, Otherwise electric shock may result.
- Do not disassemble the limit switch or touch inside of it under supplying power, Otherwise electric shock may result.
- Do not disassemble or touch the inside while the power is turned on. Otherwise electric shock may result.
- Do not touch the wire or rod type actuator in order to prevent injury.
   Doing so may result in injury.
- Connect a fuse which has 1.5 to 2 times higher breaking current than the switch rated current to the switch in series in order to prevent the switch from short-circuit damage.
- On the occasion when using the switch with EN/IEC/GB ratings, use a 10 A fuse that complies IEC60269, either type gG.
- The durability of switch is depends on the operating condition Be sure to check the condition with actual using condition before using, and use with the number of times of operating without a performance problem.
- Otherwise, there is the possibility of spoiling the normal operation.
   Do not drop the switch.
- Do not connect a Single Limit Switch to two power supplies that are different in polarity or type. Risk of interference.
- Be sure to keep the load current less than the rated value.
   Otherwise, there is the possibility that the switch may be damage and/or burnout.
- Do not use the Switch by itself in atmospheres containing flammable or explosive gases. Arcs and heating resulting from switching may cause fire or explosion.
- Be sure to prevent the foreign materials such like a scrapped cable intrusion in to the switch when wiring. Otherwise, there is the possibility of spoiling the normal operation.
- Never wire to the wrong terminals.
- Using the Switch in a pressed-in state for an extended period of time can accelerate part deterioration and also lead to failure to return to the original position. Check the Switch beforehand, and perform periodic inspection and replacement.
- Do not store or use the switch with following place.
   Where the temperature fluctuates greatly.
- Where the humidity is very high and condensation may occur. Where the vibration is too much.
- Where receiving direct sunshine.
- Where receiving salty wind.
- Where exposed to cutting powder, machining chips, oil, and chemicals inside the protective doors.
- Where exposed to cleansers, thinners, and other solvents
- Do not use or store the Switch in locations with corrosive gas, such as sulfuric gas (H<sub>2</sub>S or SO<sub>2</sub>), ammonium gas (NH<sub>3</sub>), nitric gas (HNO<sub>3</sub>), or chlorine gas (Cl<sub>2</sub>), or high temperature and humidity. Otherwise, contact failure or corrosion damage may result.
- Do not disassemble and/or modify the switch at anytime.
- Otherwise, there is the possibility of spoiling the normal operation.
   Do not apply the force such like deformation and/or degeneration to the switch.
- If the Switch will not be switched ON or OFF for an extended period of time, contact reliability may degrade due to oxidation of the contact points, resulting in inadequate conductivity, which could lead to an accident.

#### **Precautions for Correct Use**

# Operating Environment

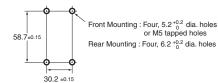
- This switch is only for indoor use. If it is used in outdoor, it may be cause of switch failure.
- Take special care to use where there is fine powder, mud and/or foreign materials stacking. And check the condition with actual using condition before using. Then use without a performance problem.
- Seal material may deteriorate if a Switch is used outdoor or where subject to special cutting oils, solvents, or chemicals. Always appraise performance under actual application conditions and set suitable maintenance and replacement periods.
- Install Switches where they will not be directly subject to cutting chips, dust, or dirt. The Actuator and Switch must also be protected from the accumulation of cutting chips or sludge.



- Constantly subjecting a Switch to vibration or shock can result in wear, which can lead to contact interference with contacts, operation failure, reduced durability, and other problems.
   Excessive vibration or shock can lead to false contact operation or damage. Install Switches in locations not subject to shock and vibration and in orientations that will not produce resonance.
- The Switches have physical contacts. Using them in environments containing silicon gas will result in the formation of silicon oxide (SiO<sub>2</sub>) due to arc energy. If silicon oxide accumulates on the contacts, contact interference can occur. If silicon oil, silicon filling agents, silicon cables, or other silicon products are present near the Switch, suppress arcing with contact protective circuits (surge suppressor) or remove the source of silicon gas.

## Installing the Switch

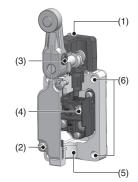
 To install the Switch, make a mounting panel, as shown in the following diagram, and tighten screws using the appropriate tightening torque.



\* If the conduit size and ground terminal specifications are "with TS 1/2-14NPT ground terminal", the back mounting hole is 4-6.2 dia.  $^{\circ 0}_{\circ}$  .

# **Appropriate Tightening Torque**

- If screws are too loose they can lead to an early malfunction of the Switch, so ensure that all screws are tightened using the appropriate tightening torque.
- In particular, when changing the direction of the Head, make sure that all screws are tightened again to the appropriate tightening torque. Do not allow foreign objects to fall into the Switch.



No.	Item	Torque	Screw type
(1)	Head mounting screw	0.78 to 0.88 N·m	M3.5 screw
(2)	Cover mounting screw	1.18 to 1.37 N·m	M4 screw
(3)	Allen-head bolt (for securing the roller lever)	4.90 to 5.88 N·m	M5 Allen-head bolt
(3)	Allen-head bolt (for securing the roller lever)	0.88 to 1.08 N·m	M8 hexagon socket set screw
(4)	Terminal screw	0.59 to 0.78 N·m	M3.5 screw
(5)	Connectors	1.77 to 2.16 N·m	G1/2 or Pg13.5 or M20 or 1/2-14NPT
(6)	Unit mounting screw	4.90 to 5.88 N·m	M5 screw
(6)	Back mounting screws	4.90 to 5.88 N·m	M6 screw

#### **Using Switches for Micro Loads**

- The switch contacts can be used both for standard loads and microloads, but once a contact has been used to open and close a load it can no longer be used for lower loads. Doing so will damage the contact surface and reduce contact reliability.
- If an inrush current or other sudden load occurs during a switch operation, the switch will begin to degrade severely which can result in reduced durability. Use a contact protection circuit if required.

For the WL-N, the P level is at the min. operating load of 5 VDC and 1 mA resistive load.

Note: The P level indicates the standard malfunction level at a reliability level of 60% ( $\lambda$ 60). (JISC5003)  $\lambda$ 60 = 0.1×10<sup>-6</sup>/ operations indicates that the estimated malfunction rate is less than 1/10,000,000 operations with a reliability level of 60%.

# Wiring

# In the case of mounting screw

#### **Basic models**

- Use M3.5-nylon insulation covered crimp terminals (round type) for wiring.
   Ex.) N1.25-M3.5 (RAP1.25-3.5) (J.S.T. Mfg. Co.,Ltd.)
- Appropriate wire size is AWG16 (1.25 mm²).
- Do not supply electric power when wiring. Otherwise electric shock may result.
- Do not pull out the wires with excessive force. It may cause of coming off the wire.
- Avoid connecting the wires directly to the terminal. Instead, attach using a crimp terminal.
- In the case of indicator unit, to avoid interference between lump unit and crimp terminals, wire according to right wiring figure.
- Attach the indicator unit spring to terminal screw certainly, otherwise it's possible to be destroyed or shorted.
- The ground terminal is only installed on models with ground terminals.



# In the case of prewired connector and direct

- · Holding the connector certainly when pulling connector.
- Don't pull the cable holding it.

# How to handle

## Changing direction of the head

 By removing two head screws or four head screws, mounting in any of four orientations is possible. Be sure to change the plunger for internal operations at the same time.

#### **Built-in Switch**

 Do not remove or replace the built-in switch. Risk of malfunctioning.

#### **Overtravel Markers**

- All Switches with Roller Lever Actuators except for Switches with Fork Lock Levers and Low-temperature Switches have a set position marker plate.
- To allow the roller lever type actuator to travel properly, set the roller lever according to the dog or cam stroke so that the arrowhead of the lever is positioned within the overtravel markers (pages 15, 16). This enables usage in the optimum state.

#### Conduit opening preparation

- · The connector must be tightened at a suitable tightening torque (1.77 to 2.16 N). Tightening with excessive torque could damage
- · Select the connector based on the sealed rubber inner diameter for matching the cable outer diameter. For details, refer to Accessories (Sold Separately) - Connector (Conduit size: JIS B0202G1/2) on page 76.
- When mounting the connector, use seal tape (not needed if the connector includes an O-ring) on the threaded section of the connector to ensure sealing performance.
- · To ensure compliance of this Switch with the CSA standards, use of a waterproof connector compliant with the CSA is recommended.
- Using an inappropriate connector or assembling Switches incorrectly (assembly, tightening torque) can result in malfunction, leakage current, or fire, so be sure to read the connector instruction manual thoroughly beforehand.
- · Even when the connector is assembled and set correctly, the end of the cable and the inside of the Switch may come in contact. This can lead to malfunction, leakage current, or fire, so be sure to protect the end of the cable from splashes of oil or water and corrosive gases.
- · The following wiring is recommended for preventing the entry of fluids from the conduit opening.







(2) Connector tube contains internal stranded wire and external iacket



(3) Connector tube

contains external



stranded wire





#### **Microload Applications**

- · The WL-N basic model, WLG high-sensitivity model, and highprecision model contacts can be used both for standard loads and microloads, but once a contact has been used to open and close a load, it can no longer be used for lower loads. Doing so will damage the contact surface and reduce contact reliability.
- If an inrush current or other sudden load occurs during a switch operation, the switch will begin to degrade severely which can result in reduced durability. Use a contact protection circuit if required.

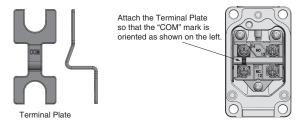
#### Operaition indicator

Indicator-equipped switch has contacts and indicator in parallel. When contacts are open, leakage current flows through the indicator circuit and may cause load's malfunction. Leakage current may cause load malfunction (i.e., the load may remain ON). Make sure that the load operating current is higher than the leakage current. For countermeasures, refer to technical support on your OMRON website.

#### **Terminal Plate**

By using the Terminal Plate (sold separately), as shown in the following diagram, the Switch can be used as a single-polarity doublebreak switch.

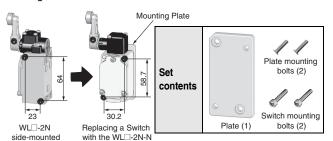
#### WL-N TERMINAL PLATE



Terminal Plate Mounting Diagram

## To customers using the WL□-2N series model in a sidemounted configuration

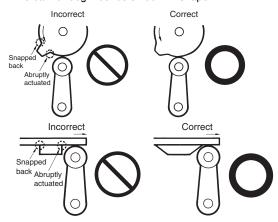
We provide a special mounting plate (sold separately) that features mounting compatibility when replacing with the WL -2N-N series. If you use the Mounting Plate, the Switch mounting holes and actuator position will be compatible. Note: The position of the dog remains unchanged.



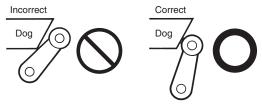
# **Operation Procedures**

# Operation

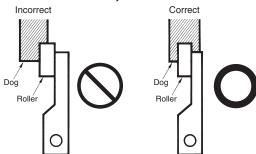
- Carefully determine the position and shape of the dog or cam so
  that the actuator will not abruptly snap back, thus causing shock.
  In order to operate the Limit Switch at a comparatively high speed,
  use a dog or cam that keeps the Limit Switch turned ON for a
  sufficient time so that the relay or valve will be sufficiently
  energized.
- The method of operation, the shape of the cam or dog, the operating frequency, and the travel after operation have a large influence on the durability and operating accuracy of the Limit Switch. The cam or dog must be smooth in shape.



 Appropriate force must be imposed on the actuator by the cam or dog in both rotary operation and linear operation. If the dog touches the lever as shown below, the operating position will not be stable.



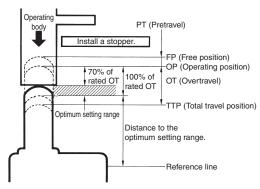
 Unbalanced force must not be imposed on the actuator. Otherwise, wear and tear on the actuator may result.



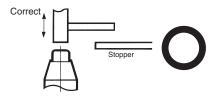
 With a roller actuator, the dog must touch the actuator at a right angle. The actuator or shaft may deform or break if the dog touches the actuator (roller) at an oblique angle.



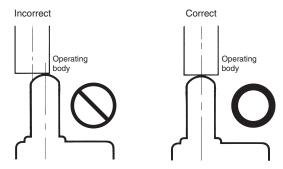
 Mount so that the actuator travel after operation (OT) is not exceeded. If the travel after operation (OT) exceeds the limit, switch failure could result. When mounting the Limit Switch, be sure to adjust the Limit Switch carefully while considering the whole movement of the actuator.



The Limit Switch may soon malfunction if the OT is excessive.
 Therefore, adjustments and careful consideration of the position of
 the Limit Switch and the expected OT of the operating body are
 necessary when mounting the Limit Switch.



 When using a pin-plunger actuator, make sure that the stroke of the actuator and the movement of the dog are located along a single straight line.



#### **Others**

- If the Switch will be left in a location outside the storage environment conditions, if condensation has formed, or after longterm storage exceeding one year, at the minimum, check the operating characteristics, contact resistance, insulation resistance, and dielectric strength, and conduct a check under the operating conditions.
- If using normal open (NO), be sure to fully press in the actuator. The proper press-in depth is 70 to 100% of rated OT.
- Conduct periodic inspection on a regular schedule.

# **Using the Switches**

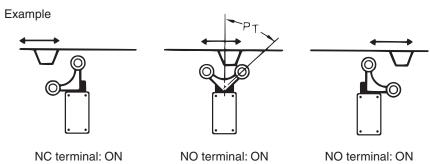
Item	Applicable models and Actuators	Details
Changing the Installation Position of the Actuator By loosening the Allen-head bolt on the actuator lever, the position of the actuator can be set anywhere within the 360°. With Operation Indicator-equipped Switches, the actuator lever comes in contact with the top of the indicator cover, so use caution when rotating and setting the lever. When the lever only moves forwards and backwards, it will not contact the lamp cover. (This does not apply to Long-life Models.)	Roller lever: (WLCA2-N, WLCA2-2-N, WLCA2-2N-N, WLG2, WLCA2-7-N, WLGA2-8-N, WLMGCA2, WLMGCA2, WLMGCA2, WLMGCA2) Adjustable roller lever (WLCA12-N, WLCA12-2-N, WLCA12-2N-N, WLCA12-2N-N, WLG12) Adjustable rod lever (WLCL-N, WLCL-2-N, WLCL-2N-N, WLGL, WLCAL4-N, WLCAL5-N)	Loosen the Allen-head bolt, set the actuator's position and then tighten the bolt again.
Changing the Orientation of the Head By removing the head screws (two or four screws), mounting in any of four orientations is possible. Be sure to change the plunger for internal operations at the same time. The roller plunger can be set in either of two positions at 90°.	Roller lever:  (WLCA2-N, WLCA2-2-N, WLCA2-2N-N, WLG2, WLCA2-7-N, WLCA2-8-N, WLGCA2, WLMGCA2)  Adjustable roller lever  (WLCA12-N, WLCA12-2-N, WLCA12-2N-N, WLCA12-2N-N, WLG12)  Adjustable rod lever  (WLCA12-N, WLCL-2-N, WLCL-2N-N, WLGL, WLCAL4-N, WLCL-2N-N, WLGL, WLCAL5-N)  Horizontal plunger  (WLSD□-N)  Top-roller plunger  (WLD2-N)  Sealed top-roller plunger  (WLD28-N)  Fork lock lever (WLCA32-4□-N)  Note: Does not include -RP60 Series or -141 Series	Head Loosen the screws.
Changing the Operating Direction By removing the Head on models which can operate on one-side only, and then changing the direction of the operational plunger, one of three operating directions can be selected. The tightening torque for the screws on the Head is 0.78 to 0.88 N·m.	Roller lever: (WLCA2-N, WLCA2-2-N, WLCA2-2N-N, WLCA2-7-N, WLCA2-8-N, WLMCA2-N) Adjustable roller lever (WLCA12-N, WLCA12-2-N, WLCA12-2N-N) Adjustable rod lever (WLCL-N, WLCL-2-N, WLCL-2N-N, WLCAL4-N, WLCAL5-N)	One-side Operation for General Models  The output of the Switch will be changed, regardless of which direction the lever is pushed.  Operating Operating Not operating Operation Not operating Operation Opera
	Roller lever: (WLGCA2, WLMGCA2)	One-side Operation for High-precision Switches  The output of the Switch will be changed, regardless of which direction the lever is pushed.  Operating Operating Not operating Operation

# WL-N/WLG

Item	Applicable models and Actuators	Details
Installing the Roller on the Inside By installing the roller lever in the opposite direction, the roller can be installed on the inside. (Set so that operation can be completed within a 180° level range.)	Roller lever: (WLCA2-N, WLCA2-2-N, WLCA2-2N-N, WLG2, WLCA2-7-N, WLCA2-8-N, WLGCA2, WLMCA2-N, WLMG2, WLMGCA2) Fork lock lever (WLCA32-4□-N)	Loosen the Allen-head bolt.
Adjusting the Length of the Rod or Lever The length of the rod or lever can be adjust- ed by loosening the Allen-head bolt.	Adjustable roller lever (WLCA12-N, WLCA12-2-N, WLCA12-2N-N, WLG12) Adjustable rod lever (WLCL-N, WLCL-2-N, WLCL-2N-N, WLGL, WLCAL4-N)	Adjustment range radius: 25 to 140 mm Adjust the length of the lever.  Adjustable Roller Levers:  Adjustment range radius: 25 to 140 mm length of the rod.  Adjustable Roller Levers:  Adjustable Roller Levers:
Selecting the Roller Position There are four types of Switches with Fork Lock Levers for use depending on the roller position.	Fork lock lever: (WLCA32-4⊡-N)	WLCA32-41-N WLCA32-43-N WLCA32-44-N WLCA32-44-N WLCA32-44-N An explanation of the operation of fork lock levers is provided after this table.

# **Operation of Fork Lock Levers**

A Switch with a Fork Lock Lever is constructed so that the dog pushes the lever to invert the output and this inverted state is maintained even after the dog moves on. If the dog then pushes the lever from the opposite direction, the lever will return to its original position.



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