# Bourdon Tube Pressure Gauges Stainless Steel Series Type 232.50 - Dry Case Type 233.50 - Liquid-filled Case

WIKA Datasheet 23X.50

## **Applications**

- With liquid filled case for applications with high dynamic pressure pulsations or vibration
- Suitable for corrosive environments and gaseous or liquid media that will not obstruct the pressure system
- Process industry: chemical/petrochemical, power stations, mining, on and offshore, environmental technology, mechanical engineering and plant construction

### **Special features**

- Excellent load-cycle stability and shock resistance
- All stainless steel construction
- Positive pressure ranges to 20,000 PSI

### **Standard Features**

#### Design

ASME B40.100 & EN 837-1

Sizes 21/2", 4" & 6" (63, 100 and 160 mm)

#### Accuracy class

2½": ± 2/1/2% of span (ASME B40.100 Grade A) 4" & 6": ± 1.0% of span (ASME B40.100 Grade 1A)

#### Ranges

Vacuum / Compound to 200 psi Pressure from 0/15 to 0/15,000 psi - 2½" & 4" Pressure from 0/10 to 0/20,000 psi - 6" or other equivalent units of pressure or vacuum

#### Working pressure

- 21/2": Steady: 3/4 scale value Fluctuating: 2/3 full scale value Short time: full scale value
- 4 & 6": Steady: full scale value Fluctuating: 0.9 x full scale value Short time: 1.3 x full scale value

#### **Operating temperature**

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#### Bourdon Tube Pressure Gauge Model 232.50

#### Temperature error

Additional error when temperature changes from reference temperature of 68°F (20°C)  $\pm 0.4\%$  for every 18°F (10°C) rising or falling. Percentage of span.

#### Weather protection

Weather tight (NEMA 4X / IP65)

#### **Pressure connection**

Material: 316L stainless steel Lower mount (LM) or lower back mount (LBM) Center back mount (CBM) for 2½" size 1/4" NPT or 1/2" NPT limited to wrench flat area

#### Bourdon tube

Material: 316L stainless steel ≤ 1,000 PSI: C-type ≥ 1,500 PSI: helical type

#### Movement

Stainless steel

### Dial

White aluminum with black lettering, 21/2" with stop pin

### Pointer

Black aluminum, adjustable



#### Case

Stainless steel, with pressure relief in top of case (2½") or in back of case (4" & 6"), ranges  $\leq$  160 PSI with compensating valve to vent case.

#### **Bezel ring**

Stainless steel, bayonet-type

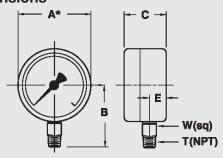
#### Window

Laminated safety glass

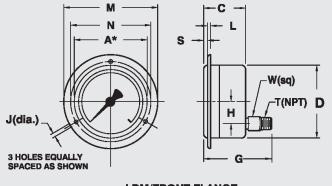
#### Case fill

Glycerine 99.7% - Type 233.50

### Dimensions



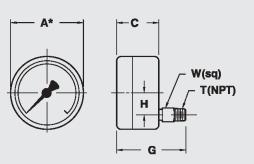
#### LOWER MOUNT



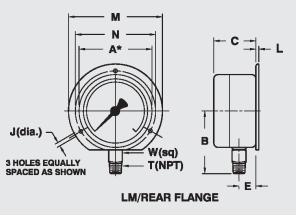
LBM/FRONT FLANGE

### **Optional extras**

- Other pressure connections
- Monel wetted parts (Type 26X.50)
- SS front or rear flange
- U-clamp mounting, SS
- Silicone or fluorolube case filling
- Red drag pointer or mark pointer
- Special connections limited to wrench flat area
- Custom dial layout
- Other pressure scales available bar, kPa, MPa, kg/cm<sup>2</sup> and dual scales
- Integral alarm contacts or transmitters



#### LOWER BACK MOUNT



Size																
		Α	В	С	Е	G	Н	J	L	Μ	Ν	S	Т	W	Weight <sup>3</sup>	
2.5"	mm	63	54	33	9.5	57	Note1	3.6	3	85	75	5		14	0.35 lb.	dry
	in	2.48	2.13	1.30	0.37	2.24		0.14	0.12	3.35	2.95	0.20	1/4"	0.55	0.44 lb.	filled
4"	mm	101	87	49.5	15.5	83	30	4.8	3	132	116	5		22	1.32 lb.	dry
	in	3.98	3.43	1.95	0.61	3.27	1.18	0.19	0.12	5.20	4.57	0.20	1/2"	0.87	1.98 lb.	filled
6"	mm	161	118	49.5 <sup>2</sup>	15.5	83	50	5.8	3	196	178	5		22	2.42 lb.	dry
	in	6.34	4.65	1.95 <sup>2</sup>	0.61	3.27	1.97	0.23	0.12	7.72	7.01	0.20	1/2"	0.87	4.40 lb.	filled

<sup>1</sup> Center back mount (CBM) accessories

 $^{\rm 2}$  Plus 0.63" ( 16 mm) for pressure ranges  $\geq$  1,500 PSI

<sup>3</sup> Weight without optional

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#### Ordering information

Pressure gauge model / Nominal size / Scale range / Size of connection / Optional extras required Specifications and dimensions given in this leaflet represent the state of engineering at the time of printing. Modifications may take place and materials specified may be replaced by others without prior notice.



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