3 Port Solenoid Valve
Direct Operated Poppet Type

New

CE [Option]

RoHS

Power consumption

4 W Standard type

(Existing product: 4.8 W)

1.8 W Energy-saving type

(Existing product: 2 W)

Vacuum applications

−101.2 kPa

A single valve with various valve functions

(Universal porting type)

N.C. valve	N.O. valve
Divider valve	Selector valve

etc.

Low concentration ozone resistant

Rubber seal material: HNBR for main valve

Mounting dimensions are **interchangeable** with existing product

Body ported type

Manifold type

Series VT307

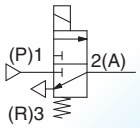
SMC

CAT.ES11-107A

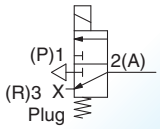
A variety of valve options

Application examples

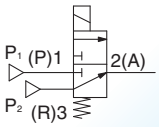
1 Blow-off valve



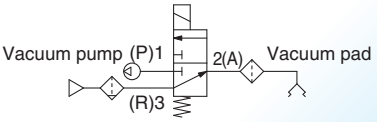
2 Pressure release valve



3 Selector valve

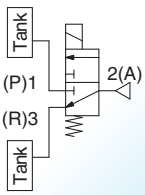


4 Valve for vacuum

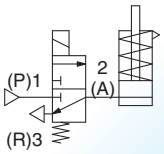


Vacuum releasing air
Atmospheric pressure or micro pressure

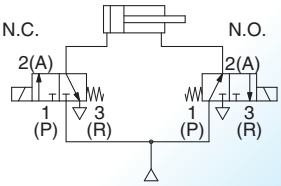
5 Divider valve



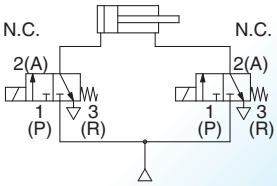
6 Single-acting cylinder drive



7 Double-acting cylinder drive



8 Double-acting cylinder drive (Exhaust center)



3 Port Solenoid Valve, Universal Porting Type Variations

Poppet type	Direct operated poppet type			Pilot poppet type
Series	New VT307	VT317	VT325	VP300/500/700
Cv (P⟷A)	0.19	0.62	1.4	0.8 to 3.6

Refer to the SMC website for details. http://www.smcworld.com

3 Port Solenoid Valve
Direct Operated Poppet Type
Series VT307

CE RoHS

[Option]
Note) CE compliant: Electrical entry is applicable only for the DIN terminal.

Rubber Seal

How to Order

V T 307 □ □ – 5 G □ 1 – 01 □ – F – □

Body type

T	Body ported
O	For manifold

Valve option

Nil	Standard type
E*	Continuous duty type
Y*	Energy-saving type
V*	Vacuum specification type
W*	Energy-saving type, Vacuum specification type

* Semi-standard

Pressure specifications

Nil	Standard type (0.7 MPa)
K*	High-pressure type (1 MPa)

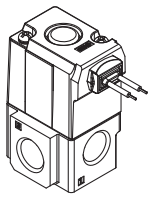
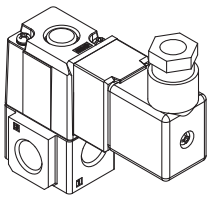
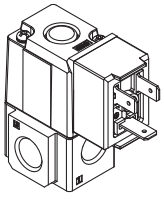
* Semi-standard

Rated voltage

1	100 VAC, 50/60 Hz
2	200 VAC, 50/60 Hz
3*	110 VAC, 50/60 Hz
4*	220 VAC, 50/60 Hz
5	24 VDC
6*	12 VDC
7*	240 VAC, 50/60 Hz

* Semi-standard

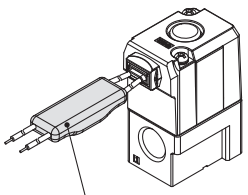
Electrical entry

Grommet	DIN terminal
	
G: 300 mm lead wire **H**: 600 mm lead wire	**D**: With connector
	
	DO: Without connector

Light/Surge voltage suppressor

Nil	None
S	With surge voltage suppressor (Grommet type only)
Z	With light/surge voltage suppressor (DIN terminal type only)

With surge voltage suppressor



Port size

Nil	Without port (For manifold)
01	1/8 (6A)
02	1/4 (8A)

Thread type

Nil	Rc
F	G
N	NPT
T	NPTF

Bracket

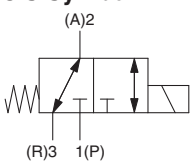
Nil	None
F	With bracket

CE-compliant

Nil	None
Q	CE-compliant*

* Electrical entry and light/surge voltage suppressor: D/DO/DZ/DOZ only

JIS Symbol



Manifold

Model	Applicable manifold type	Accessories
VO307□(-Q)	Common or individual exhaust	Function plate (DXT152-14-1A) Note) Mounting screw (NXT013-3)

Note) It is not applicable to the continuous duty type. Refer to the accessories on page 5.

Option

Description	Part no.
Bracket	DXT152-25-1A (With screw)

⚠Caution

Make sure that dust and/or other foreign materials do not enter the valve from the unused port (e.g. exhaust port).

Standard Specifications

Type of actuation			Direct operated type 2 position single solenoid
Fluid			Air
Operating pressure range			0 to 1 MPa (High-pressure type), 0 to 0.7 MPa (Standard type)
Ambient and fluid temperature			–10 to 50°C (No freezing)
Response time Note 1)			20 ms or less (at 0.5 MPa)
Max. operating frequency			10 Hz
Lubrication			Not required (Use turbine oil Class 1 ISO VG32, if lubricated.)
Manual override			Non-locking push type
Mounting orientation			Unrestricted
Impact/Vibration resistance Note 2)			150/50 m/s^2
Enclosure			Dustproof
Electrical entry			Grommet, DIN terminal
Coil rated voltage (V)	**AC (50/60 Hz)**		100, 200, 110*, 220*, 240*
	DC		24, 12*
Allowable voltage fluctuation			–15 to +10% of rated voltage
Apparent power Note 3) Note 4)	**AC**	**Inrush**	12.7 VA (50 Hz), 10.7 VA (60 Hz)
		Holding	7.6 VA (50 Hz), 5.4 VA (60 Hz)
Power consumption Note 3) Note 4)	**DC**		Without indicator light: 4 W, With indicator light: 4.2 W
Light/Surge voltage suppressor (DIN terminal type only)	**AC**		Varistor, LED
	DC		Diode, LED

* Semi-standard

Note 1) Based on dynamic performance test, JIS B 8374-1981. (Coil temperature: 20°C, at rated voltage, without surge voltage suppressor)

Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 1000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Note 3) At rated voltage

Note 4) The value is different for continuous duty type (VT307E), and energy-saving type (VT307Y/W). Refer to "Valve Options" shown below.

Flow-rate Characteristics/Weight

Valve model	Port size	Flow-rate characteristics												Weight
		1 → 2 (P → A)			2 → 3 (A → R)			3 → 2 (R → A)			2 → 1 (A → P)			
		C [dm^3/(s·bar)]	b	Cv	C [dm^3/(s·bar)]	b	Cv	C [dm^3/(s·bar)]	b	Cv	C [dm^3/(s·bar)]	b	Cv	Grommet
VT307	1/8	0.71	0.35	0.18	0.68	0.27	0.17	0.65	0.36	0.17	0.63	0.35	0.17	0.15 kg
VT307V (Vacuum spec. type)														
VT307E (Continuous duty type)		0.41	0.26	0.10	0.44	0.35	0.11	0.48	0.27	0.12	0.35	0.33	0.10	
VT307Y (Energy-saving type)														
VT307W (Energy-saving, Vacuum spec. type)														
VT307	1/4	0.71	0.31	0.19	0.71	0.25	0.17	0.68	0.33	0.17	0.71	0.26	0.18	
VT307V (Vacuum spec. type)														
VT307E (Continuous duty type)		0.49	0.20	0.12	0.44	0.34	0.11	0.48	0.17	0.12	0.46	0.28	0.11	
VT307Y (Energy-saving type)														
VT307W (Energy-saving, Vacuum spec. type)														

Note) Values for a single valve unit. It is not applicable to the manifold. Refer to the manifold specifications on page 5.

Valve Options

Continuous duty type: VT307E

Exclusive use of VT307E is recommended for continuous duty with long time loading.

⚠Caution

1. This model is for continuous duty, not for high cycle rates. But even in low cycle rates, if energizing the valve more than once a day, please consult with SMC.
2. Energizing solenoid should be done at least once in 30 days.

Specifications different from standard are as follows.

Apparent power/ AC	Inrush	7.9 VA (50 Hz), 6.2 VA (60 Hz)
	Holding	5.8 VA (50 Hz), 3.5 VA (60 Hz)
Power consumption/DC	1.8 W, With indicator light: 2 W	
Response time Note)	30 ms or less (at 0.5 MPa)	

Note) Refer to Note 1) of the standard specifications.

Energy-saving type: VT307Y (VT307W)

If low power consumption is required for electronic control, "VT307Y(W)" (1.8 W) is recommended.

Specifications different from standard are as follows.

Power consumption/DC	1.8 W, With indicator light: 2 W
Response time Note)	25 ms or less (at 0.5 MPa)

Note) Refer to Note 1) of the standard specifications.

Vacuum spec. type: VT307V (VT307W)

This vacuum model has less air leakage than the standard model under low pressure. It is recommended for vacuum application.

⚠Caution

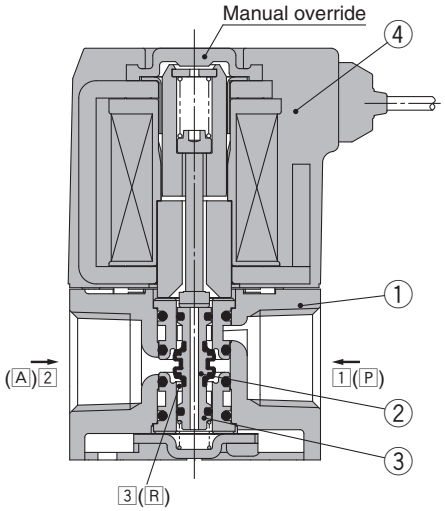
Since this valve has slight air leakage, it can not be used for vacuum holding (including positive pressure holding) in the pressure container.

Specifications different from standard are as follows.

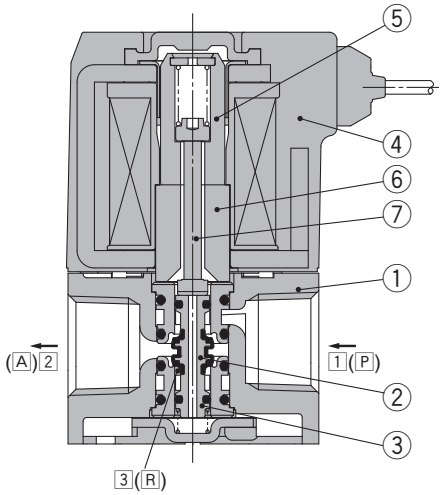
Operating pressure range	–101.2 kPa to 0.1 MPa

Construction

De-energized



Energized



Operation principle

<De-energized>

Poppet valve ② is pushed upward by the return spring ③, port 1 is closed. Then, port 2 and port 3 are connected.

Air flow direction:

Port 1 ⟷ Block, 2 ⟷ 3

<Energized>

When energizing the molded coil ④, the armature ⑤ is magnetically attracted to the core ⑥, and through the push rod ⑦, it pushes down the poppet valve ② and port 3 is closed. Then, port 1 and port 2 are connected. At this time, there will be gaps between the armature ⑤ and the core ⑥, but the armature ⑤ will be magnetically firmly attracted to the core ⑥.

Air flow direction:

Port 1 ⟷ Port 2, Port 3 ⟷ Block

Component Parts

No.	Description	Material	Note
1	**Body**	Aluminum die-casted	Color: White
2	**Poppet valve**	Aluminum, HNBR	
3	**Return spring**	Stainless steel	
4	**Molded coil**	Resin	

How to Use DIN Terminal

1. Disassembly

1) After loosening the screw ①, then if the housing ② is pulled in the direction of the screw ①, the connector will be removed from the body of equipment (solenoid, etc.).
2) Pull the screw ① out of the housing ②.
3) On the bottom part of the terminal block ③, there's a cut-off part ⑨. If a small flat head screwdriver is inserted between the opening in the bottom, terminal block ③ will be removed from the housing ②.
4) Remove the cable gland ④, plain washer ⑤ and rubber seal ⑥.

2. Wiring

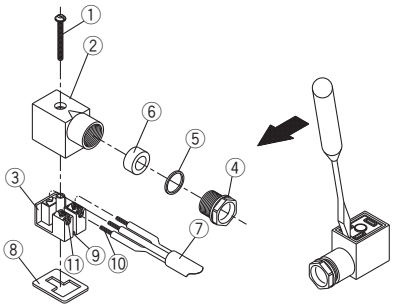
1) Pass the cable ⑦ through the cable gland ④, plain washer ⑤ and rubber seal ⑥ in this order, and then insert them into the housing ②.
2) Loosen the screw ⑪ attached to the terminal block ③. Then, pass the lead wire ⑩ through the terminal block ③ and tighten the screw ⑪ again.
   Note 1) Tighten within the tightening torque of 0.5 N·m ±15%.
   Note 2) Cable ⑦ outside diameter: ø6 to ø8 mm
   Note 3) Crimped terminal like round-shape or Y-shape cannot be used.

Connector for DIN Terminal

Description	Part no.
DIN connector	B1B09-2A (Standard)
	GM209NJ-B17 (CE-compliant)

3. Assembly

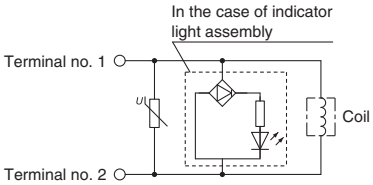
1) Pass the cable ⑦ through the cable gland ④, plain washer ⑤ and rubber seal ⑥ in this order and connect to the terminal block ③. Then, mount the terminal block ③ on the housing ②.
   (Push it down until you hear the click sound.)
2) Put the rubber seal ⑥ and plain washer ⑤ in this order into the cable entry of the housing ②, and then tighten the cable gland ④ securely.
3) Insert the gasket ⑧ between the bottom part of terminal block ③ and the plug attached to the equipment. Then, screw in ① from the top of the housing ② to tighten it.
   Note 1) Tighten within the tightening torque of 0.5 N·m ±20%.
   Note 2) Connector orientation can be changed 180° depending on how the housing ② and the terminal block ③ are assembled.



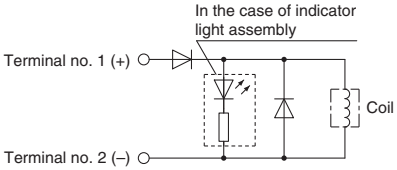
⚠Caution

Light/Surge Voltage Suppressor

AC



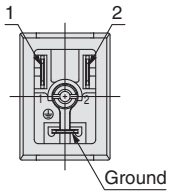
DC



Electrical Connection

DIN terminal is connected inside as in the figure below. Connect to the corresponding power supply.

DIN terminal block



Terminal no.	1	2
DIN terminal	+	–

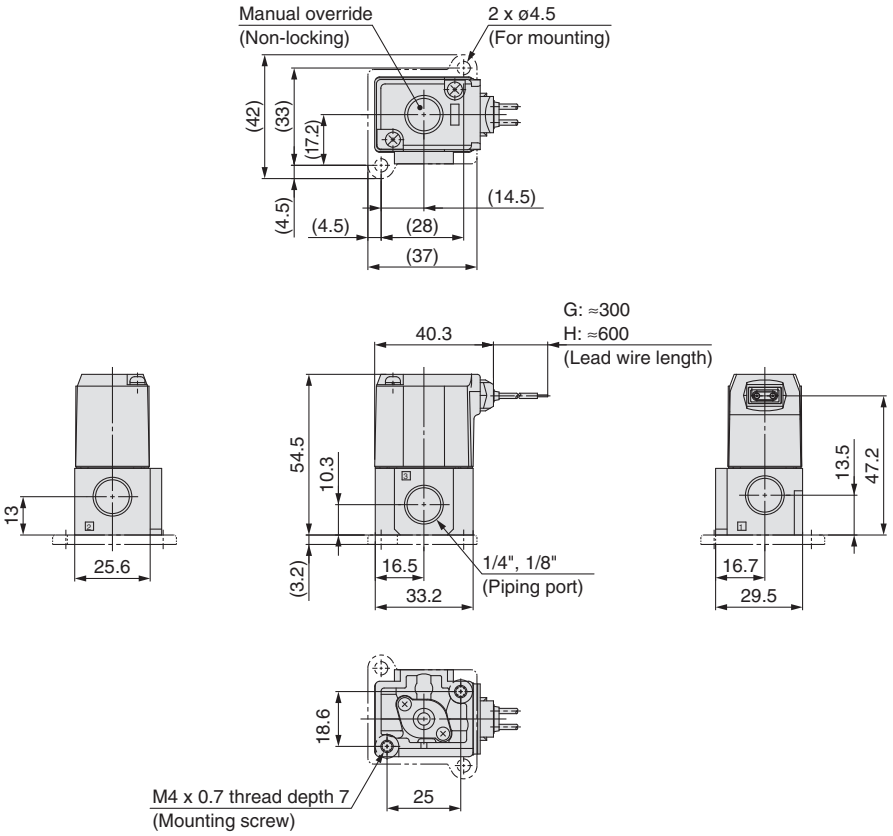
· Applicable cable O.D.
ø6 to ø8

Lead Wire Color

Voltage	Color
100 VAC	Blue
200 VAC	Red
DC	Red (+), Black (–)
Others	Gray

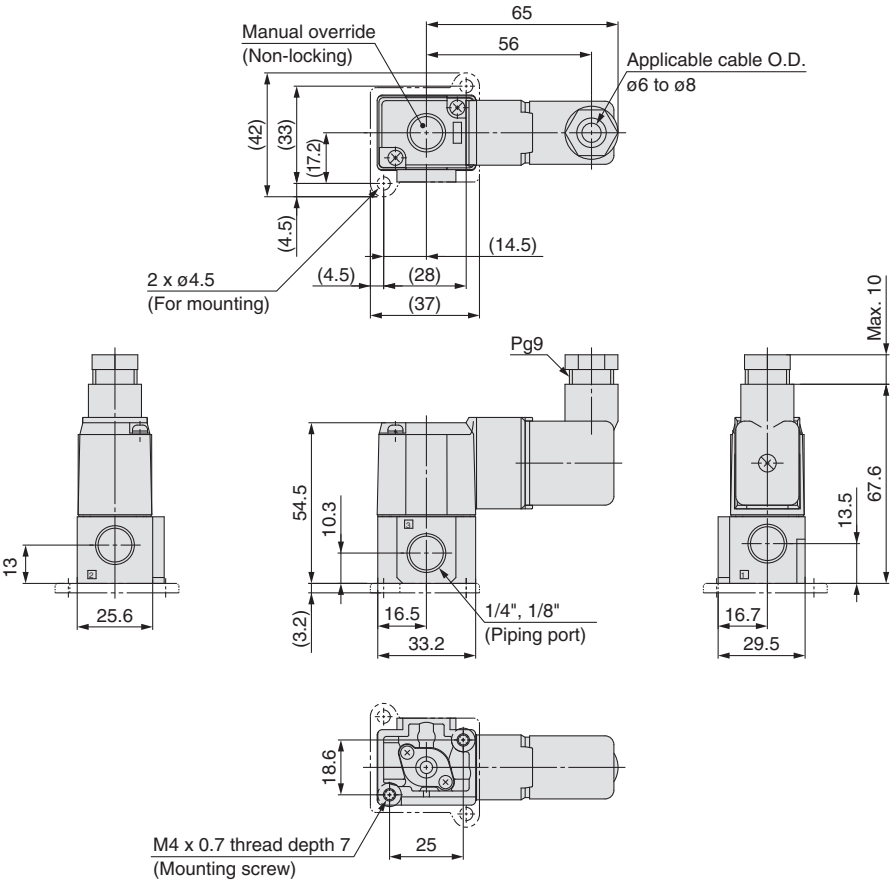
Dimensions

Grommet: VT307-□G1



Note) There is also “VT307-□H1” (lead wire length: 600 mm).

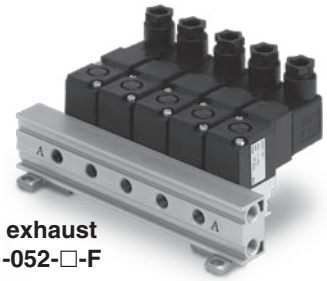
DIN terminal: VT307-□D1



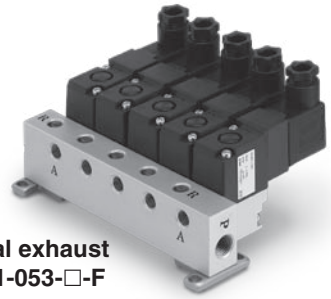
Series VT307
Manifold Specifications

VT307 manifold is available both as a common exhaust and individual exhaust model.

Manifold valve can be easily converted from N.C. (Normally Closed) to N.O. (Normally Open) merely by turning over the function plate.



Common exhaust
VV307-01-052-□-F



Individual exhaust
VV307-01-053-□-F

How to Order Manifold Base

VV307 − 01 − 05 2 − 01 □ − F

- **VV307**: VT307 manifold
- **01**: Dummy symbol
- **05**: Valve stations

02	2 stations
⋮	⋮
20	20 stations

Max. 20 stations

- **2**: Exhaust port type

2	Common exhaust
3	Individual exhaust

- **01**: A port size (Base mounted)

01	1/8 common exhaust/individual exhaust
02	1/4 individual exhaust

- **□**: Thread type

Nil	Rc
F	G
N	NPT
T	NPTF

- **F**: Mounting bracket

∗ Specify model number of the manifold base, applicable valves and blanking plates when ordering.
Refer to page 1 for the model number of the valves.

Ordering example: VV307-01-052-01-F··· 1 pc.
(5 station manifolds base)
VO307-1G1·····4 pcs.
DXT060-51-13A·····1 pc.
(Blanking plate)

Manifold Specifications

Manifold type	B mount
Max. number of stations	20 stations Note)
Applicable solenoid valve	VO307□-□□□□ (-Q)

Exhaust port		Port location (Direction)/Port size		
Symbol	Type	P	A	R
2	Common	Base (Side) 1/8	Base (Side) 1/8	Base (Side) 1/8
3	Individual	Base (Side) 1/4	Base (Side) 1/8, 1/4	Base (Top) 1/8

Note) For 6 stations or more, supply air both sides of P port. The common exhaust type should exhaust from both of the R port.

Option

Description	Part no.
Blanking plate (With gasket, screw) Note)	DXT060-51-13$^{A}_{B}$

Accessories for Applicable Solenoid Valve

Description	Part no.	Qty.
Function plate (With gasket) Note)	DXT152-14-1$^{A}_{B}$	1 pc.
Mounting screws	NXT013-3	2 pcs.

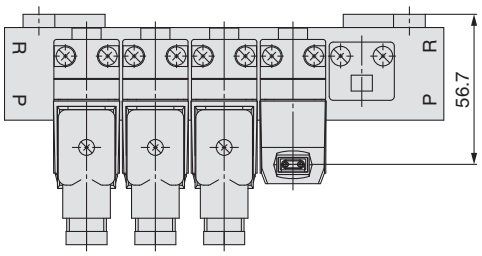
Note) DXT060-51-13B, DXT152-14-1B are for the continuous duty type.

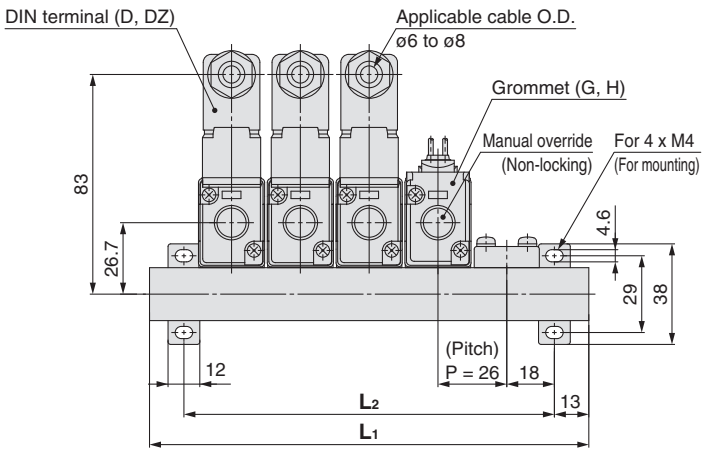
Flow-rate Characteristics/Weight

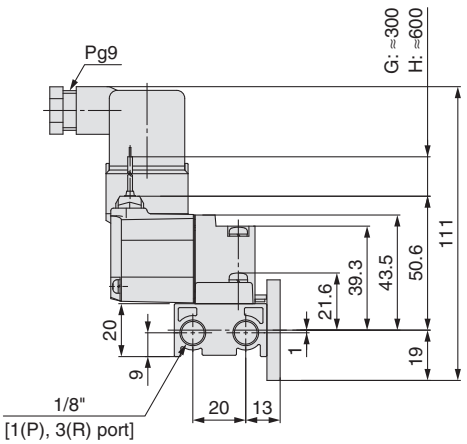
Valve model	Flow-rate characteristics												Weight
	1 → 2 (P → A)			2 → 3 (A → R)			3 → 2 (R → A)			2 → 1 (A → P)			
	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	Grommet
VO307 / **VO307V** (Vacuum spec. type)	0.34	0.28	0.089	0.34	0.22	0.082	0.36	0.28	0.091	0.34	0.18	0.080	0.15 kg
VO307E (Continuous duty type) / **VO307Y** (Energy-saving type) / **VO307W** (Energy-saving, Vacuum spec. type)	0.30	0.18	0.070	0.30	0.15	0.072	0.32	0.20	0.075	0.30	0.15	0.069	

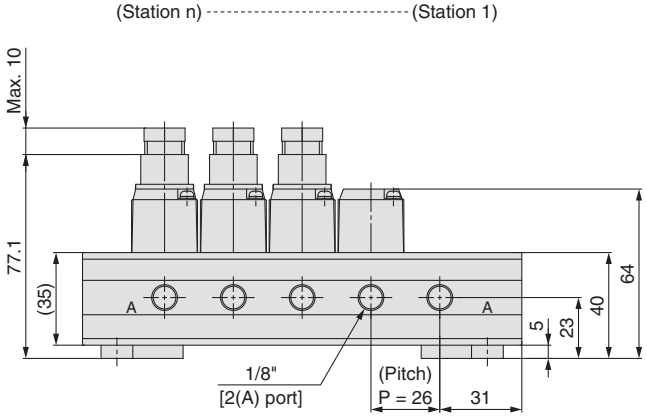
Dimensions: Common Exhaust

VV307-01-□2-01-F







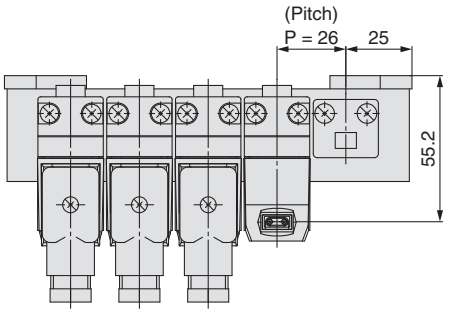


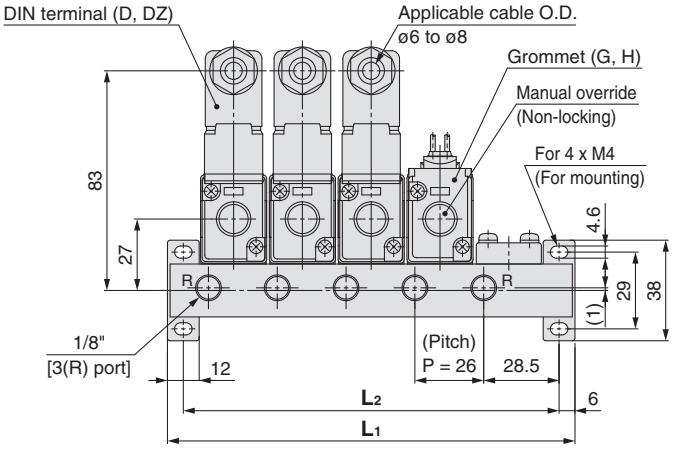
L Dimension n: Stations

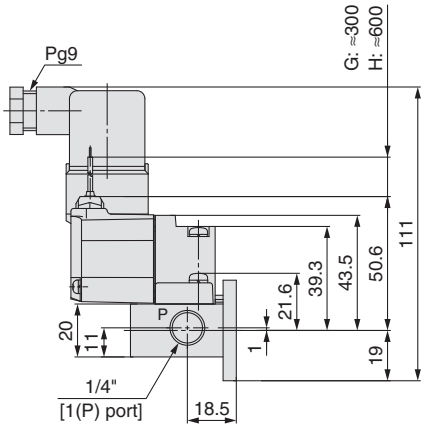
L \ n	2	3	4	5	6	7	8	9	10	Formula
L1	88	114	140	166	192	218	244	270	296	L1 = 26 x n + 36
L2	62	88	114	140	166	192	218	244	270	L2 = 26 x n + 10

Dimensions: Individual Exhaust

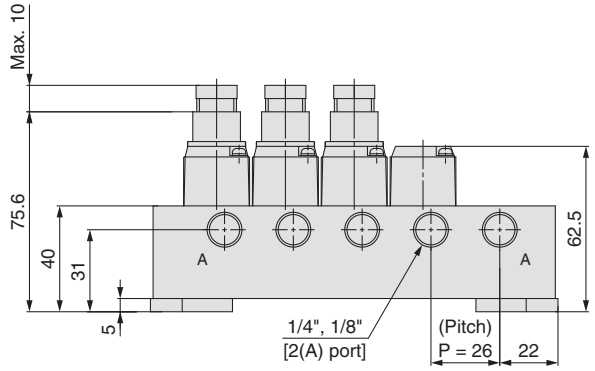
VV307-01-□3-□-F







(Station n) ---------- (Station 1)



L Dimension n: Stations

L \ n	2	3	4	5	6	7	8	9	10	Formula
L1	76	102	128	154	180	206	232	258	284	L1 = 26 x n + 24
L2	64	90	116	142	168	194	220	246	272	L2 = 26 x n + 12

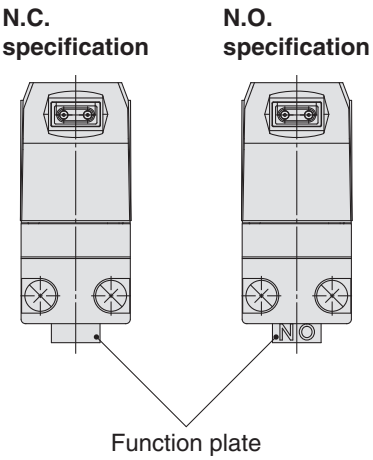
Specific Product Precautions

Be sure to read before handling. Refer to back cover for Safety Instructions and "Handling Precautions for SMC Products" (M-E03-3) for 3/4/5 Port Solenoid Valve Precautions.

Mounting

⚠Warning

When mounting a valve on the manifold base, N.C. and N.O. can be reversed by the function plate orientation. Also, since the cylinder operates in reverse, confirm if the function plate is correctly mounted or not.



⚠Caution

1. Each valve is fixed to the manifold base with two M4 mounting screws. Tighten the screws firmly when re-mounting.
2. For mounting, tighten M4 or equivalent screws evenly into the mounting holes of the manifold base.
   Tightening torque of the mounting screw (M4): 1.4 N·m

Changing from N.C. to N.O.

⚠Caution

This product is delivered as N.C. valve.
If N.O. valve is required, remove mounting screws of the required valve and turn over the function plate. (Make sure that there are gaskets on both sides of the plate.) Then, tighten the mounting screws to fix the valve to the manifold base.

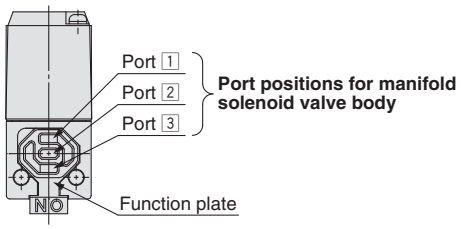


Figure: For N.C.

Specifications	Function plate
N.C.	No mark
N.O.	NO

Piping

⚠Caution

1. For the common exhaust type, pressurization or evacuation of the 3(R) port can cause a malfunction.

⚠ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of **"Caution," "Warning"** or **"Danger."** They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

⚠ Caution: **Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

⚠ Warning: **Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

⚠ Danger : **Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

*1) ISO 4414: Pneumatic fluid power – General rules relating to systems.
ISO 4413: Hydraulic fluid power – General rules relating to systems.
IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
ISO 10218-1: Manipulating industrial robots – Safety.
etc.

⚠ Warning

1. **The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.**
   Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.
2. **Only personnel with appropriate training should operate machinery and equipment.**
   The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.
3. **Do not service or attempt to remove product and machinery/equipment until safety is confirmed.**
   1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
   2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
   3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
4. **Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.**
   1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
   2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
   3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
   4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

⚠ Caution

1. **The product is provided for use in manufacturing industries.**
   The product herein described is basically provided for peaceful use in manufacturing industries.
   If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.
   If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".
Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2)
   Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.
   This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

*2) **Vacuum pads are excluded from this 1 year warranty.**
A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.
Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

⚠ Safety Instructions | Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.

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http://www.smcworld.com

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Specifications are subject to change without prior notice and any obligation on the part of the manufacturer.
D-G
1st printing QW printing QW 8150SZ Printed in Japan.

3 Port Solenoid Valve
Direct Operated Poppet Type
Series VT317
Rubber Seal

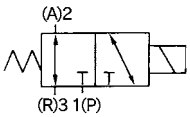
CE [Option]

Compact yet provides a large flow capacity
Dimensions (W x H x D)·····45 x 89.5 x 45
(Grommet)
C: 2.6 $dm^3/(s \cdot bar)$
(Passage 2 → 3)

Suitable for use in vacuum applications
–101.2 kPa
(For vacuum specifications: VT/VO317V)

A single valve with 6 valve functions
(Universal porting type)
Selective porting can provide 6 valve functions, such as N.C. valve, N.O. valve, Divider valve, Selector valve etc.

JIS Symbol



How to Order

V | T | 317 | ☐ | - | 1 | G | ☐ | - | 02 | ☐ | - | ☐

Body type

T	Body ported
0	Manifold

Valve option

Nil	Standard type
E*	Continuous duty type
V*	For vacuum

* Option

Rated voltage

1	100 VAC, 50/60 Hz
2	200 VAC, 50/60 Hz
3*	110 VAC, 50/60 Hz
4*	220 VAC, 50/60 Hz
5	24 VDC
6*	12 VDC
7*	240 VAC, 50/60 Hz
9*	Other

* Option

Electrical entry

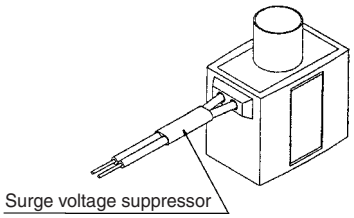
G	Grommet, 300 mm lead wire
H	Grommet, 600 mm lead wire
C	Conduit
T	Conduit terminal
D	DIN terminal

Light/Surge voltage suppressor

Symbol \ Electrical entry	G	H	C	T	D
Nil	—	—	—	—	—
S	● Note)	● Note)	● Note)	●	●
Z	—	—	—	●	●

S: With surge voltage suppressor
Note) Refer to the figure below.
Z: With light/surge voltage suppressor
* As to the case of rated voltage [Others (9)], please contact SMC.

Surge voltage suppressor mounting part (For "G")



Thread type

Nil	Rc
F	G
N	NPT
T	NPTF

CE-compliant

Nil	—
Q	CE-compliant *

* Electrical entry: D/DO only

Port size

Nil	Without port (For manifold)
02	1/4 (8A)

Manifold

Model	Applicable manifold type	Accessory
VO317(-Q)	Common or individual exhaust	O-ring (P10, 4 pcs.) Note) Bolts (M4 x 0.7 x 20, 2 pcs.)

Note) It is not applied to "Continuous duty type". Refer to the accessories on page 1612.

Standard Specifications

Type of actuation			Direct operated type 2 position single solenoid
Fluid			Air
Operating pressure range			0 to 0.9 MPa
Ambient and fluid temperature			–10 to 50°C (No freezing. Refer to page 5.)
Response time (1)			30 ms or less (at the pressure of 0.5 MPa)
Max. operating frequency			10 Hz
Lubrication			Not required (Use turbine oil Class 1 ISO VG32, if lubricated.)
Manual override			Non-locking push type
Mounting orientation			Unrestricted
Shock/Vibration resistance (2)			150/50 m/s^2
Enclosure			Dustproof
Electrical entry			Grommet, Conduit, Conduit terminal, DIN terminal
Coil rated voltage (V)	**AC (50/60 Hz)**		100, 200, 110 *, 220 *, 240 *
	DC		24, 12 *
Allowable voltage fluctuation			–15 to +10% of rated voltage
Apparent power (3)	**AC**	**Inrush**	19 VA (50 Hz), 16 VA (60 Hz)
		Holding	11 VA (50 Hz), 7 VA (60 Hz)
Power consumption (3)	**DC**		Without indicator light: 6 W, With indicator light: 6.3 W
Light/Surge voltage suppressor (Not applicable for grommet type)	**AC**		Varistor, Neon bulb
	DC		Varistor, LED (Neon bulb for 100 V or more)

* Option

Note 1) Based on dynamic performance test, JIS B 8374-1981. (Coil temperature: 20°C, at rated voltage, without surge suppressor)

Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 1000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Note 3) At rated voltage

Flow Characteristics/Mass

Valve model	Flow characteristics												Mass
	1 → 2 (P → A)			2 → 3 (A → R)			3 → 2 (R → A)			2 → 1 (A → P)			
	C [dm^3/(s·bar)]	b	Cv	C [dm^3/(s·bar)]	b	Cv	C [dm^3/(s·bar)]	b	Cv	C [dm^3/(s·bar)]	b	Cv	Grommet
VT317	2.4	0.26	0.62	2.6	0.34	0.67	2.8	0.25	0.67	2.5	0.37	0.66	0.29kg
VT317V (Vacuum spec. type)													
VT317E (Continuous duty type)													

Note) Values for a single valve unit. It differs in the manifold case. Refer to manifold specifications on page 1612.

Option

Continuous duty type: VT317E

Exclusive use of VT317E is recommended for continuous duty with long time loading.

⚠ Caution

1. This model is for continuous duty, not for high cycle rates. But even in low cycle rates, if energizing the valve more than once a day, please consult with SMC.
2. Energizing solenoid should be done at least once in 30 days.

Vacuum spec. type: VT317V

This vacuum model has less air leakage than the standard model under low pressure. It is recommended for vacuum application.

⚠ Caution

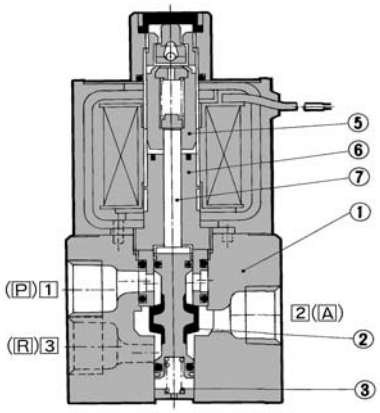
1. Since this valve has slight air leakage, it can not be used for vacuum holding (including positive pressure holding) in the pressure container.

Specifications different from standard are as follows.

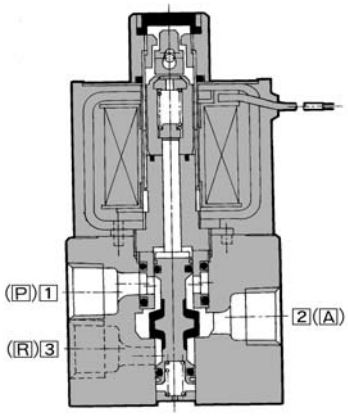
Operating pressure range	–101.2 kPa to 0.1 MPa

Construction

De-energized



Energized



Operation principles

<De-energized>

Spool valve ② is pushed upward by the return spring ③, port P is closed, and port A and port R are opened.

<Energized>

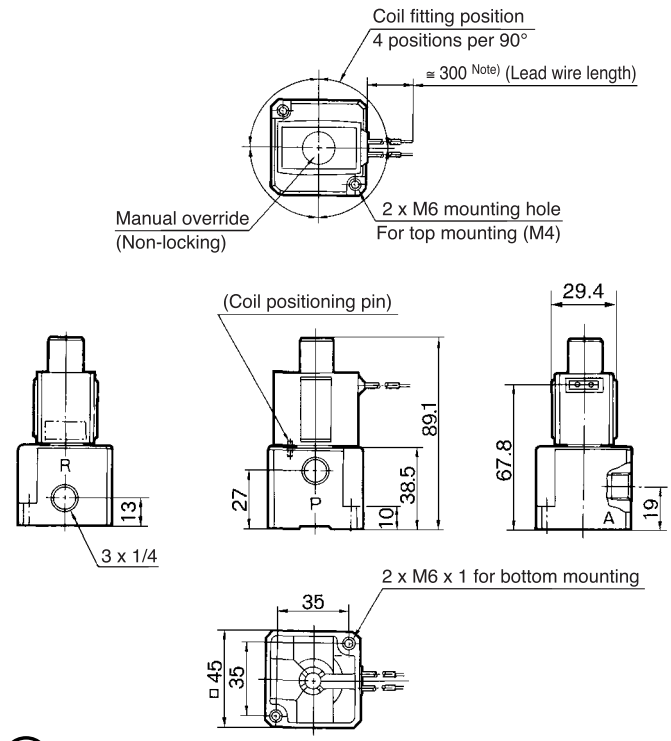
When an electric current is applied to the molded coil ④, the armature ⑤ is attracted to the core ⑥, and through the push rod ⑦, it pushes down the spool valve ②. Then, port P and port A are connected. At this time, there will be gaps between the armature ⑤ and the core ⑥, but the armature will be magnetically attracted to the core ⑥.

Component Parts

No.	Description	Material	Note
1	Body	Aluminum die-casted	Color: Platinum silver
2	Spool valve	Aluminum, NBR	

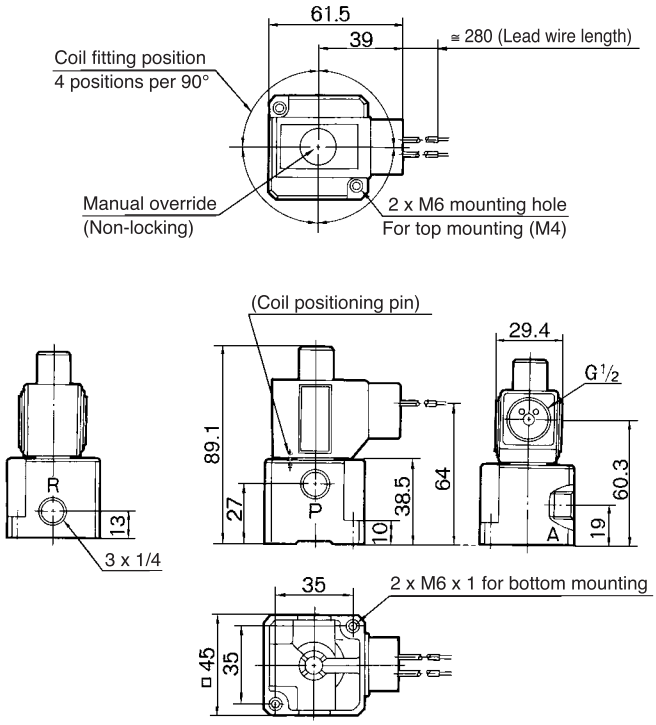
Dimensions

Grommet: VT317-□G

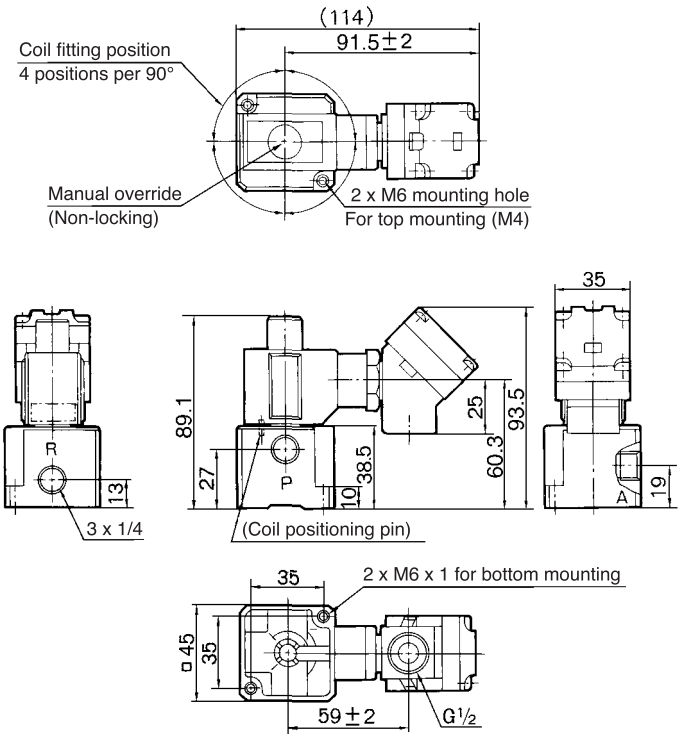


Note) There is also "VT317-□H" (Lead wire length: 600 mm).

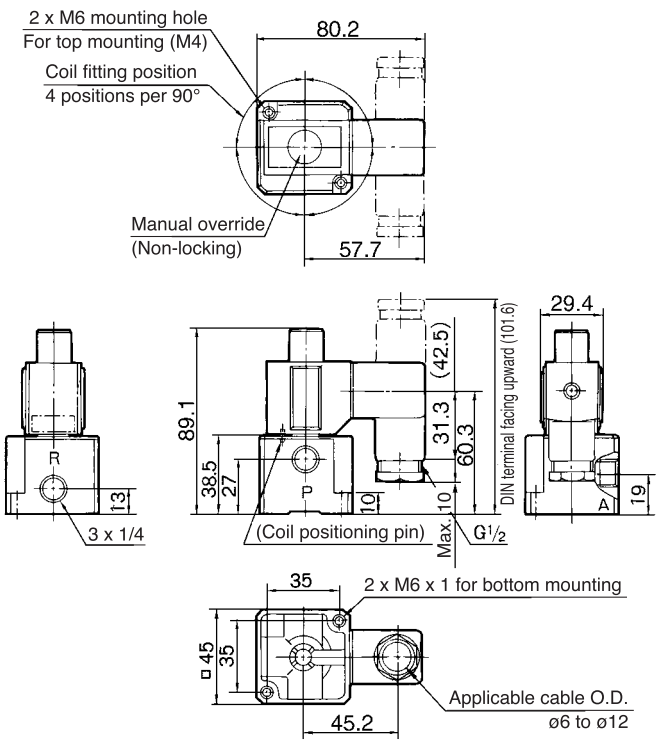
Conduit: VT317-□C



Conduit terminal: VT317-□T



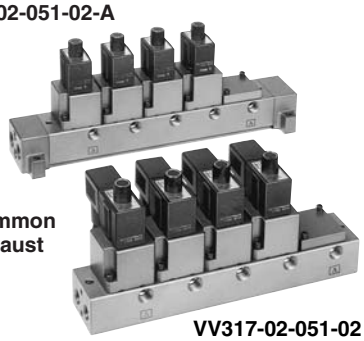
DIN terminal: VT317-□D



Series VT317
Manifold Specifications

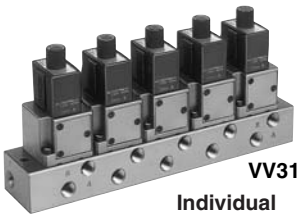
VT317 manifold is B mount style and available both as a common exhaust and individual exhaust model.

VV317-02-051-02-A



Common exhaust

VV317-02-051-02



VV317-02-053-02

Individual exhaust

How to Order Manifold

VV317 - 02 - 05 1 - 02 - A

VT317 manifold
* Please indicate manifold base type, applicable manifold valve and blanking plate when ordering.

Ordering example:
VV317-02-051-02-A····· 1 pc.
(5-station manifold base)
VO317-1G····· 4 pcs.
PVT317-53-1A····· 1 pc.
(Blanking plate)

Base type: 1/4

Valve stations

02	2 stations
⋮	⋮
20	20 stations

Max. 20

Symbol

Symbol	Passage		Porting specifications
	P	R	A
1	Common	Common	Side
3	Common	Individual	Side

A port size (Base piping) 1/4

Thread type

Nil	Rc
F	G
N	NPT
T	NPTF

Option

A	Mounting bracket *

* Common exhaust type only

Manifold Specifications

Manifold type	B mount
Max. number of stations	20 stations (1)
Applicable solenoid valve	VO317□-□□□(-Q) (3)

Exhaust port		Port location (Direction)/Port size		
Symbol	Type	P	A	R
1	Common (2)	Base (Side) 1/4 (3/8)	Base (Side) 1/4	Base (Side) 1/4 (3/8)
3	Individual	Base (Side) 1/4	Base (Side) 1/4	Base (Side) 1/4

Note 1) For more than 3 stations, supply air both sides of P port. The common exhaust type should exhaust from both of the R port.
Note 2) In the case of common exhaust type, R and P ports size can be Rc 3/8 by using a mounting adaptor.
Note 3) Can also be applied to Series VVT320 manifold.

Accessory for Applicable Solenoid

Description	Part no.	Qty	Note
O-ring	P10	4	Standard type vacuum specifications type
	P10F		Continuous duty type
Hexagon socket head screw	Max. 0.7 x 20	2	

Option

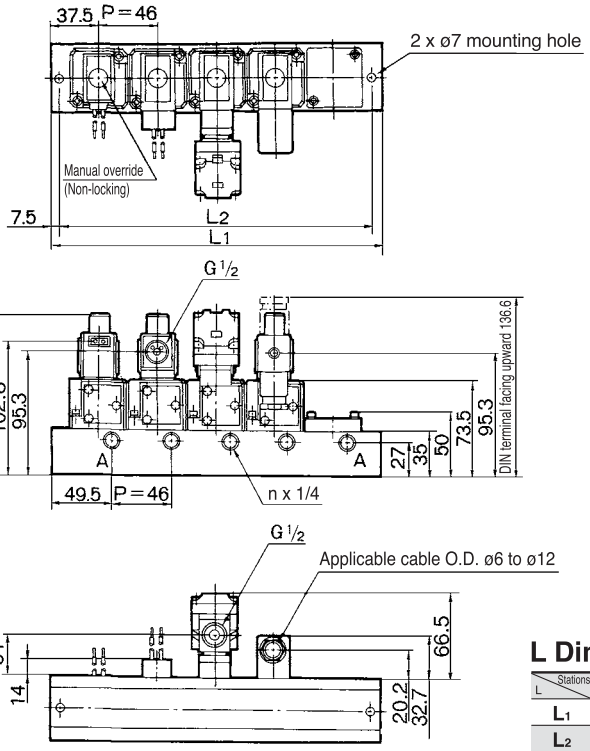
Description	Part no.
Blanking plate (With screw, O-ring)	PVT317-53-1A
Mounting bracket (With screw)	DXT010-37-4 (For common exhaust)

Flow Characteristics/Mass

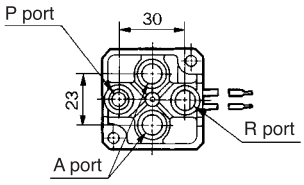
Valve model	Flow characteristics												Mass
	1 → 2 (P → A)			2 → 3 (A → R)			3 → 2 (R → A)			2 → 1 (A → P)			
	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	Grommet
VO317	2.0	0.11	0.47	2.2	0.12	0.49	2.0	0.14	0.45	2.1	0.14	0.48	0.32kg
VO317V (Vacuum spec. type)													
VO317E (Continuous duty type)													

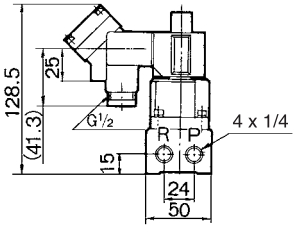
Dimensions: Common Exhaust (Interchangeable with VVT320 for mounting)

Without mounting bracket: VV317-02-□1-02



A single valve unit port location



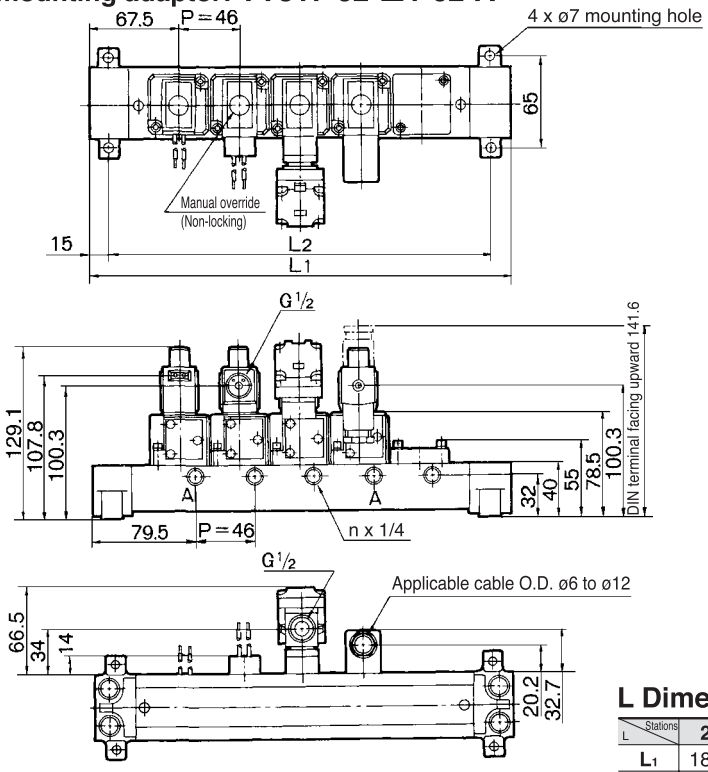


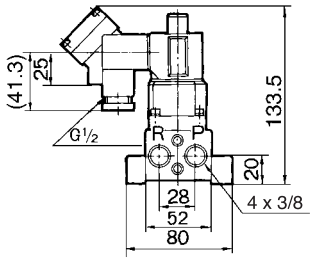
L Dimension

n: Stations

L \ Stations	2	3	4	5	6	7	8	9	10	Formula
L1	121	167	213	259	305	351	397	443	489	L1 = 46 x n + 29
L2	106	152	198	244	290	336	382	428	474	L2 = 46 x n + 14

With mounting adaptor: VV317-02-□1-02-A





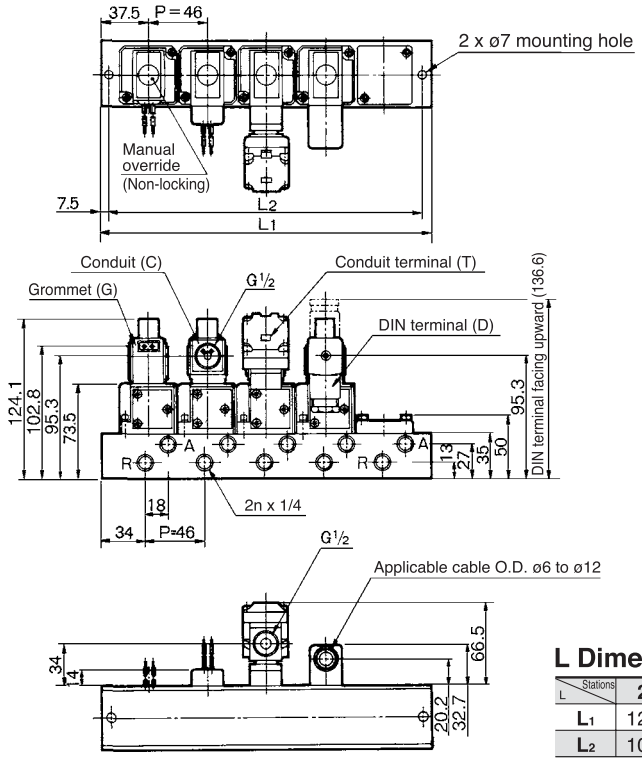
L Dimension

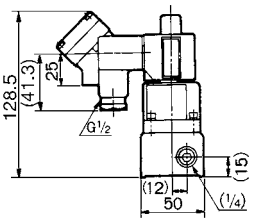
n: Stations

L \ Stations	2	3	4	5	6	7	8	9	10	Formula
L1	181	227	273	319	365	411	457	503	549	L1 = 46 x n + 89
L2	151	197	243	289	335	381	427	473	519	L2 = 46 x n + 59

Dimensions: Individual Exhaust

Without mounting bracket/VV317-02-□3-02





L Dimension n: Stations

L \ Stations	2	3	4	5	6	7	8	9	10	Formula
L1	121	167	213	259	305	351	397	443	489	L1 = 46 x n + 29
L2	106	152	198	244	290	336	382	428	474	L2 = 46 x n + 14

⚠ Precautions

Be sure to read before handling. Refer to front matters 58 and 59 for Safety Instructions and pages 3 to 7 for 3/4/5 Port Solenoid Valve Precautions.

Mounting

⚠ Warning

1. When mounting valves on the manifold base, the mounting orientation is decided. If it is mounted in the wrong direction, connected equipment may malfunction. Mount it by referring to how to switch over from N.C. to N.O. specifications.

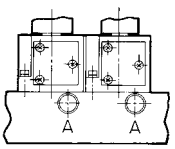
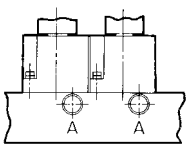
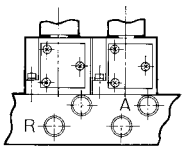
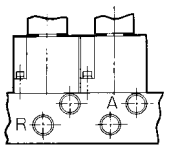
⚠ Caution

1. Each valve is fixed to the manifold base with two M4 mounting screws. Tighten the screws evenly when re-mounting. Tightening torque of the mounting screw (M4): 1.4 N·m
2. For mounting, tighten M4 or equivalent screws evenly into the mounting holes of the manifold base.

Changing from N.C. to N.O.

⚠ Caution

Universal porting permits convertibility N.C./N.O. by a simple 180 degree rotation. Mounting conditions for N.C. and N.O. is indicated as below figure.

Exhaust port type \ Valve	N.C.	N.O.
Common exhaust		
Individual exhaust		

∗ Changing from N.C. to N.O.
This product is delivered as N.C. valve. If N.O. valve is needed, remove mounting screws of the required valve and turn the valve at 180° degrees. (Make sure that there are O-rings fixed on 4 positions of the valve surface.) Then, tighten the mounting screws to fix the valve to the manifold base.

Series VT317
Specific Product Precautions

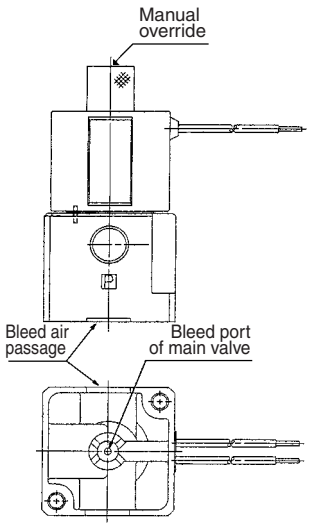
Be sure to read before handling. Refer to Front matters 58 and 59 for Safety Instructions and pages 3 to 7 for 3/4/5 Port Solenoid Valve Precautions.

⚠ Caution

1. A bleed port for the main valve is located at the bottom of the solenoid valve. Since blocking it causes malfunction, do not block it.

∗ Ordinarily, when the solenoid valve is mounted on a metal surface, it can breathe through the breather hole, via the breather groove. However, in particular, if the surface to be mounted is made of the rubber, the rubber could deform and block the hole.

2. Make sure that dust and/or other foreign materials should not enter the valve from the unused port (e.g. exhaust port). Also, since there is a bleed port for the armature in the manual override, do not allow accumulation of dust and/or other foreign materials to block bleed port.



Bottom of the solenoid valve

How to Calculate the Flow Rate

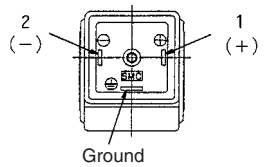
For obtaining the flow rate, refer to front matters 44 to 47.

Lead Wire Color (Grommet)

Voltage	Color
100 VAC	Blue
200 VAC	Red
DC	Red (+), Black (–)
Other	Gray

Electrical Connection

DIN terminal is connected inside as in the figure below. Connect to the corresponding power supply.

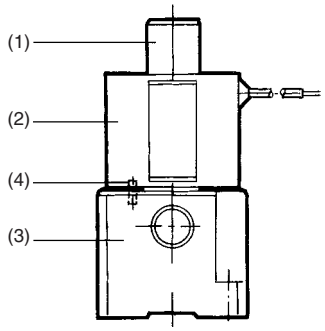


⚠ Caution

Change of Electrical Entry Angle

1. Series VT317 can change electrical entry angle. (4 positions)

2. How to change: Loosen the nut (1), remove the coil (2) from the body assembly (3), place the positioning pin (4) at the required place, put back the coil (2) to its place, and tighten sufficiently with lock nut (1).



Light/Surge Voltage Suppressor

		Grommet (G) Conduit (C)	Conduit terminal (T) DIN terminal (D)
Surge voltage suppressor (S)	AC	Varistor, Coil	Varistor, Coil
	DC	Diode, Coil	
Light/Surge voltage suppressor (Z)	AC	None	Neon bulb, Varistor, Coil
	DC		48 VDC or less: Varistor, Coil; 100 VDC: Neon bulb, Varistor, Coil

Protection circuit for light/surge voltage suppressor is not the polarity type.

How to Use DIN Terminal

1. Disassembly

1) After loosening the thread (1), then if the cover (4) is pulled in the direction of the thread, the connector will be removed from the body of equipment (solenoid, etc.).
2) Pull out the screw (1), then remove the gasket (2a) or (2b).
3) On the bottom part of the terminal block (3), there's a cut-off part (indication of an arrow) (3a). If a small flat head screwdriver is inserted between the opening in the bottom, terminal block (3) will be removed from the cover (4). (Refer to graph at right.)
4) Remove the cable gland (5) and plain washer (6) and rubber seal (7).

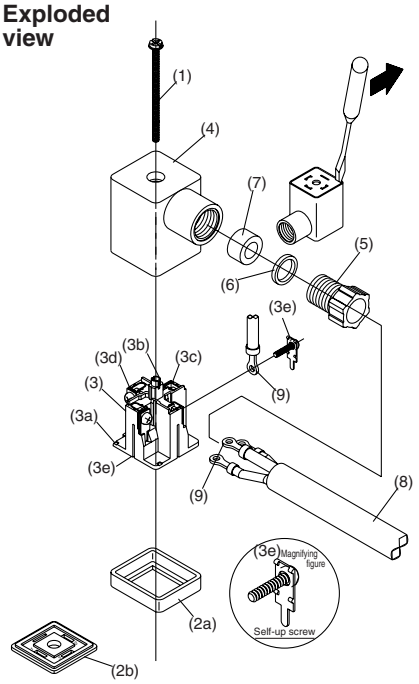
2. Wiring

1) Pass them through the cable (8) in the order of cable ground (5), washer (6), rubber seal (7), and then insert into the housing (4).
2) Dimensions of the cable (8) are as shown in the right figure. Skin the cable and crimp the crimped terminal (9) to the edges.
3) Remove the screw with washer (3e) from the bracket (3e). (Loosen in the case of Y-shape type terminal.) As shown in the right figure, mount a crimped terminal (9), and then again tighten the screw (3e).
   Note) Tighten within the tightening torque of 0.5 N·m ±15%.
   Note: a It is possible to wire even in the state of bare wire. In that case, loosen the screw with washer (3e) and place a lead wire into the bracket (3d), and then tighten it once again.
   b The maximum size for the round terminal (9) is 1.25 mm^2—3.5 and for the Y terminal is 1.25 mm^2—4.
   c Cable (8) external: ø6 to ø12
   Note) For the one with the external external dimension ranged between ø9 to ø12 remove the inside parts of the rubber seal (7) before using.

3. Assembly

1) Terminal box (3) connected with housing (4) should be reinstated. (Push it down until you hear the click sound.)
2) Putting rubber seal (7), plain washer (6), in this order into the cable introducing slit on the housing (4), then further tighten the cable gland (5) securely.
3) By inserting gasket (2a) or (2b) between the bottom part of the terminal box (3) and a plug on an equipment, screw in (1) on top of the housing (4) and tighten it.
   Note) Tighten within the tightening torque of 0.5 N·m ±20%.
   Note: The orientation of a connector can be changed arbitrarily, depending on the combination of a housing (4) and a terminal box (3).

Exploded view



Comparison between the Product Model No. and the Coil Part No.

Product model no.	Coil no.	Coil assembly with terminal part no.
VT/O317□-∗G(-02)	PVT317-001GB-∗∗	——
VT/O317□-∗GS(-02)	PVT317-∗G	——
VT/O317□-∗H(-02)	PVT317-001GB-∗∗L06	——
VT/O317□-∗HS(-02)	PVT317-∗G-06	——
VT/O317□-∗C(-02)	PVT317-001CB-∗∗	——
VT/O317□-∗CS(-02)	PVT317-∗C	——
VT/O317□-∗T(-02)	——	PVT317-001TBT-∗∗
VT/O317□-∗TS(-02)	——	PVT317-001TBTS-∗∗
VT/O317□-∗TZ(-02)	——	PVT317-001TBTZ-∗∗
VT/O317□-∗D(-02)	PVT317-001DB-∗∗	PVT317-001DBT-∗∗
VT/O317□-∗DS(-02)	PVT317-001DB-∗∗	PVT317-001DBTS-∗∗
VT/O317□-∗DZ(-02)	PVT317-001DB-∗∗	PVT317-001DBTZ-∗∗

Note 1) ∗ mark in the product model numbers denotes the rated voltage.
Note 2) □ mark denotes the valve option.
Note 3) ∗ mark and ∗∗ mark are for coil part number and coil assembly with terminal the rated voltage.
Example 1) In the case of ∗∗ VT317-001GB-05
Example 2) In the case of ∗ PVT317-5G
Note 4) In the case of CE-compliant products (-Q), coils are not shipped together.

⚠ Caution

When the rated voltage is AC and if it is assembled with the coil for DC, response may be delayed and occur malfunction. Also, for DC valves, when the coil for AC is assembled, it occurs malfunction. For AC valves, assemble the coil for AC, and for DC valves, assemble the coil for DC.

Connector for DIN Terminal

Rated voltage	Without light/surge voltage suppressor (D)	With surge voltage suppressor (DS)	Light/Surge voltage suppressor (DZ)
100 VAC	GDM2A	GDM2A-S1	GDM2A-Z1
200 VAC		GDM2A-S2	GDM2A-Z2
24 VDC		GDM2A-S5	GDM2A-Z5

For other rated voltages, please consult with SMC.

3 Port Solenoid Valve
Direct Operated Poppet Type
Series VT325
Rubber Seal

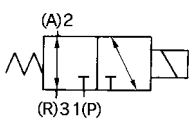
CE [Option]

Compact yet provides a large flow capacity
Dimensions (W x H x D)····55 x 118 x 53 (Grommet)
C: 0.61 dm³/(s·bar)
{Rc 3/8 (Passage 2 → 3)}

A single valve with 6 valve functions
(Universal porting type)
Six valve functions can be attained by selecting the piping ports. (Enabling the N.C. valve, N.O. valve, divider valve, selector valve, etc. to be used as desired.)

Suitable for use in vacuum applications
–101.2 kPa
(For vacuum specifications type: VT/VO325V)

JIS Symbol



How to Order

VT325 □ - **02** **1** **G** □ - □ - □ - □

For manifold:
Enter "VO".

Valve option

Nil	Standard
V*	For vacuum

* Option

Port size

02	1/4
03	3/8
00	Without connection port (For manifold)

Rated voltage

1	100 VAC, 50/60 Hz
2	200 VAC, 50/60 Hz
3*	110 VAC, 50/60 Hz
4*	220 VAC, 50/60 Hz
5	24 VDC
6*	12 VDC
7*	240 VAC, 50/60 Hz
9*	Other

* Option

Electrical entry

G	Grommet, Lead wire length 300 mm
C	Conduit
D	DIN terminal
T	Conduit terminal
TL**	Terminal with indicator light
DL**	DIN terminal with indicator light

** For the coil rated voltage (option *), please contact SMC.

Manual override

Nil	Non-locking type
M	Locking type (Tool required)

Thread type

Nil	Rc
F	G
N	NPT
T	NPTF

CE-compliant

Nil	—
Q*	CE-compliant

* Electrical entry: D/DO/DL/DLO only

Surge voltage suppressor

Nil	None
S	With surge voltage suppressor (AC: Can be attached to Grommet, Conduit, Conduit terminal. DC: Can be attached to Grommet, Conduit, Conduit terminal.)

Manifold

Model	Applicable manifold	Accessory
VO325-00□□(-Q)	B mount common exhaust type	Gasket (DXT083-13-1) Bolts (DXT083-19-1, 2 pcs.)

Specifications

Type of actuation	Direct operated type 2 position single solenoid
Fluid	Air
Operating pressure range	0 to 1.0 MPa
Ambient and fluid temperature	5 to 50°C
Max. operating frequency	5 Hz
Response time (1)	30 ms or less (at the pressure of 0.5 MPa)
Lubrication	Not required (Use turbine oil Class 1 ISO VG32, if lubricated.)
Manual override	Non-locking push type
Shock/Vibration resistance (2)	150/50 m/s²
Enclosure	Dustproof

Note 1) Based on dynamic performance test, JIS B 8374-1981. (Coil temperature: 20°C, at rated voltage, without surge suppressor)
Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)
Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 1000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Solenoid Specifications

Electrical entry			Grommet, Conduit, DIN terminal, Conduit terminal	
Coil rated voltage			100, 200 VAC, 50/60 Hz, 24 VDC	
Allowable voltage fluctuation			–15 to +10% of rated voltage	
Apparent power (3)	AC	Inrush	50 Hz	75 VA
			60 Hz	60 VA
		Holding	50 Hz	27 VA
			60 Hz	17 VA
Power consumption (3)	DC		12 W	

Note 3) At rated voltage

Flow Characteristics/Mass

Valve model	Port size	Flow characteristics												Mass
		1 → 2 (P → A)			2 → 3 (A → R)			3 → 2 (R → A)			2 → 1 (A → P)			
		C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	Grommet
VT325	1/4	5.5	0.37	1.4	5.9	0.35	1.5	5.5	0.33	1.4	5.7	0.32	1.4	0.55 kg (For AC)
VT325V (Vacuum spec. type)														
VT325	3/8	5.5	0.37	1.4	6.1	0.37	1.6	5.7	0.34	1.4	6.6	0.25	1.5	0.60 kg (For DC)
VT325V (Vacuum spec. type)														

Note) Values for a single valve unit. It differs in the manifold case. Refer to manifold specifications on page 1620.

Option

1. For vacuum

Pressure range	–101.2 kPa to 0.1 MPa

This vacuum model has less air leakage than the standard model under low pressure. It is recommended for vacuum application.

⚠ Caution

1) Since this valve has slight air leakage, it can not be used for holding vacuum (including positive pressure holding) in the pressure container.

2. With surge voltage suppressor, with indicator light

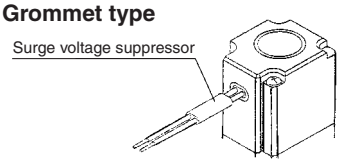
Surge Voltage Suppressor

	AC	DC
Grommet (GS) / Conduit (CS)	Varistor, Coil	Red (+), Diode, Coil, (–) Black
Conduit terminal (TS)	Varistor, Coil	

Circuit for Indicator Light

	AC	DC
DIN terminal with indicator light (DL)	Neon bulb, Coil	Varistor, LED, Coil
Conduit terminal with indicator light (TL)	Neon bulb, Coil	

· Grommet type

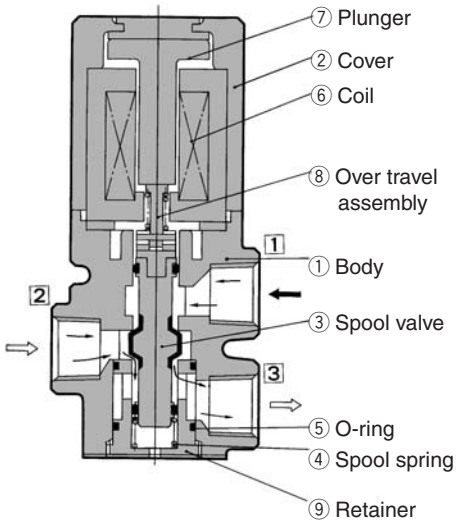


3. Manual override with lock

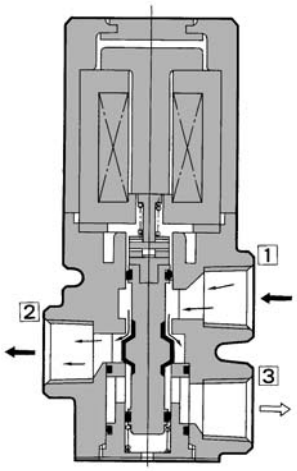
1) Using a screwdriver, push the manual override button that is located in the head portion of the solenoid valve in order to directly push the spool valve downward, thus causing the valve to switch.
2) With the button remaining pushed down, turn it approximately 90° clockwise or counterclockwise to maintain the manual override locked state.
3) To revert to the original state, keep the button pushed down and turn it approximately 90° clockwise.

Construction

De-energized



Energized



Operation principle

<De-energized>

The spool ③ is pushed upward by the force of the spring ④ and the air passage between port 2 and port 3 is opened and port 1 is blocked.
Air flow direction: 1 ⟷ Block, 2 ⟷ 3

<Energized>

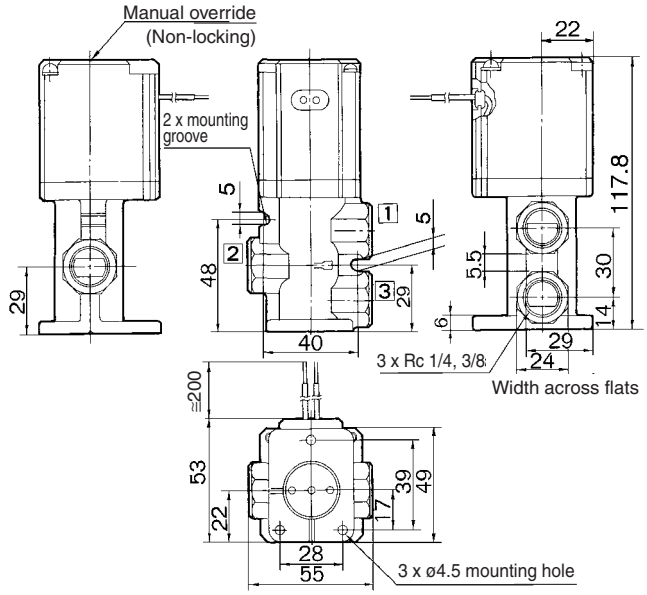
When the coil ⑥ is energized the plunger ⑦ is pulled down depressing the spool ③ via the overtravel assembly ⑧ and the air passage between port 1 and port 2 is opened and port 3 is blocked.
Air flow direction: 1 ⟷ 2, 3 ⟷ Block

Component Parts

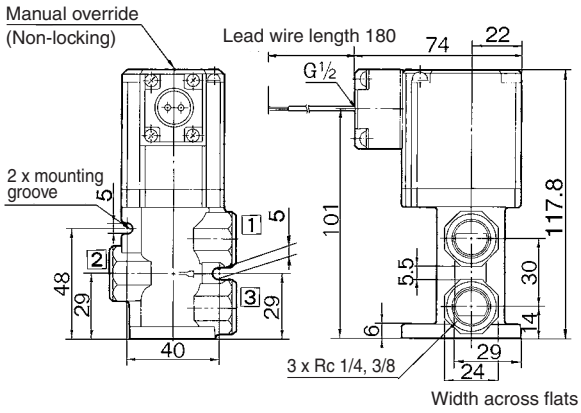
No.	Description	Material	Note
1	**Body**	Aluminum die-casted	Platinum silver
2	**Cover**	Aluminum die-casted	Platinum silver
3	**Spool valve**	Aluminum, NBR	

Dimensions

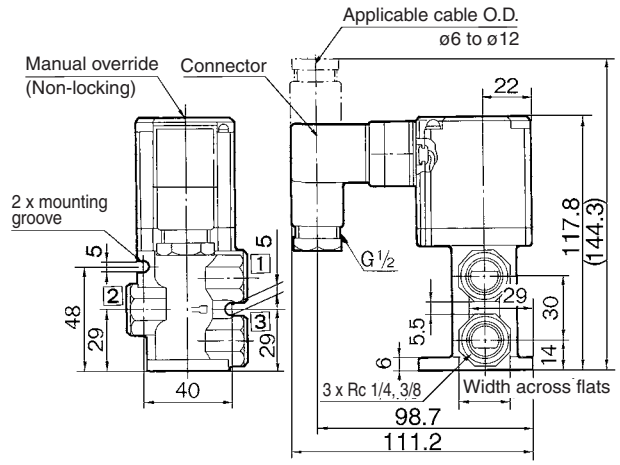
Grommet (G)



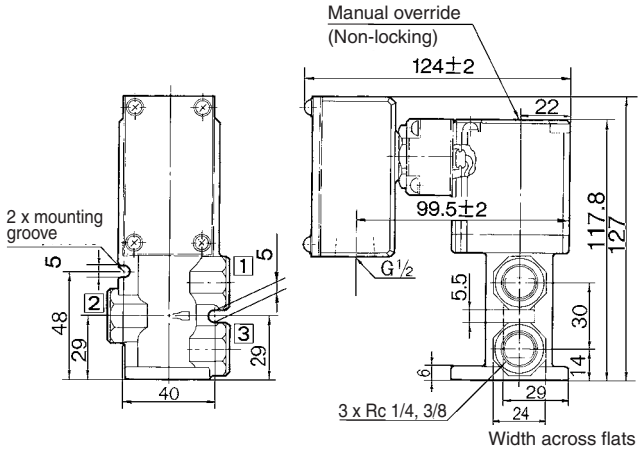
Conduit (C)



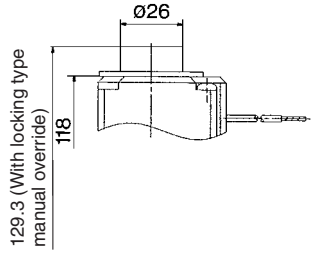
DIN terminal (D)



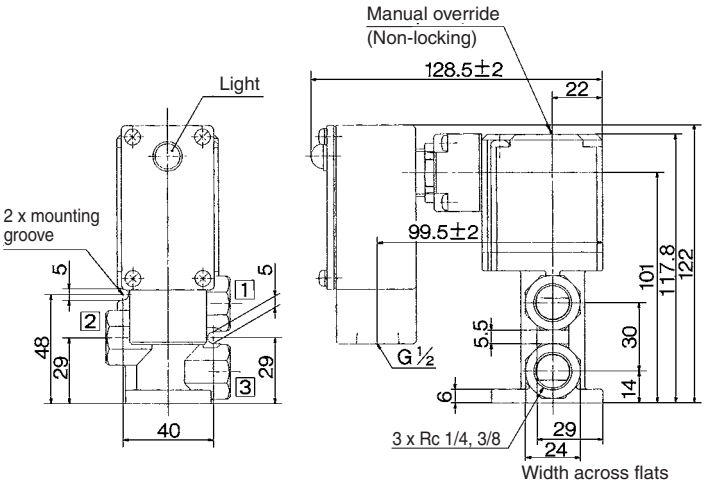
Conduit terminal (T)



With locking manual override

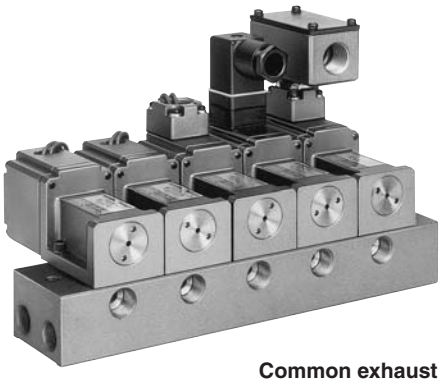


Conduit terminal with indicator light (TL)



Series VT325
Manifold Specifications

Series VT325 Manifold Model has a B mount style with common exhaust.



Common exhaust

How to Order Manifold

VVT34 [0] - [05] [1] - [ ] [ ]

Porting specifications

Symbol	P	A	R
0	Side	Side	Side
1	Side	Bottom	Side

Valve stations

02	2 stations
⋮	⋮
17	17 stations

Exhaust port type

1	Common exhaust

Port size

Symbol	Port size
02	1/4
03	3/8

Thread type

Nil	Rc
F	G
N	NPT
T	NPTF

∗ Instruct by specifying the valves and blanking plate to be mounted on the manifold along with the manifold base model no.
<Example>
VVT340-051····· 1 pc.
VO325-001G····· 4 pcs.
DXT083-21A·····1 pc.

Manifold Specifications

Manifold type	B mount
Max. number of stations	17 stations Note)
Applicable solenoid valve	VO325-00□□(-Q)

Exhaust port type	Port location/Port size			Port direction		
	P	A	R	P	A	R
Common	Base 1/4, 3/8	Base 1/4, 3/8	Base 1/4, 3/8	Side	Side/Bottom	Side

Option	Blanking plate (With gasket, screw)	DXT083-21A

Note) If there are more than 4 stations, supply air from both P ports and exhaust from both R ports.

Accessory for Applicable

Description	Part no.	Qty.
Manifold gasket	DXT083-13-1	1 pc.
Hexagon socket head screw	DXT083-19-1	2 pcs.

Flow Characteristics/Mass

Valve model	Flow characteristics												Mass
	1 → 2 (P → A)			2 → 3 (A → R)			3 → 2 (R → A)			2 → 1 (A → P)			
	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	Grommet
VO325	4.1	0.24	1.0	4.4	0.18	1.0	4.5	0.15	1.0	4.3	0.23	1.0	0.58 kg (For AC)
VO325V (Vacuum spec. type)													0.63 kg (For DC)

⚠ Precautions

⚠ Warning

When mounting valves on the manifold base, the mounting orientation is decided. If it is mounted in the wrong direction, connected equipment may malfunction. Mount it by referring to external dimensions on page 1621. Besides, the external dimensions are showing the case of N.C. specifications.

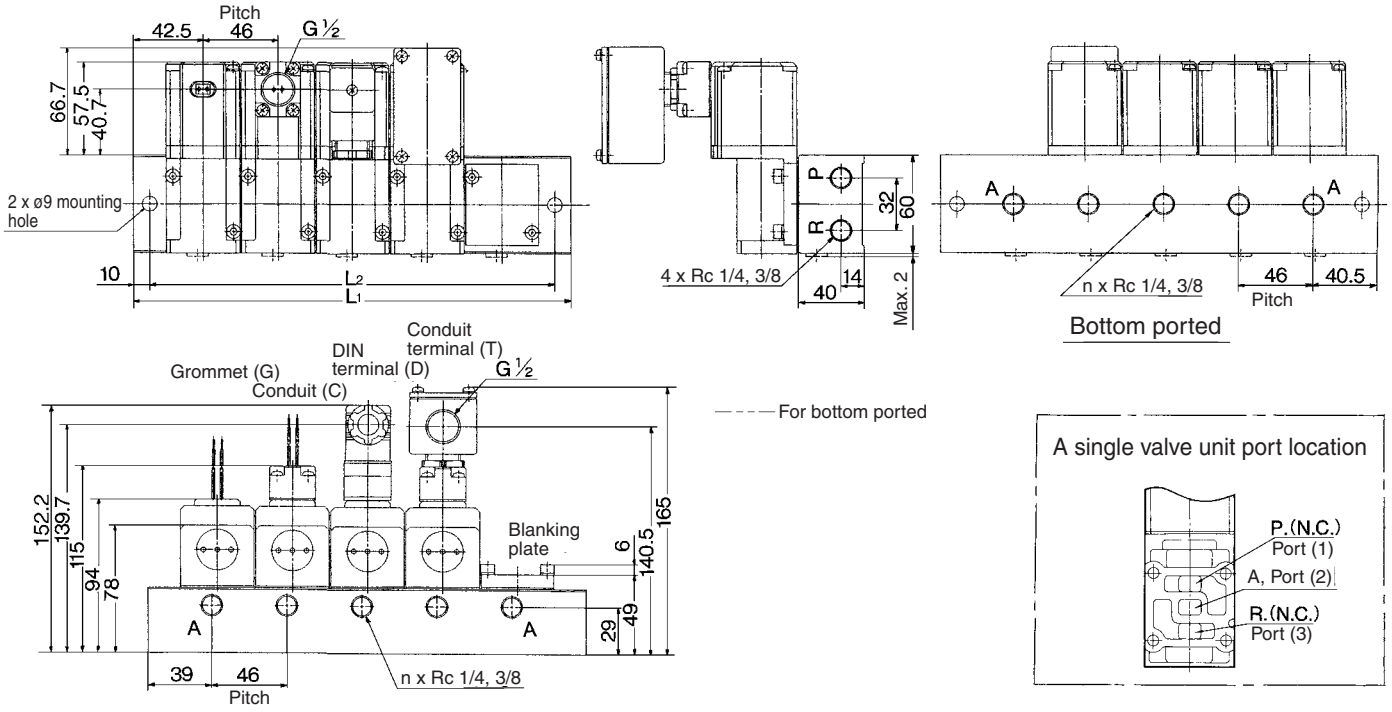
⚠ Caution

Changing from N.C. to N.O.

The valves are assembled as N.C. valves at the time of shipment.
By removing the two retaining screws from the desired valves, and rotating each valve body 180° and reassembling it on the manifold base, it is possible to reassemble an N.C. valve as an N.O. valve. (When doing so, make sure that a gasket is attached to the mounting surface of the valve.) Properly tighten the screws.
The tightening torque of the retaining screws is 3 N·m.

Dimensions

Common exhaust



n: Stations

Symbol \ n	2	3	4	5	6	7	8	9	10
L1	131	177	223	269	315	361	407	453	499
L2	111	157	203	249	295	341	387	433	479

Formula: $L_1 = 46n + 39$, $L_2 = 46n + 19$

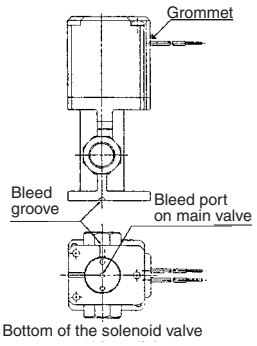
Series VT325
Specific Product Precautions

Be sure to read before handling. Refer to front matters 58 and 59 for Safety Instructions and pages 3 to 7 for 3/4/5 Port Solenoid Valve Precautions.

⚠ Caution

1. The bottom of the solenoid valve has a breather hole for the main valve. Take proper measures to prevent this hole from being blocked as this will lead to a malfunction.

* Ordinarily, when the solenoid valve is mounted on a metal surface, it can breathe through the breather hole, via the breather groove. However, in particular, if the surface to be mounted is made of the rubber, the rubber could deform and block the hole.



2. Make sure that dust and/or other foreign materials do not enter the valve from the unused port (e.g. exhaust port).
The grommet portion contains a breather hole for the core. Take proper measures to prevent dust or foreign matter from accumulating in this area.

Electrical Connection

For wiring to DIN terminal, connect the positive (+) polar side with connector terminal no. 1 and the negative (–) side with connector terminal no. 2 when the rated voltage is DC type.

How to Calculate the Flow Rate

For obtaining the flow rate, refer to front matters 44 to 47.

How to Wire DIN Terminal

1. Disassembly

1) After loosening the thread (1), then if the cover (4) is pulled in the direction of the thread, the connector will be removed from the body of equipment (solenoid, etc.).
2) Pull the screw (1), and then remove gasket (2a) or (2b).
3) On the bottom part of the terminal block (3), there's a cut-off part (indication of an arrow) (3a). If a small flat head screwdriver is inserted between the opening in the bottom, terminal block (3) will be removed from the cover (4).
(Refer to the figure below.)
4) Remove the cable gland (5) and plain washer (6) and rubber seal (7).

2. Wiring

1) Pass them through the cable (8) in the order of cable ground (5), washer (6), rubber seal (7), and then insert into the housing (4).
2) Dimensions of the cable (8) are the figure as below. Skin the cable and crimp the crimped terminal (9) to the edges.
3) Remove the screw with washer (3e) from the bracket (3e). (Loosen in the case of Y shape type terminal.) As shown in the below figure, mount a crimped terminal (9), and then again tighten the screw (3e).

Note) Tighten within the tightening torque of 0.5 N·m ±15%.

Note: a It is possible to wire even in the state of bare wire. In that case, loosen the screw with washer (3e) and place a lead wire into the bracket (3d), and then tighten it once again.
b The maximum size for the round terminal (9) is 1.25 mm²—3.5 and for the Y terminal is 1.25 mm²—4.
c Cable (8) external: ø6 to ø12

Note) For the one with the external dimension ranged between ø9 to ø12 remove the inside parts of the rubber seal (7) before using.

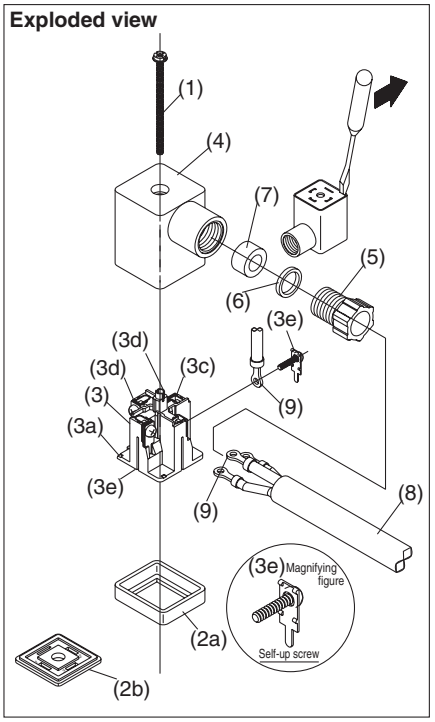
3. Assembly

1) Terminal box (3) connected with housing (4) should be reinstated. (Push it down until you hear the click sound.)
2) Putting rubber seal (7), plain washer (6), in this order into the cable introducing slit on the housing (4), then further tighten the cable gland (5) securely.
3) By inserting gasket (2a) or (2b) between the bottom part of the terminal box (3) and a plug on an equipment, screw in (1) on top of the housing (4) and tighten it.

Note) Tighten within the tightening torque of 0.5 N·m ±20%.

Note: The orientation of a connector can be changed arbitrarily, depending on the combination of a housing (4) and a terminal box (3).

Exploded view



Connector for DIN Terminal

Description	Part no.
DIN connector	GDM2C