

Pressure and Max. Pressure Display Range

Туре	kPa	kgf/cm ²	bar	psi	mmHg	inHg	mmH₂O
		0.000 to -1.033 (0.051 to -1.033)				0.0 to -29.9 (1.5 to -29.9)	0.0 to -103.3 (5.2 to -103.3)
Standard	0.0 to 100.0 (-5.0 to 110.0)		0.000 to 1.000 (-0.050 to 1.100)	0.00 to 14.50 (-0.72 to 15.96)		_	—
pressure		0.00 to 10.20 (-0.51 to 11.22)		0.0 to 145.0 (-7.2 to 159.6)	—	—	—
		-1.020 to 1.020 (-1.034 to 1.122)	-1.000 to 1.000 (-1.012 to 1.100)	-14.50 to 14.50 (-14.70 to 15.96)		-29.5 to 29.5 (-29.8 to 32.6)	-102.0 to 102.0 (-103.4 to 112.2)
		*	•	•			

※() is Max. pressure display range.

%For using a unit mmH₂O, multiply display value by 100.

Pressure Conversion Chart

from	Pa	kPa	MPa	kgf/cm ²	mmHg	mmH ₂ O	psi	bar	inHg
1Pa	1	0.001	0.000001	0.000010197	0.007501	0.101972	0.000145038	0.00001	0.0002953
1kPa	1000	1	0.001	0.010197	7.500617	101.971626	0.145038	0.01	0.2953
1MPa	1000000	1000	1	10.197162	7500.61683	101971.626	145.038243	10	295.299875
1kgf/cm ²	98066.5	98.0665	0.098067	1	735.55924	10000.0005	14.223393	0.980665	28.959025
1mmHg	133.322368	0.133322	0.000133	0.001359	1	13.595099	0.019337	0.001333	0.039370
1mmH₂O	9.80665	0.009807	—	0.000099	0.073556	1	0.00142	0.000098	0.002896
1psi	6894.733	6.89473	0.006895	0.070307	51.714752	703.016716	1	0.068947	2.036014
1bar	100000	100	0.100000	1.019716	750.062	10197.1626	14.503824	1	29.529988
1inHg	3386.388	3.386388	0.003386	0.034532	25.40022	345.315507	0.491156	0.033864	1
E.g.) For calcu	ulating 760mm	lg as kPa : Acco	rding to above o	chart, 1mmHg is	0.133322kPa,	therefore 760m	mHg will be 760	×0.133322kPa=	=101.32472kPa.



Sensor Distribution Boxes/ Sockets

Specifications

Dressure to		Gauge pressure						
Pressure type		Negative pressure	Compound pressure					
Model ^{%1}	NPN open collector output	PSA-V01- PSB-V01- PSB-V01C- PSA-V01P-	PSA-01- □ PSB-01- □ PSB-01C- □ PSA-01P- □	PSA-1- □ PSB-1- □ PSB-1C- □ PSA-1P- □	PSA-C01- □ PSB-C01- □ PSB-C01C- □ PSA-C01P- □			
	PNP open collector output	PSA-V01P- PSB-V01P- PSB-V01CP-	PSB-01P- PSB-01P- PSB-01CP-	PSB-1P- PSB-1P- PSB-1CP-	PSB-C01P- PSB-C01P- PSB-C01CP-			
Rated pressu	re range	0.0 to -101.3kPa	0.0 to 100.0kPa	0.0 to 1,000kPa	-100.0 to 100.0kPa			
Display and se	et pressure range	5.0 to -101.3kPa	-5.0 to 110.0kPa	-50 to 1,100kPa	-101.2 to 110.0kPa			
Max. pressure	e range	2 times of rated pressure		1.5 times of rated pressure	2 times of rated pressure			
Applied fluid		Air, Non-corrosive gas						
Power supply	1	12-24VDC-= ±10% (ripple P-P : Max. 10%)						
Current consu	umption	Max. 50mA						
Control output		NPN or PNP open collector output • Load voltage: Max. 30VDC						
Hysteresis	×2	1-digit fixed (2-digit for psi	unit)		2-digit fixed			
Repeat err	or	±0.2% F.S. ±1-digit			±0.2% F.S. ±2-digit			
Response	time	Selectable 2.5ms, 5ms, 100ms, 500ms						
Protection	circuit	Output short over current p	protection circuit					
Analog output		• Output voltage: 1-5VDC= ±2% F.S. • Zero-point: Within 1VDC= ±2% F.S. • Span: Within 4VDC= ±2% F.S. • Linear: Within ±2% F.S. • Resolution: Approx. 1/200 • Output impedance: 1kΩ						
Display digit		3½ -digit						
Display metho	od	7-segment LED						
Min. display ii	nterval	1-digit (psi unit: 2-digit are	fixed)		2-digit			
Pressure unit		kPa, kgf/cm² , bar, psi, mmHg, mmH₂O, inHg	kPa, kgf/cm², bar, psi		kPa, kgf/cm², bar, psi, mmHg, mmH₂O, inHg			
Display accur	асу	0 to 50°C: Max. ±1% F.S.,	-10 to 0°C : Max. ±2% F.S.					
Environment	Ambient temp.	-10 to 50°C, storage: -20 to 60°C						
	Ambient humi.	35 to 85%RH, storage: 35 to 85%RH						
Vibration		1.5mm amplitude at freque	ency of 10 to 55Hz (for 1 m	in) in each X, Y, Z direction f	or 2 hours			
Material		 PSA - Front, Rear case: Polycarbonate (insert glass), Pressure port: die-cast (Zn) PSB - Case, Pressure port, Cover: IX EF PSB-C - Case, Pressure port, Cover: IXEF 						
Protection structure		IP40 (IEC standard)						
Oshla	Cable type	Ø4mm, 5-wire, 2m (AWG2	24, Core diameter: 0.08mm, Number of cores: 40, Insulation out diameter: Ø1mm)					
Cable	Connector type							
Approval		CE						
Weight ^{**3}		• PSA: Approx. 200g (appr • PSB: Approx. 160g (appr	0)	prox. 160g (approx. 70g)				
		Please refer to the '	6, 1					

※1: '□' is pressure port type. Please refer to the '■ Ordering Information'.

※2: In hysteresis output mode, detection difference is variable.

X3: The weight includes packaging. The weight in parenthesis in for unit only.

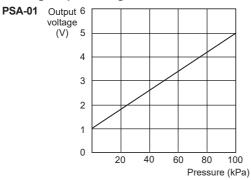
%F.S.: Rated pressure.

% There may be ±1-digit error in hysteresis by pressure unit calculation error.

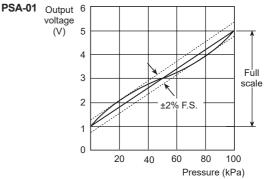
The specification of pressure port is marked on the upper part of the case.

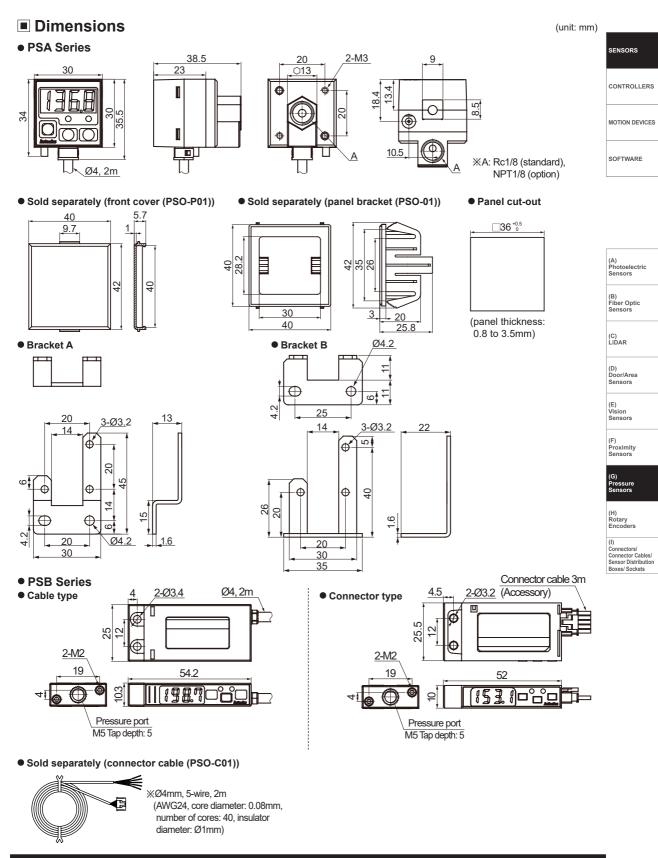
*Environment resistance is rated at no freezing or condensation.

Analog output voltage-Pressure characteristic

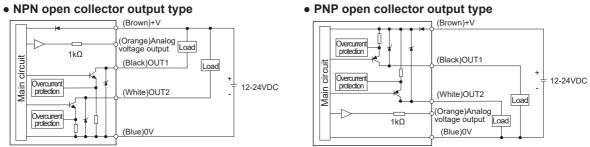


Analog output voltage-Linear characteristic





Control Output Diagram (PSA/PSB)

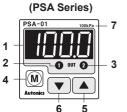


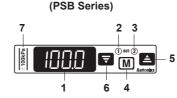
%There is no short-circuit protection in analog voltage output. Do not connect this output to power supply or capacitive load directly.
%Please observe input impedance of connected equipment when use analog voltage output.

And be sure to check voltage drop caused by resistance of extended wire.

%If short-circuit the control output terminal or supply current over the rated specification, control signal is abnormal due to the current protection circuit.

Unit Description





1. 3¹/₂digit LED display (red)

: Display sensing pressure, every setting value and display error.

- 2. 1 output indicator (red) : Output 1 is ON, LED will be ON.
- 3. 2 output indicator (PSA: red, PSB: green)
- : Output 2 is ON,LED will be ON.

Setting (PSA/PSB)

4. Mode key

: Parameter setting mode or preset setting mode, save setting value.

5. Up key

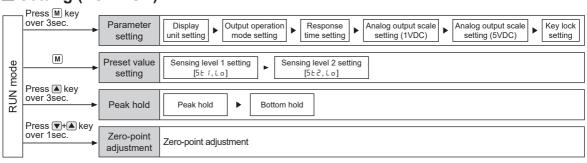
: Set the setting value to lower step in preset setting or pressure unit, output mode, response time, analog output scale, key lock, peak hold value, bottom hold value display in parameter setting.

6. Down key

: Set setting value to upper step in preset setting or pressure unit, output mode, response time, analog output scale, key lock, peak hold, bottom hold display in parameter setting.

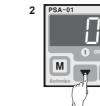
7. Range of rated pressure

: It is possible to change the pressure unit in PSA Series. Please use different unit as label for your application.



Zero Point Adjustment (PSA/PSB)





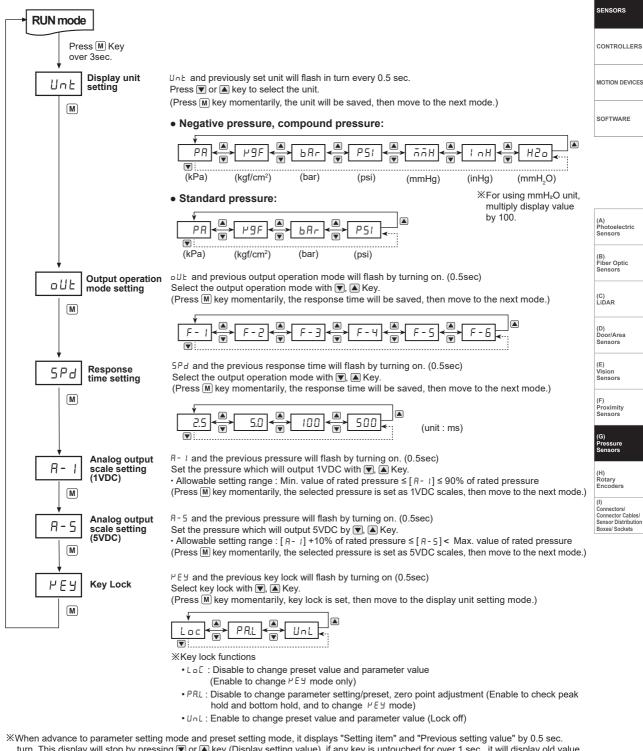
- 1. In state of atmospheric pressure during RUN mode, press ▼ key and ▲ key at the same time for over 1sec.
- 2. When the zero point adjustment is completed, it will display 0.0 and return to RUN mode automatically.
- *Please execute zero point adjustment regularly.



If executing zero point adjustment when external pressure has been applied, Er 1 will be flashing. Please execute zero point again in state of atmospheric pressure.

Autonics

Parameter Setting (PSA/PSB)



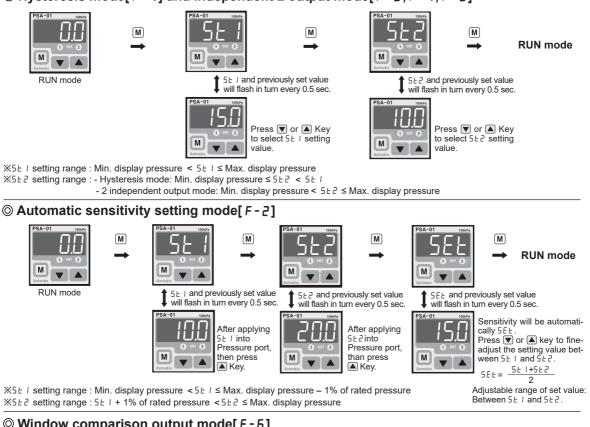
turn. This display will stop by pressing 🛡 or 🛦 key (Display setting value), if any key is untouched for over 1 sec., it will display old value by 0.5sec. turn again.

When M key is pressed for 3sec. during setting, it will return to RUN mode with memorizing on EEPROM. However, when there is any key is untouched for 60sec., it turns to RUN mode with keeping the previous setting value not current setting value.

%There is memory protection by EEPROM, but life cycle of EEPROM is 100,000 times.

Preset Value Setting (PSA/PSB)

◎ Hysteresis mode[F-1] and independent 2 output mode[F-3,F-4,F-5]



◎ Window comparison output mode[F-6]

M









M





XLow value setting range : Min. display pressure ≤ L □ ≤ Max. display pressure ※High value setting range : L □ ≤ HI < Max. display pressure</p>

- If no key is touched for 60sec., it will return to RUN mode. [Automatic sensitivity setting mode[F 2] is exception]
- When changing the display unit, preset value will be calculated according to the display unit.
- Whenever key touched one time, it is increased (decreased) as 1 digit (2 digits for psi unit and compound pressure) but it will be continuously increasing (decreasing) by pressing V, key constantly.

Peak Hold and Bottom Hold Check

- 1. Press kev for over 3sec. in RUN mode.
- 2. PEH and memorized max. pressure (Negative pressure type is for max. negative pressure) will flash by turning on (0.5sec.) then display peak hold value.
- 3. b o.H and memorized min. pressure (Negative pressure type is for min. negative pressure) will flash by turning on (0.5sec.) then display bottom hold value.
- 4. If pressing A key one time shortly, memorized peak hold and bottom hold value will be removed then return to RUN mode.
- When the peak hold and bottom hold value is over the max. display pressure value, it displays HHH, On the opposite, it displays LLL. Please remove peak hold and bottom hold value by using key.

Output Operation Mode (PSA/PSB)

1. Hysteresis mode [F - I]

- %It can be set for pressure sensing level[5± 1] and sensing difference[5±2].
- %5E / setting range
 - : Min. display pressure $< 5 \pm 1 \le$ Max. display pressure 5 ± 2 setting range
 - : Min. display pressure $\leq 5E2 < 5E1$
- OUT 1: When applying pressure is larger than 5 ± 1, it wil be ON.
- OUT 2: When applying pressure is lower than 5 + 2, it will be ON.

2. Automatic sensitivity setting mode [F-2]

- %This function is to set pressure sensing level to the proper position automatically, it is set by received pressure from two positions [5± 1, 5±2].
- %The sensing hysteresis fixed to 1 digit (2 digits for psi unit and compound type)
- The pressure sensing level [5*EL*] is shown in the following calculation. $5EL = \frac{(5L + 5L2)}{2}$
- OUT 1 : When applying pressure is larger than 5EE value, it will be ON.
- OUT 2 : When applying pressure is between 5± / and 5±2, it will be ON.
- Note1) If it is not enough for difference of sensing level between 5 ± 1 and 5 ± 2, E r 3 will be displayed. Please set again after applying enough pressure.
- Note2) 5 ∠ / setting range: Min. display pressure ≤ 5 ∠ / ≤ Max. display pressure -1% of rated pressure 5 ∠ 2 setting range: 5 ∠ / +1% of rated pressure ≤ 5 ∠ 2 ≤ Max. display pressure
- Note3) If fine adjustment for sensing level is required, adjust sensing level by , ▲ key. (Adjustment range : Between 5 + 1 and 5 + 2)

3. Independent 2 output mode [F-3, F-4, F-5]

- ※5E / and 5E2 can be set independently within display pressure range. One is for control, the other is for alarm or optional control.
- %The sensing hysteresis fixed to 1 digit (2 digits for psi unit and compound type)

※5E / setting range

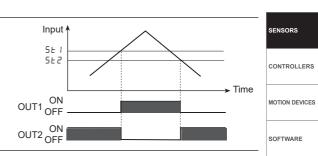
: Min. display pressure ≤ 5 *L* / ≤ Max. display pressure 5 *L* 2 setting range

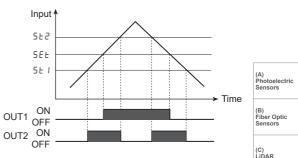
: Min. display pressure $\leq 5 \pm 2 \leq Max$. display pressure

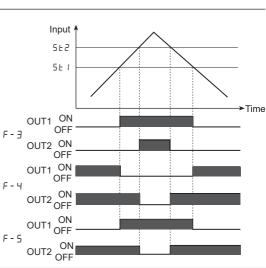
- Independent 2 output mode [F ∃]
 - OUT 1 : It will be ON, when it is over 5E 1.
 - OUT 2 : It will be ON, when it is over $5 \ge 2$.
- Independent 2 opposite mode [F 4]
 - OUT 1 : It will be OFF when it is over 5E 1.
- OUT 2 : It will be OFF, when it is over 522.
- Independent 2 cross mode [F 5]
- OUT 1 : It will be OFF when it is under 5E1.
- OUT 2 : It will be ON, when it is under 522.

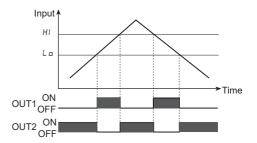
4. Window comparison output mode [F-6]

- XIt is able to set High limit value [HI], Low limit value [L a] of pressure sensing level in this mode.
- %The sensing hysteresis fixed to 1 digit (psi unit and compound type 2 digits)
- %L □ setting range
- : Min. display pressure $\leq L_{D} <$ Max. display pressure H: setting range : $L_{D} \leq$ H: < Max. display pressure
- OUT 1 : It will be ON between high limit value[${\it HI}$] and low limit value[L $_{D}$]
- OUT 2 :It will be ON when it is over high limit value[*H*;] and low limit value[*L*_D].









Autonics

(G) Pressure Sensors

(H)

(1)

(D) Door/Area

Sensors

(E) Vision Sensors

(F) Proximity Sensors

Rotary Encoders

Connectors/ Connector Cables/ Sensor Distributior Boxes/ Sockets

Functions (PSA/PSB)

◎ Pressure unit change

 $\label{eq:PS_-V01} \begin{array}{l} (C) \ (P) / PS _ -C01 \ (C) \ (P) \ has 7 \ kinds \ of \ pressure \ unit \ and \ PS _ -01 \ (C) \ (P) / PS _ -1 \ (C) \ (P) \ has 4 \ kinds \ of \ pressure \ unit. \end{array}$

Please select the proper unit for application.

- PS_-V01 (C) (P), PS_-C01 (C) (P) :
- kPa, kgf/cm², bar, psi, mmHg, inHg, mmH₂O

• PS -01 (C) (P), PS -1 (C) (P) : kPa, kgf/cm², bar, psi %When using mmH₂O multiply the display value by 100.

Output mode change

There are 6 kinds of control output modes in order to provide the various detection. Select a mode for your proper application.

Hysteresis mode [F - I]

When variable hysteresis is required for pressure detection.

Automatic sensitivity setting mode [F-2]

When it is required to set detecting sensitivity automatically at proper position.

• Independent 2 output mode [F-3,F-4,F-5]

When it is required to detect pressure from two position with one product.

• Window comparison output mode [F-6]

When is required to detect pressure in a certain range.

Response time change (chattering prevention)

It can prevent chattering of control output by changing response time. It is able to set 4 kinds of response time (2.5, 5, 100, 500ms) and if the response is getting longer, the sensing will be more stable by increasing the number of digital filter.

O Analog output scale setting

It is not fixed the analog output (1-5VDC) scale as the rated pressure range but this is a function to change properly for user's application. When the position[A - 1] for 1VDC output and the position [A - 5] for 5VDC output are set, the pressure range of A - 1 to A - 5 is to 1-5VDC analog output.

OKey lock

This unit has 2 kinds of key lock function in order to prevent wrong operation.

- LoC: All keys are locked, it is impossible to change any parameter setting/preset, zero point adjustment, peak hold and bottom hold. (Enable to change PEY mode only).
- PAL : It is impossible to change parameter setting/preset, zero point adjustment. (Enable to check peak hold and bottom hold, and to change PEY mode).
- UnL : All keys are unlocked.

© Zero-point adjustment

This function is to set the display value of pressure at zero when port is opened to atmospheric pressure.

O Peak hold and bottom hold

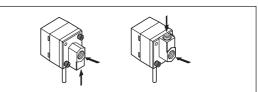
This function is diagnosis malfunction of the system caused by parasitic pressure or to check through memorizing the max./min. pressure that occurred in the system.

\odot Error display

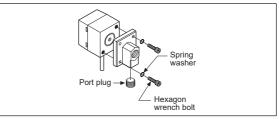
Error display	Description	Troubleshooting
Er I	When external pressure is input while adjusting zero point	Try again after removing external pressure
Er 2	When overload is applied on control output	Remove overload
Er B	When the setting value is not matched with setting condition	Check setting conditions and set proper setting values
ннн	When applied pressure exceeds High-limit of display pressure range	Apply pressure within
LLL	When applied pressure exceeds Low-limit of display pressure range	display pressure range

Installation (PSA Series)

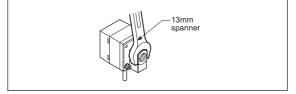
- 1. When installing pressure port, it is able to bring pressure from 3 directions by changing the mounting direction of the pressure port.
- Basic spec of pressure port is Rc1/8 and option pressure port is NPT1/8. Use general one-touch fitting.



- 3. Please use seal tape at port plug in order to prevent pressure leak.
- 4. Please block another two pressure ports not used with port plug.



5. Please connect it by using spanner (13mm) at the metal part in order not to overload on the body when connecting one touch fitting.



ACaution

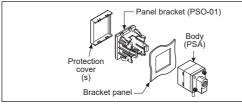
The tightening torque of one touch fitting should be max. 10N·m. If not, it may cause mechanical problem.

- 6. PSA Series has 2 kinds of brackets so it is able to install it in two different ways.
- 7. At first, please unscrew hexagon wrench bolt and assemble the bracket on this unit by fixing the hexagon wrench bolt.

∕∆Caution

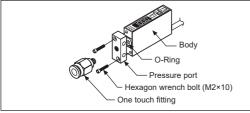
In this case, tightening torgue of hexagon wrench should be max. 3N·m. If not, it may cause mechanical problem.

8. Bracket (PSO-01) and front protection cover (PSO-P01) are sold separately. Please see the pictures for installation

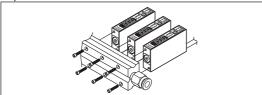


Installation (PSB Series)

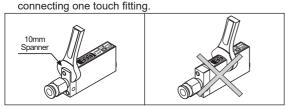
1. Pressure port is M5. Use general one touch fitting.



2. It is able to use it without the pressure port according to environment. In this case O-Ring between pressure port and its body should not be taken out in order to prevent pressure leak.



- XDo not pull the cable with a tensile strength of 30N or over.
- 3. Please connect it by using spanner (10mm) at pressure port in order not to overload on the body when



∕∧Caution

The tightening torgue of one touch fitting and hexagon wrench should be Max. 5N·m and 2N·m. It may cause mechanical trouble. Please do not use spanner to install as it may cause mechanical trouble.

Proper Usage

ACaution

Spring

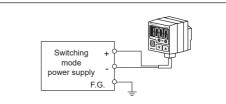
Hexagon

bolt

\A/3

PSA, PSB Series is for sensing of non corrosive gas. Do not use this product at corrosive gas or flammable gas, etc.

- · Please using this unit within the range of specification, if applying pressure is larger than specification, it may not be working properly due to damage.
- · After supplying power, it takes 3 sec. to work.
- SOFTWARE · When using switching mode power supply, frame ground (F.G.) terminal of power supply should be grounded.



(A) Photoelectric Sensors

SENSORS

CONTROLLERS

MOTION DEVICES

(B) (D) Fiber Optic Sensors

(C) Lidar

(D) Door/Area

Sensors

Vision Sensors

Proximity Sensors

Rotary Encoders (1) Connectors/ Connector Cables/

Sensor Distribution Boxes/ Sockets

(E)

(F)

G)

- · It may cause malfunction by noise, when wiring with power line or high voltage line.
- · Do not insert any sharp or pointed object into pressure port. It may cause mechanical problem due to sensor damage.
- · Do not use this unit with flammable gas, because this is not an explosion proof structure.
- · Be sure that this unit should not be contacted directly with water, oil, thinner, etc.



· Wiring must be done with power off.

Accessory

- PSA/PSB
 - Pressure unit label

±100kPa	±101.3kPa	100kPa	1MPa
±1.020kgfith*	-1.034kgf/m	1.020kgf/or	10.20kgf/cm
±14.50psi	-14.70psi	14.50psi	145.0psi
±1.000bar	-1.013bar	1.000bar	10.00bar
±750mhg	-760mhg	×10	×10
±29.5inHg	-29.9inHg	×100	×100
±102.0mH ₂ O	-103.4mH20	×1000	×1000
DIS	SPLAY U	INIT LAE	BEL

Only for PSA Series

 Port plug Bracket A







