

ABB GENERAL PURPOSE DRIVES

ACS580-07

Hardware manual





ACS580-07

Hardware manual

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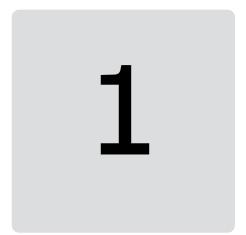
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Safety instructions

Contents of this chapter

This chapter contains the safety instructions which you must obey when you install, start-up, operate and do maintenance work on the drive. If you ignore the safety instructions, injury, death or damage can occur.

Use of warnings and notes

Warnings tell you about conditions which can cause injury or death, or damage to the equipment. They also tell you how to prevent the danger. Notes draw attention to a particular condition or fact, or give information on a subject.

The manual uses these warning symbols:



WARNING

Electricity warning tells about hazards from electricity which can cause injury or death, or damage to the equipment.



WARNING!

General warning tells about conditions other than those caused by electricity, which can cause injury or death, or damage to the equipment.



WARNING!

Electrostatic sensitive devices warning tells you about the risk of electrostatic discharge which can cause damage to the equipment.



General safety in installation, start-up and maintenance

These instructions are for all personnel who do work on the drive.



WARNING!

Obey these instructions. If you ignore them, injury or death, or damage to the equipment can occur.

- Keep the drive in its package until you install it. After unpacking, protect the drive from dust, debris and moisture.
- Use the required personal protective equipment: safety shoes with metal toe cap, safety glasses, protective gloves and long sleeves, etc. Some parts have sharp edges.
- Lift a heavy drive with a lifting device. Use the designated lifting points. See the dimension drawings.
- Obey the local laws and regulations applicable to lifting, such as requirements for planning the lifting, for capacity and condition of lifting equipment, and for training of personnel.
- Attach the drive cabinet to the floor to prevent it from falling over. The cabinet
 has a high center of gravity. When you pull out heavy components or power
 modules, there is a risk of overturning. Attach the cabinet also to the wall when
 necessary.



- Do not stand or walk on the cabinet roof. Make sure that nothing presses against the roof, side or back plates or door. Do not store anything on the roof while the drive is in operation.
- Beware of hot surfaces. Some parts, such as heatsinks of power semiconductors, and brake resistors, remain hot for a while after disconnection of the electrical supply.
- Vacuum clean the area around the drive before the start-up to prevent the drive cooling fan from drawing dust inside the drive.
- Make sure that debris from drilling, cutting and grinding does not go into the drive during installation. Electrically conductive debris inside the drive can cause damage or malfunction.
- Make sure that there is sufficient cooling. See the technical data.
- Keep the cabinet doors closed when the drive is powered. With the doors open, a risk of a potentially fatal electric shock, arc flash or high-energy arc blast exists.
 If you cannot avoid working on a powered drive, obey the local laws and regulations on live working (including – but not limited to – electric shock and arc protection).



- Before you adjust the drive operation limits, make sure that the motor and all driven equipment can operate throughout the set operation limits.
- Before you activate the automatic fault reset or automatic restart functions of the drive control program, make sure that no dangerous situations can occur. These functions reset the drive automatically and continue operation after a fault or supply break. If these functions are activated, the installation must be clearly marked as defined in IEC/EN/UL 61800-5-1, subclause 6.5.3, for example, "THIS MACHINE STARTS AUTOMATICALLY".
- The maximum number of drive power-ups is five in ten minutes. Too frequent power-ups can damage the charging circuit of the DC capacitors.
- If you have connected safety circuits to the drive (for example, Safe torque off or emergency stop), validate them at start-up. See separate instructions for the safety circuits.
- Beware of hot air exiting from the air outlets.
- Do not cover the air inlet or outlet when the drive is running.

Note:

- If you select an external source for the start command and it is on, the drive will start immediately after fault reset unless you configure the drive for pulse start. See the firmware manual.
- If the drive is in remote control mode, you cannot stop or start the drive with the control panel.
- Only authorized persons are allowed to repair a malfunctioning drive.



Electrical safety in installation, start-up and maintenance

Electrical safety precautions

These electrical safety precautions are for all personnel who do work on the drive, motor cable or motor.



WARNING!

Obey these instructions. If you ignore them, injury or death, or damage to the equipment can occur.

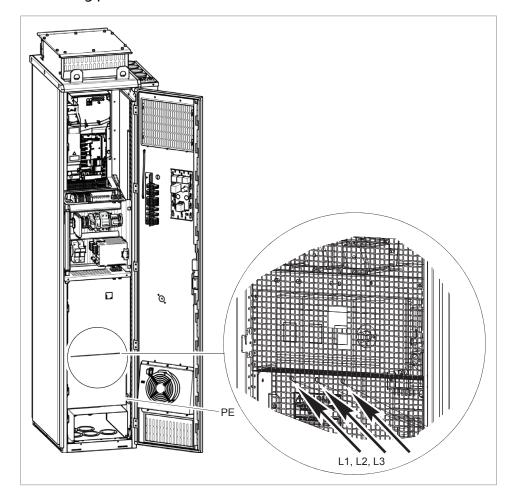
If you are not a qualified electrical professional, do not do installation or maintenance work.

Do these steps before you begin any installation or maintenance work.

- 1. Prepare for the work.
 - Make sure that you have a work order.
 - Do an on-site risk assessment or job hazard analysis.
 - Make sure that you have the correct tools available.
 - Make sure that the workers are qualified.
 - Select the correct personal protective equipment (PPE).
 - Stop the motor(s).
- 2. Clearly identify the work location and equipment.
- 3. Disconnect all possible voltage sources. Make sure that re-connection is not possible. Lock out and tag out.
 - Open the main disconnecting device of the drive.
 - Open the charging switch if present.
 - Open the disconnector of the supply transformer. (The main disconnecting device in the drive cabinet does not disconnect the voltage from the AC input power busbars of the drive cabinet.)
 - Open the auxiliary voltage switch-disconnector (if present), and all other
 possible disconnecting devices that isolate the drive from dangerous voltage
 sources.
 - If you have a permanent magnet motor connected to the drive, disconnect the motor from the drive with a safety switch or by other means.
 - · Open the main isolating device of the drive.
 - Disconnect all dangerous external voltages from the control circuits.
 - After you disconnect power from the drive, always wait 5 minutes to let the intermediate circuit capacitors discharge before you continue.
- 4. Protect other energized parts in the work location against contact and take special precautions when close to bare conductors.
- 5. Measure that the installation is de-energized. Use a quality voltage tester. If the measurement requires removal or disassembly of shrouding or other cabinet structures, obey the local laws and regulations applicable to live working (including but not limited to electric shock and arc protection).
 - Before and after you measure the installation, verify the operation of the voltage tester on a known voltage source.
 - Make sure that the voltage between the drive input power terminals (L1, L2, L3) and the grounding (PE) busbar is zero.

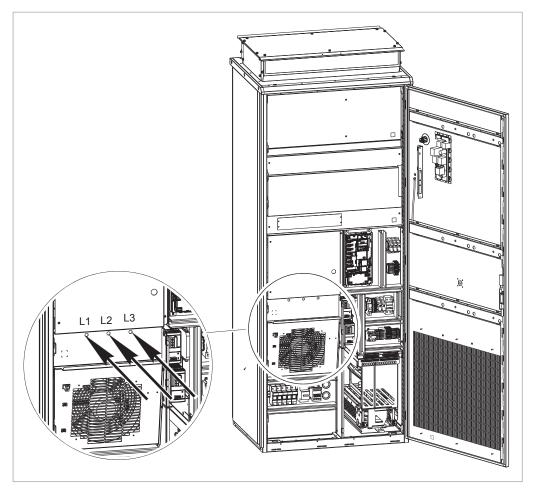


Measuring points of frames R4...R9 are shown below.





Measuring points of frames R10 and R11 are shown below. You can also remove the metallic shield and measure through the holes in the clear plastic shroud behind it.



- Make sure that the voltage between the drive output terminals (U, V, W) and the grounding (PE) busbar is zero.
 - Important! Repeat the measurement also with the DC voltage setting of the tester. Measure between each phase and ground. There is a risk of dangerous DC voltage charging due to leakage capacitances of the motor circuit. This voltage can remain charged for a long time after the drive power-off. The measurement discharges the voltage.
- 6. Install temporary grounding as required by the local regulations.
- 7. Ask for a permit to work from the person in control of the electrical installation work.

Additional instructions and notes



WARNING!

Obey these instructions. If you ignore them, injury or death, or damage to the equipment can occur.

If you are not a qualified electrical professional, do not do installation or maintenance work.

- Keep the cabinet doors closed when the drive is powered. With the doors open, a risk of a potentially fatal electric shock, arc flash or high-energy arc blast exists.
- Make sure that the electrical power network, motor/generator, and environmental conditions agree with the drive data.
- Do not do insulation or voltage withstand tests on the drive.
- If you have a cardiac pacemaker or other electronic medical device, keep away from the area near motor, drive, and the drive power cabling when the drive is in operation. There are electromagnetic fields present which can interfere with the function of such devices. This can cause a health hazard.
- ABB does not recommend attaching the cabinet by arc welding. If you have to, obey the welding instructions in the drive manuals.

Note:

- When the drive is connected to the input power, the motor cable terminals and the DC bus are at a dangerous voltage.
 - The brake circuit, including the brake chopper (option +D150) and brake resistor (if installed) are also at a dangerous voltage.
 - After disconnecting the drive from the input power, these remain at a dangerous voltage until the intermediate circuit capacitors have discharged.
- External wiring can supply dangerous voltages to the relay outputs of the control units of the drive.
- The Safe torque off function does not remove the voltage from the main and auxiliary circuits. The function is not effective against deliberate sabotage or misuse.

Printed circuit boards



WARNING!

Use a grounding wristband when you handle printed circuit boards. Do not touch the boards unnecessarily. The boards contain components sensitive to electrostatic discharge.

Grounding

These instructions are for all personnel who are responsible for the grounding of the drive.



WARNING!

Obey these instructions. If you ignore them, injury or death, or equipment malfunction can occur, and electromagnetic interference can increase.

If you are not a qualified electrical professional, do not do grounding work.

- Always ground the drive, the motor and adjoining equipment. This is necessary for the personnel safety.
- Make sure that the conductivity of the protective earth (PE) conductors is sufficient
 and that other requirements are met. See the electrical planning instructions of
 the drive. Obey the applicable national and local regulations.



- When using shielded cables, make a 360° grounding of the cable shields at the cable entries to reduce electromagnetic emission and interference.
- In a multiple-drive installation, connect each drive separately to the protective earth (PE) busbar of the power supply.

General safety in operation

These instructions are for all personnel that operate the drive.



WARNING!

Obey these instructions. If you ignore them, injury or death, or damage to the equipment can occur.

- Keep the cabinet doors closed when the drive is powered. With the doors open, a risk of a potentially fatal electric shock, arc flash or high-energy arc blast exists.
- If you have a cardiac pacemaker or other electronic medical device, keep away from the area near motor, drive, and the drive power cabling when the drive is in operation. There are electromagnetic fields present which can interfere with the function of such devices. This can cause a health hazard.
- Give a stop command to the drive before you reset a fault. If you have an external source for the start command and the start is on, the drive will start immediately after the fault reset, unless you configure the drive for pulse start. See the firmware manual.
- Before you activate the automatic fault reset or automatic restart functions of the drive control program, make sure that no dangerous situations can occur. These functions reset the drive automatically and continue operation after a fault or supply break. If these functions are activated, the installation must be clearly marked as defined in IEC/EN/UL 61800-5-1, subclause 6.5.3, for example, "THIS MACHINE STARTS AUTOMATICALLY".

Note:

- The maximum number of drive power-ups is five in ten minutes. Too frequent
 power-ups can damage the charging circuit of the DC capacitors. If you need to
 start or stop the drive, use the control panel keys or commands through the I/O
 terminals of the drive or the fieldbus interface.
- If the drive is in remote control mode, you cannot stop or start the drive with the control panel.



Additional instructions for permanent magnet motor drives

Safety in installation, start-up, maintenance

These are additional warnings concerning permanent magnet motor drives. The other safety instructions in this chapter are also valid.



WARNING!

Obey these instructions. If you ignore them, injury or death, or damage to the equipment can occur.

If you are not a qualified electrical professional, do not do installation or maintenance work.

• Do not do work on the drive when a rotating permanent magnet motor is connected to it. A rotating permanent magnet motor energizes the drive including its input and output power terminals.

Before installation, start-up and maintenance work on the drive:

- Stop the drive.
- Disconnect the motor from the drive with a safety switch or by other means.
- If you cannot disconnect the motor, make sure that the motor cannot rotate during work. Make sure that no other system, like hydraulic crawling drives, can rotate the motor directly or through any mechanical connection like belt, nip, rope, etc.
- Do the steps in section Electrical safety precautions (page 20).
- Install temporary grounding to the drive output terminals (T1/U, T2/V, T3/W). Connect the output terminals together as well as to the PE.

During the start-up:

Make sure that the motor cannot run overspeed, for example, driven by the load.
 Motor overspeed causes overvoltage that can damage or destroy the capacitors in the intermediate circuit of the drive.

Safety in operation



WARNING!

Make sure that the motor cannot run overspeed, for example, driven by the load. Motor overspeed causes overvoltage that can damage or destroy the capacitors in the intermediate circuit of the drive.



2

Introduction to the manual

Contents of this chapter

This chapter describes the intended audience and contents of the manual. It contains a flowchart of steps in examining the delivery, installing and commissioning the drive. The flowchart refers to chapters/sections in this manual and other manuals.

Target audience

This manual is intended for people who plan the installation, install, commission and do maintenance work on the drive, or create instructions for the end user of the drive concerning the installation and maintenance of the drive.

Read the manual before you work on the drive. You are expected to know the fundamentals of electricity, wiring, electrical components and electrical schematic symbols.

Purpose of the manual

This manual provides information needed for planning the installation, installing, and servicing the drive.

Categorization by frame size and option code

The frame size identifies information which concerns only a certain frame size of the drive. The frame size is shown on the type designation label. All frame sizes are listed in the technical data.

The option code (A123) identifies information which concerns only a certain optional selection. The options included in the drive are listed on the type designation label.

Quick installation flowchart

Task See Plan the electrical installation and acquire the accessories needed (cables, Guidelines for planning the electrical installafuses, etc.). tion (page 79) Check the ratings, required cooling air flow, input power connection, compatibility of the motor, motor connection, and other technical data. Technical data (page 205) Check the installation site. Ambient conditions (page 262) Unpack and check the units (only intact units may be started up). Mechanical installation (page 61) Examine that all necessary option modules and equipment are present and correct. If the drive has been non-operational for more than one year, Mount the drive. the converter DC link capacitors need to be reformed (Reforming the capacitors (page 200)) Route the cables. Routing the cables (page 94) Check the insulation of the supply cable, the motor and the motor cable. Measuring the insulation resistance of the motor and motor cable (page 108) Connect the power cables. Connecting the power cables (page 109), Connecting Connect the control cables. the control cables (page 123) ₽ Check the installation. Installation checklist (page 157) Start the drive up. Start-up (page 159) Operate the drive: start, stop, speed control etc. Start-up (page 159) and the firmware manual

Terms and abbreviations

Term/	Description
Abbreviation	
ACS-AP-S	Standard assistant control panel
ACS-AP-W	Industrial assistant control panel with Bluetooth interface
CAIO-01	CAIO-01 optional bipolar analog input and unipolar analog output extension module
CBAI-01	Bipolar analog IO extension module
CCU	Type of control unit
CHDI-01	115/230 V digital input extension module

Term/ Abbreviation	Description
CMF	Common mode filtering
	Common mode filtering
CMOD-01	Multifunction extension module (external 24 V AC/DC and digital I/O extension)
CMOD-02	Multifunction extension module (external 24 V AC/DC and isolated PTC interface)
CPTC-02	Multifunction extension module (external 24 V and ATEX/UKEX-certified PTC interface)
EMC	Electromagnetic compatibility
EMI	Electromagnetic interference
FBIP-21	BACnet/IP adapter module
FCAN	Optional CANopen® adapter module
FCNA-01	Optional ControlNet™ adapter module
FDCO-01	DDCS communication module with two pairs of 10 Mbit/s DDCS channels
FDNA-01	Optional DeviceNet™ adapter module
FECA-01	Optional EtherCAT® adapter module
FENA-21	Optional Ethernet adapter module for EtherNet/IP™, Modbus TCP and PROFINET IO protocols, 2-port
FEPL-01	Optional Ethernet POWERLINK adapter module
FPBA-01	Optional PROFIBUS DP® adapter module
Frame, frame size	Physical size of the drive or power module
IGBT	Insulated gate bipolar transistor
IT system	Type of supply network that has no (low-impedance) connection to ground. See IEC 60364-5.
STO	Safe torque off (IEC/EN 61800-5-2)
TN system	Type of supply network that provides a direct connection to ground

Related documents

You can find manuals on the Internet. See below for the relevant code/link. For more documentation, go to www.abb.com/drives/documents.



ACS580-07 manuals

3

Operation principle and hardware description

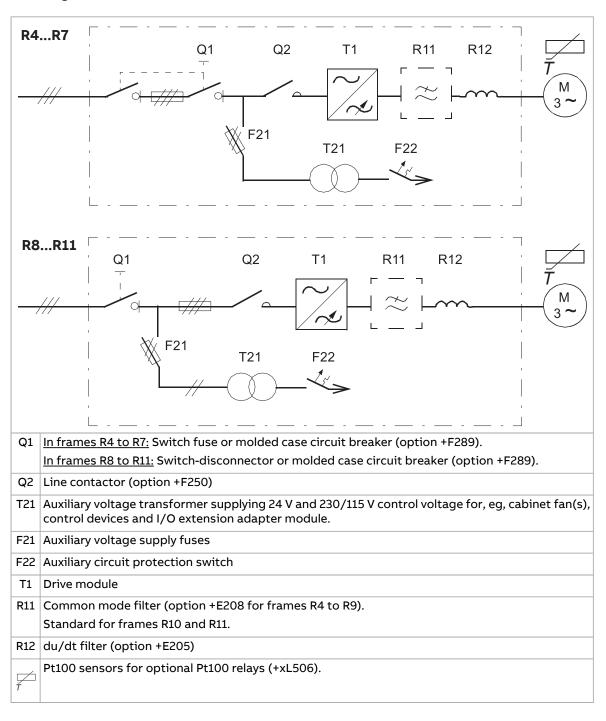
Contents of this chapter

This chapter briefly describes the operation principle and construction of the drive.

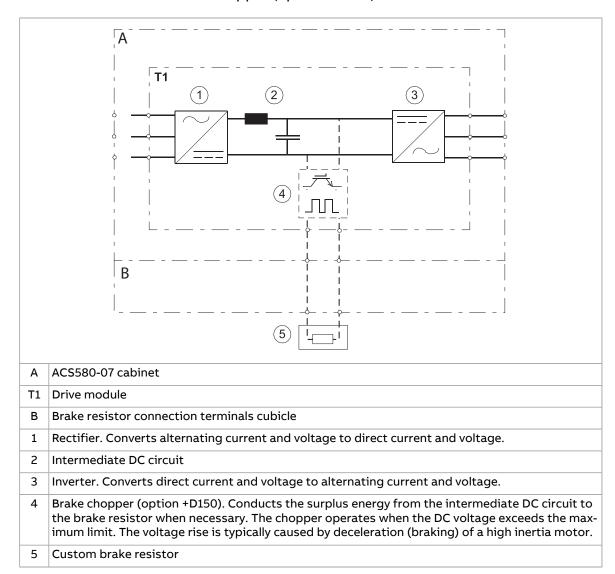
Product overview

The ACS580-07 is a drive module for controlling AC induction motors, synchronous reluctance motors and synchronous permanent magnet motors in open loop control.

The single-line circuit of the drive is shown below.



The main circuit with brake chopper (option +D150) is shown below.



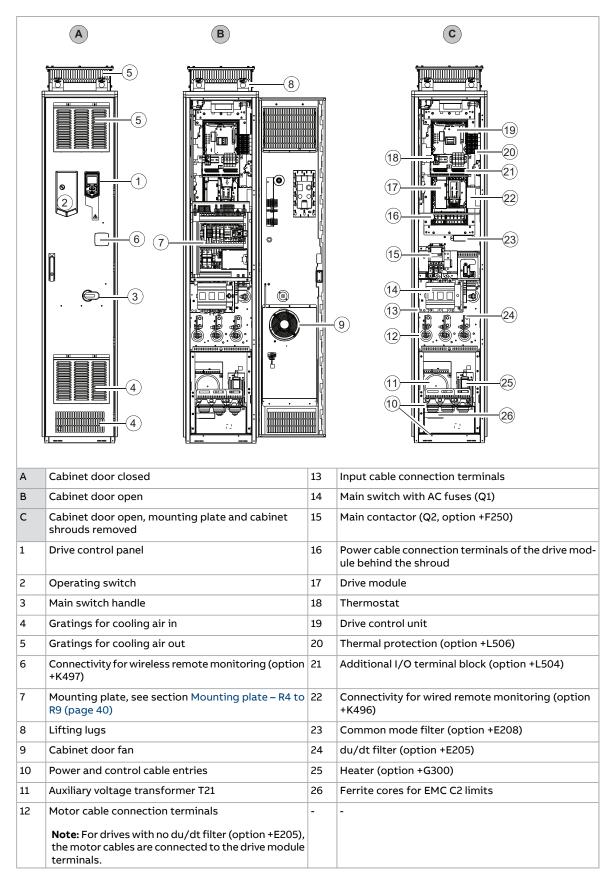
Layout

General information on the cabinet layout



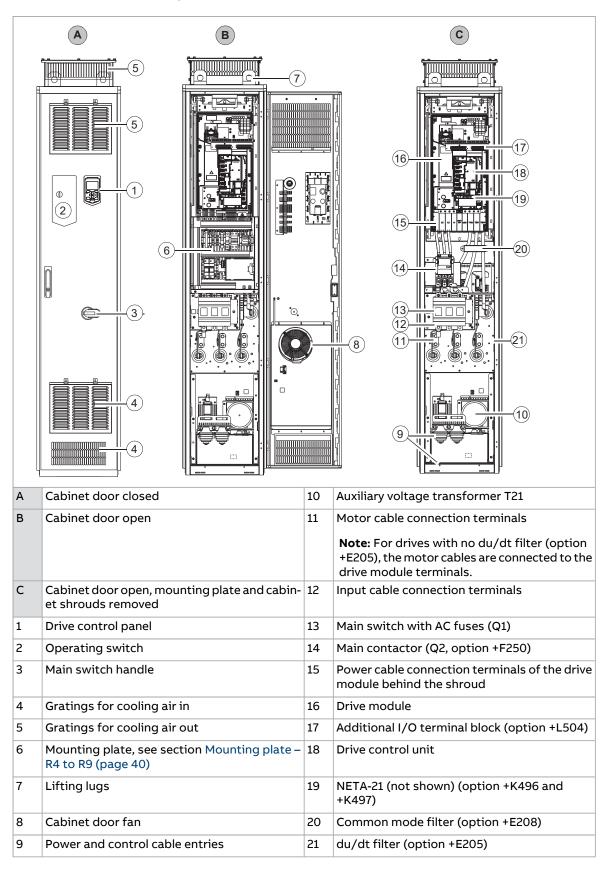
Cabinet layout - R4 and R5 (bottom entry and exit of cables)

The cabinet layout of frame R4 with du/dt filter (option +E205) is shown below. Degree of protection IP42 (Filtered [option +B054]). Frame R5 looks similar.

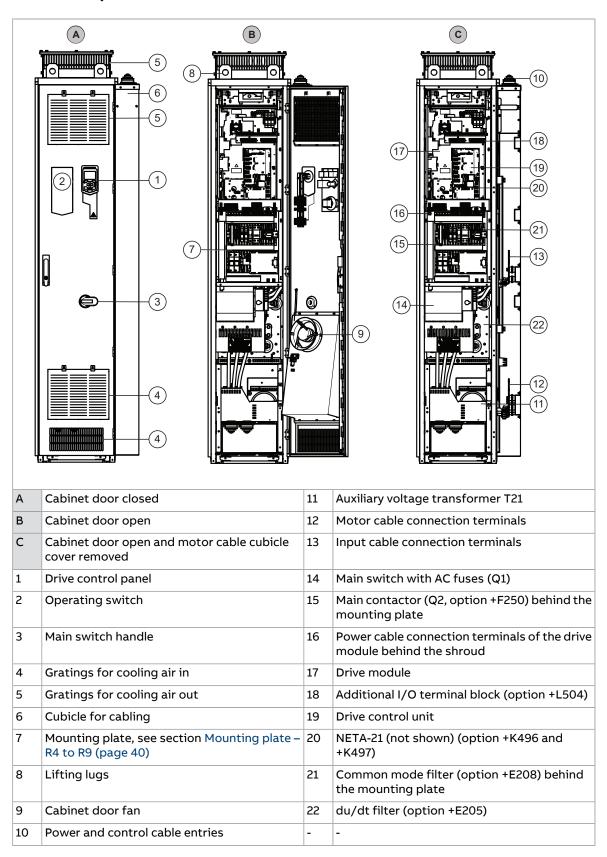


Cabinet layout - R6 and R7 (bottom entry and exit of cables)

The cabinet layout of frame R7 with du/dt filter (option +E205) is shown below. Degree of protection IP42 (UL Type 1 Filtered [option +B054]). Frame R6 looks similar.

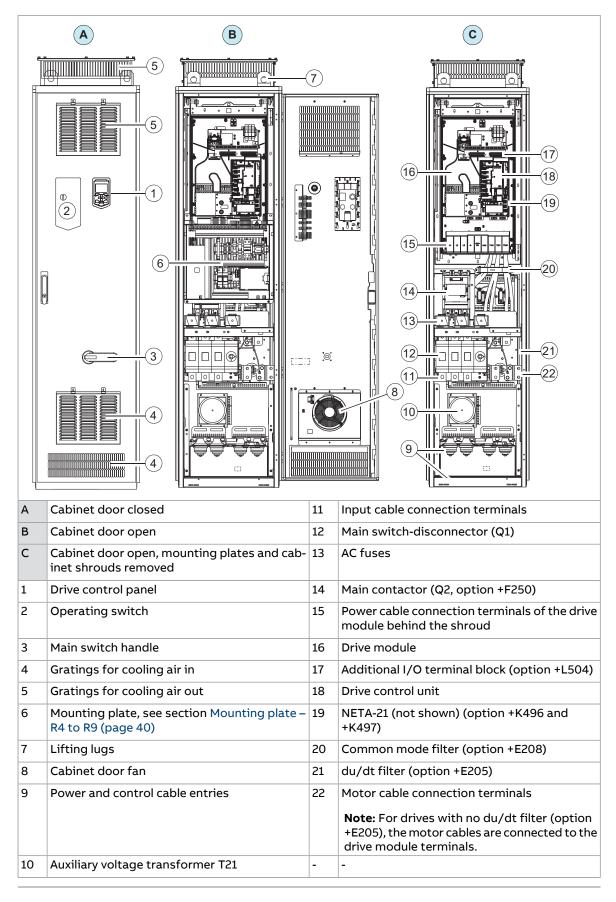


■ Cabinet layout – R4 to R7 (top entry and exit of cables, options +H351 and +H353)

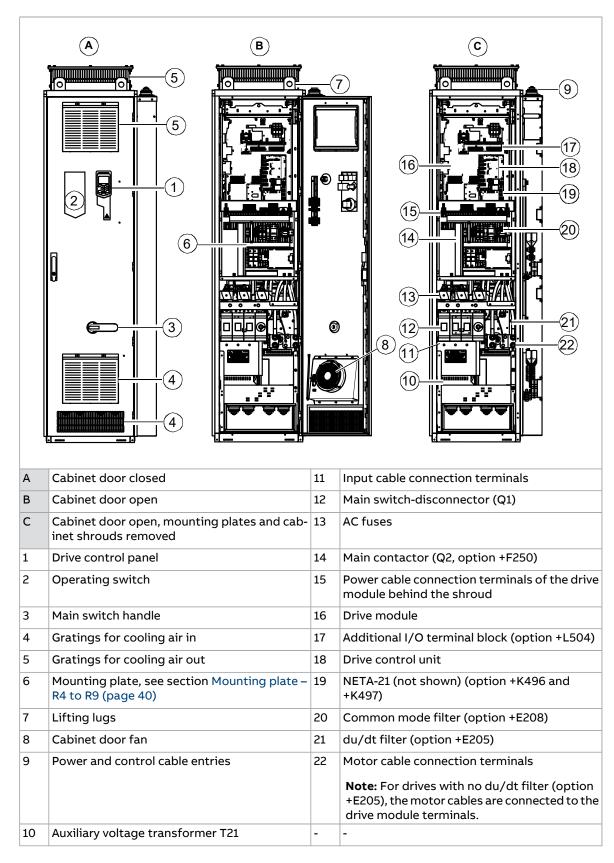


Cabinet layout - R8 and R9 (bottom entry and exit of cables)

The cabinet layout of frame R9 with du/dt filter (option +E205) is shown below. Degree of protection IP42 (UL Type 1 Filtered [option +B054]). Frame R8 looks similar.

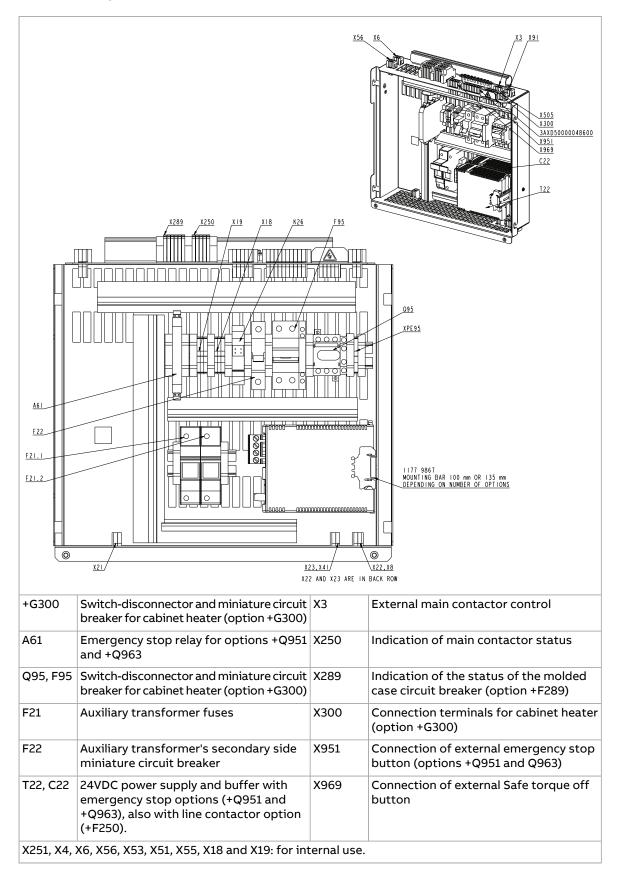


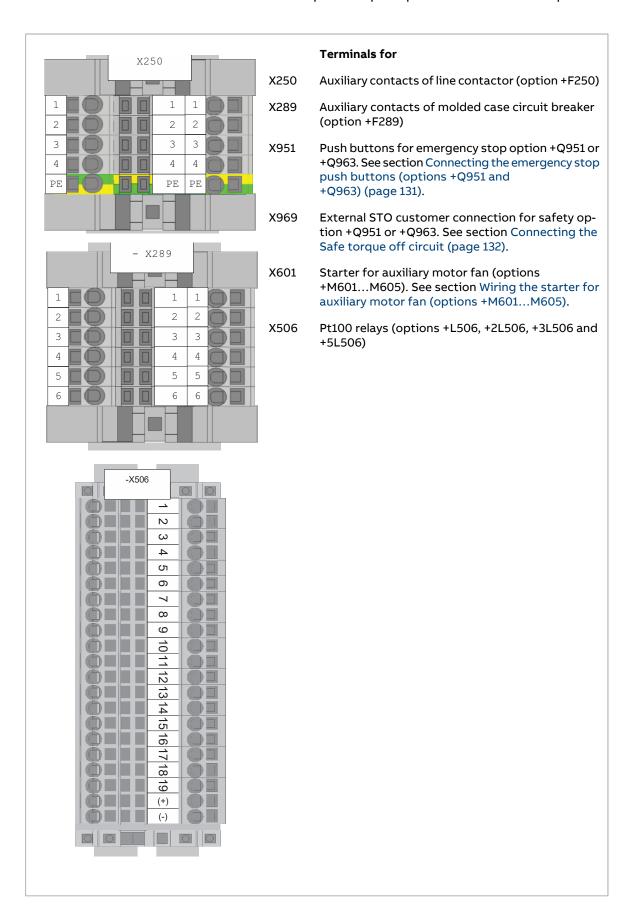
Cabinet layout – R8 and R9 (top entry and exit of cables, options +H351 and +H353)



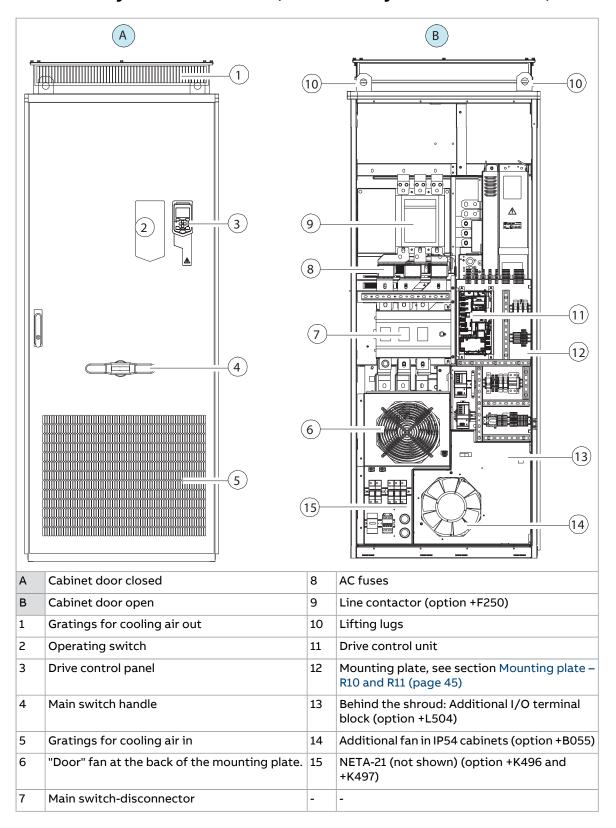
Mounting plate – R4 to R9

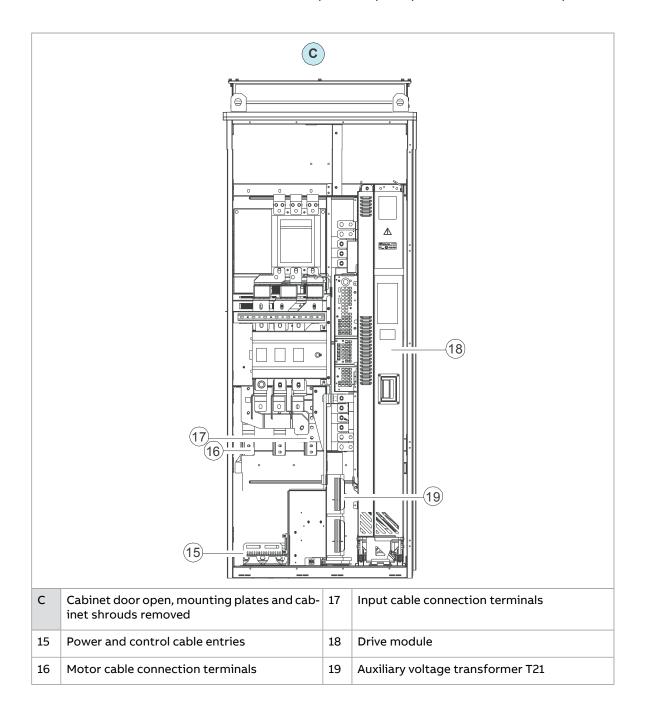
The components and terminals on the mounting plate of frames R6 to R9 are shown below. The layout of frames R4 and R5 is similar.



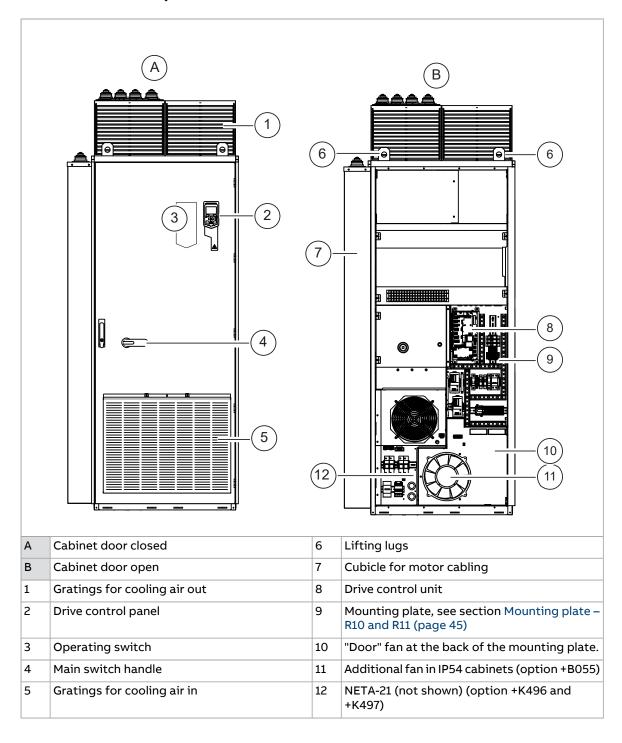


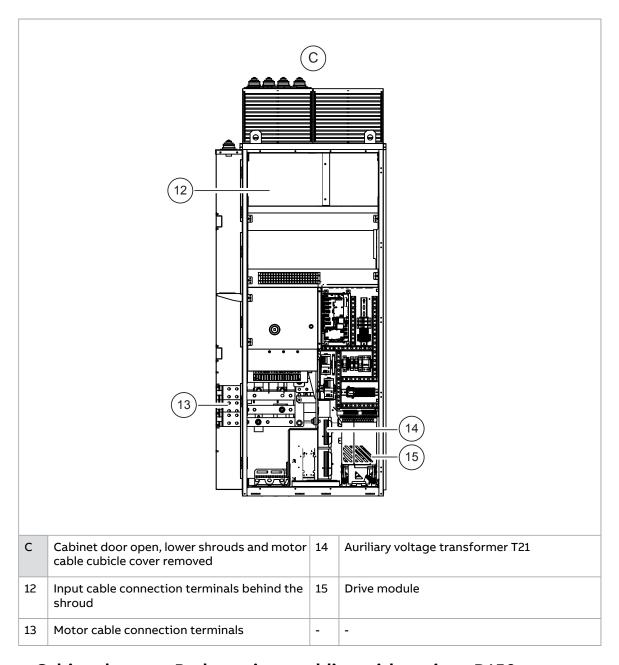
Cabinet layout – R10 and R11 (bottom entry and exit of cables)





Cabinet layout – R10 and R11 (top entry and exit of cables, options +H351 and +H353)



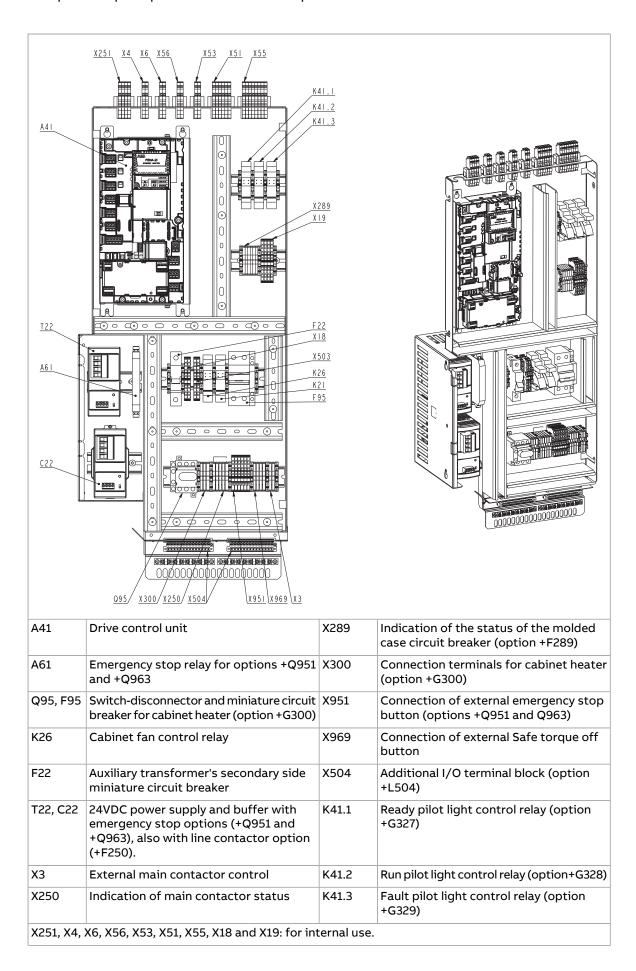


Cabinet layout – Brake resistor cabling with option +D150

Cubicle for brake resistor cable entry and exit is located on the left-hand side of the cabinet. For more information, refer to chapter Resistor braking (page 321).

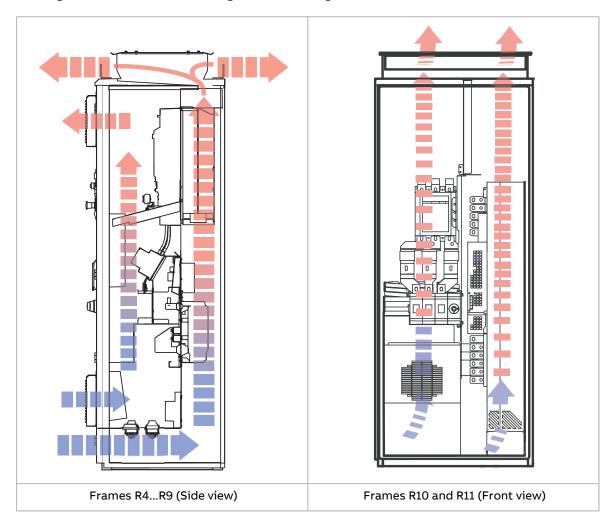
Mounting plate – R10 and R11

The components and terminals on the mounting plate of frames R10 and R11 are shown below.

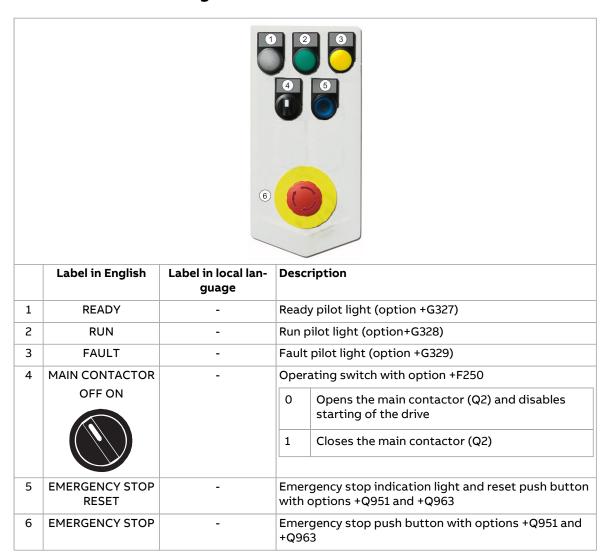


Cooling air flow

The figures below show cooling air flow trough the cabinet.



Door switches and lights



Main switch-disconnector Q1

The switch-disconnector handle switches the main voltage to the drive on and off.

Control panel

The control panel is the user interface of the drive. It provides the essential controls such as Start/Stop/Direction/Reset/Reference, and the parameter settings for the control program.

One control panel can be used to control several drives through a panel link.

The control panel can be removed by pulling it forward from the top edge and disconnecting the panel cable. The panel is reinstalled in reverse order. For the use of the control panel, see the firmware manual or ACS-AP-I, -S, -W and ACH-AP-H, -W Assistant control panels user's manual (3AUA0000085685 [English]).







Control by PC tools

There is a USB connector on the front of the panel that can be used to connect a PC to the drive. When a PC is connected to the control panel, the control panel keypad is disabled.

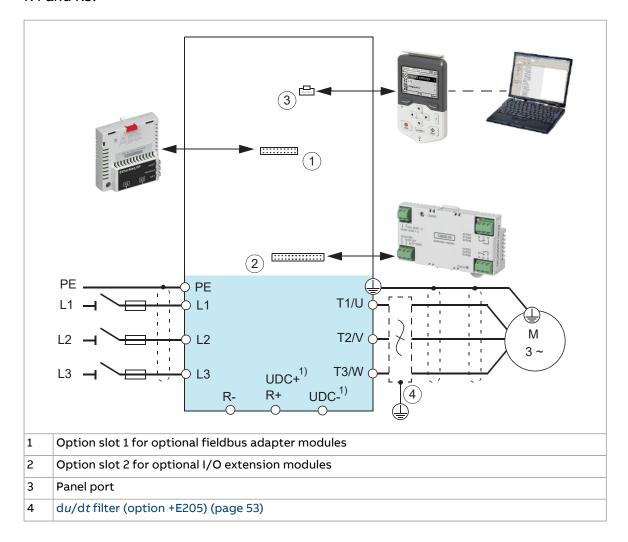
Common mode filter

The drive of frames R4 to R9 can be optionally equipped with a common mode filter (option +E208). Frames R10 and R11 are equipped with a common mode filter as standard. The filter contains ferrite rings mounted around the drive AC conductors. The filter protects the motor bearings by reducing the bearing currents.

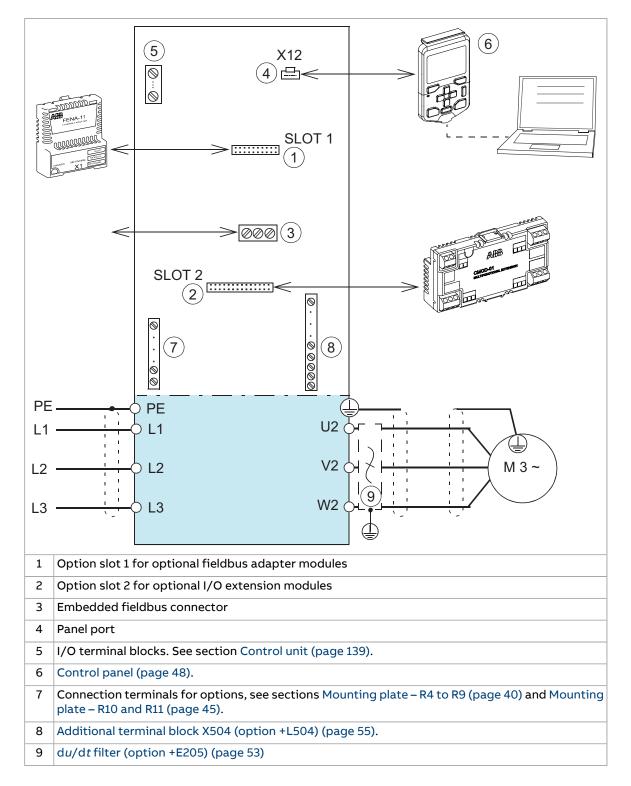
More information on when the option is required: See section Examining the compatibility of the motor and drive (page 80).

Overview of power and control connections

This diagram shows the power connections and control interfaces of the drive frames R4 and R5.



This diagram shows the power connections and control interfaces of the drive frames R6...R11.



Descriptions of options

Note: All options are not available for all drive types, are not compatible with some other options, or require additional engineering.

Degree of protection

Definitions

According to IEC/EN 60529, the degree of protection is indicated by an IP code where the first numeral means protection against ingress of solid foreign objects, and the second numeral protection against ingress of water. The IP codes of the standard cabinet and options covered in this manual are defined below.

IP code	The equipment is protected			
iP code	First numeral	Second numeral		
IP21	against ingress of solid foreign objects > 12.5 mm diameter*	against dripping (vertically falling drops)		
IP42	against ingress of solid foreign objects > 1 mm	against dripping (15° tilting) water		
IP54	dust-protected	against splashing water		

^{*} meaning for protection of persons: against access to hazardous parts with finger

IP21 (UL Type 1)

The degree of protection of the standard drive cabinet is IP21 (UL type 1). The air outlets at the top of the cabinet and the air inlet gratings are covered with metallic gratings. With doors open, the degree of protection of the standard cabinet and all cabinet options is IP20. The live parts inside the cabinet are protected against contact with clear plastic shrouds or metallic gratings.

IP42 (UL Type 1 Filtered) (option +B054)

This option provides the degree of protection of IP42 (UL type 1). The air inlet gratings are covered with a metallic mesh between the inner and outer metallic gratings.

IP54 (UL Type 12) (Standard)

This option provides the degree of protection of IP54 (UL type 12). It provides the cabinet air inlets with filter housings containing folded board air filter mats between the inner and outer metallic gratings. An additional fan and filtered outlets on the cabinet roof are also included.

Cooling air inlet through bottom of cabinet (option +C128)

See section Air inlet through the bottom of the cabinet (option +C128) (page 76).

UL Listed (option +C129)

The cabinet contains the following accessories and features:

- top entry and exit with US cable conduit entries (plain plate without ready-made holes)
- all components UL/CSA Listed/Recognized
- maximum supply voltage 480 V
- US-type main switch and fuses.

Channeled air outlet (option +C130)

This option provides a collar for connection to an air outlet duct. The collar is located on the cabinet roof. Depending on the equipment installed in each cubicle, the channeled air outlet either replaces, or adds to, the standard roof arrangement.

With option +B055, this option also provides the cabinet air inlets with filter housings containing folded board air filter mats between the inner and outer metallic gratings.

See also section Air outlet duct on the cabinet roof (option +C130) (page 77).

Plinth height (options +C164 and +C179)

The standard height of the cabinet plinth is 50 mm. These options specify a plinth height of 100 mm (+C164) or 200 mm (+C179).

Empty cubicles on right (options +C196...C198)

The option adds an empty 400, 600 or 800 mm wide cubicle to the right end of the line-up. The cubicle is equipped with blank power cable entries both at the top and the bottom.

The cubicle is equipped with blank panel entries (two-half panels) on both the side and back.

Empty cubicles on left (options +C199...C201)

The option adds an empty 400, 600 or 800 mm wide cubicle to the left end of the line-up. The cubicle is equipped with blank power cable entries both at the top and the bottom.

The cubicle is equipped with blank panel entries (two-half panels) on both the side and back.

EMC filter (option +E202)

EMC filter for 1st Environment (category C2) for TN (grounded) system.

Option +E202 is not available with options +H351 and +H353.

du/dt filter (option +E205)

The du/dt filter protects the motor insulating system by reducing the voltage rise speed at the motor terminals. The filter also protects the motor bearings by reducing the bearing currents.

More information on when the option is required: See section Examining the compatibility of the motor and drive (page 80).

Common mode filter (option +E208)

The common mode filter contains ferrite rings mounted around the AC output busbars in the drive module. The filter protects the motor bearings by reducing the bearing currents.

More information on when the option is required: See section Examining the compatibility of the motor and drive (page 80).

Molded case circuit breaker (MCCB, option +F289)

This option replaces the standard main switch with a molded case circuit breaker. The breaker has built-in protection functions against overload and short-circuit. It is operated with a direct rotary handle on the cabinet door.

For North American market only.

Cabinet heater with external supply (option +G300)

The option contains:

- heating elements in the cubicles or supply/inverter modules
- load switch for providing electrical isolation during service
- miniature circuit breaker for overcurrent protection
- terminal block for external power supply.

The heater prevents condensation inside the cabinet when the drive is not in operation. The power output of the heating elements increases when the surrounding air temperature is low and decreases when the surrounding air temperature is high. The customer must stop the heating when it is not needed by disconnecting the heater supply voltage.

The customer must supply the heater from an external 110...240 V AC power source.

For the actual wiring, see the circuit diagrams delivered with drive.

Terminals for external control voltage (option +G307)

The option provides terminals for connecting an external uninterruptible control voltage to the control unit and control devices when the drive is not powered.

See also:

- Supplying power for the auxiliary circuits (page 103)
- circuit diagrams delivered with drive for the actual wiring.

Output for motor space heater (option +G313)

The option contains:

- load switch for providing electrical isolation during service
- miniature circuit breaker for overcurrent protection
- terminal block for heater and external heater supply connection.

When the drive is running, the heater is switched off. Otherwise, the heater is controlled by the external supply voltage.

The power and voltage of the heater depend on the motor.

See also:

- Supplying power for the auxiliary circuits (page 103)
- circuit diagrams delivered with drive for the actual wiring.

Ready/Run/Fault lights (options +G327...G329)

These options provide "ready" (+G327, white), "run" (+G328, green) and "fault" (+G329, yellow) lights installed on the cabinet door.

Top cable entry/exit (options +H351 and +H353)

The top entry (+H351) and top exit (+H353) options provide power and control cable entries at the roof of the cabinet. The entries are equipped with grommets and 360° grounding hardware.

The options +H351 and +H353 add an additional 128 mm (5.04 in) wide cable channel to the cabinet width in frames R4...R9. Option (+H353) adds an additional 153 mm (6.02 in) to the cabinet width in frames R10 and R11.

Option +E202 is not available with options +H351 and +H353.

European cable entry (option +H357)

The standard configuration is equipped with European cable entry. This option provides European cable entry if option +C129 has been pre-selected. +H357 is not compatible with option with +H358.

Cable conduit entry (option +H358)

The option provides US/UK conduit plates (plain 3 mm thick steel plates without any ready-made holes).

Connectivity for wired remote monitoring (option +K496)

This option provides a gateway to connect the drive to ABB Ability™ via a local Ethernet network. Includes NETA-21 remote monitoring tool and FMBT-21 Modbus/TCP adapter module.

See the appropriate manual for more information.

Manual	Code (English)
NETA-21 remote monitoring tool user's manual	3AUA0000096939
NETA-21 remote monitoring tool installation and start-up guide	3AUA0000096881
FMBT-21 Modbus/TCP adapter module user's manual	3AXD50000158607
FMBT-21 Modbus/TCP adapter module quick installation and start-up guide	3AXD50000158560

Connectivity for wireless remote monitoring (option +K497)

This option provides a gateway to connect the drive to ABB Ability™ via a wireless 4G network. Includes NETA-21 remote monitoring tool, FMBT-21 Modbus/TCP adapter module and modem.

See the appropriate manual for more information.

Manual	Code (English)
NETA-21 remote monitoring tool user's manual	3AUA0000096939
NETA-21 remote monitoring tool installation and start-up guide	3AUA0000096881
FMBT-21 Modbus/TCP adapter module user's manual	3AXD50000158607
FMBT-21 Modbus/TCP adapter module quick installation and start-up guide	3AXD50000158560
InRouter 615-S commissioning guide	3AXD50000837939

Additional terminal block X504 (option +L504)

The standard terminal blocks of the drive control unit are wired to the additional terminal block at the factory for customer control wiring. The terminals are spring loaded.

Note: The optional modules inserted in the slots of the control unit are not wired to the additional terminal block. The customer must connect the optional module control wires directly to the modules.

Cables accepted by the terminals of the additional I/O terminal block:

- solid wire 0.2 ... 2.5 mm² (24...12 AWG)
- stranded wire with ferrule 0.25 ... 2.5 mm² (24...12 AWG)
- stranded wire without ferrule 0.2 ... 2.5 mm² (24...12 AWG).

Thermal protection with Pt100 relays (option +nL506)

Pt100 temperature monitoring relays are used for overtemperature supervision of motors equipped with Pt100 sensors. For example, there can be three sensors to measure the temperature of the motor windings and two sensors for the bearings. As the temperature rises, the sensor resistance increases linearly. At an adjustable wake-up level, the monitoring relay de-energizes its output.

The standard Pt100 relay options include two (+2L506), three (+3L506) or five (+5L506) relays.

By default, the relays are wired internally to digital input DI6 of the drive control unit. The loss of the input is set to trigger an external fault. The options include a terminal block for sensor connection. The output indication on the terminal block can be wired by the customer, for example, to an external monitoring circuit. See the circuit diagrams delivered with the drive.

See also

- firmware manual for parameter settings
- Pt100 relay alarm and trip limit setting instructions in the start-up instructions
- circuit diagrams delivered with the drive for the actual wiring.

Starter for auxiliary motor fan (options +M600...M605)

What the option contains

The option provides switched and protected connections for 3-phase auxiliary motor fans. Each fan connection is equipped with:

- fuses
- a manual motor starter switch with an adjustable current limit
- a contactor controlled by the drive, and
- terminal block X601 for customer connections.

Description

The output for the auxiliary fan is wired from the 3-phase supply voltage to terminal block X601 through a motor starter switch and a contactor. The contactor is operated by the drive. The 230 V AC control circuit is wired through a jumper on the terminal block; the jumper can be replaced by an external control circuit.

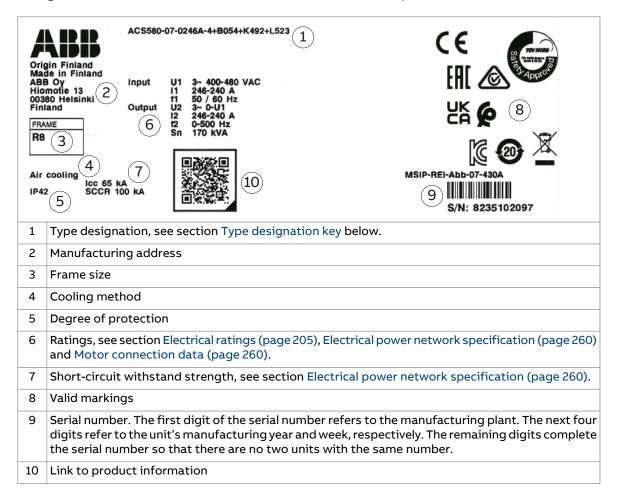
The starter switch has an adjustable trip current limit, and can be opened to permanently switch the fan off.

The statuses of both the starter switch and the fan contactor are wired to the terminal block.

See the circuit diagrams delivered with the drive for the actual wiring.

Type designation label

The type designation label includes an IEC rating, appropriate markings, a type designation and a serial number, which allow identification of each unit. The type designation label is located on the front cover. An example label is shown below.



Type designation key

Type designation key

The type designation contains information on the specifications and configuration of the drive. The first digits from left express the basic drive type. The optional selections are given next, separated by plus signs. Codes that start with zero (eg. +0A123) indicate the absence of a specified feature. The main selections are described below. Not all selections are available for all types. For more information, refer to the ordering instructions available on request.

Basic code

Code	Description			
ACS580	Product series			
Туре				
-07	The standard delivery includes: cabinet-installed drive, IP21, main switch, AC fuses, ACS-AS assistant control panel, EMC filtering for second environment TN grounded systems (cegory C3), input choke, common mode filter in frames R10 and R11, coated boards, ACS5 standard control program, EIA/RS-485 fieldbus connector, Safe torque off function, bottometry and exit of cables, multilingual device label sticker, USB memory stick containing dimension drawing, circuit diagrams, part list and all manuals. Refer to section Option codes (page 58) for options.			
Size	e			
-xxxxA	See the ratings table.			
Voltage	Voltage range			
4 380480 V. This is indicated in the type designation label as typical input voltage (3~400/480 V AC).				

Option codes

Code	Description
B054	IP42 (UL Type 1 Filtered)
B055	IP54 (UL Type 12)
C128	Air inlet through bottom of cabinet. See section Air inlet through the bottom of the cabinet (option +C128) (page 76).
C129	UL Listed (evaluated to both U.S. and Canadian safety requirements). See section UL Listed (option +C129) (page 52).
C130	Channeled air outlet. See section Channeled air outlet (option +C130) (page 52).
C164	Plinth height 100 mm. See section Plinth height (options +C164 and +C179) (page 53).
C179	Plinth height 200 mm. See section Plinth height (options +C164 and +C179) (page 53).
C196	Empty 400 mm wide cubicle on right. See section Empty cubicles on right (options +C196C198) (page 53).
C197	Empty 600 mm wide cubicle on right. See section Empty cubicles on right (options +C196C198) (page 53).
C198	Empty 800 mm wide cubicle on right. See section Empty cubicles on right (options +C196C198) (page 53).
C199	Empty 400 mm wide cubicle on left. See section Empty cubicles on left (options +C199C201) (page 53).
C200	Empty 600 mm wide cubicle on left. See section Empty cubicles on left (options +C199C201) (page 53).
C201	Empty 800 mm wide cubicle on left. See section Empty cubicles on left (options +C199C201) (page 53).
	Chemical gases contamination class 3C3 compliant printed circuit boards with option +C218 according to IEC 60721-3-3:2002.
C218	Chemical gases contamination class C4 compliant printed circuit boards with option +C218 according to IEC 60721-3-3:2019 and ISO 9223.
	Applies to these gases: H ₂ S, NH ₃ , NO ₂ and SO ₂ .
D150	Brake choppers

Code	Description		
E202	EMC/RFI filter for 1st environment TN (grounded) system, category C2		
E205	du/dt filtering		
E208	Common mode filtering		
F250	Main (line) contactor		
F289	MCCB circuit breaker		
G300	Cabinet and module heating elements (external supply). See section Cabinet heater with external supply (option +G300) (page 54).		
G307	Terminals for connecting external control voltage (230 V AC or 115 V AC, eg. UPS). See section Terminals for external control voltage (option +G307) (page 54).		
G313	Output for motor space heater (external supply)		
G327	Ready light on door, white		
G328	Run light on door, green		
G329	Fault light on door, yellow		
H351	Power cabling entry from top. See section Top cable entry/exit (options +H351 and +H353) (page 54).		
H353	Power cabling exit from top. See section Top cable entry/exit (options +H351 and +H353) (page 54).		
H358	Cable gland plates (3 mm steel, undrilled)		
J429	ACS-AP-W control panel (with Bluetooth)		
K451	FDNA-01 DeviceNet™ adapter module		
K454	FPBA-01 PROFIBUS DP® adapter module		
K457	FCAN-01 CANopen® adapter module		
K458	FSCA-01 RS-485 (Modbus/RTU) adapter module		
K462	FCNA-01 ControlNet™ adapter module		
K469	FECA-01 EtherCAT® adapter module		
K470	FEPL-02 Ethernet POWERLINK adapter module		
K475	FENA-21 Ethernet adapter module for EtherNet/IP™, Modbus TCP and PROFINET IO protocols, 2-port		
K490	FEIP-21 Ethernet adapter module for EtherNet/IP™		
K491	FMBT-21 Ethernet adapter module for Modbus TCP		
K496	Connectivity for wired remote monitoring. Includes NETA-21 remote monitoring tool with Ethernet connection, FMBT-21 Modbus/TCP adapter module (+K491). See section Connectivity for wired remote monitoring (option +K496) (page 55).		
K497	Connectivity for wireless remote monitoring. Includes NETA-21 remote monitoring tool, FMBT-21 Modbus/TCP adapter module (+K491) and 4G modem. See section Connectivity for wireless remote monitoring (option +K497) (page 55).		
L500	CBAI-01 bipolar analog IO adapter module		
L501	CMOD-01 External 24 V AC/DC and digital I/O extension (2×RO and 1×DO)		
L504	Additional I/O terminal block. See section Additional terminal block X504 (option +L504) (page 55).		
L506	Thermal protection with Pt100 relays (2, 3, 5 or 8 pcs). See section Thermal protection with Pt100 relays (option +nL506) (page 56).		
L512	CHDI-01 115/230 V digital input module (six digital inputs and two relay outputs).		
L523	CMOD-02 External 24 V and isolated PTC interface		
L525	FAIO-01 analog I/O extension module		
L537	FPTC-02 ATEX-certified thermistor protection module		

60 Operation principle and hardware description

Code	Description		
M600	Starter for auxiliary motor fan, trip limit 1 1.6 A		
M601	Starter for auxiliary motor fan, trip limit 1.6 2.5 A		
M602	Starter for auxiliary motor fan, trip limit 2.5 4 A		
M603	Starter for auxiliary motor fan, trip limit 4 6.3 A		
M604	Starter for auxiliary motor fan, trip limit 6.3 10 A		
M605	Starter for auxiliary motor fan, trip limit 1016 A		
P912	Seaworthy packaging		
P931	Extended warranty (36 months from delivery)		
P932	Extended warranty (60 months from delivery)		
Q951	Emergency stop (category 0) with safety relays, by opening the main breaker/contactor		
Q963	Emergency stop (category 0) with safety relays, by activating the Safe torque off function		
Q971	ATEX-certified safe disconnection function		
Q986	FSPS-21 PROFIsafe safety functions module		
R700	Printed documents in English		
R701	Printed documents in German 1)		
R702	Printed documents in Italian ¹⁾		
R703	Printed documents in Dutch ¹⁾		
R704	Printed documents in Danish ¹⁾		
R705	Printed documents in Swedish ¹⁾		
R706	Printed documents in Finnish ¹⁾		
R707	Printed documents in French ¹⁾		
R708	Printed documents in Spanish ¹⁾		
R709	Printed documents in Portuguese ¹⁾		
R711	Printed documents in Russian ¹⁾		

 $^{^{1)}}$ The delivery can include documents in English if the requested language is not available.

Mechanical installation

Contents of this chapter

This chapter describes the mechanical installation procedure of the drive.

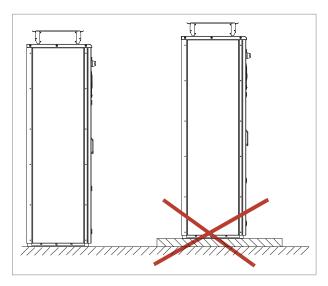
Examining the installation site

Examine the installation site. Make sure that:

- The installation site is sufficiently ventilated or cooled to remove heat from the drive. See the technical data.
- The ambient conditions of the drive meet the specifications. See the technical
- The material behind, above and below the drive is non-flammable.
- There is sufficient free space above the drive for cooling, maintenance, and operation of the pressure relief (if present).
- The floor that the drive cabinet is installed on is of non-flammable material, as smooth as possible, and strong enough to support the weight of the unit. Check the floor flatness with a spirit level. The maximum allowed deviation from the surface level is 5 mm (0.2 in) in every 3 meters (10 ft). Level the installation site, if necessary, as the cabinet is not equipped with adjustable feet.



Do not install the drive on an elevated platform or a recess. The module extraction/installation ramp included with the drive is only suitable for a height difference of 50 mm (2 in) maximum (ie. the standard plinth height of the drive).



Necessary tools

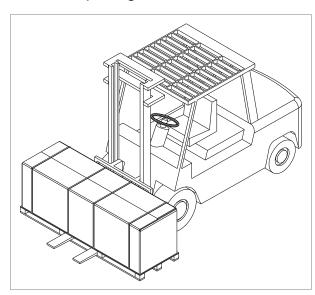
The tools required for moving the unit to its final position, fastening it to the floor and wall and tightening the connections are listed below:

- crane, fork-lift or pallet truck (check load capacity!), slate/spud bar, jack and rollers
- Pozidriv and Torx screwdrivers
- · torque wrench
- · set of wrenches or sockets.

Moving and unpacking the drive

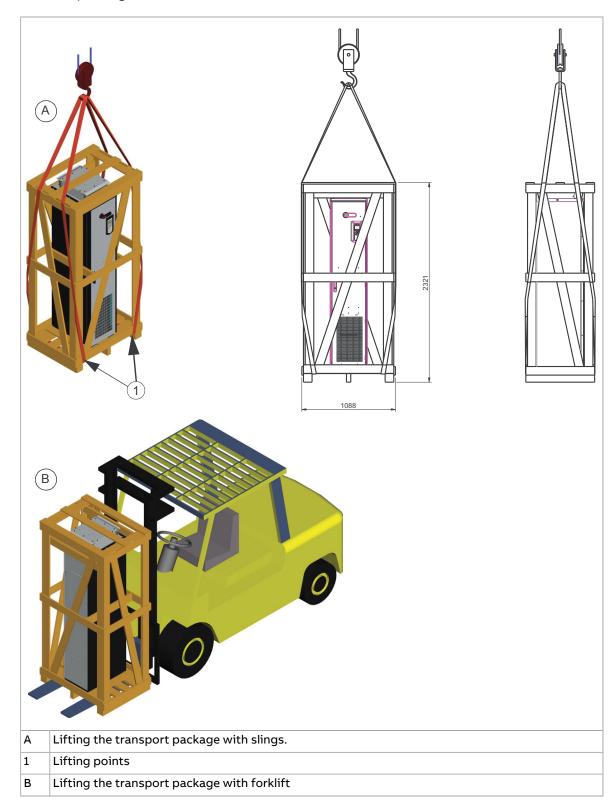
Move the drive preferably in the original package to installation site as shown below to avoid damaging the cabinet surfaces and door devices. When you use a pallet truck, check its load capacity before you move the drive.

Horizontal package (frames R4...R9):





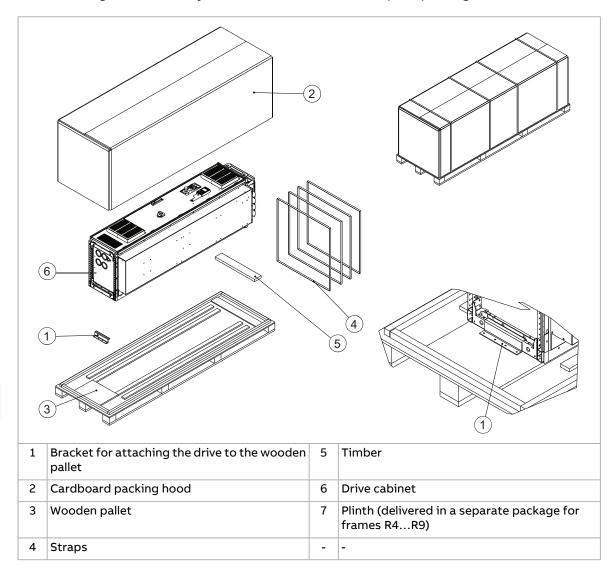
Vertical package (frames R10 and R11):





Unpacking the transport package

This drawing shows the layout of the horizontal transport package.



Unpack the horizontal transport package as follows:

- 1. Cut the straps (4).
- 2. Remove the hood (2).
- 3. Undo the screws that attach the bracket (1) to the wooden pallet.
- 4. Remove the plastic wrapping.

Unpack the vertical transport package as follows:

- Undo the screws that attach the wooden parts of the transport crate to each other.
- 2. Remove the wooden parts.
- 3. Remove the clamps with which the drive cabinet is mounted onto the transport pallet by undoing the fastening screws.
- 4. Remove the plastic wrapping.



Examining the delivery

The drive delivery contains:

- drive cabinet line-up
- optional modules (if ordered) installed onto the control unit(s) at the factory
- appropriate drive and optional module manuals
- · delivery documents.

Make sure that there are no signs of damage. Before attempting installation and operation, see the information on the type designation labels of the drive to verify that the delivery is of the correct type.

Lifting the cabinet



WARNING!

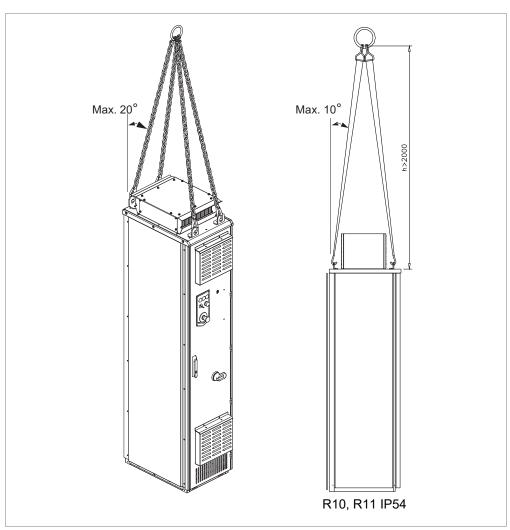
Obey the local laws and regulations applicable to lifting, such as requirements for planning the lifting, for capacity and condition of lifting equipment, and for training of personnel.

Lift the drive cabinet up using its lifting lugs.





Lift the cabinet to its position. Maximum allowed angle of the lifting slings is 20° (10° for frames R10 and R11, IP54).





Certificate of conformity

The certificate is available in ABB Library at www.abb.com/drives/documents (document number 3AXD10001061361).



Declarations of conformity



EU Declaration of Conformity

Machinery Directive 2006/42/EC

We

Manufacturer: ABB Oy

Address: Hiomotie 13, 00380 Helsinki, Finland.

+358 10 22 11

declare under our sole responsibility that the following products:

Lifting bars, identified with material codes

64300971	64301284	64301411	64485342
64301047	64301306	64456695	64485351
64301063	64301314	64456725	64485369
64301080	64301322	64456822	64485377
64301101	64301331	64456881	64485458
64301136	64301349	64456890	68775558
64301152	64301357	64456920	68775540
64301187	64301365	64485296	3AUA5000013498
64301209	64301373	64485300	3AUA5000013504
64301250	64301381	64485318	3AUA0000055356
64301268	64301390	64485326	3AXD50000435524
64301276	64301403	64485334	3AXD50000435548

Lifting lugs, identified with material codes

64302621

64327151

used for lifting the following frequency converters and frequency converter components

ACS800LC

types -x7LC, LC multidrives, -x07LC

ACS580, ACH580, ACQ580 types -07

ACS880

types -x7, multidrives, -x07, -xx07

ACS880LC

types -x7LC, LC multidrives, -x07LC, -xx07

identified with serial numbers beginning with 1 or 8 $\,$

1/2

3AXD10000665649 rev.A





are in conformity with all the relevant lifting accessory requirements of EU Machinery Directive 2006/42/EC.

Person authorized to compile the technical file: Name and address: Vesa Tiihonen, Hiomotie 13, 00380 Helsinki, Finland

Helsinki, 16 Dec 2019

2/2

Signed for and on behalf of:

Peter Lindgren Vice President, ABB Oy

Vesa Tiihonen

Manager, Product Engineering and Quality



3AXD10000665649 rev.A



Declaration of Conformity

Supply of Machinery (Safety) Regulations 2008

We

Manufacturer: ABB Oy

Address: Hiomotie 13, 00380 Helsinki, Finland.

Phone: +358 10 22 11

declare under our sole responsibility that the following products:

Lifting bars, identified with material codes

64300971	64301284	64301411	64485342
64301047	64301306	64456695	64485351
64301063	64301314	64456725	64485369
64301080	64301322	64456822	64485377
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64301136	64301349	64456890	68775558
64301152	64301357	64456920	68775540
64301187	64301365	64485296	3AUA5000013498
64301209	64301373	64485300	3AUA5000013504
64301250	64301381	64485318	3AUA0000055356
64301268	64301390	64485326	3AXD50000435524
64301276	64301403	64485334	3AXD50000435548

 $\textbf{Lifting lugs,} \ identified \ with \ material \ codes$

64302621 64327151

used for lifting the following ${\bf frequency}$ converters and ${\bf frequency}$ converter components

ACS800LC types -x7LC, LC multidrives, -x07LC

ACS580, ACH580, ACQ580 types -07

ACS880 types -x7, multidrives, -x07, -xx07

ACS880LC types -x7LC, LC multidrives, -x07LC, -xx07

identified with serial numbers beginning with 1 or 8 $\,$

1/2 3AXD10001329600 rev.A





are in conformity with all the relevant lifting accessory requirements of the Supply of Machinery (Safety) Regulations 2008.

Authorized to compile the technical file: ABB Oy, Hiomotie 13, 00380 Helsinki, Finland

Helsinki, 28 May 2021 Signed for and on behalf of:

Peter Lindgren

Peter Lindgren

Vesa Tiihonen

Vice President, ABB Oy

Manager, Reliability and Quality, ABB Oy

Oen Til

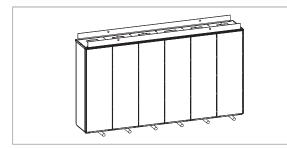


2/2 3AXD10001329600 rev.A

Moving the cabinet after unpacking

Move drive cabinet carefully in the upright position. Avoid tilting. The center of gravity of the cabinet is high.

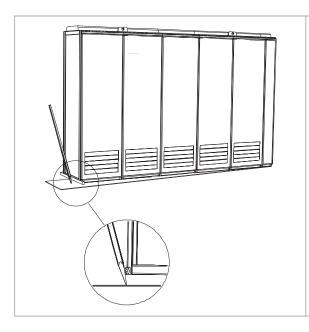
Moving the cabinet on rollers



Lay the cabinet on the rollers and move it carefully until close to its final location.

Remove the rollers by lifting the unit with a crane, forklift, pallet truck or jack.

Moving the cabinet to its final position



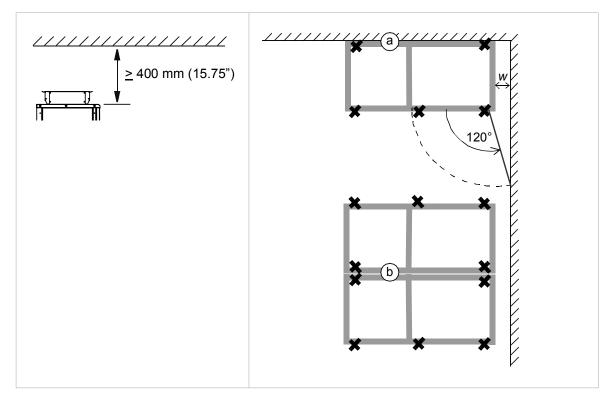
Move the cabinet into its final position with a slate bar (spud bar). Put a piece of wood between the edge of the cabinet and the bar to protect the cabinet frame.



Attaching the cabinet to the floor and wall or roof

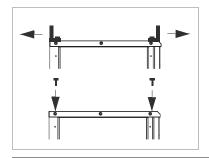
General rules

- The drive must be installed in an upright vertical position.
- Leave 400 mm (15.75") of free space above the basic roof level of the cabinet for cooling.
- The cabinet can be installed with its back against a wall (a), or back-to-back with another unit (b).
- Leave some space (w) at the side where the cabinet outmost hinges are to allow the doors to open sufficiently. The doors must open 120° to allow module replacement.



Note 1: Any height adjustment must be done before attaching the cabinet sections to the floor or to each other. Height adjustment can be done by using metal shims between the cabinet bottom and floor.

Note 2: Depending on the size of the cabinet, it has either bolt-on lifting eyes, or lifting bars with lifting holes. Bolt-on lifting eyes need not be removed unless the holes are used for attaching the cabinet. If the cabinet is delivered with lifting bars, remove them and store them for decommissioning. Plug any unused holes using the existing bolts and sealing rings included. Tighten to 70 N·m (52 lbf·ft).





WARNING!

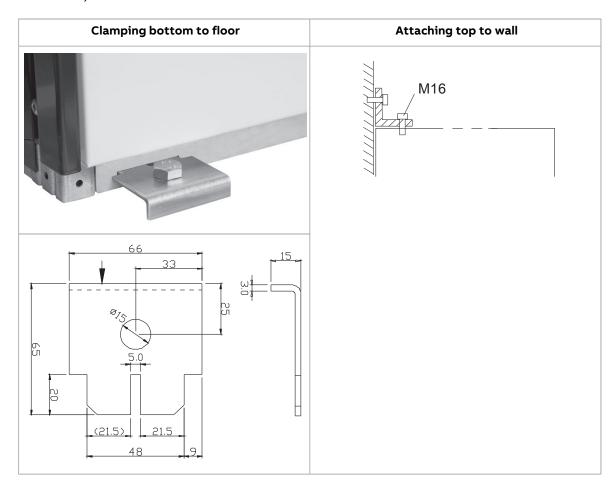
Do not stand or walk on the cabinet roof. Make sure that nothing presses against the roof, side or back plates or door. Do not store anything on the roof while the drive is in operation.



Attaching the cabinet (non-marine units)

Alternative 1 - Clamping

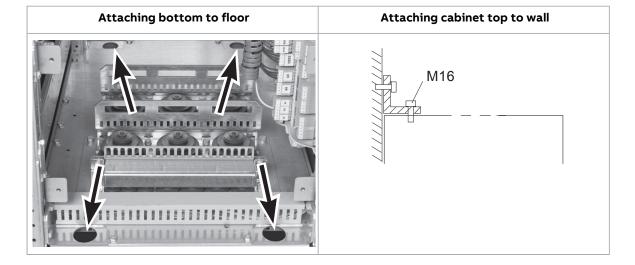
- 1. Insert the clamps (included) into the twin slots along the front and rear edges of the cabinet frame body and fasten them to the floor with a bolt. The recommended maximum distance between the clamps in the front edge is 800 mm (31.5").
- 2. If floor mounting at the back is not possible, attach the top of the cabinet to the wall with L-brackets (not included in the delivery) bolted to the lifting eye/bar holes, and suitable hardware.





Alternative 2 - Using the holes inside the cabinet

- 1. Attach the cabinet to the floor through the bottom fastening holes with size M10...M12 (3/8"...1/2") bolts. The recommended maximum distance between the front edge fastening points is 800 mm (31.5").
- 2. If the back fastening holes are not accessible, attach the top of the cabinet to the wall with L-brackets (not included in the delivery) bolted to the lifting eye/bar holes.





Alternative 3 – Cabinets with plinth options +C164 and +C179

Frames R4...R9

1. Attach the plinth to the floor with the brackets included in the plinth package.



2. Lift the cabinet onto the plinth and attach it to the plinth with the L-brackets delivered with the plinth.





- 3. Attach the brackets of the front cover plate to the plinth with screws (Hex M8×20 full thread or equal) and M8 washers and nuts.
- 4. Attach the front cover plate to the brackets.
- 5. Attach each side cover plate with 3 screws (combi screw M5×12, Torx T20 or equal).

Frames R10 and R11

The plinth is attached to the cabinet frame at the factory. Attach the plinth to the floor with the L-brackets with which the cabinet is attached to the transportation pallet.

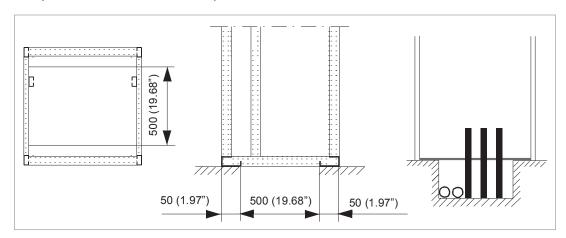


Miscellaneous

Cable duct in the floor below the cabinet

A cable duct can be constructed below the 500 mm wide middle part of the cabinet. The cabinet weight lies on the two 50 mm wide transverse sections which the floor must carry.

Prevent the cooling air flow from the cable duct to the cabinet by bottom plates. To ensure the degree of protection for the cabinet, use the original bottom plates delivered with the unit. With user-defined cable entries, take care of the degree of protection, fire protection and EMC compliance.





Arc welding

ABB does not recommend attaching the cabinet by arc welding. However, if arc welding is the only option, connect the return conductor of the welding equipment to the cabinet frame at the bottom within 0.5 meters (1'6") of the welding point.

Note: The cabinet frame is zinc-plated.



WARNING!

Make sure that the return wire is connected correctly. Welding current must not return via any component or cabling of the drive. If the welding return wire is connected incorrectly, the welding circuit can damage electronic circuits in the cabinet.



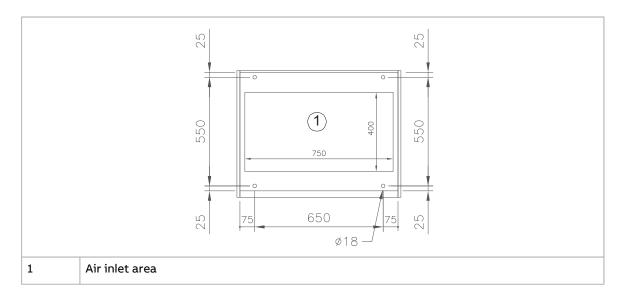
WARNING!

Do not inhale the welding fumes.

Air inlet through the bottom of the cabinet (option +C128)

Drives with air inlet through the bottom of the cabinet (option +C128) are intended for installation on an air duct in the floor.

An example of the air inlets in the cabinet bottom plate is shown below. Refer also to the dimension drawings delivered with the drive.



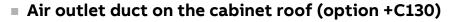
Support the plinth of the cabinet all round.

The air duct must be able to supply a sufficient volume of cooling air. See technical data for the minimum air flow values.



WARNING!

Make sure that the incoming air is sufficiently clean. If not, dust goes into the cabinet. The outlet filter on the cabinet roof prevents dust from going out. The collected dust can cause drive malfunction and danger of fire.



The option adds air outlet ducts to each cubicle of the cabinet line-up. The outlet diameter (and quantity) of the ducts depend on the cubicle width. The ducts used are from the Veloduct series by FläktGroup.

	Outlet duct				Channel
Cubicle width (mm)	Veloduct type	Outer diameter (mm)	Inner diameter (mm)	Cross-sectional area (m²)	Recommended inner diameter (mm)
300	BDEA-6-020	200	194	0.030	200.0 200.7
400	BDEA-6-031	310	304	0.073	315.0 315.9
500	BDEA-6-031	310	304	0.073	315.0 315.9
600	BDEA-6-040	400	394	0.122	400.0 401.0
700	BDEA-6-040	400	394	0.122	400.0 401.0
800	2 × BDEA-6-031	310	304	0.145	315.0 315.9
1000	2 × BDEA-6-031	310	304	0.145	315.0 315.9

The ventilation system must keep the static pressure in the air outlet duct sufficiently below the pressure of the room where the drive is located in order that the cabinet fans can produce the required air flow through the cabinet. Make sure that no dirty or moist air is able to flow backward to the drive in any case, even during off-time or while servicing the drive or the ventilation system.



Calculating the required static pressure difference

The required static pressure difference between the exit air duct and the drive installation room can be calculated as follows:

$$\Delta p_{\rm s} = (1.5...2) \cdot p_{\rm d}$$

where

$$p_{\rm d} = 0.5 \cdot \rho \cdot v_{\rm m}^2$$

$$v_{\rm m} = q / A_{\rm c}$$

p_d Dynamic pressure

ρ Air density (kg/m³)

 $v_{\rm m}$ Average air velocity in the exit duct(s) (m/s)

q Rated air flow of the drive (m^3/s)

A_c Cross-sectional area of the exit duct(s) (m²)

Example

The cabinet has 3 exit openings of 315 mm diameter. The rated air flow of the cabinet is $4650 \text{ m}^3/\text{h} = 1.3 \text{ m}^3/\text{s}$.

$$A_{\rm c}$$
 = 3 · 0.315² · π / 4 = 0.234 m²

$$v_{\rm m}$$
 = 1.3 / 0.234 = 5.5 m/s

$$p_{\rm d} = 0.5 \cdot \rho \cdot v_{\rm m}^2 = 0.5 \cdot 1.1 \cdot 5.5^2 = 17 \text{ Pa}$$

The required pressure in the exit air duct is then $1.5...2 \cdot 17$ Pa = 26...34 Pa below the pressure in the room.



5

Guidelines for planning the electrical installation

Contents of this chapter

This chapter contains guidelines for planning the electrical installation of the drive.

Limitation of liability

The installation must always be designed and made according to applicable local laws and regulations. ABB does not assume any liability whatsoever for any installation which breaches the local laws and/or other regulations. Furthermore, if the recommendations given by ABB are not followed, the drive may experience problems that the warranty does not cover.

North America

Installations must be compliant with NFPA 70 (NEC) $^{1)}$ and/or Canadian Electrical Code (CE) along with state and local codes for your location and application.

1) National Fire Protection Association 70 (National Electric Code).

Selecting the supply disconnecting device

The drive is equipped with a main disconnecting device as standard. Depending on the size of the drive, and the selected options, the type of disconnecting device may vary. Examples: switch-disconnector, withdrawable air circuit breaker, etc.

Selecting the main contactor or breaker

You can order the drive with a main contactor (option +F250) or a molded case circuit breaker (option +F289).



Examining the compatibility of the motor and drive

Use asynchronous AC induction motors, permanent magnet synchronous motors or ABB synchronous reluctance motors (SynRM motors) with the drive.

Select the motor size and drive type from the rating table on basis of the AC line voltage and motor load. You can find the rating table in the appropriate hardware manual. You can also use the DriveSize PC tool.

Make sure that the motor can be used with an AC drive. See Requirements tables (page 80). For basics of protecting the motor insulation and bearings in drive systems, see Protecting the motor insulation and bearings (page 80).

Note:

- Consult the motor manufacturer before using a motor with nominal voltage that differs from the AC line voltage connected to the drive input.
- The voltage peaks at the motor terminals are relative to the supply voltage of the drive, not to the drive output voltage.

Protecting the motor insulation and bearings

The drive employs modern IGBT inverter technology. Regardless of frequency, the drive output comprises pulses of approximately the drive DC bus voltage with a very short rise time. The pulse voltage can almost double at the motor terminals, depending on the attenuation and reflection properties of the motor cable and the terminals. This can cause additional stress on the motor and motor cable insulation.

Modern variable speed drives with their fast rising voltage pulses and high switching frequencies can generate current pulses that flow through the motor bearings. This can gradually erode the bearing races and rolling elements.

du/dt filters protect motor insulation system and reduce bearing currents. Common mode filters mainly reduce bearing currents. Insulated N-end (non-drive end) bearings protect the motor bearings.

Requirements tables

These tables show how to select the motor insulation system and when a drive du/dt and common mode filters and insulated N-end (non-drive end) motor bearings are required. Ignoring the requirements or improper installation may shorten motor life or damage the motor bearings and voids the warranty.



Requirements for ABB motors, $P_{\rm n}$ < 100 kW (134 hp)

See also Abbreviations (page 84).

Motor type	Nominal AC line	Requirement for		
	voltage	Motor insula- tion system	ABB du/dt and common mode filters, insulated N-end motor bearings	
			P _n < 100 kW and frame size < IEC 315	
			P _n < 134 hp and frame size < NEMA 500	
Random-wound	<i>U</i> _n ≤ 500 V	Standard	-	
M2_, M3_ and M4_	500 V < <i>U</i> _n ≤ 600 V	Standard	+ du/dt	
		Reinforced	-	
	$600 \text{ V} < U_{\text{n}} \le 690 \text{ V}$ (cable length \le 150 m)	Reinforced	+ du/dt	
	600 V < U _n ≤ 690 V (cable length > 150 m)	Reinforced	-	
Form-wound HX_ and AM_	$380 \text{ V} < U_{\text{n}} \le 690 \text{ V}$	Standard	N/A	
Old ¹⁾ form-wound HX_ and modular	380 V < <i>U</i> _n ≤ 690 V	Check with the motor manufac- turer.	+ N + du/dt with voltages over 500 V + CMF	
Random-wound HX_ and AM_ ²⁾	0 V < <i>U</i> _n ≤ 500 V	Enamelled	+ N + CMF	
	500 V < <i>U</i> _n ≤ 690 V	wire with fiber glass taping	+ N + d <i>u</i> /d <i>t</i> + CMF	
HDP	Consult the motor r	nanufacturer.		



manufactured before 1.1.1998
 For motors manufactured before 1.1.1998, check for additional instructions with the motor manufacturer.

Requirements for ABB motors, $P_n \ge 100 \text{ kW}$ (134 hp)

See also Abbreviations (page 84).

Motor type	Nominal AC line		Requirement for		
	voltage	Motor insula- tion system		n mode filters, insulated or bearings	
			$100 \text{ kW} \le P_{\text{n}} < 350 \text{ kW}$ or $IEC 315 \le \text{frame size} <$ $IEC 400$	P _n ≥ 350 kW or frame size ≥ IEC 400	
			134 hp ≤ <i>P</i> _n < 469 hp or NEMA 500 ≤ frame size ≤ NEMA 580	P _n ≥ 469 hp or frame size > NEMA 580	
Random-wound	<i>U</i> _n ≤ 500 V	Standard	+ N	+ N + CMF	
M2_, M3_ and M4_	500 V < <i>U</i> _n ≤ 600 V	Standard	+ N + d <i>u</i> /d <i>t</i>	+ N + d <i>u</i> /d <i>t</i> + CMF	
		Reinforced	+ N	+ N + CMF	
	$600 \text{ V} < U_{\text{n}} \le 690 \text{ V}$ (cable length \le 150 m)	Reinforced	+ N + du/dt	+ N + du/dt + CMF	
	600 V < U _n ≤ 690 V (cable length > 150 m)	Reinforced	+ N	+ N + CMF	
Form-wound HX_	380 V < <i>U</i> _n ≤ 690 V	Standard	+ N + CMF	P _n < 500 kW: +N + CMF	
and AM_				$P_{\rm n} \ge 500 \text{ kW: +N +}$ du/dt + CMF	
Old ¹⁾ form-wound HX_ and modular	380 V < <i>U</i> _n ≤ 690 V	Check with the motor manufac- turer.	+ N + d <i>u</i> /d <i>t</i> with volta	ages over 500 V + CMF	
Random-wound HX_	0 V < <i>U</i> _n ≤ 500 V	Enamelled	+ N + CMF + N + du/dt + CMF		
and AM_ ²⁾	500 V < <i>U</i> _n ≤ 690 V	wire with fiber glass taping			
HDP	Consult the motor r	nanufacturer.	1		



manufactured before 1.1.1998
 For motors manufactured before 1.1.1998, check for additional instructions with the motor manufacturer.

Requirements for non-ABB motors, $P_{\rm n}$ < 100 kW (134 hp)

See also Abbreviations (page 84).

Motor type	Nominal AC line	Requirement for		
	voltage	Motor insula- tion system	ABB du/dt and common mode filters, insulated N-end motor bearings	
			P _n < 100 kW and frame size < IEC 315	
			P _n < 134 hp and frame size < NEMA 500	
Random-wound and form-wound	<i>U</i> _n ≤ 420 V	Standard: $\hat{U}_{LL} = 1300 \text{ V}$	-	
	420 V < <i>U</i> _n ≤ 500 V	Standard: $\hat{U}_{LL} = 1300 \text{ V}$	+ du/dt	
		Reinforced: \hat{U}_{LL} = 1600 V, 0.2 μs rise time	-	
	$500 \text{ V} < U_{\text{n}} \le 600 \text{ V}$	Reinforced: \hat{U}_{LL} = 1600 V	+ du/dt	
		Reinforced: \hat{U}_{LL} = 1800 V	-	
	600 V < <i>U</i> _n ≤ 690 V	Reinforced: \hat{U}_{LL} = 1800 V	+ du/dt	
		Reinforced: \hat{U}_{LL} = 2000 V, 0.3 µs rise time 1)	-	

¹⁾ If the intermediate DC circuit voltage of the drive is increased from the nominal level due to long term resistor braking cycles, check with the motor manufacturer if additional output filters are needed.



Requirements for non-ABB motors, $P_n \ge 100 \text{ kW}$ (134 hp)

See also Abbreviations (page 84).

Motor type	Nominal AC line	Requirement for		
	voltage	Motor insulation system	ABB du/dt and common mode filters, insulated N-end motor bearings	
			100 kW ≤ P _n < 350 kW or IEC 315 ≤ frame size < IEC 400	P _n ≥ 350 kW or frame size ≥ IEC 400
			134 hp ≤ <i>P</i> _n < 469 hp or NEMA 500 ≤ frame size ≤ NEMA 580	P _n ≥ 469 hp or frame size > NEMA 580
Random-wound and form-wound	<i>U</i> _n ≤ 420 V	Standard: \hat{U}_{LL} = 1300 V	+ N or CMF	+ N + CMF
	420 V < <i>U</i> _n ≤ 500 V	Standard: $\hat{\mathcal{U}}_{\text{LL}}$ = 1300 V	+ du/dt + (N or CMF)	+ N + du/dt + CMF
		Reinforced: Û _{LL} = 1600 V, 0.2 µs rise time	+ N or CMF	+ N + CMF
	500 V < <i>U</i> _n ≤ 600 V	Reinforced: \hat{U}_{LL} = 1600 V	+ du/dt + (N or CMF)	+ N + du/dt + CMF
		Reinforced: $\hat{U}_{LL} = 1800 \text{ V}$	+ N or CMF	+ N + CMF
	600 V < <i>U</i> _n ≤ 690 V	Reinforced: $\hat{U}_{LL} = 1800 \text{ V}$	+ du/dt + N	+ N + du/dt + CMF
		Reinforced: \hat{U}_{LL} = 2000 V, 0.3 μs rise time 1)	+ N + CMF	+ N + CMF

¹⁾ If the intermediate DC circuit voltage of the drive is increased from the nominal level due to long term resistor braking cycles, check with the motor manufacturer if additional output filters are needed.

Abbreviations

Abbr.	Definition
U _n	Nominal AC line voltage
$\hat{\mathcal{U}}_{LL}$	Peak line-to-line voltage at motor terminals which the motor insulation must withstand
P _n	Motor nominal power
du/dt	du/dt filter at the output of the drive
CMF	Common mode filter of the drive
N	N-end bearing: insulated motor non-drive end bearing
n.a.	Motors of this power range are not available as standard units. Consult the motor manufacturer.



Availability of du/dt filter and common mode filter by drive type

Product type	,	Availability of common mode filter (CMF)
ACS580-07	+E205	+E208

Additional requirements for explosion-safe (EX) motors

If you use an explosion-safe (EX) motor, obey the rules in the requirements table above. In addition, consult the motor manufacturer for any further requirements.

Additional requirements for ABB motors of types other than M2_, M3_, M4_, HX_ and AM_ $\,$

Use the selection criteria given for non-ABB motors.

Additional requirements for braking applications

When the motor brakes the machinery, the intermediate circuit DC voltage of the drive increases, the effect being similar to the motor supply voltage increasing by up to 20 percent. Consider this voltage increase when specifying the motor insulation requirements if the motor will be braking a large part of its operation time.

Example: Motor insulation requirement for a 400 V AC line voltage application must be selected as if the drive were supplied with 480 V.

Additional requirements for ABB high-output and IP23 motors

The rated output power of high output motors is higher than what is stated for the particular frame size in EN 50347 (2001).

This table shows the requirements for protecting the motor insulation and bearings in drive systems for ABB random-wound motor series (for example, M3AA, M3AP and M3BP).

Nominal AC supply	Requirement for				
voltage	Motor insulation system	ABB d u /d t and common mode filters, insulated N-end motor bearings			
		P _n < 100 kW	100 kW ≤ <i>P</i> _n < 200 kW	<i>P</i> _n ≥ 200 kW	
		P _n < 140 hp	140 hp ≤ <i>P</i> _n < 268 hp	<i>P</i> _n ≥ 268 hp	
<i>U</i> _n ≤ 500 V	Standard	-	+ N	+ N + CMF	
500 V < <i>U</i> _n ≤ 600 V	Standard	+ du/dt	+ du/dt + N	+ d <i>u</i> /d <i>t</i> + N + CMF	
	Reinforced	-	+ N	+ N + CMF	
600 V < <i>U</i> _n ≤ 690 V	Reinforced	+ du/dt	+ d <i>u</i> /d <i>t</i> + N	+ d <i>u</i> /d <i>t</i> + N + CMF	

Additional requirements for non-ABB high-output and IP23 motors

The rated output power of high-output motors is higher than what is stated for the particular frame size in EN 50347 (2001).

If you plan to use a non-ABB high-output motor or an IP23 motor, consider these additional requirements for protecting the motor insulation and bearings in drive systems:



- If motor power is below 350 kW: Equip the drive and/or motor with the filters and/or bearings according to the table below.
- If motor power is above 350 kW: Consult the motor manufacturer.

Nominal AC supply		Requirement for				
voltage	Motor insulation system	ABB du/dt and common mode filters, insulated N- end motor bearings				
		P _n < 100 kW or frame size < IEC 315	100 kW < P _n < 350 kW or IEC 315 < frame size < IEC 400			
		P _n < 134 hp or frame size	134 hp < P _n < 469 hp or			
		< NEMA 500	NEMA 500 < frame size < NEMA 580			
<i>U</i> _n ≤ 420 V	Standard: \hat{U}_{LL} = 1300 V	+ N or CMF	+ N or CMF			
420 V < <i>U</i> _n < 500 V	Standard: \hat{U}_{LL} = 1300 V	+ d <i>u</i> /d <i>t</i> + (N or CMF)	+ N + d <i>u</i> /d <i>t</i> + CMF			
	Reinforced: \hat{U}_{LL} = 1600 V, 0.2 microsecond rise time	+ N or CMF	+ N or CMF			
500 V < <i>U</i> _n ≤ 600 V	Reinforced: \hat{U}_{LL} = 1600 V	+ d <i>u</i> /d <i>t</i> + (N or CMF)	+ N + d <i>u</i> /d <i>t</i> + CMF			
	Reinforced: \hat{U}_{LL} = 1800 V	+ N or CMF	+ N + CMF			
600 V < <i>U</i> _n ≤ 690 V	Reinforced: \hat{U}_{LL} = 1800 V	+ N + d <i>u</i> /d <i>t</i>	+ N + d <i>u</i> /d <i>t</i> + CMF			
	Reinforced: \hat{U}_{LL} = 2000 V, 0.3 microsecond rise time ¹⁾	+ N + CMF	+ N + CMF			

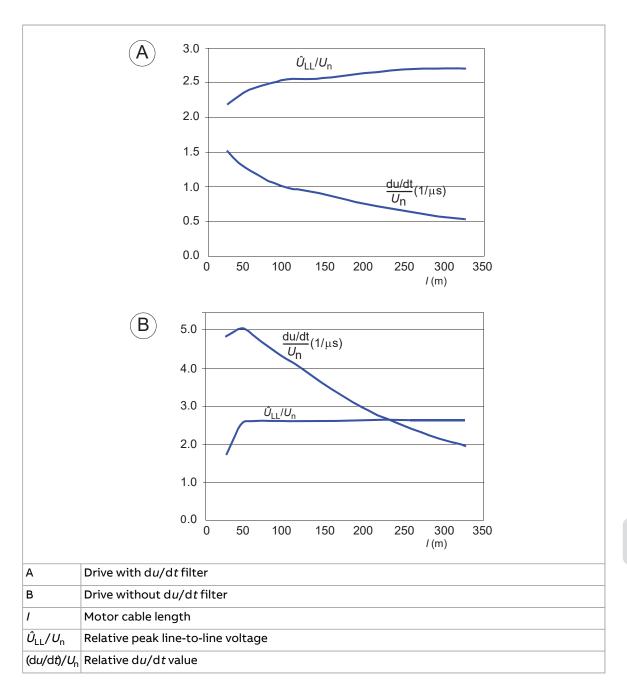
¹⁾ If the intermediate DC circuit voltage of the drive is increased from the nominal level due to long term resistor braking cycles, check with the motor manufacturer if additional output filters are needed.

Additional data for calculating the rise time and the peak line-to-line voltage

The diagrams below show the relative peak line-to-line voltage and rate of change of voltage as a function of the motor cable length. If you need to calculate the actual peak voltage and voltage rise time considering the actual cable length, proceed as follows:

- Peak line-to line voltage: Read the relative \hat{U}_{LL}/U_n value from the diagram below and multiply it by the nominal supply voltage (U_n) .
- Voltage rise time: Read the relative values \hat{U}_{LL}/U_n and $(du/dt)/U_n$ from the diagram below. Multiply the values by the nominal supply voltage (U_n) and substitute into equation $t = 0.8 \cdot \hat{U}_{LL}/(du/dt)$.





Additional note for sine filters

A sine filter also protects the motor insulation system. The peak phase-to-phase voltage with a sine filter is approximately 1.5 \cdot $U_{\rm n}$.



Selecting the power cables

General guidelines

Select the input power and motor cables according to local regulations.

- Current: Select a cable capable of carrying the maximum load current and suitable
 for the prospective short-circuit current provided by the supply network. The
 method of installation and ambient temperature affect the cable current carrying
 capacity. Obey local regulations and laws.
- Temperature: For an IEC installation, select a cable rated for at least 70 °C (158 °F) maximum permissible temperature of conductor in continuous use.
 For North America, select a cable rated for at least 75 °C (167 °F).
 Important: For certain product types or option configurations higher temperature rating may be required. See the technical data for details.
- Voltage: 600 V AC cable is accepted for up to 500 V AC. 750 V AC cable is accepted for up to 600 V AC. 1000 V AC cable is accepted for up to 690 V AC.

To comply with the EMC requirements of the CE mark, use one of the preferred cable types. See Preferred power cable types (page 88).

Symmetrical shielded cable reduces electromagnetic emission of the whole drive system as well as the stress on motor insulation, bearing currents and wear.

Metal conduit reduces electromagnetic emission of the whole drive system.

Typical power cable sizes

See the technical data.

Power cable types

Preferred power cable types

This section shows the preferred cable types. Make sure that the selected cable type also complies with local/state/country electrical codes.

Cable type	Use as input power cabling	Use as motor cabling and as brake resistor cabling
Symmetrical shielded (or armored) cable with three phase conductors and concentric PE conductor as shield (or armor)	Yes	Yes



Cable type	Use as input power cabling	Use as motor cabling and as brake resistor cabling
PE	Yes	Yes
Symmetrical shielded (or armored) cable with three phase conductors and symmetrically constructed PE conductor and a shield (or armor)		
• PE	Yes	Yes
Symmetrical shielded (or armored) cable with three phase conductors and a shield (or armor), and separate PE conductor/cable 1)		

¹⁾ A separate PE conductor is required if the conductivity of the shield (or armor) is not sufficient for the PE use.

Alternate power cable types

Cable type	Use as input power cabling	Use as motor cabling and as brake resistor cabling
	Yes with phase conductor smaller than 10 mm² (8 AWG) Cu.	Yes with phase conductor smaller than 10 mm ² (8 AWG) Cu, or motors up to 30 kW (40 hp).
Four-conductor cable in plastic jacket (three phase conductors and PE)		Note: Shielded or armored cable, or cabling in metal conduit is always recommended to minimize radio frequency interference.
Four-conductor armored cable (three phase conductors and PE)	Yes	Yes with phase conductor smaller than 10 mm ² (8 AWG) Cu, or mo- tors up to 30 kW (40 hp)
	Yes	Yes with motors up to 100 kW (135 hp). A potential equalization between the frames of motor and driven equipment is required.
Shielded (Al/Cu shield or armor) 1) four-conductor cable (three phase conductors and a PE)		



Cable type	Use as input power cabling	Use as motor cabling and as brake resistor cabling
A single-core cable system: three phase conductors and PE conductor or on cable tray Liluzia (3) Liluz Preferable cable arrangement to avoid voltage or current unbalance between the phases	WARNING! If you use unshielded single- core cables in an IT network, make sure that the non- conductive outer sheath (jacket) of the cables have good contact with a prop- erly grounded conductive surface. For example, install the cables on a properly grounded cable tray. Other- wise voltage may become present on the non-conduct- ive outer sheath of the cables, and there is even a risk of an electric shock.	No

¹⁾ Armor may act as an EMC shield, as long as it provides the same performance as a concentric EMC shield of a shielded cable. To be effective at high frequencies, the shield conductivity must be at least 1/10 of the phase conductor conductivity. The effectiveness of the shield can be evaluated based on the shield inductance, which must be low and only slightly dependent on frequency. The requirements are easily met with a copper or aluminum shield/armor. The cross-section of a steel shield must be ample and the shield helix must have a low gradient. A galvanized steel shield has a better high-frequency conductivity than a non-galvanized steel shield.

Not allowed power cable types

Cable type	Use as input power cabling	Use as motor cabling and as brake resistor cabling
PE	No	No
Symmetrical shielded cable with individual shields for each phase conductor		

Additional guidelines – North America

ABB recommends the use of metallic conduit for power wiring. ABB also recommends the use of symmetrical shielded VFD cable between drive and motor(s).



This table shows examples of methods for wiring the drive. Refer to NFPA 70 (NEC) along with state and local codes for the appropriate methods for your application.

Wiring method	Notes		
Conduit - Metallic ^{1) 2)}			
Electrical metallic tubing: Type EMT	Prefer symmetrical shielded VFD cable.		
Rigid metal conduit: Type RMC	Use separate conduit run for each motor.		
Liquid-tight flexible metal electrical conduit: Type LFMC	Do not run input power wiring and motor wiring in the same conduit.		
Conduit - Non-metallic ^{2) 3)}			
	Prefer symmetrical shielded VFD cable.		
Liquid-tight flexible non-metallic conduit: Type LFNC	Use separate conduit run for each motor.		
	Do not run input power wiring and motor wiring in the same conduit.		
Wireways ²⁾			
	Prefer symmetrical shielded VFD cable.		
Metallic	Separate motor wiring from input power wiring and other low voltage wiring.		
recuire	Do not run outputs of multiple drives parallel. Bundle each cable (wiring) together and use separators where possible.		
Free air ²⁾			
	Prefer symmetrical shielded VFD cable.		
Enclosures, air handlers, etc.	Allowed internally in enclosures when in accordance with UL.		

¹⁾ Metallic conduit may be used as an additional ground path, provided this path is a solid path capable of handling ground currents.

Metal conduit

Couple separate parts of a metal conduit together: bridge the joints with a ground conductor bonded to the conduit on each side of the joint. Also bond the conduits to the drive enclosure and motor frame. Use separate conduits for input power, motor, brake resistor, and control wiring. Do not run motor wiring from more than one drive in the same conduit.

Power cable shield

If the cable shield is used as the sole protective earth (PE) conductor, make sure that its conductivity agrees with the PE conductor requirements.

To effectively suppress radiated and conducted radio-frequency emissions, the cable shield conductivity must be at least 1/10 of the phase conductor conductivity. The requirements are easily met with a copper or aluminum shield. The minimum requirement of the motor cable shield of the drive is shown below. It consists of a concentric layer of copper wires with an open helix of copper tape or copper wire. The better and tighter the shield, the lower the emission level and bearing currents.



²⁾ See NFPA NFPA 70 (NEC), UL, and local codes for your application.

³⁾ Non-metallic conduit use underground is allowed; however, these installations inherently have an increased chance for nuisance problems due to the potential for water/moisture in the conduit. Water/moisture in the conduit increases the likelihood of VFD faults or warnings. Proper installation is required to make sure there is no intrusion of water/moisture.

Grounding requirements

This section gives general requirements for grounding the drive. When you plan the grounding of the drive, obey all the applicable national and local regulations.

The conductivity of the protective earth conductor(s) must be sufficient.

Unless local wiring regulations state otherwise, the cross-sectional area of the protective earth conductor must agree with the conditions that require automatic disconnection of the supply required in 411.3.2 of IEC 60364-4-41:2005 and be capable of withstanding the prospective fault current during the disconnection time of the protective device. The cross-sectional area of the protective earth conductor must be selected from the table below or calculated according to 543.1 of IEC 60364-5-54.

The table shows the minimum cross-sectional area of the protective earth conductor related to the phase conductor size according to IEC/UL 61800-5-1 when the phase conductor(s) and the protective earth conductor are made of the same metal. If they are different metals, the cross-sectional area of the protective earth conductor must be determined in a manner which produces a conductance equivalent to that which results from the application of this table.

Cross-sectional area of the phase conductors S (mm²)	$\label{eq:minimum} \begin{array}{c} \mbox{Minimum cross-sectional area of the corresponding} \\ \mbox{protective earth conductor} \\ \mbox{S}_{p} \mbox{ (mm}^{2}) \end{array}$
S ≤ 16	S ¹⁾
16 < S ≤ 35	16
35 < S	S/2

 $^{^{1\!} J}$ For the minimum conductor size in IEC installations, refer to Additional grounding requirements – IEC.

If the protective earth conductor is not part of the input power cable or input power cable enclosure, the minimum permitted cross-sectional area is:

- 2.5 mm² if the conductor is mechanically protected, or
- 4 mm² if the conductor is not mechanically protected. If the equipment is cord-connected, the protective earth conductor must be the last conductor to be interrupted if there is a failure in the strain relief mechanism.



Additional grounding requirements – IEC

This section gives grounding requirements according to standard IEC/EN 61800-5-1.

Because the normal touch current of the drive is more than 3.5 mA AC or 10 mA DC:

- the minimum size of the protective earth conductor must comply with the local safety regulations for high protective earth conductor current equipment, and
- you must use one of these connection methods:
 - 1. a fixed connection and:
 - a protective earth conductor with a minimum cross-sectional area of 10 mm² Cu or 16 mm² Al (as an alternative when aluminum cables are permitted),

or

- a second protective earth conductor of the same cross-sectional area as the original protective earth conductor,
- a device that automatically disconnects the supply if the protective earth conductor is damaged.
- 2. a connection with an industrial connector according to IEC 60309 and a minimum protective earth conductor cross-section of 2.5 mm² as part of a multi-conductor power cable. Sufficient strain relief must be provided.

If the protective earth conductor is routed through a plug and socket, or similar means of disconnection, it must not be possible to disconnect it unless power is simultaneously removed.

Note: You can use power cable shields as protective earth conductors only when their conductivity is sufficient.

Additional grounding requirements – UL (NEC)

This section gives grounding requirements according to standard UL 61800-5-1.

The protective earth conductor must be sized as specified in Article 250.122 and table 250.122 of the National Electric Code, ANSI/NFPA 70.

For cord-connected equipment, it must not be possible to disconnect the protective earth conductor before power is removed.

Selecting the control cables

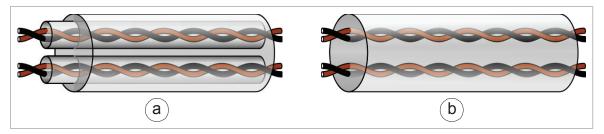
Shielding

Only use shielded control cables.

Use a double-shielded twisted pair cable for analog signals. ABB recommends this type of cable also for the pulse encoder signals. Use one individually shielded pair for each signal. Do not use common return for different analog signals.



A double-shielded cable (a) is the best alternative for low-voltage digital signals, but single-shielded (b) twisted pair cable is also acceptable.



Signals in separate cables

Run analog and digital signals in separate, shielded cables. Do not mix 24 V DC and 115/230 V AC signals in the same cable.

Signals that can be run in the same cable

If their voltage does not exceed 48 V, relay-controlled signals can be run in the same cables as digital input signals. The relay-controlled signals should be run as twisted pairs.

Relay cable

The cable type with braided metallic shield (for example ÖLFLEX by LAPPKABEL, Germany) has been tested and approved by ABB.

Control panel to drive cable

Use EIA-485, Cat 5e (or better) cable with male RJ-45 connectors. The maximum length of the cable is 100 m (328 ft).



PC tool cable

Connect the Drive Composer PC tool to the drive through the USB port of the control panel. Use a USB Type A (PC) - Type Mini-B (control panel) cable. The maximum length of the cable is 3 m (9.8 ft).

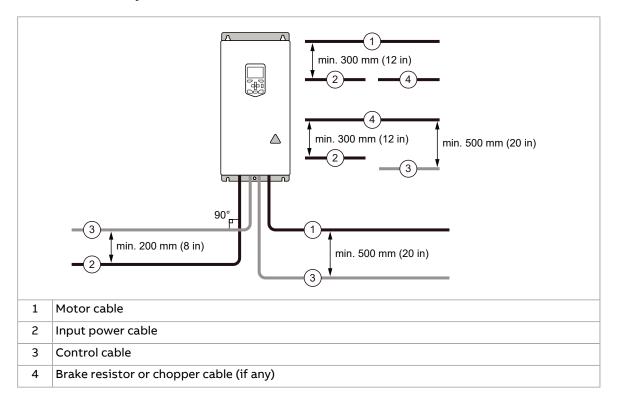
Routing the cables

General guidelines – IEC

- Route the motor cable away from other cables. Motor cables of several drives can be run in parallel installed next to each other.
- Install the motor cable, input power cable and control cables on separate trays.
- Avoid long parallel runs of motor cables with other cables.
- Where control cables must cross power cables, make sure that they are arranged at an angle as near to 90 degrees as possible.
- Do not run extra cables through the drive.
- Make sure that the cable trays have good electrical bonding to each other and to the grounding electrodes. Aluminum tray systems can be used to improve local equalizing of potential.

The following figure illustrates the cable routing guidelines with an example drive.

Note: When motor cable is symmetrical and shielded and it has short parallel runs with other cables (< 1.5 m / 5 ft), distances between the motor cable and other cables can be reduced by half.



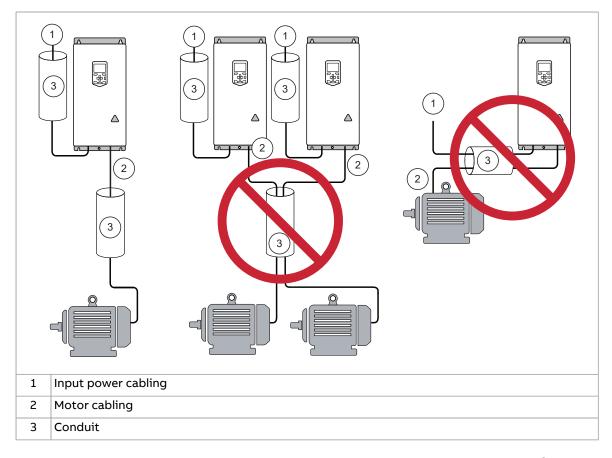
General guidelines – North America

Make sure that the installation is in accordance with national and local codes. Obey these general guidelines:

- Use separate conduits for the input power, motor, brake resistor (optional), and control cabling.
- Use separate conduit for each motor cabling.

The following figure illustrates the cable routing guidelines with an example drive.





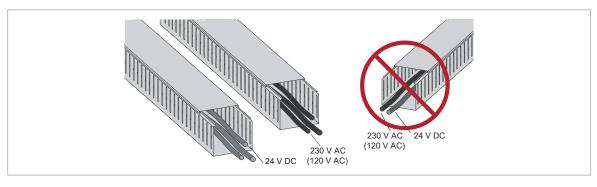
■ Continuous motor cable shield/conduit and metal enclosure for equipment on the motor cable

To minimize the emission level when safety switches, contactors, connection boxes or similar equipment are installed on the motor cable between the drive and the motor:

- Install the equipment in a metal enclosure.
- Use either a symmetrical shielded cable, or install the cabling in a metal conduit.
- Make sure that there is a good and continuous galvanic connection in the shield/conduit between drive and motor.
- Connect the shield/conduit to the protective ground terminal of the drive and the motor.

Separate control cable ducts

Put 24 V DC and 230 V AC (120 V AC) control cables in separate ducts, unless the 24 V DC cable is insulated for 230 V AC (120 V AC) or insulated with an insulation sleeving for 230 V AC (120 V AC).



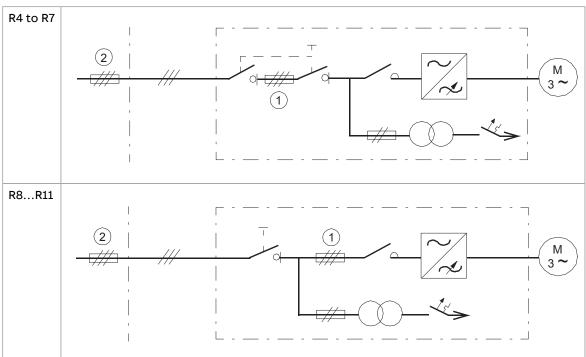


Protecting the drive, input power cable, motor and motor cable in short circuit situations and against thermal overload

Protecting the drive and input power cable in short-circuit situations

The drive is equipped with internal AC fuses (1) as standard. The fuses restrict drive damage and prevent damage to adjoining equipment in case of a short-circuit inside the drive.

Protect the input cable with fuses or circuit breaker (2) according to local safety regulations, appropriate input voltage and the rated current of the drive (see chapter Technical data (page 205)).





Protecting the motor and motor cable in short-circuits

The drive protects the motor cable and motor in a short-circuit situation when:

- the motor cable is sized correctly
- the motor cable type complies with the motor cable selection guidelines by ABB
- the cable length does not exceed the allowed maximum length specified for the drive
- the setting of parameter 99.10 Motor nominal power in the drive is equal with the value given on the motor rating plate.

The electronic power output short-circuit protection circuitry meets the requirements of IEC 60364-4-41 2005/AMD1.

Protecting the drive and the power cables against thermal overload

The drive protects itself and the input and motor cables against thermal overload when the cables are sized according to the nominal current of the drive. No additional thermal protection devices are needed.



WARNING!

If the drive is connected to multiple motors, use a separate circuit breaker or fuses for protecting each motor cable and motor against overload. The drive overload protection is tuned for the total motor load. It may not trip due to an overload in one motor circuit only.

Protecting the motor against thermal overload

According to regulations, the motor must be protected against thermal overload and the current must be switched off when overload is detected. The drive includes a motor thermal protection function that protects the motor and switches off the current when necessary. Depending on a drive parameter value, the function either monitors a calculated temperature value (based on a motor thermal model) or an actual temperature indication given by motor temperature sensors.

The motor thermal protection model supports thermal memory retention and speed sensitivity. The user can tune the thermal model further by feeding in additional motor and load data.

The most common temperature sensor types are PTC or Pt100.

For more information, see the firmware manual.

Protecting the motor against overload without thermal model or temperature sensors

Motor overload protection protects the motor against overload without using motor thermal model or temperature sensors.

Motor overload protection is required and specified by multiple standards including the US National Electric Code (NEC) and the common UL/IEC 61800-5-1 standard in conjunction with UL/IEC 60947-4-1. The standards allow for motor overload protection without external temperature sensors.

The protection feature of the drive allows the user to specify the class of operation in the same manner as the overload relays are specified in standards UL/IEC 60947-4-1 and NEMA ICS 2.

The motor overload protection supports thermal memory retention and speed sensitivity.

For more information, see drive firmware manual.

Protecting the drive against ground faults

The drive is equipped with an internal ground fault protective function to protect the unit against ground faults in the motor and motor cable. This function is not a personnel safety or a fire protection feature. See the firmware manual for more information.

Residual current device compatibility

The drive is suitable for use with residual current devices of Type B.

Note: As standard, the drive contains capacitors connected between the main circuit and the frame. These capacitors and long motor cables increase the ground leakage current and may cause nuisance faults in residual current devices.



Implementing the emergency stop function

You can order the drive with an emergency stop function (option).

See the appropriate option manual for more information.

Option code	User's manual	Manual code (English)
+Q951	Emergency stop, stop category 0 (option +Q951) for ACS580-07, ACH580-07 and ACQ580-07 drives user's manual	3AXD50000171828
+ Q 963	Emergency Stop, Category 0 (option +Q963) without opening main contactor with safety relay for ACS580-07, ACH580-07 and ACQ580-07 drives user's manual	3AXD50000171835

Implementing the Safe torque off function

See chapter The Safe torque off function (page 303).

Implementing the power loss ride-through function

If the incoming supply voltage is cut off, the drive will continue to operate by utilizing the kinetic energy of the rotating motor. The drive will be fully operational as long as the motor rotates and generates energy to the drive.

If the drive is equipped with a main contactor (option +F250), it restores the drive input power after a short break. The power supply for the contactor control circuit is buffered. It keeps the contactor closed in short power-loss situations. If the drive is equipped an external uninterruptible auxiliary power supply (option +G307), it keeps the main contactor closed in power-loss situations.

Note: If the power loss lasts so long that the drive trips on undervoltage, a fault reset and a fresh start command is required to continue operation.

Implement the power-loss ride-through function as follows:

- 1. Enable the power-loss ride-through function of the drive (parameter 30.31).
- Enable the automatic restart of the motor after a short power supply break:
 - Set the start mode to automatic (parameter 21.01 or 21.19, depending on the motor control mode being used).
 - Define the automatic restart time (parameter 21.18).



WARNING!

Make sure that a flying restart of the motor will not cause any danger. If you are in doubt, do not implement the power loss ride-through function.

Using power factor compensation capacitors with the drive

Power factor compensation is not needed with AC drives. However, if a drive is to be connected in a system with compensation capacitors installed, note the following restrictions.



WARNING!

Do not connect power factor compensation capacitors or harmonic filters to the motor cables (between the drive and the motor). They are not meant to be used with AC drives and can cause permanent damage to the drive or themselves.

If there are power factor compensation capacitors in parallel with the input of the drive:

- Do not connect a high-power capacitor to the power line while the drive is connected. The connection will cause voltage transients that may trip or even damage the drive.
- 2. If capacitor load is increased/decreased step by step when the AC drive is connected to the power line, make sure that the connection steps are low enough not to cause voltage transients that would trip the drive.
- 3. Make sure that the power factor compensation unit is suitable for use in systems with AC drives, ie, harmonic generating loads. In such systems, the compensation unit should typically be equipped with a blocking reactor or harmonic filter.

Using a safety switch between the drive and the motor

ABB recommends to install a safety switch between the permanent magnet motor and the drive output. The switch is needed to isolate the motor from the drive during maintenance work on the drive.

Implementing an ATEX-certified motor thermal protection

With option +Q971, the drive provides ATEX-certified safe motor disconnection without contactor using the drive Safe torque off function. To implement the thermal protection of a motor in explosive atmosphere (Ex motor), you must also:

- use an ATEX-certified Ex motor
- order an ATEX-certified thermistor protection module for the drive (option +L537), or acquire and install an ATEX-compliant protection relay
- do the necessary connections.

For more information, see:

User's manual	Manual code (English)
CPTC-02 ATEX-certified thermistor protection module, Ex II (2) GD (option +L537+Q971) user's manual	3AXD50000030058
CPTC-02 ATEX-certified thermistor protection module, instructions for pairing the module with an ATEX-certified drive	3AXD10001243391

Controlling a contactor between drive and motor

The control of the output contactor depends on how you use the drive, that is, which motor control mode and which motor stop mode you select.

If you have the vector control mode and motor ramp stop selected, open the contactor as follows:



- Give a stop command to the drive.
- 2. Wait until the drive decelerates the motor to zero speed.
- 3. Open the contactor.

If you have the vector control mode and motor coast stop selected, or scalar control mode selected, open the contactor as follows:

- 1. Give a stop command to the drive.
- 2. Open the contactor.



WARNING!

When the vector control mode is in use, never open the output contactor while the drive controls the motor. The vector control operates extremely fast, much faster than it takes for the contactor to open its contacts. When the contactor starts opening while the drive controls the motor, the vector control will try to maintain the load current by immediately increasing the drive output voltage to the maximum. This will damage, or even burn, the contactor completely.

Implementing a bypass connection

If bypassing is required, employ mechanically or electrically interlocked contactors between the motor and the drive and between the motor and the power line. Make sure with interlocking that the contactors cannot be closed simultaneously. The installation must be clearly marked as defined in IEC/EN/UL 61800-5-1, subclause 6.5.3, for example, "THIS MACHINE STARTS AUTOMATICALLY".

Bypass connection is available as a factory-installed option for some cabinet-installed drive types. Consult ABB for more information.



WARNING!

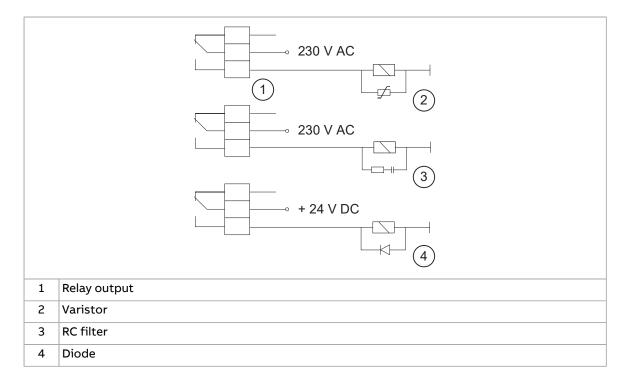
Never connect the drive output to the electrical power network. The connection may damage the drive.

Protecting the contacts of relay outputs

Inductive loads (relays, contactors, motors) cause voltage transients when switched off.

Install the protective component as close to the inductive load as possible. Do not install protective components at the relay outputs.





Implementing a motor temperature sensor connection



WARNING!

IEC 61800-5-1 requires double or reinforced insulation between live parts and accessible parts when:

- the accessible parts are not conductive, or
- the accessible parts are conductive, but not connected to the protective earth.

Obey this requirement when you plan the connection of the motor temperature sensor to the drive.

You have these implementation alternatives:

- If there is double or reinforced insulation between the sensor and the live parts
 of the motor: You can connect the sensor directly to the analog/digital input(s)
 of the drive. See the control cable connection instructions. Make sure that the
 voltage is not more than the maximum allowed voltage over the sensor.
- 2. If there is basic insulation between the sensor and the live parts of the motor, or if the insulation type is not known: You can connect the sensor to the drive via an option module. The sensor and the module must form a double or reinforced insulation between the motor live parts and the drive control unit. See Connecting a motor temperature sensor to the drive through an option module (page 103). Make sure that the voltage does not exceed the maximum allowed voltage over the sensor.
- 3. If there is basic insulation between the sensor and the live parts of the motor, or if the insulation type is not known: You can connect a sensor to a digital input of the drive via an external relay. The sensor and the relay must form a double or reinforced insulation between the motor's live parts and the digital input of the drive. Make sure that the voltage does not exceed the maximum allowed voltage over the sensor.



Connecting a motor temperature sensor to the drive through an option module

This table shows:

- option module types that you can use for the motor temperature sensor connection
- insulation or isolation level that each option module forms between its temperature sensor connector and other connectors
- temperature sensor types that you can connect to each option module
- temperature sensor insulation requirement in order to form, together with the insulation of the option module, a reinforced insulation between the motor live parts and the drive control unit.

Option module		Temperature sensor type		sor type	Temperature sensor in-
Туре	Insulation/Isolation	PTC	KTY	Pt100, Pt1000	sulation requirement
CMOD-02	Reinforced insulation between the sensor connector and other connectors (including drive control unit connector).	х	-	-	No special requirement
CPTC-02		x	-	-	No special requirement
	The drive control unit is PELV compatible also when the module and a thermistor protection circuit are installed.				

For more information, refer to

- Connecting motor temperature sensors to the drive (page 145)
- CMOD-02 multifunction extension module (external 24 V AC/DC and isolated PTC interface) (page 367)
- CPTC-02 ATEX-certified thermistor protection module, Ex II (2) GD (option +L537+Q971) user's manual (3AXD50000030058 [English]).

Supplying power for the auxiliary circuits

The user must supply these options from external power sources:

- +G300: Cabinet heaters
- +G307: Connection for an external uninterruptible power supply
- +G313: Power supply connection for a motor space heater output

For the voltages and fuse sizes, refer to the circuit diagrams delivered with the drive.



Electrical installation

Contents of this chapter

This chapter gives instructions on the wiring of the drive.

Warning



WARNING!

If you are not a qualified electrical professional, do not do installation or maintenance work. Obey the safety instructions of the drive. If you ignore them, injury or death, or damage to the equipment can occur.

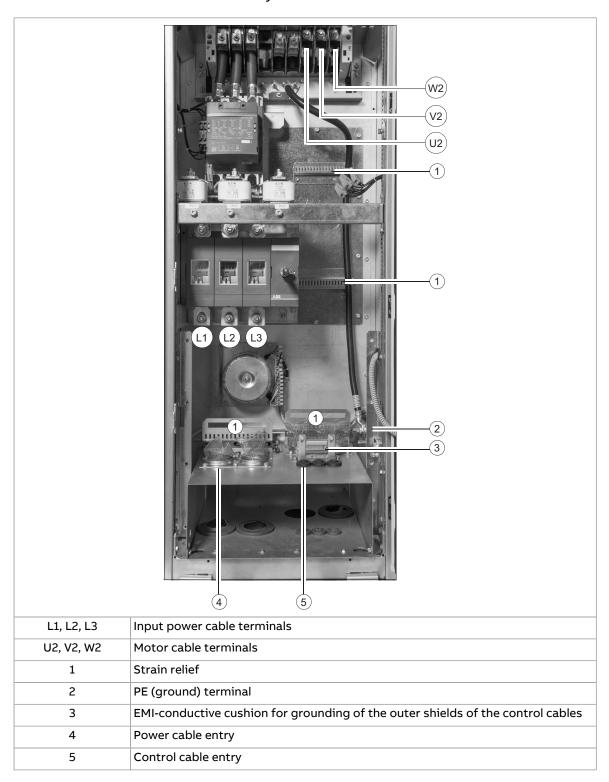
Attaching the device stickers on the cabinet door

Attach the supplied multilingual device stickers over the English labels. Refer to Door switches and lights (page 48).



Layout of the cable entries (frames R4...R9)

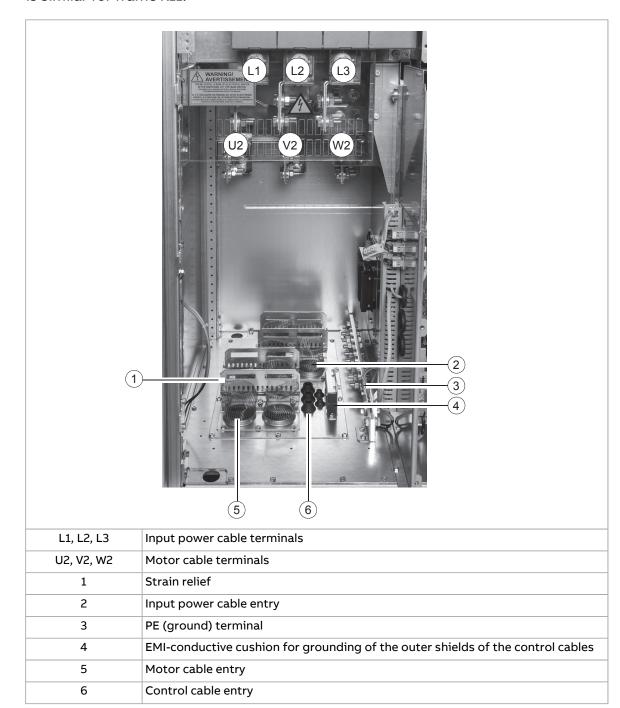
The layout of the input and motor cable connection terminals of frame R9 bottom entry without du/dt filter option (+E205) is shown below. The shrouds in front of the terminals have been removed. The layout is similar for the other frame sizes.





Layout of the cable entries (frames R10 and R11)

The layout of the input and motor cable connection terminals of frame R10 bottom entry is shown below. The shrouds in front of the terminals are removed. The layout is similar for frame R11.

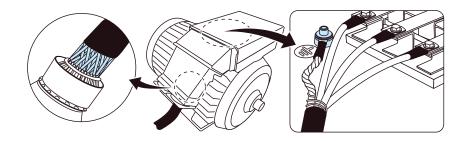


Connecting the motor cable at the motor end

Connect the power cables at the motor end.

For minimum radio-frequency interference, ground the cable shield 360° at the cable entry of the motor terminal box.





Measuring the insulation

Measuring the insulation resistance of the drive



WARNING!

Do not do voltage withstand or insulation resistance tests on the drive. The tests can cause damage to the drive. Every drive is tested for insulation between the main circuit and the chassis at the factory. Also, there are voltage-limiting circuits inside the drive which cut down the testing voltage automatically.

Measuring the insulation resistance of the input power cable

Before you connect the input power cable to the drive, measure its insulation resistance according to local regulations.

Measuring the insulation resistance of the motor and motor cable

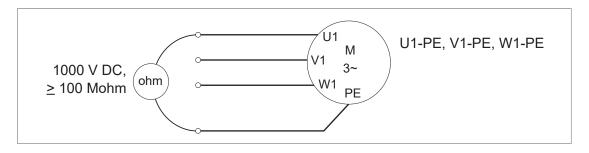


WARNING!

Obey the safety instructions of the drive. If you ignore them, injury or death, or damage to the equipment can occur. If you are not a qualified electrical professional, do not do installation, commissioning or maintenance work.

- Do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Make sure that the motor cable is disconnected from the drive output terminals.
- Measure the insulation resistance between each phase conductor and the
 protective earth conductor. Use a measuring voltage of 1000 V DC. The insulation
 resistance of an ABB motor must be more than 100 Mohm (reference value at 25 °C
 [77 °F]). For the insulation resistance of other motors, refer to the manufacturer's
 instructions.

Note: Moisture inside the motor reduces the insulation resistance. If you think that there is moisture in the motor, dry the motor and do the measurement again.





Grounding system compatibility check

The standard drive can be installed to a symmetrically grounded TN-S system. If you install the drive to another system, you may need to disconnect the EMC filter and ground-to-phase varistor. See sections When to disconnect the ground-to-phase varistor: TN-S, IT, corner-grounded delta, midpoint-grounded delta and TT systems (page 335), Disconnecting the EMC filter and ground-to-phase varistor (IEC frames R4 and R5) (page 339), Disconnecting the EMC filter and ground-to-phase varistor (IEC frames R6...R9) (page 341) and Disconnecting the ground-to-phase varistor (frames R10 and R11) (page 342).

4

WARNING!

Do not install the drive with the EMC filter connected to a system that the filter is not suitable for. This can cause danger or damage the drive.



WARNING!

Do not install the drive with the ground-to-phase varistor connected to a system that the varistor is not suitable for. If you do, the varistor circuit can be damaged.

EMC filter option +E202

A drive with EMC filter option +E202 connected can be installed to a symmetrically grounded TN-S system.



WARNING!

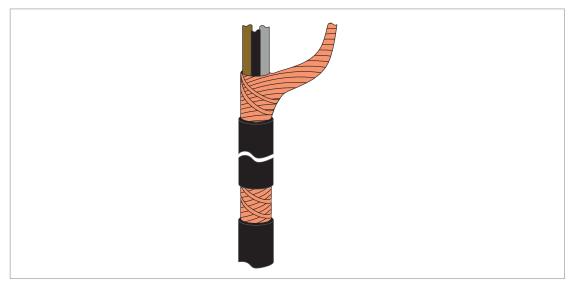
Do not install a drive equipped with EMC filter option +E202 connected to a system that the filter is not suitable for. This can cause danger, or damage the drive

Note: When EMC filter +E202 is disconnected, the drive EMC compatibility is considerably reduced.

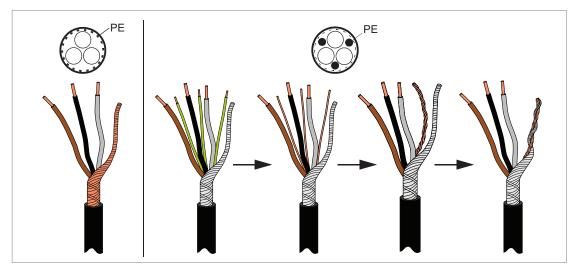
Connecting the power cables

- Preparing the cable ends and making 360° grounding at the cable entry
- 1. Peel off 3...5 cm (1 1/4 ... 2 in) of the outer insulation of the cables at the cable entries with the conductive sleeves for the 360° high-frequency grounding.

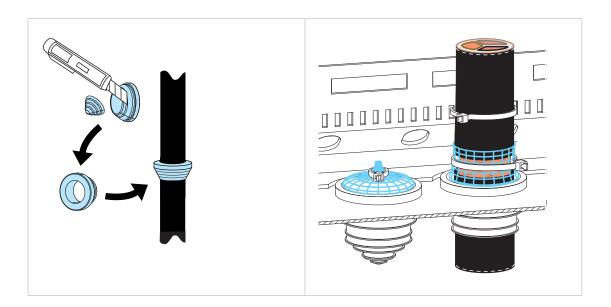




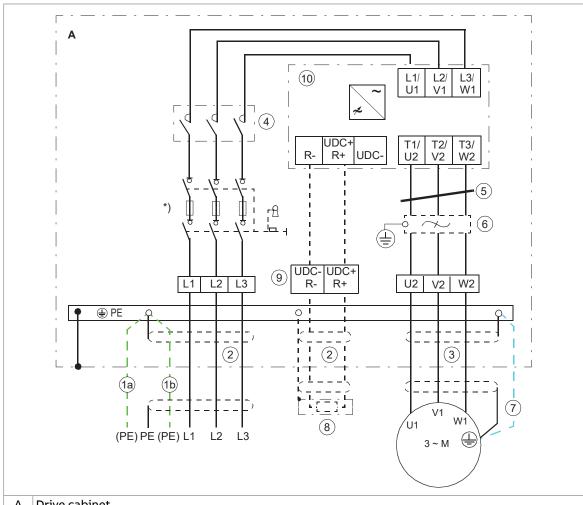
2. Prepare the ends of the cables.



- J
- 3. Put the cables through the entry plate. If the entry holes have rubber grommets, use one grommet for each cable. Cut adequate hole into the grommet and put the cable through the grommet inside the cabinet.
- 4. Attach the conductive sleeves to the cable shields with cable ties. Tie up the unused conductive sleeves with cable ties. An example of bottom entry is shown below. For top entry, put the grommet upwards.



Connection diagram



- Drive cabinet
- Use a separate grounding PE cable (1a) or a cable with a separate PE conductor (1b) if the conductivity of the shield does not meet the requirements for the PE conductor (see Selecting the power cables (page 88)).
- 360° grounding is recommended if shielded cable is used. Ground the other end of the input cable shield or PE conductor at the distribution board.



112 Electrical installation

3	360° grounding is required.
4	Line contactor (option +F250)
5	Common mode filter (option +E208)
6	du/dt filter (option +E205)
7	Use a separate grounding cable if the shield does not meet the requirements of IEC 61439-1 (see Selecting the power cables (page 88)) and there is no symmetrically constructed grounding conductor in the cable (see Power cable types (page 88)).
8	External brake resistor
9	Terminals for external brake resistor connection
10	Drive module

Note: If there is a symmetrically constructed grounding conductor on the motor cable in addition to the conductive shield, connect the grounding conductor to the grounding terminal at the drive and motor ends.

Do not use an asymmetrically constructed motor cable. Connecting its fourth conductor at the motor end increases bearing currents and causes extra wear.

*) Switch-disconnector or molded case circuit breaker (option +F289) and separate fuses in frames R8 to R11.

Output terminals U2, V2 and W2 are included with option +E205 and in frames R10 and R11.

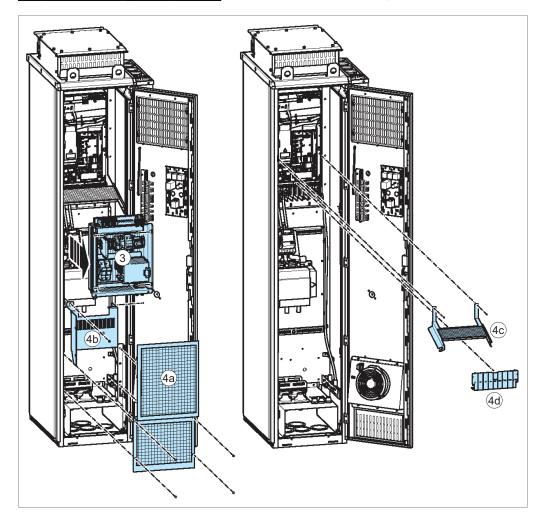


Connection procedure (frames R4...R9)

This section applies to drives with bottom entry and exit of power cables.

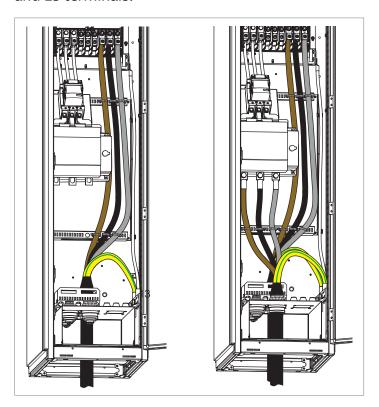
- Do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Open the cabinet door.
- 3. <u>For drives without option +E205:</u> To remove the mounting plate, undo the mounting screws and unplug the connectors on top of it:
 - auxiliary voltage supply connectors X23, X22 and X21
 - contactor control connectors: X3, X6
 - contactor feedback connector X250 with option +F250
 - cabinet door fan supply connector X8 and control X505
 - cabinet heater connector X300 with option +G300.
- 4. <u>For drives without option +E205:</u> Remove the shrouds (4a, 4b, 4c and 4d). To remove the shroud on the power cable terminals, release the clips with a screwdriver and pull the shroud out (4d).

For drives with option +E205: Remove the shrouds 4a, 4b.





- 5. <u>For drives without option +E205:</u> Knock out holes in the shroud for the motor cable conductors.
- 6. Connect the twisted shields of the motor cables to the ground bar and the phase conductors to the U2, V2 and W2 terminals of the drive module. For drives with du/dt filter (option +E205), connect the phase conductors to the T1/U2, T2/V2 and T3/W2 terminals of the cabinet with cable lugs.
- 7. Connect the twisted shields of the input cables and separate ground cable (if present) to the PE terminal of the cabinet and the phase conductors to the L1, L2 and L3 terminals.

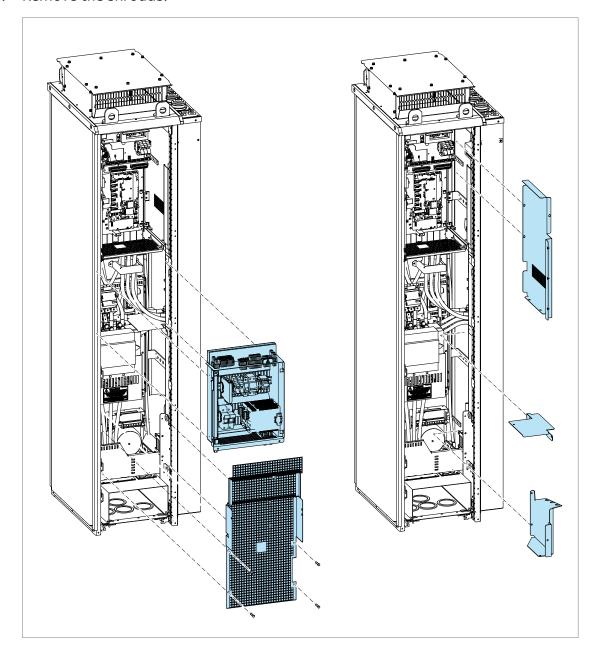




- 8. Tighten the power cable screws to the torque given in Terminal and entry data for the power cables (page 218).
- 9. Reinstall the shrouds and mounting plate.

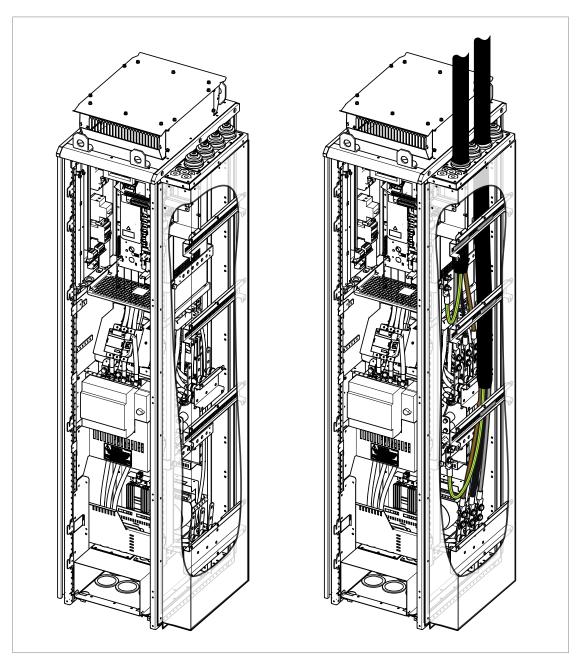
Connection procedure (frames R4...R7 with options +H351 and +H353)

- 1. Do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Open the cabinet door.
- 3. Remove the shrouds.





- 4. Connect the twisted shields of the motor cables to the ground bar and the phase conductors to the U2, V2 and W2 terminals of the drive module.
- 5. Connect the twisted shields of the input cables and separate ground cable (if present) to the PE terminal of the cabinet and the phase conductors to the L1, L2 and L3 terminals.

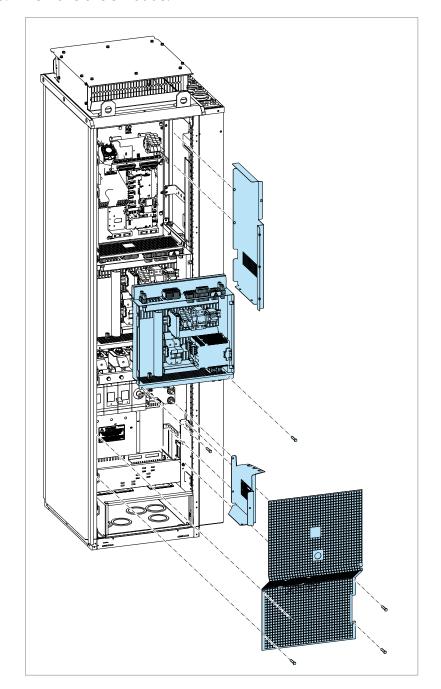


- 6. Tighten the power cable screws to the torque given in Terminal and entry data for the power cables (page 218).
- 7. Reinstall the shrouds and mounting plate.



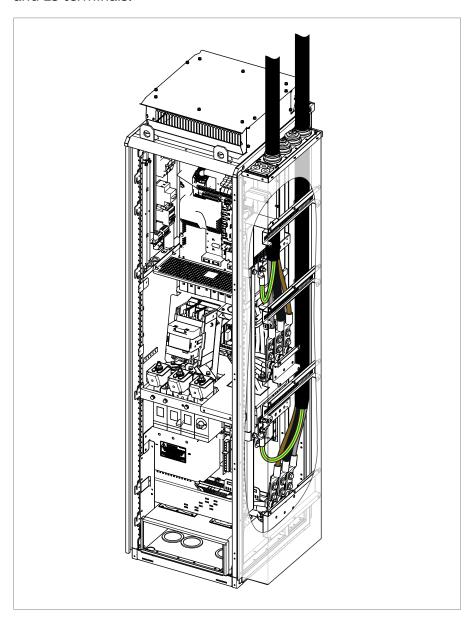
Connection procedure (frames R8 and R9 with options +H351 and +H353)

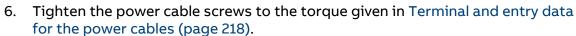
- 1. Do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Open the cabinet door.
- 3. Remove the shrouds.





- 4. Connect the twisted shields of the motor cables to the ground bar and the phase conductors to the U2, V2 and W2 terminals of the drive module.
- 5. Connect the twisted shields of the input cables and separate ground cable (if present) to the PE terminal of the cabinet and the phase conductors to the L1, L2 and L3 terminals.



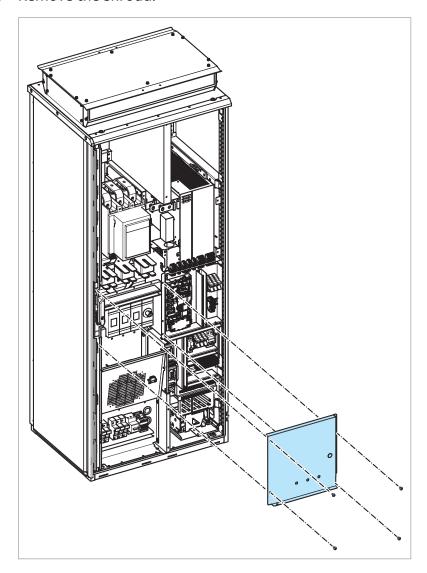


7. Reinstall the shrouds and mounting plate.



Connection procedure (frames R10 and R11)

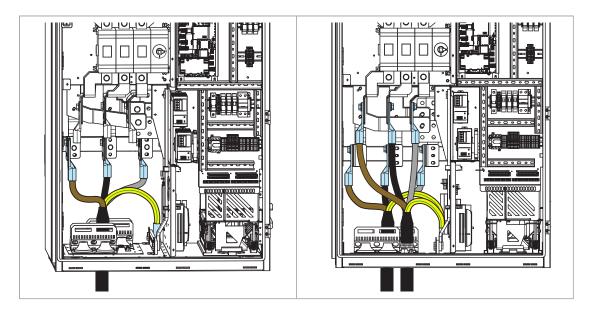
- 1. Do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Open the cabinet door.
- 3. Remove the shroud.



4. Remove the door fan mounting plate. See section Replacing the door fan (frames R10 and R11) (page 172)



- 5. Connect the twisted shields of the motor cables to the ground bar and the phase conductors to the U2, V2 and W2 terminals of the drive.
- 6. Connect the twisted shields of the input cables and separate ground cable (if present) to the PE terminal of the cabinet and the phase conductors to the L1, L2 and L3 terminals.

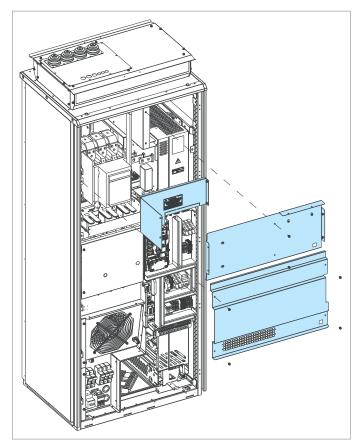


- 7. Tighten the power cable screws to the torque given in Terminal and entry data for the power cables (page 218).
- 8. Reinstall the shrouds and mounting plate.



Connection procedure (frames R10 and R11 with options +H351 and +H353)

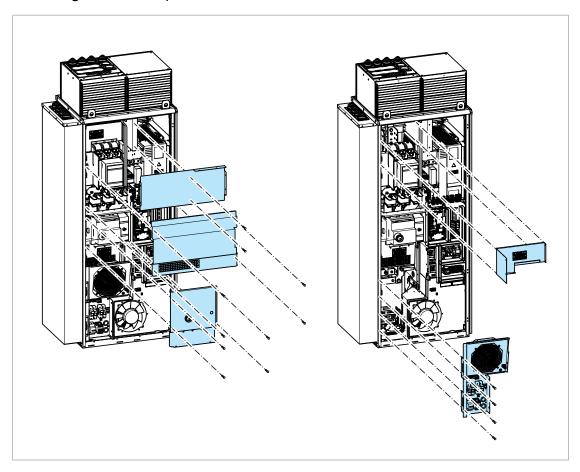
- 1. Do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Open the cabinet door.
- 3. <u>With top entry (option +H351) and bottom exit</u>: Undo the mounting screws and pull the shroud out.



Remove the door fan mounting plate. See section Replacing the door fan (frames R10 and R11) (page 172)

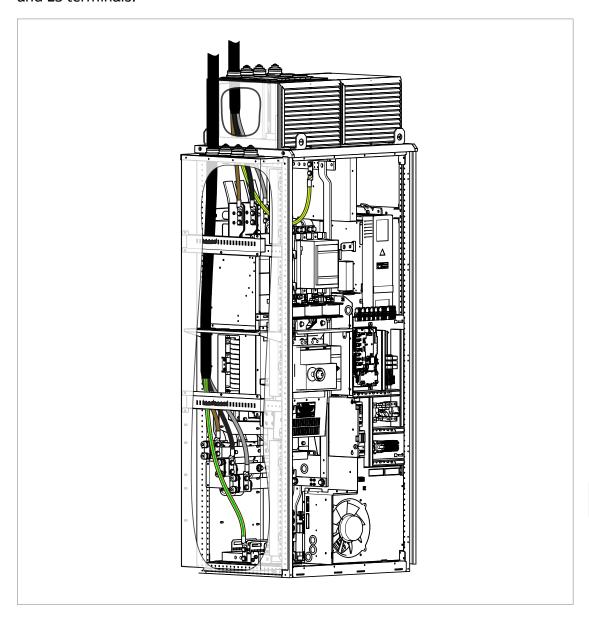


4. With top entry and top exit (options +H351 and +H353): Remove the shrouds and door fan (see Replacing the door fan (frames R10 and R11) (page 172)). Undo the mounting screws and pull the shrouds out.





- 5. Connect the twisted shields of the motor cables to the ground bar and the phase conductors to the U2, V2 and W2 terminals of the drive.
- 6. Connect the twisted shields of the input cables and separate ground cable (if present) to the PE terminal of the cabinet and the phase conductors to the L1, L2 and L3 terminals.



- 7. Tighten the power cable screws to the torque given in Terminal and entry data for the power cables (page 218).
- 8. Reinstall the shrouds and mounting plate.

Connecting the control cables

See chapter Control unit (page 139) for the default I/O connections of the drive control program. The default I/O connections can be different with some hardware options, see the circuit diagrams delivered with the drive for the actual wiring.

Connect the cables as described under Overview of control cable connection procedure (page 124).



Overview of control cable connection procedure



WARNING!

Obey the instructions in chapter Safety instructions. If you ignore them, injury or death, or damage to the equipment can occur.

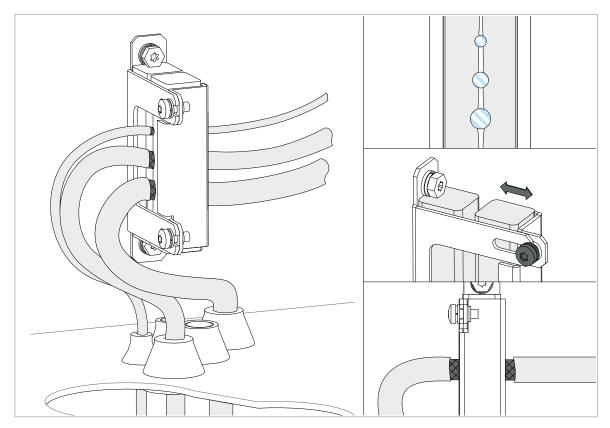
- 1. Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Run the control cables to the inside the cabinet as described in section Grounding the outer shields of the control cables 360° at the cabinet entry (page 124).
- 3. Route the control cables as described in section Routing the control cables inside the cabinet (page 126).
- 4. Connect the control cables as described in sections
 - Connecting external wiring to the control unit or optional I/O terminal block (page 129)
 - Connecting the emergency stop push buttons (options +Q951 and +Q963) (page 131)
 - Connecting the Safe torque off circuit (page 132)
 - Connecting external power supply wires for the cabinet heater (option +G300) (page 132).

■ Grounding the outer shields of the control cables 360° at the cabinet entry

Ground the outer shields of all control cables 360° with the EMI conductive cushions at the cabinet entry. The grounding principle is the same for top and bottom entry cables. The figures show the bottom entry. The actual design details can vary.

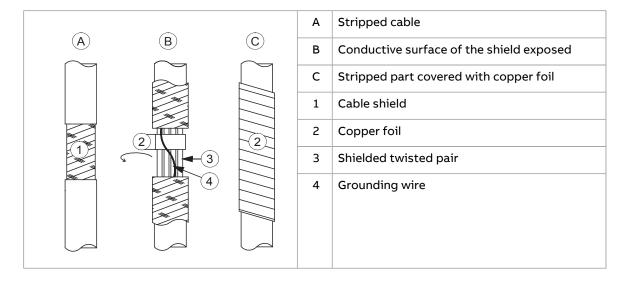
- 1. If necessary, temporarily remove the shrouding in front of the cable entry.
- 2. Put the cables in sequence from the smallest to the largest. This will help to achieve a good contact with the cushions.
- 3. Loosen the tightening bolts of the EMI conductive cushions and pull them apart.
- 4. Cut holes in the grommets and put the cables through the grommets.
- 5. Peel the insulation from the part of the cable that will be in contact with the EMI conductive cushion.
- 6. Put the cables between the cushions.
- 7. Move the cushions back together.
- 8. Tighten the bolts to make sure that the EMI conductive cushions press tightly around the peeled part of the cables.





If the outer surface of the shield is non-conductive:

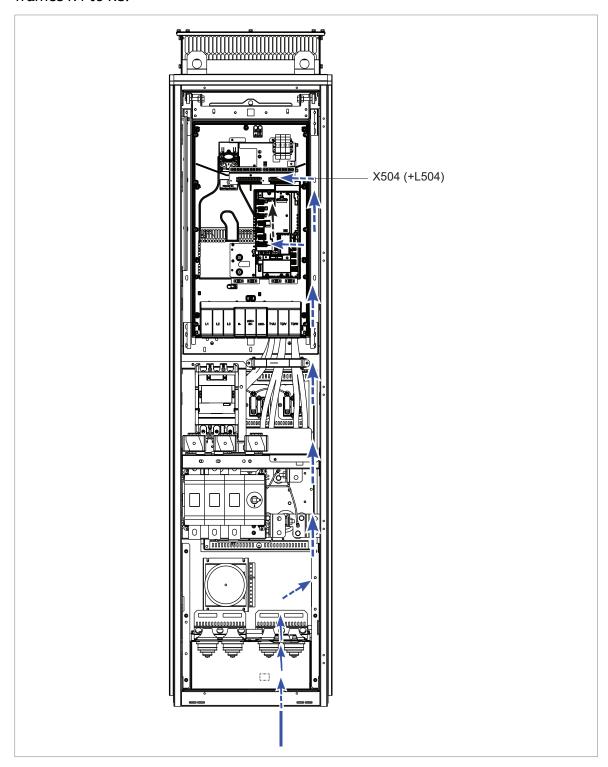
- Cut the shield at the midpoint of the peeled part. Be careful not to cut the conductors or the grounding wire.
- Turn the conductive side of the shield inside out over the insulation.
- Cover the exposed shield and the peeled cable with copper foil to keep the shielding continuous.



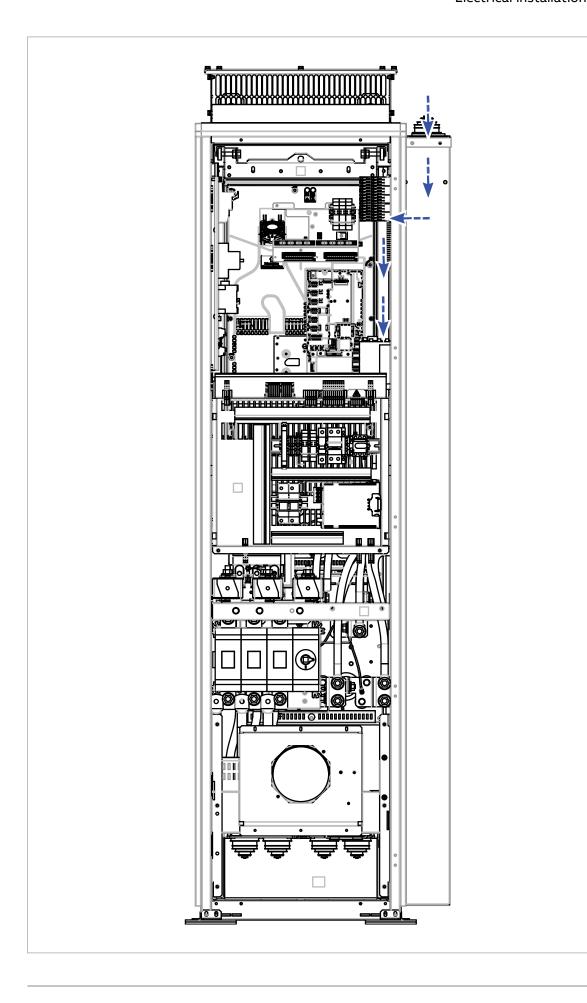


Routing the control cables inside the cabinet

The route of the control cables is shown below in frame R9. The route is similar for frames R4 to R8.

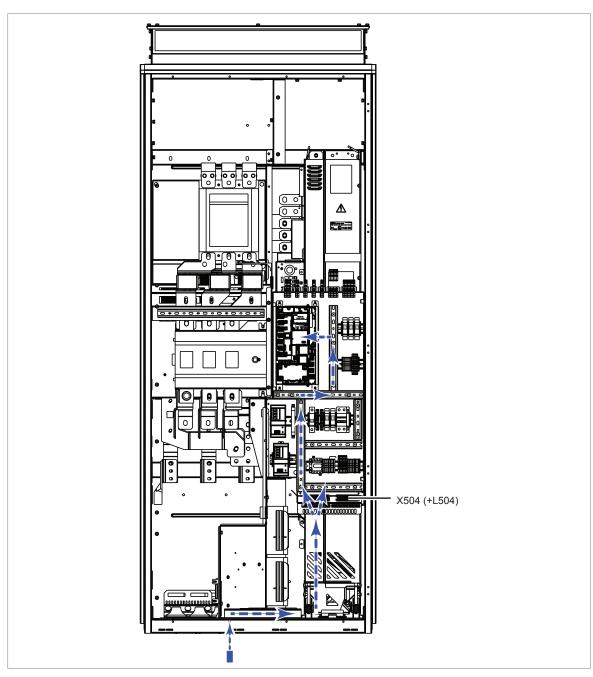




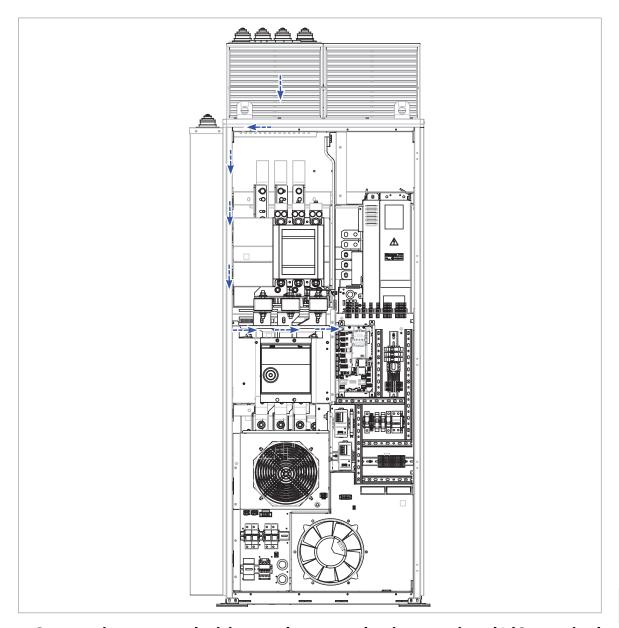




The route of the control cables for frames R10 and R11 is shown below.





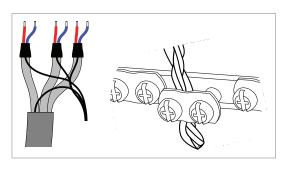


■ Connecting external wiring to the control unit or optional I/O terminal block

Note: Keep any signal wire pairs twisted as close to the terminals as possible. Twisting the wire with its return wire reduces disturbances caused by inductive coupling.

Note: Leave slack to the control wires to make it possible to lift the control unit mounting plate a little when the drive module is replaced.

Ground the pair-cable shields and all grounding wires to the grounding clamp.





Leave the other ends of the control cable shields unconnected or ground them indirectly via a high-frequency capacitor with a few nanofarads, eg, 3.3~nF / 630~V. The shield can also be grounded directly at both ends if they are in the same ground line with no significant voltage drop between the end points.

Connect the conductors to the appropriate terminals (see Control unit (page 139)) of the control unit or with option +L504 to the detachable terminal block X504.

Connecting for wired remote monitoring (option +K496)

This option provides a gateway to connect the drive to ABB Ability™ via a local Ethernet network. Includes NETA-21 remote monitoring tool and FMBT-21 Modbus/TCP adapter module.

The NETA and FMBT-21 are installed at the factory and wired internally. An Ethernet cable for customer connection is routed from the NETA to the external control connections mounting plate. Use an RJ45 coupler (not included) to connect your Ethernet cable to the additional Ethernet cable.

See the appropriate manual for more information.

Manual	Code (English)
NETA-21 remote monitoring tool user's manual	3AUA0000096939
NETA-21 remote monitoring tool installation and start-up guide	3AUA0000096881
FMBT-21 Modbus/TCP adapter module user's manual	3AXD50000158607
FMBT-21 Modbus/TCP adapter module quick installation and start-up guide	3AXD50000158560

Connecting for wireless remote monitoring (option +K497)

This option provides a gateway to connect the drive to ABB Ability™ via a wireless 4G network. Includes NETA-21 remote monitoring tool, FMBT-21 Modbus/TCP adapter module and modem.

The NETA and FMBT-21 are installed at the factory and wired internally. An Ethernet cable for customer connection is routed from the NETA to the external control connections mounting plate. Use an RJ45 coupler (not included) to connect your Ethernet cable to the additional Ethernet cable.

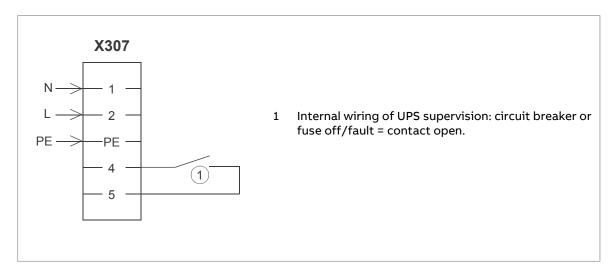
See the appropriate manual for more information.

Manual	Code (English)
NETA-21 remote monitoring tool user's manual	3AUA0000096939
NETA-21 remote monitoring tool installation and start-up guide	3AUA0000096881
FMBT-21 Modbus/TCP adapter module user's manual	3AXD50000158607
FMBT-21 Modbus/TCP adapter module quick installation and start-up guide	3AXD50000158560



Connecting a 230/115 V AC auxiliary voltage supply (UPS, option +G307)

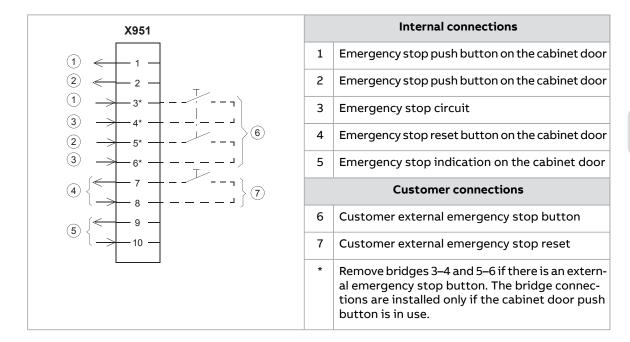
Wire the external control voltage to terminal block X307 as shown below.



Connecting the emergency stop push buttons (options +Q951 and +Q963)

See the circuit diagrams delivered with the drive for connecting the emergency stop circuit and the user manuals of the options.

Frames R4...R9





Frames R10 and R11

X951		Customer connections	
	1 Cu	stomer external emergency stop reset	
	2 Cu	stomer external emergency stop button	
3*	al e tio	move bridges 3–4 and 5–6 if there is an extern- emergency stop button. The bridge connec- ons are installed only if the cabinet door push itton is in use.	

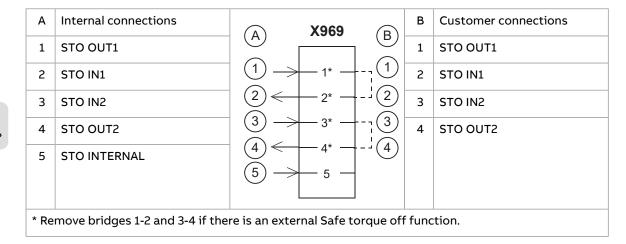
Wiring the starter for auxiliary motor fan (options +M601...M605)

Connect the power supply wires for the auxiliary motor fan to terminal block X601 according to the circuit diagrams delivered with the drive.

Connecting the Safe torque off circuit

Connect the customer Safe torque off circuit as described in chapter The Safe torque off function.

<u>For drives with options +Q951, +Q963 and +Q971</u>, connect the Safe torque off circuit to terminal block X969 – not to the control unit STO terminals.:

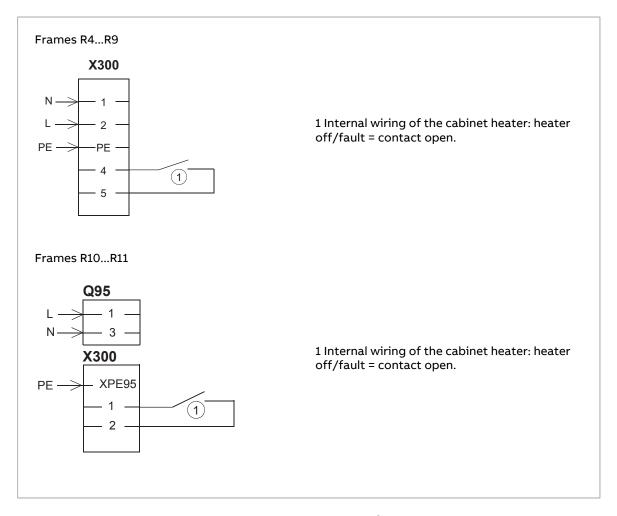


Connecting external power supply wires for the cabinet heater (option +G300)

See the circuit diagrams delivered with drive.

Connect the external power supply wires for the cabinet heater to terminal block X300 at the back of the mounting plate.

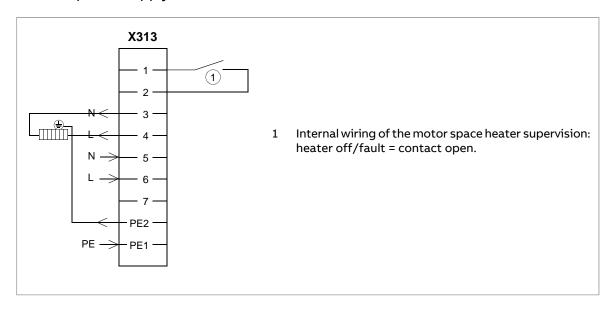




Connecting external power supply wires for the motor space heater (option +G313)

See the circuit diagrams delivered with drive.

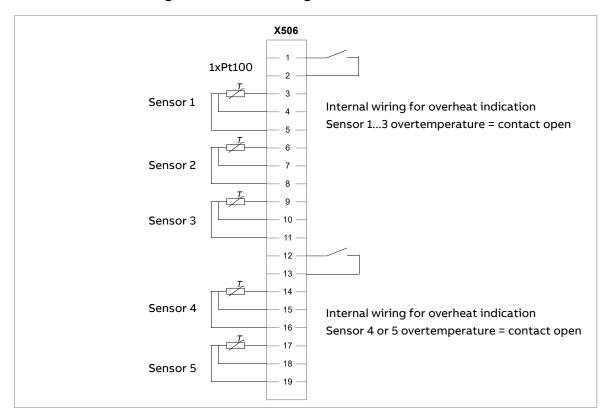
Connect the motor heater wiring to terminal block X313 as shown below. Maximum external power supply 16 A.





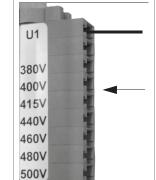
Wiring the Pt100 relays (option +nL506)

External wiring of sensor modules is shown below. Contact load capacity 250 V AC 10 A. For the actual wiring, see the circuit diagram delivered with the drive.



Setting the voltage range of the auxiliary control voltage transformer (T21)

Connect the power supply wires of the auxiliary control voltage transformer according to the power network voltage.





Connecting a PC

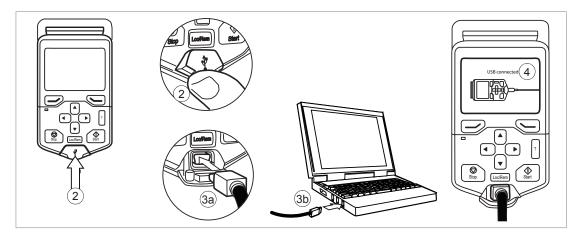


WARNING!

Do not connect the PC directly to the control panel connector of the control unit. It can cause damage.

A PC (with, for example, the Drive Composer PC tool) can be connected as follows:

- 1. To connect a control panel to the unit, either
 - insert the control panel into the panel holder or platform, or
 - use an Ethernet (eg, Cat 5e) networking cable.
- 2. Remove the USB connector cover on the front of the control panel.
- 3. Connect an USB cable (Type A to Type Mini-B) between the USB connector on the control panel (3a) and a free USB port on the PC (3b).
- 4. The panel will display an indication whenever the connection is active.
- 5. See the documentation of the PC tool for setup instructions.





Installing option modules

Option slot 1 (fieldbus adapter modules)



WARNING!

Obey the safety instructions of the drive. If you ignore them, injury or death, or damage to the equipment can occur. If you are not a qualified electrical professional, do not do installation, commissioning or maintenance work.



WARNING!

Use a grounding wristband when you handle printed circuit boards. Do not touch the boards unnecessarily. The boards contain components sensitive to electrostatic discharge.

Pay attention to the free space required by the cabling or terminals coming to the option modules.

- 1. Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Pull out the lock (a) with a screw driver.

Note: The location of the lock depends on the module type.

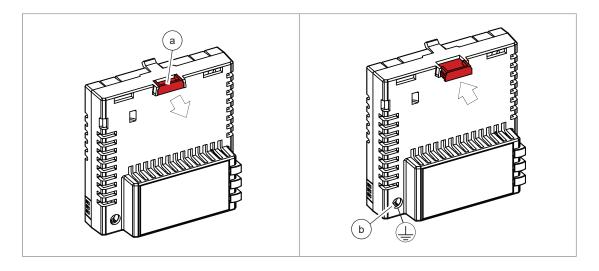
- 3. Install the module to a free option module slot on the control unit.
- 4. Push in the lock (a).
- 5. Tighten the grounding screw (b) to a torque of 0.8 N·m (7 lbf·in).

Note: The screw tightens the connections and grounds the module. It is essential for fulfilling the EMC requirements and for proper operation of the module.



WARNING!

Do not use excessive force, or leave the screw too loose. Over-tightening can cause damage to the screw or module. A loose screw can cause an operation failure.



6. Connect the wiring to the module. Obey the instructions given in the documentation of the module.



If you must remove the option module after it is installed into the drive, use a suitable tool (for example, small pliers) to carefully pull out the lock.

Option slot 2 (I/O extension modules)



WARNING!

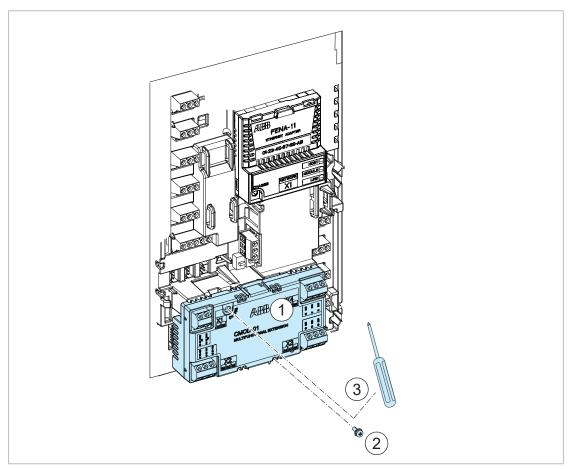
Obey the safety instructions of the drive. If you ignore them, injury or death, or damage to the equipment can occur. If you are not a qualified electrical professional, do not do installation, commissioning or maintenance work.



WARNING!

Use a grounding wristband when you handle printed circuit boards. Do not touch the boards unnecessarily. The boards contain components sensitive to electrostatic discharge.

- 1. Put the module carefully into its position on the control unit.
- 2. Tighten the mounting screw.
- 3. Tighten the grounding screw (CHASSIS) to 0.8 N·m (7 lbf·in). The screw grounds the module. This is necessary for fulfilling the EMC requirements and for correct operation of the module.



Wiring the optional modules

See the appropriate option module manual or for I/O options the appropriate chapter in this manual.



7

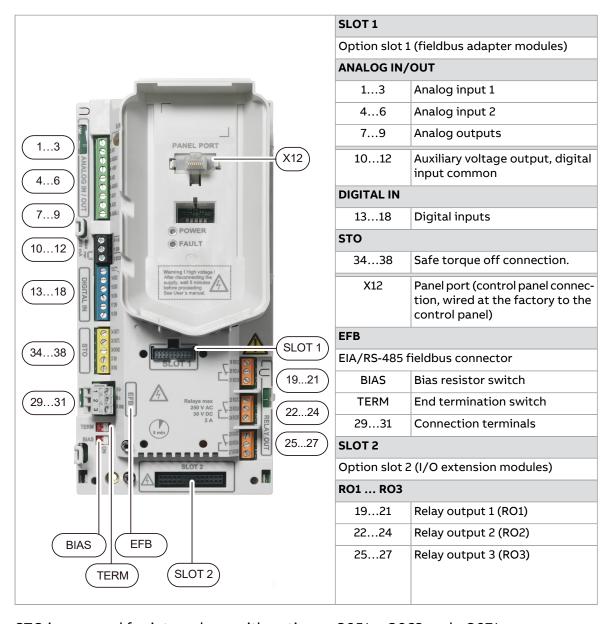
Control unit

Contents of this chapter

This chapter contains the default I/O connection diagram, descriptions of the terminals and technical data for the drive control units CCU-23 and CCU-24. CCU-23 is used in frames R4 and R5 and CCU-24 in frames R6...R11.

Layout CCU-23

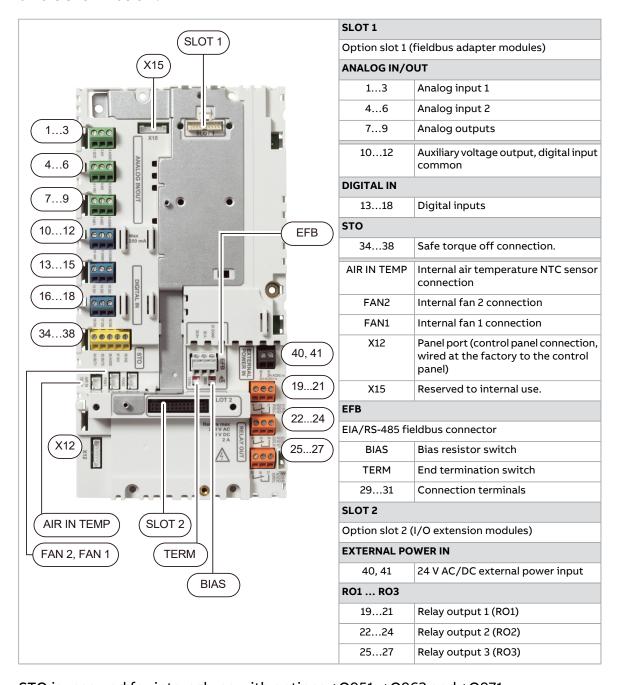
The layout of the external control connection terminals on the drive module control unit is shown below.



STO is reserved for internal use with options +Q951, +Q963 and +Q971.

Layout CCU-24

The layout of the external control connection terminals on the drive module control unit is shown below.



STO is reserved for internal use with options +Q951, +Q963 and +Q971.

Default I/O connections for ACS580 ABB standard macro

Connec	tion		Term	Description
X1 Reference voltage and	d analog inputs a	and ou	tputs	
		1	SCR	Signal cable shield (screen)
	1	2	Al1	Output frequency reference: 010 V
110 kohm	3	3	AGND	Analog input circuit common
	4	4	+10V	Reference voltage 10 V DC
	5	5	AI2	Not configured
	6 7	6	AGND	Analog input circuit common
Max. 500 ohm	8	7	AO1	Output frequency: 020 mA
<u> </u>	9	8	AO2	Motor current: 020 mA
		9	AGND	Analog output circuit common
X2 & X3 Aux. voltage out	put and progran	nmable	e digital inp	uts
	10	10	+24V	Aux. voltage output +24 V DC, max. 250 mA
	11	11	DGND	Aux. voltage output common
	12	12	DCOM	Digital input common for all
	13	13	DI1	Stop (0) / Start (1)
	14	14	DI2	Forward (0) / Reverse (1)
	16	15	DI3	Constant frequency selection
	17	16	DI4	Constant frequency selection
	18	17	DI5	Ramp set 1 (0) / Ramp set 2 (1)
		18	DI6	Not configured
X6, X7, X8 Relay outputs				
	19	19	RO1C	Ready run
Ready run status	20	20	RO1A	250 V AC / 30 V DC
-	21	21	RO1B	2 A
-	22	22	RO2C	Running
Run status	23	23	RO2A	250 V AC / 30 V DC
	24 25	24	RO2B	2 A
Fault status	26	25	RO3C	Fault (-1)
-	27	26	RO3A	250 V AC / 30 V DC
		27	RO3B	2 A
X5 Modbus RTU				
	29	29	B+	
	30	30	A-	Embedded Modbus RTU (EIA-485)
	31	31	DGND	
	S4	S4	TERM	Serial data link termination switch
	S5	S 5	BIAS	Serial data link bias resistors switch
X4 Safe torque off				`

Connection		Term	Description
34	34	OUT1	Safe torque off. Factory connection. Both
35	35	OUT2	circuits must be closed for the drive to start. Connected with jumpers at the fact-
36	36	SGND	ory.
37	37	IN1	Refer to The Safe torque off function (page 303)
38	38	IN2	tion (page 303)
X10 24 V AC/DC (CCU-24 only)	<u>'</u>	<u>'</u>	
40 41	40	24 V AC/DC+ in	113
41	41	24 V AC/DC- in	nected.

Refer to section CCU-23 and CCU-24 technical data (page 149) for total load capacity of auxiliary voltage output and other specifications, terminal sizes, tightening torques and wire strip length.

Instructions and additional info to the I/O diagram

Analog inputs and outputs

Ground the outer shield of the cables 360° at the cabinet entry.

Δ11.

- Current [0(4)...20 mA, R_{in} = 100 ohm] or voltage [0(2)...10 V, R_{in}, changed by the corresponding parameter.
- Used as a speed reference if vector control is selected.

Digital inputs

Use shielded twisted-pair cables for digital signals.

DI3, DI4:

<u>In scalar control (default):</u> See **Menu > Primary settings > Start, stop, reference > Constant frequencies or parameter group** 28 Frequency reference chain.

<u>In vector control</u>: See Menu > Primary settings > Start, stop, reference > Constant speeds or parameter group 22 Speed reference selection.

DI4	Operation/Parameter			
	Scalar control (default)	Vector control		
0	Set frequency through Al1	Set speed through Al1		
0	28.26 Constant frequency 1	22.26 Constant speed 1		
1	28.27 Constant frequency 2	22.27 Constant speed 2		
1	28.28 Constant frequency 3	22.28 Constant speed 3		
	0	Scalar control (default) 0 Set frequency through AI1 0 28.26 Constant frequency 1 1 28.27 Constant frequency 2		

DI5:

<u>In scalar control (default):</u> See Menu - Primary settings - Ramps or parameter group 28 Frequency reference chain.

In vector control: See Menu - Primary settings - Ramps or parameter group 23 Speed reference ramp.

DI5	Ramp set	Parameters				
		Scalar control (default)	Vector control			
0	1	28.72 Freq acceleration time 1 28.73 Freq deceleration time 1	23.12 Acceleration time 1 23.13 Deceleration time 1			
1	2	28.74 Freq acceleration time 2 28.75 Freq deceleration time 2	23.14 Acceleration time 2 23.15 Deceleration time 2			

DI6:

For frames R4 and R5, DI6 is reserved for internal overtemperature supervision of the cabinet. With option +E205 in frames R10 and R11, digital input DI6 is reserved for internal overtemperature supervision of the cabinet. See section DI6 for internal overtemperature supervision with option +E205 in frames R10 and R11 (page 145).



WARNING! Connect an external AC power supply (24 V AC) only to control unit connectors 40 and 41. If you connect it to connector AGND, DGND or SGND, damage to the power supply or control unit can occur.

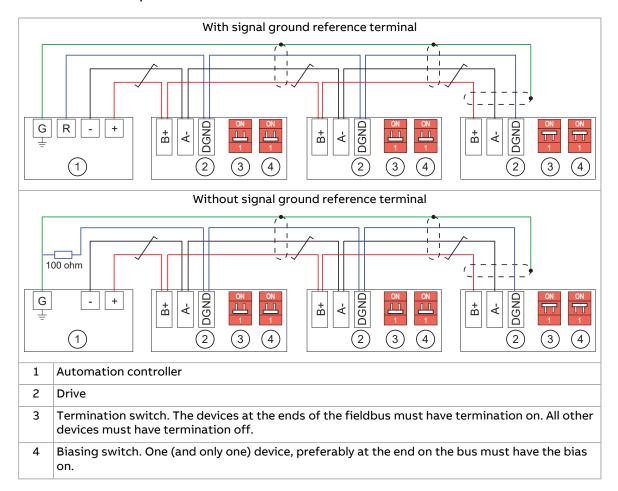
Additional information on the control connections

Embedded EIA-485 fieldbus connection

The EIA-485 network uses shielded, twisted-pair cable with a characteristic impedance of 100...130 ohm for data signaling. The distributed capacitance between conductors is less than 100 pF per meter (30 pF per foot). Distributed capacitance between conductors and shield is less than 200 pF per meter (60 pF per foot). Foil or braided shields are acceptable.

Connect the cable to the EIA-485 terminal on the control unit. Obey these wiring instructions:

- Attach the cable shields together at each drive, but do not connect them to the drive.
- Connect the cable shields only to the grounding terminal in the automation controller.
- Connect the signal ground (DGND) conductor to the signal ground reference terminal in the automation controller. If the automation controller does not have a signal ground reference terminal, connect the signal ground conductor to the cable shield through a 100 ohm resistor, preferably near the automation controller.



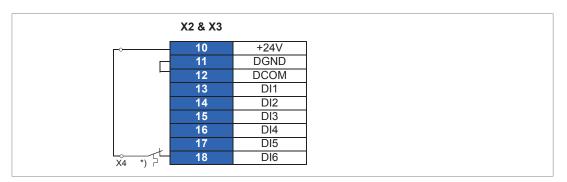
Connection examples are shown below.

Connecting motor temperature sensors to the drive

IEC/EN 60664 requires double or reinforced insulation between the control unit and the live parts of the motor. To achieve this, use an CMOD-02 I/O extension module or CPTC-02 ATEX-certified thermistor protection module. Refer to section Implementing a motor temperature sensor connection and chapter CMOD-02 multifunction extension module (external 24 V AC/DC and isolated PTC interface) (page 367).

DI6 for internal overtemperature supervision with option +E205 in frames R10 and R11

With option +E205, digital input DI6 is used by default for the internal overtemperature supervision of the cabinet in frames R10 and R11. The I/O connection is shown below.



*) Internal overtemperature supervision of the cabinet is connected between DI6 and +24V auxiliary voltage supply.

If DI6 is to be used for another purpose, change the overtemperature supervision wiring from DI6 to another free digital input either on the control unit or on the CMOD-01 multifunction extension module. Activate the overtemperature supervision in the new digital input with these parameter settings:

- 1. Select the correct digital input from parameter 31.01 External event 1 source.
- 2. Check that parameter 31.02 External event 1 type is set to Fault = 0.

For more information, refer to the firmware manual.



WARNING!

Always connect the internal overtemperature supervision of the drive cabinet to a free digital input or to CMOD-01 multifunction extension module if disconnected from digital input DI6. Activate the change. Disconnection of overtemperature supervision leads to overtemperature and can damage the drive.

PNP configurations for digital inputs

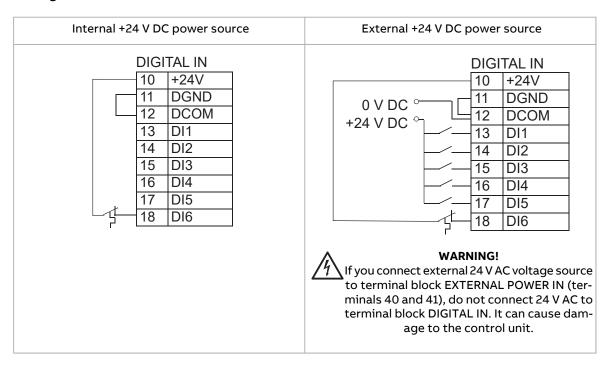
PNP configurations with option +L504

Internal and external +24 V power supply connections with option +L504 for PNP configuration are shown below.

Internal +24 V DC voltage source	External +24 V DC power source
X504 DIGITAL IN 10	X504 DIGITAL IN 10 +24 V 11 DGND 24 V DC 12 12 DCOM 13 DI1 14 DI2 15 DI3 16 DI4 17 DI5 18 DI6

PNP configurations without option +L504

Internal and external +24 V power supply connections without option +L504 for PNP configuration are shown below.



NPN configurations for digital inputs

NPN configurations with option +L504

Internal and external +24 V power supply connections for NPN configuration are shown below.

Internal +24 V DC voltage source	External +24 V DC voltage source
X504 DIGITAL IN 10 +24 V 11 DGND 12 DCOM 13 13 DI1 14 DI2 15 DI3 16 16 DI4 17 DI5 18 DI6	X504 DIGITAL IN 10

Note:

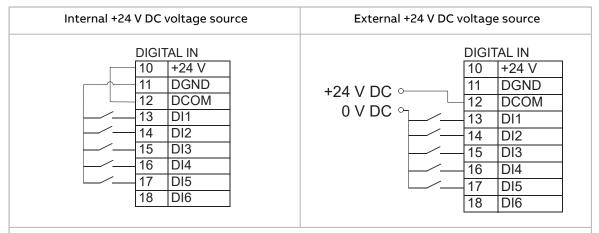
<u>Frames R4 and R5:</u> NPN connection is not supported because DI6 is used for internal overtemperature supervision.

Frames R6...R11: NPN connection is not supported with option +L506.

 $\underline{Frames~R10~and~R11:}~NPN~connection~is~not~supported~with~option~+E205~because~DI6~is~used~for~internal~overtemperature~supervison.$

NPN configurations without option +L504

Internal and external +24 V power supply connections without option +L504 for NPN configuration are shown below.



Note:

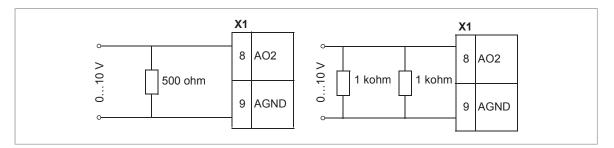
<u>Frames R4 and R5:</u> NPN connection is not supported because DI6 is used for internal overtemperature supervision.

Frames R6...R11: NPN connection is not supported with option +L506.

<u>Frames R10 and R11:</u> NPN connection is not supported with option +E205 because DI6 is used for internal overtemperature supervison.

Connection for obtaining 0...10 V from analog output 2 (AO2)

To obtain 0...10 V from analog output AO2, connect a 500 ohm resistor (or two 1 kohm resistors in parallel) between analog output AO2 and analog common ground AGND.

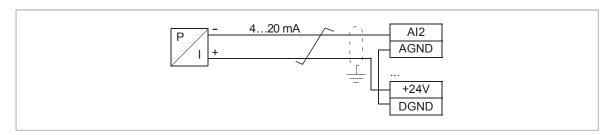


Connection examples of two-wire and three-wire sensors to analog input (AI2)

Hand/Auto, Hand/PID, and PID macros use analog input AI2.

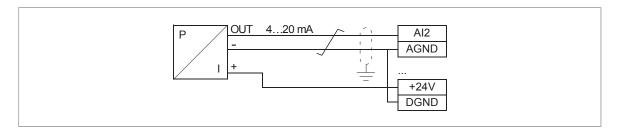
Note: The maximum capability of the auxiliary voltage output (24 V DC [250 mA]) must not be exceeded.

An example of a two-wire sensor/transmitter supplied by the drive auxiliary voltage output is shown below. Set the input signal to 4...20 mA, not 0...20 mA.



An example of a three-wire sensor/transmitter supplied by the drive auxiliary voltage output is shown below. The sensor is supplied through its current output and the drive

feeds the supply voltage (+24 V DC). Thus the output signal must be 4...20 mA, not 0...20 mA.



DI5 as frequency input

For setting the parameters for the digital frequency input, see the firmware manual.

Safe torque off (X4)

For the drive to start, both connections (+24 V DC to IN1 and +24 V DC to IN2) must be closed. By default, the terminal block has jumpers to close the circuit.

Remove the jumpers before connecting an external Safe torque off circuitry to the drive. See also chapter The Safe torque off function (page 303).

Note: Only 24 V DC can be used for STO. Only PNP input configuration can be used.

CCU-23 and CCU-24 technical data

Digital inputs DI1...DI5 also support 10...24 V AC.

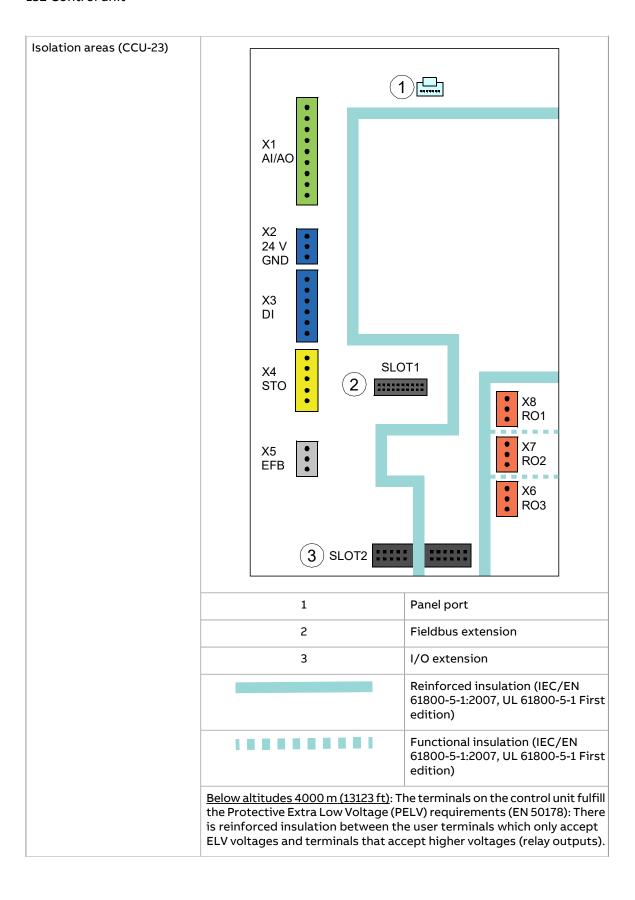
Tightening torques: 0.5 ... 0.6 N·m (4.4 ... 5.3 lbf·in)

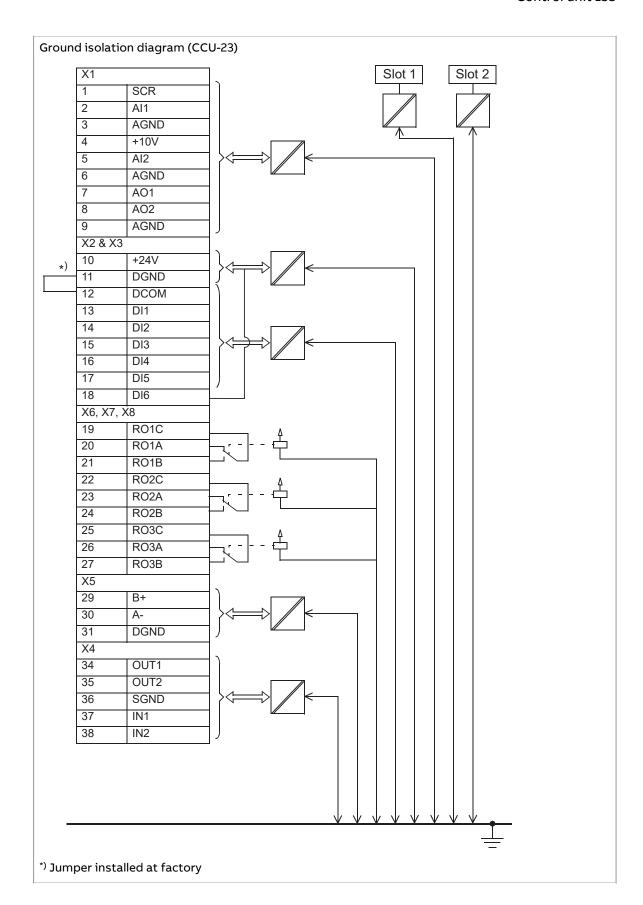
Wire strip length 7...8 mm (0.3 in)

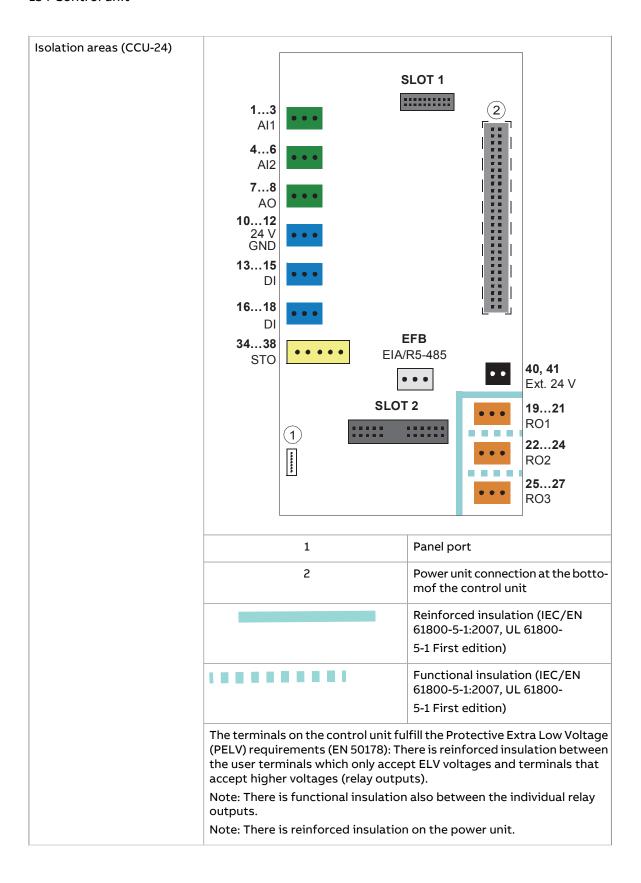
CCU-24 only: External power supply (Term. 40, 41)	Maximum power: 36 W, 1.50 A at 24 V AC/DC ±10% as standard Terminal size: 0.142.5 mm ² (2614 AWG)
External power supply through option module CMOD-01 or CMOD-02	Maximum power: 25 W, 1.04 A at 24 V AC/DC ±10% as standard Terminal size: 0.2 2.5 mm ² (24 14 AWG)
+24 V DC output (Term. 10)	Total load capacity of this outputs is 6.0 W (250 mA / 24 V) minus the power taken by the option modules installed on board. CCU-23: Terminal size: 0.2 2.5 mm ² (24 14 AWG) CCU-24: Terminal size: 0.14 2.5 mm ² (26 14 AWG)

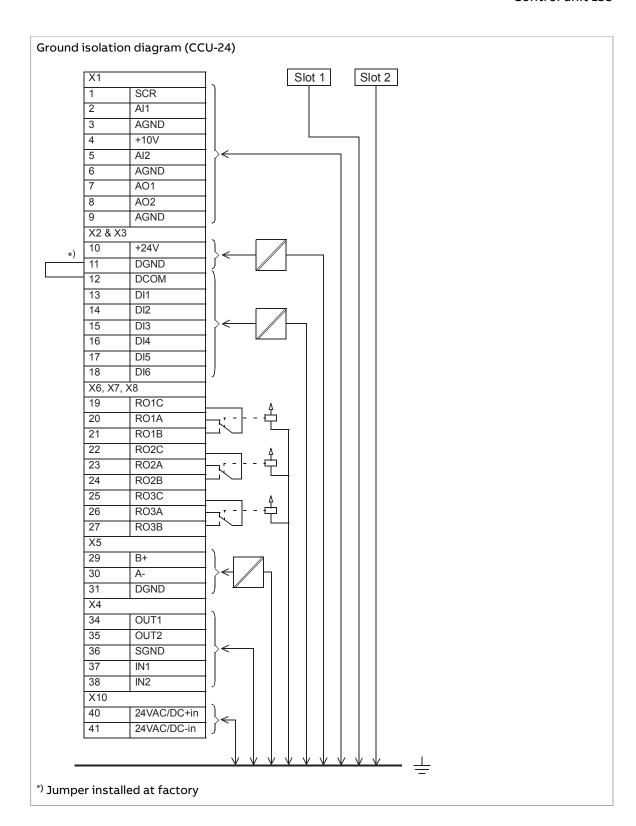
I .	
Digital inputs DI1DI6 (Term. 1318)	Input type: NPN/PNP Terminal size: 0.14 1.5 mm² (26 16 AWG)
(10111.1515)	DI1DI4 (Term. 1316) 12/24 V DC logic levels: "0" < 4 V, "1" > 8 V R _{in} : 3 kohm
	Hardware filtering: 0.04 ms, digital filtering: 2 ms sampling
	DI5 (Term.17) Can be used as a digital or frequency input. $12/24 \text{ V DC logic levels: "0" < 4 V, "1" > 8 V}$ R_{in} : 3 kohm Max. frequency: 16 kHz Symmetrical signal (duty cycle D = 0.50)
	<u>DI6 (Term.18)</u>
	Can be used as a digital or PTC input. 12/24 V DC logic levels: "0" < 3 V, "1" > 8 V R_{in} : 3 kohm Max. frequency: 16 kHz
	Symmetrical signal (duty cycle D = 0.50)
	Hardware filtering: 0.04 ms, digital filtering: 2 ms sampling
	Note: DI6 is not supported in the NPN configuration. PTC mode – PTC thermistor can be connected between DI6 and +24 V DC: < 1.5 kohm = '1' (low temperature), > 4 kohm = '0' (high temperature), open circuit = '0' (high temperature). DI6 is not a reinforced/double insulated input. Connecting the motor PTC sensor to this input requires usage of a reinforced/double insulated PTC sensor inside the motor
Relay outputs RO1RO3	250 V AC / 30 V DC, 2 A. Terminal size: 0.14 1.5 mm² (26 16 AWG)
(Term. 1927)	CCU-23: See section Isolation areas.
	CCU-24: See section Isolation areas (CCU-24) (page 154).
Analog inputs Al1 and Al2 (Term. 2 and 5)	Current/voltage input mode selected with a parameter, see Connecting motor temperature sensors to the drive (page 145). Current input: $0(4)$ 20 mA, R_{in} : 100 ohm Voltage input: $0(2)$ 10 V, R_{in} : > 200 kohm Terminal size: 0.14 1.5 mm² (26 16 AWG)
	Inaccuracy: typical ±1%, max. ±1.5% of full scale
	Inaccuracy for Pt100 sensors: 10 °C (50 °F)
Analog outputs AO1 and AO2 (Term. 7 and 8)	Current/voltage output mode for AO1 selected with a parameter, see Connection for obtaining 010 V from analog output 2 (AO2) (page 148). Current output: 020 mA, R_{load} : < 500 ohm Voltage input: 010 V, R_{load} : > 100 kohm (AO1 only) Terminal size: 0.14 1.5 mm² (26 16 AWG)
	Inaccuracy: ±1% of full scale (in voltage and current modes)
Reference voltage output for analog inputs +10V DC (Term. 4)	Max. 20 mA output Inaccuracy: ±1%
Embedded fieldbus (X5)	Connector pitch 5 mm, maximum wire size 2.5 mm ² (14 AWG) Physical layer: EIA-485 Cable type: Shielded twisted pair cable with twisted pair for data and a wire or pair for signal ground, nominal impedance 100165 ohms, for example Belden 9842 Transmission rate: 9.6 115.2 kbit/s Termination by switch

Safe torque off (STO) inputs IN1 and IN2 (Term. 37 and 38)	24 V DC logic levels: "0" < 5 V, "1" > 13 V R _{in} : 2.47 kohm CCU-23: Terminal size: 0.14 1.5 mm ² (26 16 AWG) CCU-24: terminal size: 0.14 2.5 mm ² (26 14 AWG)
Control panel - drive connection	EIA-485, male RJ-45 connector, max. cable length 100 m (328 ft)
Control panel - PC connection	USB Type Mini-B, max. cable length 2 m (6.5 ft)











Installation checklist

Contents of this chapter

This chapter contains a checklist for the mechanical and electrical installation of the drive.

Checklist

Examine the mechanical and electrical installation of the drive before start-up. Go through the checklist together with another person.



WARNING!

Obey the safety instructions of the drive. If you ignore them, injury or death, or damage to the equipment can occur. If you are not a qualified electrical professional, do not do installation, commissioning or maintenance work.



WARNING!

Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.

Make sure that	
The ambient operating conditions meet the drive ambient conditions specification and enclosure rating (IP code).	
The supply voltage matches the nominal input voltage of the drive. See the type designation label.	
The insulation resistance of the input power cable, motor cable and motor is measured according to local regulations and the manuals of the drive.	
The drive cabinet is attached to the floor, and if necessary due to vibration etc, also by its top to the wall or roof.	
The cooling air can flow freely in and out of the drive.	

158 Installation checklist

Make sure that	
If the drive is connected to a network other than a symmetrically grounded TN-S system: You have done all the required modifications (for example, you may need to disconnect the EMC filter or ground-to-phase varistor) the electrical installation instructions.	
There is an adequately sized protective earth (ground) conductor(s) between the drive and the switchboard, the conductor is connected to correct terminal, and the terminal is tightened to the correct torque.	
Grounding has also been measured according to the regulations.	
The input power cable is connected to the correct terminals, the phase order is correct, and the terminals are tightened to the correct torque.	
There is an adequately sized protective earth (ground) conductor between the motor and the drive. The conductor is connected to the correct terminal, and the terminal is tightened to the correct torque. Grounding has also been measured according to the regulations.	
The motor cable is connected to the correct terminals, the phase order is correct, and the terminals are tightened to the correct torque.	
The motor cable is routed away from other cables.	
No power factor compensation capacitors are connected to the motor cable.	
If an external brake resistor is connected to the drive: There is an adequately sized protective earth (ground) conductor between the brake resistor and the drive, and the conductor is connected to the correct terminal, and the terminals are tightened to the correct torque. Grounding has also been measured according to the regulations.	
If an external brake resistor is connected to the drive: The brake resistor cable is connected to the correct terminals, and the terminals are tightened to the correct torque.	
If an external brake resistor is connected to the drive: The brake resistor cable is routed away from other cables.	
The control cables are connected to the correct terminals, and the terminals are tightened to the correct torque.	
The voltage setting of the auxiliary voltage transformers (if any) is correct. See the electrical installation instructions.	
If a drive bypass connection will be used: The direct-on-line contactor of the motor and the drive output contactor are either mechanically and/or electrically interlocked, that is, they cannot be closed at the same time. A thermal overload device must be used for protection when bypassing the drive. Refer to local codes and regulations.	
There are no tools, foreign objects or dust from drilling inside the drive.	
The area in front of the drive is clean: the drive cooling fan cannot draw any dust or dirt inside.	
The terminal box cover of the motor is in place. Cabinet shrouds are in place and doors are closed.	
The motor and the driven equipment are ready for power-up.	



Start-up

Contents of this chapter

This chapter contains the start-up procedure of the drive. The default device designations (if any) are given in brackets after the name, for example "main switch-disconnector (Q1)". The same device designations are also used in the circuit diagrams, typically.

Start-up procedure

Action	
Safety	
WARNING! Obey the safety instructions during the start-up procedure. See chapter Safety instructions (page 17).	
Basic checks with no voltage connected	
Check the mechanical and electrical installation of the drive. See Installation checklist (page 157).	
For drives with Pt100 relays (option +(n)L506):	
 Check the connections against the circuit diagrams of the delivery. Set the alarm and trip levels of the Pt100 relays. 	
Set the alarm and trip levels of the Pt100 relay as low as possible based on the operating temperature and test results of the machine. The trip level can be set, for example, 10 °C higher than what the temperature of the machine is at maximal load in the maximum environmental temperature.	
ABB recommends to set the operating temperatures of the relay, typically for example, as follows:	
 120140 °C when only tripping is in use alarm 120140 °C and trip 130150 °C when both alarm and tripping are used. 	



Action	
Connecting voltage to the input terminals and auxiliary circuit	
Note: Before you close the door, make sure that the main protective circuit breaker (F21) for the auxiliary voltage supply is closed.	
Make sure that it is safe to connect voltage. Make sure that:	
 cabinet doors are closed nobody is working on the drive or circuits that have been wired from outside into the drive cabinet cover of the motor terminal box is on. 	
Close the main switch-disconnector (Q1).	
Setting up the drive parameters, and performing the first start	
Setup the drive control program. See <i>Quick start-up guide for ACS580 drives with standard control program</i> (3AXD50000048035 [English])	
Powering up	
<u>Drive with the emergency stop cat. 0 (option +Q951):</u> Reset the emergency stop relay (A61) with the emergency stop reset button (S62) on the cabinet door. Otherwise you cannot close the main contactor.	
<u>Drive with the emergency stop cat. 0 (option +Q963):</u> Reset the emergency stop relay (A61) with the emergency stop reset button (S62) on the cabinet door. Otherwise you cannot start the drive because the STO signal circuit is open.	
<u>Drives with main contactor (Q2, option +F250):</u> Close the main contactor by turning the operating switch on the cabinet door from OFF into ON position.	
Perform the first start of the drive and motor.	
Stop the motor and drive.	
<u>Drives with a fieldbus adapter module (optional):</u> Set the fieldbus parameters. Activate the appropriate assistant in the control program, or see the user's manual of the fieldbus adapter module, and the drive firmware manual. Not all control programs include assistants. Check that the communication works between the drive and the PLC.	
On-load checks	
Check that the cooling fans rotate freely in the right direction, and the air flows upwards. A paper sheet set on the intake (door) gratings stays. The fans run noiselessly.	
Check that the motor starts. stops and follows the speed reference in right direction when controlled with the control panel.	
Check that the motor starts. stops and follows the speed reference in right direction when controlled through the customer-specific I/O or fieldbus.	
<u>Drives in which the Safe torque off control circuit is connected:</u> Test and validate the operation of the Safe torque off function. See chapter The Safe torque off function (page 303).	
<u>Drives with an emergency stop circuit (options +Q951 and +Q963):</u> Test and validate the operation of the emergency-stop circuit. See section Implementing the emergency stop function (page 99).	



10

Fault tracing

Contents of this chapter

This chapter describes the fault tracing possibilities of the drive.

Warning and fault messages

See the firmware manual for the descriptions, causes and remedies of the drive control program warning and fault messages.



Maintenance

Contents of this chapter

This chapter contains preventive maintenance instructions.

Maintenance intervals

The tables below show the maintenance tasks that can be done by the end user. For the ABB Service offering, contact your local ABB Service representative (www.abb.com/searchchannels).

Description of symbols

Action	Description
I	Inspection (visual inspection and maintenance action if needed)
Р	Performance of on/off-site work (commissioning, tests, measurements or other work)
R	Replacement

Recommended maintenance intervals after start-up

Recommended annual maintenance actions by the user	
Action	Description
I	IP42 air inlet and outlet meshes on the cabinet doors
I	IP54 air filters on the cabinet doors
Р	Quality of supply voltage
I	Spare parts
Р	Capacitor reforming for spare modules and spare capacitors, see Capacitors (page 200)

	Recommended annual maintenance actions by the user	
Action Description		
I	Tightness of terminals	
I	Dustiness, corrosion or temperature	
Р	Heatsink cleaning	

Component		Years from start-up					
	3	6	9	12	15	18	
Cooling							
Fans, IP21 frames R4R9	,			'			
Main cooling fan R4 and R5		R		R		R	
Main cooling fans R6R9 LONGLIFE			R			R	
Auxiliary cooling fan for circuit boards R5R9 LONGLIFE			R			R	
Fans, IP55 frames R4R9	'						
Main cooling fan R4 and R5		R		R		R	
Main cooling fans R6R9 LONGLIFE			R			R	
Auxiliary cooling fan for circuit boards R4 LONGLIFE			R			R	
Auxiliary cooling fan(s) for circuit boards R5R9			R			R	
Fans, frames R10 and R11							
Main cooling fans			R			R	
Circuit board compartment cooling fans LONGLIFE			R			R	
Cabinet cooling fan R6R9							
Cabinet cooling fan, door (IP21, IP42, IP54)			R			R	
Cabinet cooling fan R10 and R11	·						
Internal LONG-LIFE 50Hz			R			R	
Internal LONG-LIFE 60Hz		R		R		R	
Door LONG-LIFE 50Hz			R			R	
Door LONG-LIFE 60Hz			R			R	
IP54 50Hz			R			R	
IP54 60Hz		R		R		R	
Cabinet cooling fan IP54			R			R	
Aging							
Control panel battery (real-time clock)			R			R	
Functional safety							
Safety function test	See	I See the maintenance information of the safety function.					
Safety component expiry (Mission time, $T_{\rm M}$)		20 years					

Note:

- The maintenance and component replacement intervals are based on the
 assumption that the equipment operates within the specified ratings and ambient
 conditions. ABB recommends annual drive inspections to ensure the highest
 reliability and optimum performance.
- Long-term operation near the specified maximum ratings or ambient conditions may require shorter maintenance intervals for certain components. Contact your local ABB Service representative for additional maintenance recommendations.

Cleaning the interior of the cabinet



WARNING!

Obey the safety instructions of the drive. If you ignore them, injury or death, or damage to the equipment can occur. If you are not a qualified electrical professional, do not do installation, commissioning or maintenance work.



WARNING!

Use a vacuum cleaner with antistatic hose and nozzle, and wear a grounding wristband. Using a normal vacuum cleaner creates static discharges which can damage circuit boards.

- 1. Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Open the cabinet door.
- 3. Clean the interior of the cabinet. Use a vacuum cleaner and a soft brush.
- 4. Clean the air inlets of the fans and air outlets of the modules (top).
- 5. Clean the air inlet gratings (if any) on the door.
- 6. Close the door.

Cleaning the exterior of the drive



WARNING!

- 1. Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Clean the exterior of the drive. Use:
 - vacuum cleaner with an antistatic hose and nozzle
 - soft brush
 - dry or damp (not wet) cleaning cloth. Moisten with clean water, or mild detergent (pH 5...9 for metal, pH 5...7 for plastic).



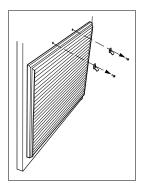
WARNING!

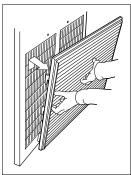
Prevent water from entering the drive. Never use excessive amount of water, a hose, steam, etc.

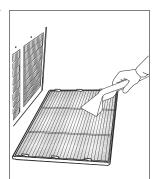
Cleaning the air inlet (door) meshes (IP42 / UL Type 1 Filtered)

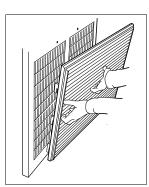
Check the dustiness of the air inlet meshes. If the dust cannot be removed by vacuum cleaning from outside through the grating holes with a small nozzle, proceed as follows:

- 1. Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Remove the fasteners at the top of the grating.
- 3. Lift the grating and pull it away from the door.
- 4. Vacuum clean or wash the grating on both sides.
- 5. Reinstall the grating in reverse order.







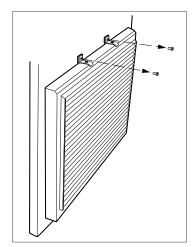


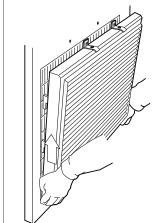
Replacing the air filters (IP54 / UL Type 12)

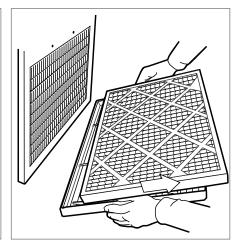
Check the air filters and replace if necessary.

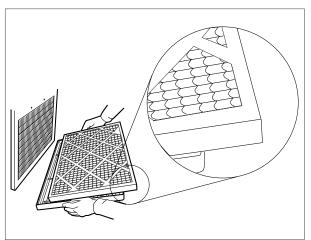
Inlet (door) filters (IP54 / UL Type 12)

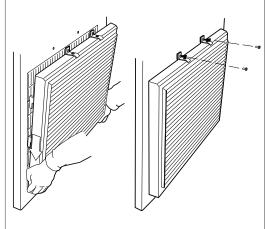
- 1. Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Remove the fasteners at the top of the grating.
- 3. Lift the grating and pull it away from the door.
- 4. Remove the air filter mat.
- 5. Place the new filter mat in the grating the metal wire side facing the door.
- 6. Reinstall the grating in reverse order.











Outlet (roof) filters (IP54 / UL Type 12)

- 1. Remove the front and back gratings of the fan cubicle by lifting them upwards.
- 2. Remove the air filter mat.
- 3. Place the new filter mat in the grating.
- 4. Reinstall the gratings in reverse order.

Cleaning the interior of the heatsink (frames R10 and R11)

The drive module heatsink fins pick up dust from the cooling air. The drive runs into overtemperature warnings and faults if the heatsink is not clean. When necessary, clean the heatsink as follows.



WARNING!

Obey the safety instructions of the drive. If you ignore them, injury or death, or damage to the equipment can occur. If you are not a qualified electrical professional, do not do installation, commissioning or maintenance work.



WARNING!

Use a vacuum cleaner with antistatic hose and nozzle. Using a normal vacuum cleaner creates static discharges which can damage circuit boards.

- 1. Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Remove the drive module from the cabinet. See section Replacing the drive module (frames R10 and R11) (page 188).
- 3. Undo the attaching screws of the handle plate of the drive module.
- 4. Remove the handle plate.
- 5. Vacuum the interior of the heatsink from the opening.
- 6. Blow clean compressed air (not humid or oily) upwards from the opening and, at the same time, vacuum from the top of the drive module.
- 7. Reinstall the handle plate.
- 8. Install the drive module back into the cabinet.

Fans

The lifespan of the cooling fans of the drive depends on running time, ambient temperature and dust concentration. See the firmware manual for the actual signal which indicates the running time of the cooling fan. Reset the running time signal after fan replacement.

Replacement fans are available from ABB. Do not use other than ABB-specified spare parts.

Replacing the door fan (frames R4...R9)

Note: The fan is not present in all cabinet configurations.



WARNING!

- 1. Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Open the cabinet door.
- 3. Unplug the power supply wires.
- 4. Undo the two mounting screws of the fan.
- 5. Install the new fan in reverse order.



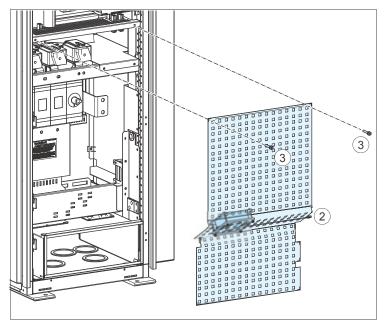
Replacing the cabinet fan (frames R4...R9)

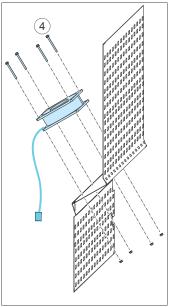
Note: The fan is not present in all cabinet configurations.



WARNING!

- 1. Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Open the cabinet door.
- 3. Unplug the power supply wires.
- 4. Remove the shroud.
- 5. Undo the mounting screws and nuts of the fan.
- 6. Install the new fan in reverse order.



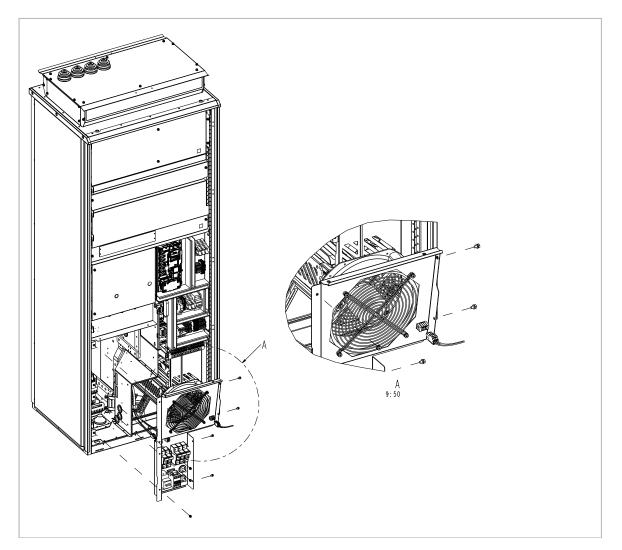


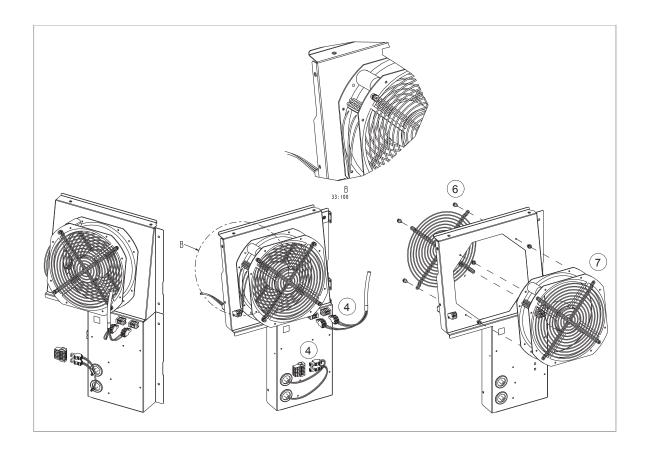
Replacing the door fan (frames R10 and R11)



WARNING!

- 1. Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Open the cabinet door.
- 3. Unplug the connector of the fan power supply at the front of the mounting plate.
- 4. Pull the mounting plate outwards somewhat and unplug the connectors at the back of the mounting plate.
- 5. Remove the mounting plate.
- 6. Undo the fan assembly mounting screws.
- 7. Remove the fan and the fan grating from the mounting plate.
- 8. Install the new fan in reverse order.



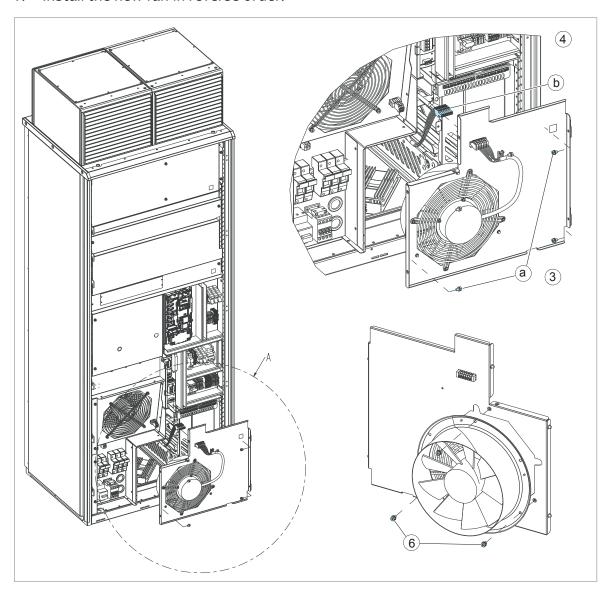


Replacing the cabinet fan (frames R10 and R11, IP54 / UL Type 12)



WARNING!

- 1. Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Open the cabinet door.
- 3. Undo the fastening screws (a) of the fan mounting plate.
- 4. Pull the mounting plate outwards and unplug the power supply cable (b) of the fan behind the mounting plate.
- 5. Remove the fan mounting plate.
- 6. Undo the mounting screws and nuts of the fan, and take it out of the mounting plate.
- 7. Install the new fan in reverse order.

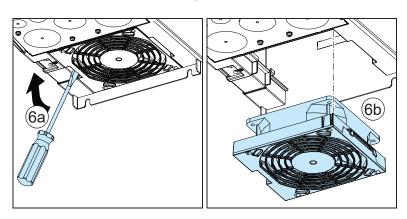


Replacing the drive module main cooling fan (frame R4)



WARNING!

- 1. Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Open the cabinet door.
- 3. Remove the drive module from the cabinet as described in section Replacing the drive module (frames R4...R9) (page 182).
- 4. Remove the two mounting screws of the fan mounting plate at the bottom of the drive module.
- 5. Unplug the fan power supply wires from the drive.
- 6. Lever the fan assembly off the drive frame with for example a screwdriver (6a) and pull out the fan assembly (6b).
- 7. Install the fan assembly in reverse order.

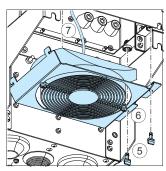


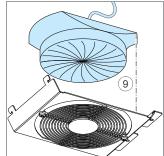
Replacing the drive module main cooling fan (frames R5...R8)



WARNING!

- 1. Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Open the cabinet door.
- 3. Remove the drive module from the cabinet as described in section Replacing the drive module (frames R4...R9) (page 182).
- 4. Remove the two mounting screws of the fan mounting plate at the bottom of the drive module.
- 5. Pull the fan mounting plate down from the side edge.
- 6. Unplug the fan power supply wires from the drive.
- 7. Lift the fan mounting plate off.
- 8. Remove the fan from the mounting plate.
- 9. Install the new fan in reverse order.
- 10. Reset the fan on-time counter in parameter group 5 of the drive control program.



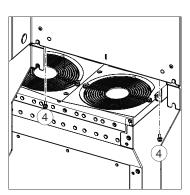


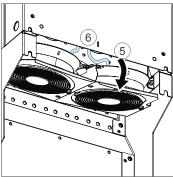
Replacing the drive module main cooling fans (frame R9)

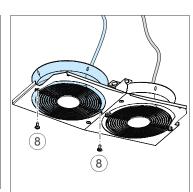


WARNING!

- 1. Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Open the cabinet door.
- 3. Remove the drive module from the cabinet as described in section Replacing the drive module (frames R4...R9) (page 182).
- 4. Undo the two mounting screws of the fan mounting plate at the bottom of the drive module.
- 5. Turn the mounting plate downwards.
- 6. Unplug the fan power supply wires from the drive.
- 7. Remove the fan mounting plate.
- 8. Remove the fans by removing the two mounting screws.
- 9. Install the new fans in reverse order.
- 10. Reset the fan on-time counter in parameter group 5 of the drive control program.







Replacing the drive module main cooling fans (frames R10 and R11)



WARNING!

- 1. Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Open the cabinet door.
- 3. Remove the drive module out of the cabinet as described in section Replacing the drive module (frames R10 and R11) (page 188).
- 4. Open the support legs of the pedestal.
- 5. Undo the two screws that fasten the fan assembly plate.
- 6. Tilt the fan assembly plate down.
- 7. Disconnect the power supply wires of the fans.
- 8. Remove the fan assembly from the drive module.
- 9. Undo the fastening screws of the fan(s) and remove the fan(s) from the assembly plate.
- 10. Install the new fan(s) in reverse order.
- 11. Reset the fan on-time counter in parameter group 5 of the drive control program.









Replacing the auxiliary cooling fan of the drive module, IP55 (UL Type 12) frame R4; IP21 and IP55 (UL Type 1 and UL Type 12) frame R5

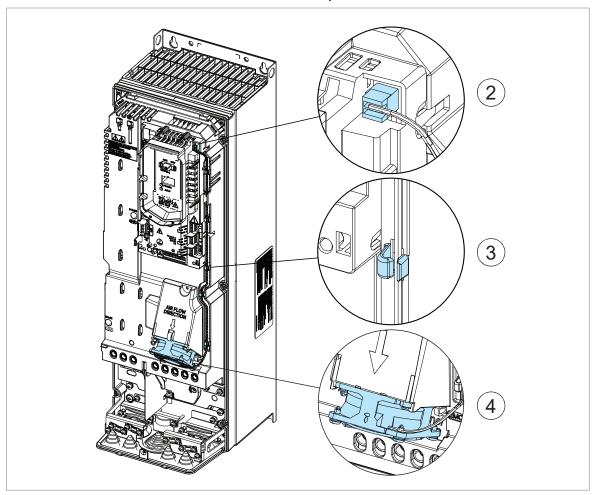


WARNING!

Obey the safety instructions of the drive. If you ignore them, injury or death, or damage to the equipment can occur.

- Stop the drive and disconnect it from the power line. Wait for 5 minutes and then
 make sure by measuring that there is no voltage. See section Electrical safety
 precautions (page 20) before you start the work.
- 2. Unplug the fan power supply wires from the drive.
- 3. Detach the fan cable from the clips.
- 4. Pull the fan off.
- 5. Install the new fan in reverse order.

Note: Make sure that the arrow on the fan points down.



Replacing the auxiliary cooling fan of the drive module (frames R6...R9)

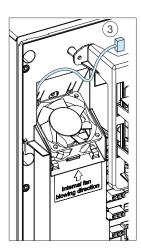


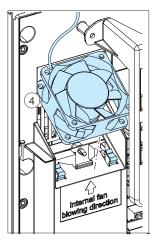
WARNING!

Obey the safety instructions of the drive. If you ignore them, injury or death, or damage to the equipment can occur. If you are not a qualified electrical professional, do not do installation, commissioning or maintenance work.

- 1. Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Open the cabinet door.
- 3. Unplug fan power supply wires from the drive.
- 4. Release the retaining clips.
- 5. Lift the fan off.
- 6. Install the new fan in reverse order.

Note: Make sure that the arrow on the fan points up.





Replacing the circuit board compartment cooling fans (frames R10 and R11)

4

WARNING!

Obey the safety instructions of the drive. If you ignore them, injury or death, or damage to the equipment can occur. If you are not a qualified electrical professional, do not do installation, commissioning or maintenance work.

- Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Open the cabinet door.
- 3. Remove the drive module out of the cabinet as described in section Replacing the drive module (frames R10 and R11) (page 188).
- 4. Undo the fastening screw of the fan enclosure.
- 5. Unplug the power supply cable of the fan.
- 6. Install the new fan in reverse order.
- 7. Reset the counter (if used) in parameter *05.04 Fan on-time counter*, in the control program.





Replacing the drive module (frames R4...R9)

This replacing procedure requires: preferably two persons, a set of screw drivers with extension bar and a torque wrench, chains for securing the module during the installation. The drawings below show a cabinet of frame size R7. The procedure is the same for the other frame sizes.



WARNING!

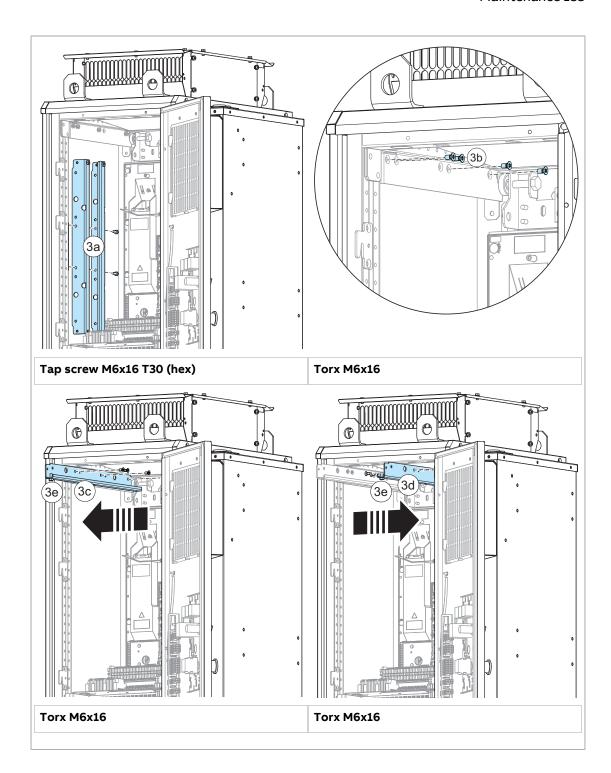
Obey the safety instructions of the drive. If you ignore them, injury or death, or damage to the equipment can occur. If you are not a qualified electrical professional, do not do installation, commissioning or maintenance work.

- 1. Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Open the cabinet door.
- 3. To attach the sliding rails:
 - 3 a) Remove the sliding rails (2 pcs) from the left-hand side cabinet frame.
 - 3 b) Undo the four screws from the top horizontal studs.
 - 3 c) Attach the left-hand side sliding rail to the horizontal stud with the removed screws
 - 3 d) Attach the right-hand side sliding rail to the horizontal stud with the removed screws.

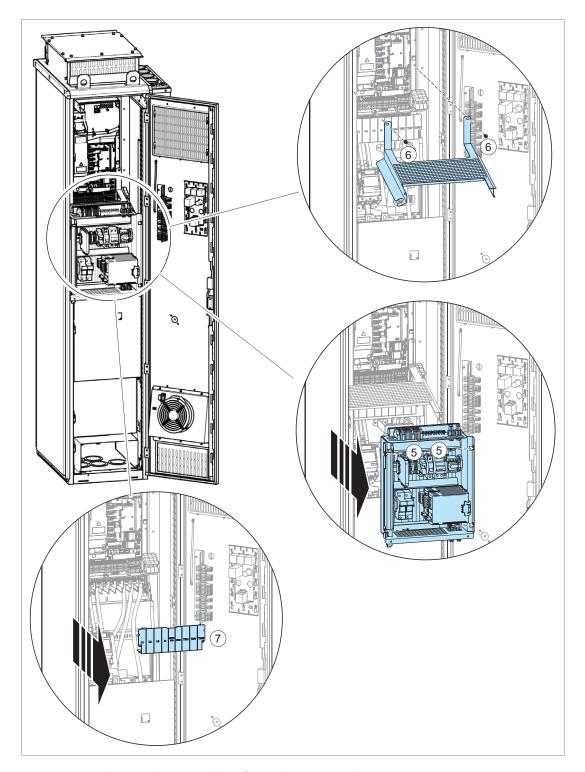


WARNING!

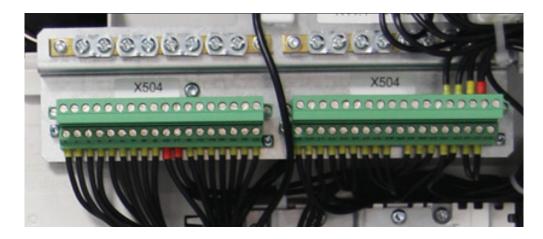
Check that the stopping screws (3e) at the ends of the studs are in place, so that the drive module cannot slide off the rail.



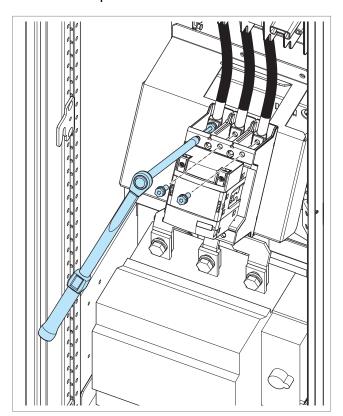
- 4. Unplug the wires connected to the mounting plate connectors (if present).
- 5. Remove the mounting plate (four screws).
- 6. Remove the shroud (two screws).
- 7. Remove the shroud on the power cable connection terminals.



- 8. Disconnect the option modules from the control unit.
- 9. For drives with additional I/O terminal block (option +L504), disconnect the upper terminals and remove any fastening. Move the wires aside before you lift the module out. **Note:** Mark the wires for reconnection!

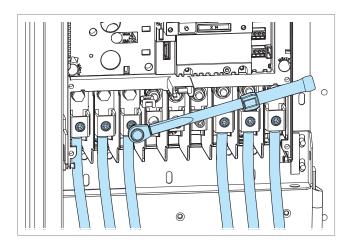


- 10. For drives without additional I/O terminal block (option +L504), disconnect the customer-installed wires from the control unit. **Note:** Mark the wires for reconnection!
- 11. <u>For drives with line contactor (option +F250)</u>, disconnect the input power cables from the output of the contactor.

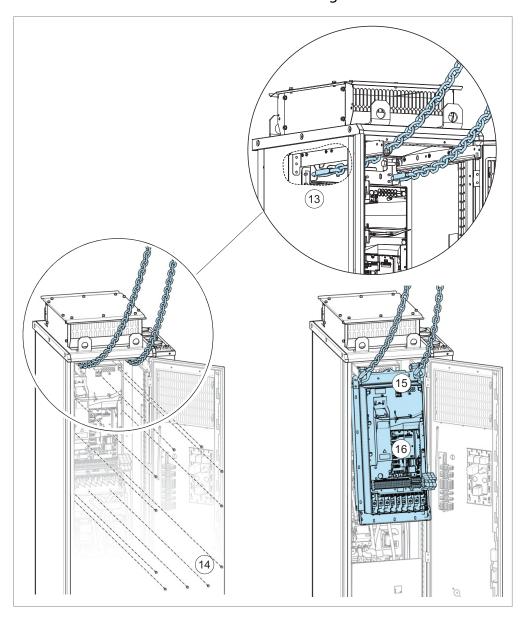


12. Disconnect the input power cable conductors and motor cable conductors from the drive module terminals.

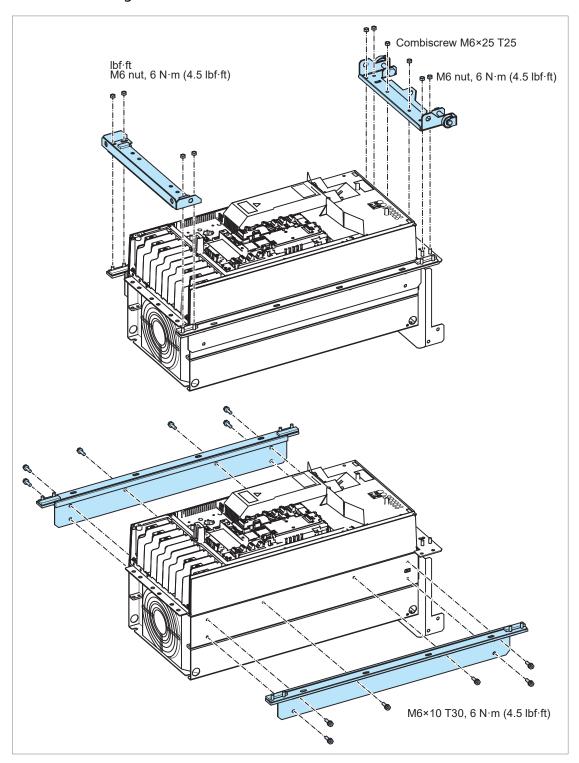
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- 13. Secure the drive module with chains from the lifting eyes.
- 14. Undo the mounting screws of the flange.
- 15. Slide the drive module forwards along the sliding bars.
- 16. Lift the module out of the cabinet with a lifting device.



17. Remove the flange.



18. Install the new module in reverse order.

Replacing the drive module (frames R10 and R11)



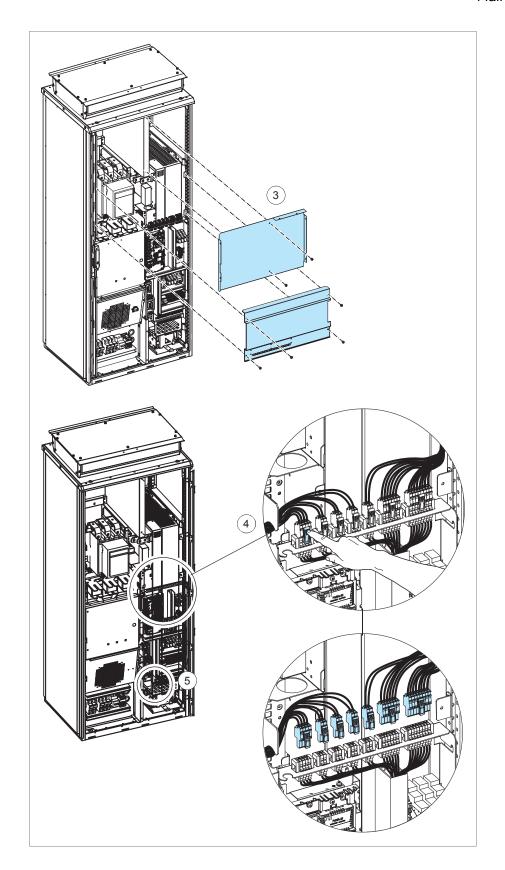
WARNING!

Obey the safety instructions of the drive. If you ignore them, injury or death, or damage to the equipment can occur. If you are not a qualified electrical professional, do not do installation, commissioning or maintenance work.

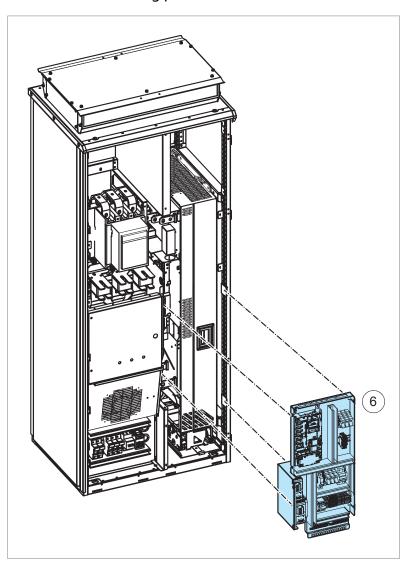
This replacing procedure requires: preferably two persons, extraction/installation ramp, a set of screw drivers and a torque wrench with an extension bar of 500 mm (20 in), chains for securing the module during the installation.

The drawings show frame R10. The details in frame R11 are slightly different.

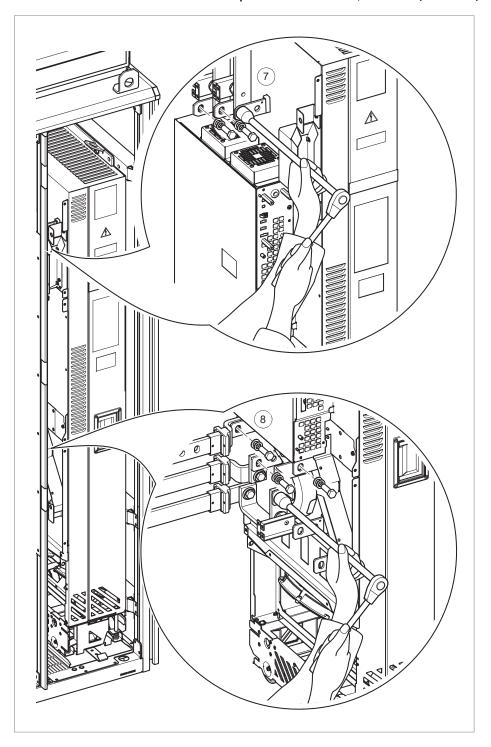
- Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Open the cabinet door.
- 3. Remove the shrouds.
- 4. Unplug the quick connectors at the top and bottom of the control unit mounting plate.
- 5. Disconnect the PE conductor of the auxiliary control voltage transformer.



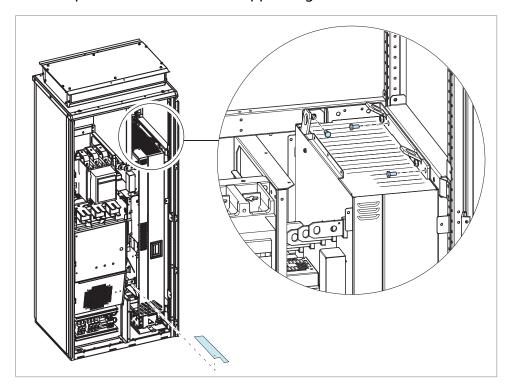
6. Remove the mounting plate.

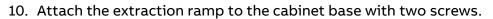


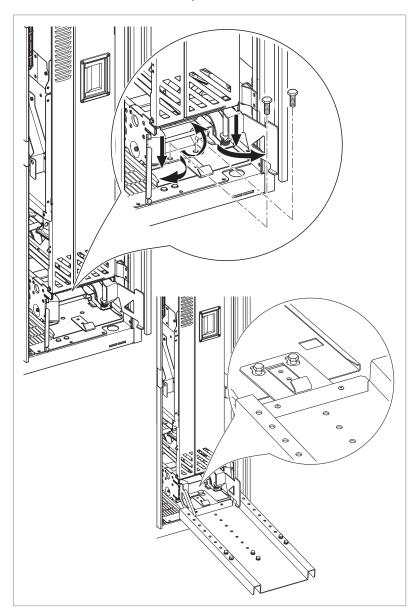
- 7. Disconnect the drive module input busbars with a torque wrench with an extension bar of 500 mm (20 in). Combi screw M12, 70 N·m (52 lbf·ft).
- 8. Disconnect the drive module output busbars. M12, 70 N·m (52 lbf·ft).



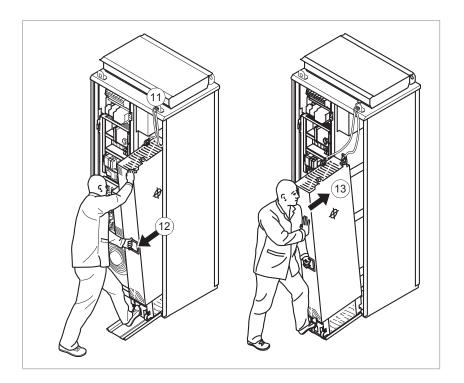
9. Remove the shroud. Undo the screws that attach the drive module to the cabinet at the top and behind the front support legs.







- 11. Attach the drive module lifting lugs to the cabinet lifting lug with chains.
- 12. Pull the drive module carefully out of the cabinet preferably with help from another person.
- 13. Install the new module in reverse order.



Replacing the drive module (frames R10 and R11, IP54 / UL Type 12)



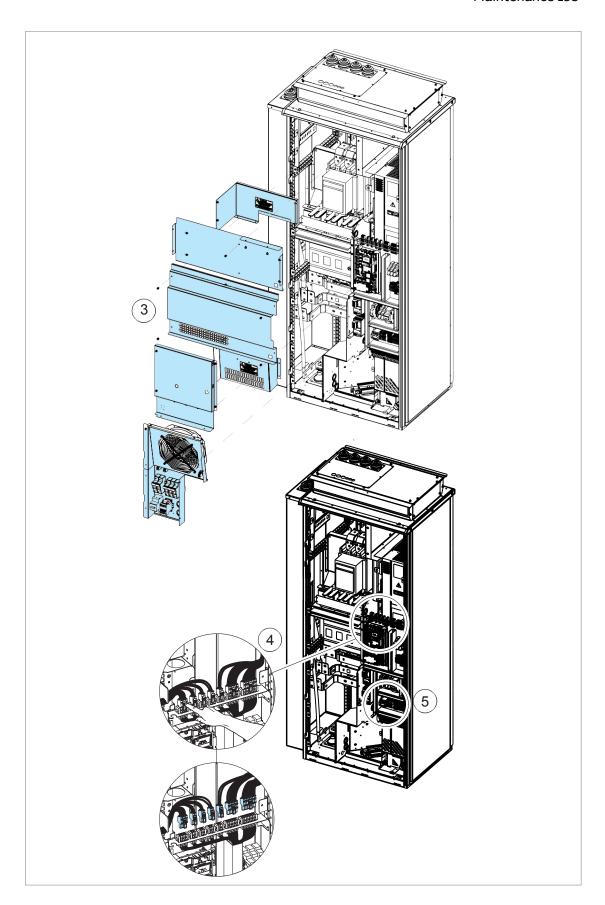
WARNING!

Obey the safety instructions of the drive. If you ignore them, injury or death, or damage to the equipment can occur. If you are not a qualified electrical professional, do not do installation, commissioning or maintenance work.

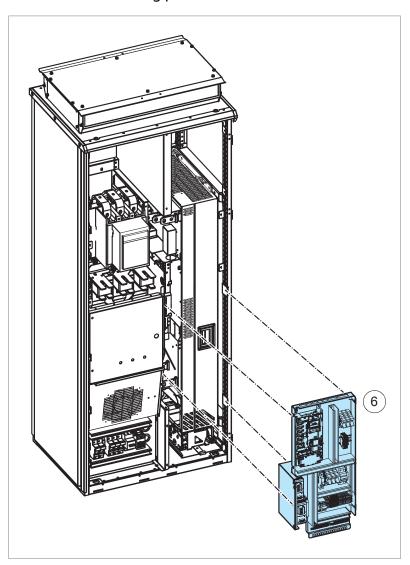
This replacing procedure requires: preferably two persons, extraction/installation ramp, a set of screw drivers and a torque wrench with an extension bar of 500 mm (20 in), chains for securing the module during the installation.

The drawings show frame R10. The details in frame R11 are slightly different.

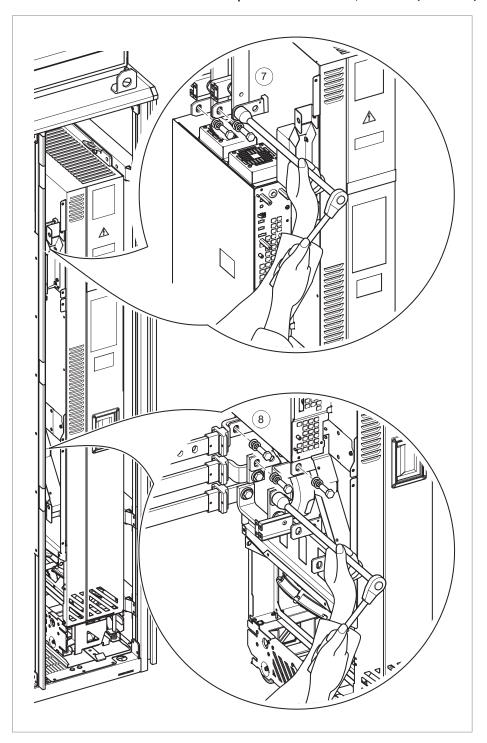
- 1. Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Open the cabinet door.
- 3. Remove the shrouds and the additional IP54 fan.
- 4. Unplug the quick connectors at the top and bottom of the control unit mounting plate.
- 5. Disconnect the PE conductor of the auxiliary control voltage transformer.



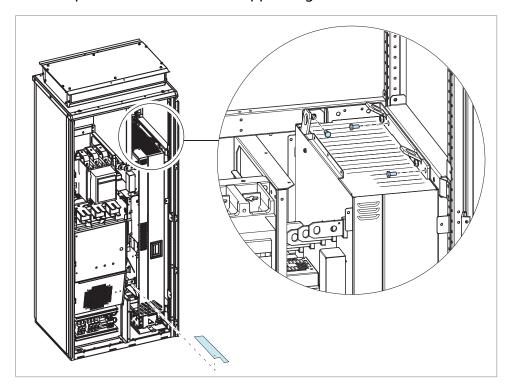
6. Remove the mounting plate.



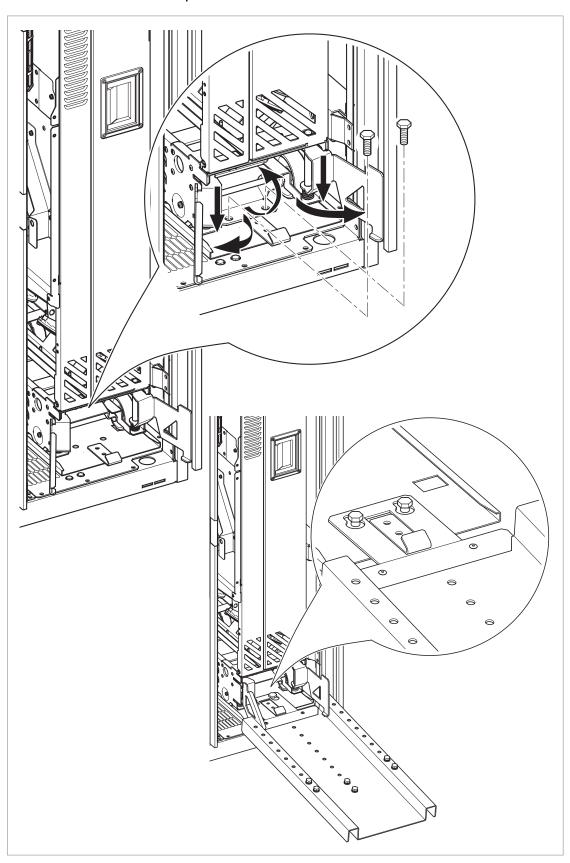
- 7. Disconnect the drive module input busbars with a torque wrench withn an extension bar of 500 mm (20 in). Combi screw M12, 70 N·m (52 lbf·ft).
- 8. Disconnect the drive module output busbars. M12, 70 N·m (52 lbf·ft).



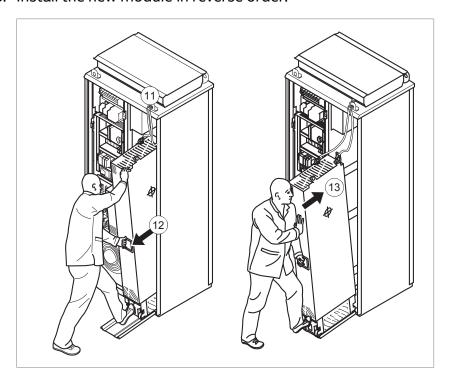
9. Remove the shroud. Undo the screws that attach the drive module to the cabinet at the top and behind the front support legs.



10. Attach the extraction ramp to the cabinet base with two screws.



- 11. Attach the drive module lifting lugs to the cabinet lifting lug with chains.
- 12. Pull the drive module carefully out of the cabinet preferably with help from another person.
- 13. Install the new module in reverse order.



Capacitors

The intermediate DC circuit of the drive contains several electrolytic capacitors. Operating time, load, and surrounding air temperature have an effect on the life of the capacitors. Capacitor life can be extended by decreasing the surrounding air temperature.

Capacitor failure is usually followed by damage to the unit and an input cable fuse failure, or a fault trip. If you think that any capacitors in the drive have failed, contact ABB.

Reforming the capacitors

The capacitors must be reformed if the drive has not been powered (either in storage or unused) for a year or more. The manufacturing date is on the type designation label. For information on reforming the capacitors, refer to Capacitor reforming instructions (3BFE64059629 [English]).

Fuses

Replacing AC fuses (frames R4 and R7)



WARNING!

Obey the safety instructions of the drive. If you ignore them, injury or death, or damage to the equipment can occur. If you are not a qualified electrical professional, do not do installation, commissioning or maintenance work.

- 1. Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Open the cabinet door.
- 3. Remove the shrouding from in front of the switch fuse.
- 4. Replace the fuses with the fuse handle which is in the cabinet.
- 5. Reinstall the shrouding removed earlier and close the cabinet door.

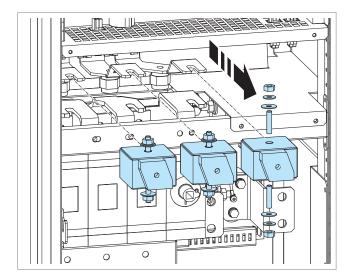
Replacing AC fuses (frames R10 and R11)



WARNING!

Obey the safety instructions of the drive. If you ignore them, injury or death, or damage to the equipment can occur. If you are not a qualified electrical professional, do not do installation, commissioning or maintenance work.

- 1. Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Open the cabinet door.
- 3. Remove the shrouding from in front of the fuses.
- 4. Slacken the nuts of the headless screws of the fuses so that you can slide out the fuse blocks. Make a note of the order of the washers on the screws.
- 5. Remove the screws, nuts and washers from the old fuses and attach them to the new fuses. Make sure to keep the washers in the original order.



- 6. Insert the new fuses into their slots in the cabinet.
- 7. Tighten the screws to torque 5 N·m (3 lbf·ft) maximum.
- 8. Tighten the nuts to torque as follows:
 - Cooper-Bussmann fuses: 50 N·m (37 lbf·ft) if size 3; 40 N·m (30 lbf·ft) if size 2
 - Mersen (Ferraz-Shawmut): 46 N·m (34 lbf·ft) if size 33; 26 N·m (19 lbf·ft) if size
 32
 - Other fuses: Refer to the fuse manufacturer's instructions.
- 9. Reinstall the shrouding removed earlier and close the cabinet door.

Control panel

Refer to ACS-AP-I, -S, -W Assistant control panels user's manual (3AUA0000085685 [English]).

Refer to ACS-BP-S basic control panels user's manual (3AXD50000032527 [English]).

Functional safety components

The mission time of functional safety components is 20 years which equals the time during which failure rates of electronic components remain constant. This applies to the components of the standard Safe torque off circuit as well as any modules, relays and, typically, any other components that are part of functional safety circuits.

The expiry of mission time terminates the certification and SIL/PL classification of the safety function. The following options exist:

- Renewal of the whole drive and all optional functional safety module(s) and components.
- Renewal of the components in the safety function circuit. In practice, this is
 economical only with larger drives that have replaceable circuit boards and other
 components such as relays.

Note that some of the components may already have been renewed earlier, restarting their mission time. The remaining mission time of the whole circuit is however determined by its oldest component.

Contact your local ABB service representative for more information.

12

Technical data

Contents of this chapter

This chapter contains the technical specifications of the drive, for example, the ratings, sizes and technical requirements, provisions for fulfilling the requirements for CE and other markings.

Electrical ratings

IEC ratings

The nominal ratings for the drives with 50 Hz and 60 Hz supply are given below. The symbols are described in section Definitions (page 207).

				IEC RATI	NGS				
ACS580-	Frame size	Input			Ou	ıtput ratir	ngs		
07		rating	No	minal rati	ngs	Light-d	uty use	Heavy-	duty use
		<i>I</i> ₁	I _{max}	I ₂	P _n	/ _{Ld}	P _{Ld}	I _{Hd}	P _{Hd}
		Α	Α	Α	kW	Α	kW	Α	kW
<i>U</i> _n = 400 V									
0062A-4	R4	62	81	62	30	58	30	45	22
0073A-4	R4	73	110	73	37	68	37	61	30
0089A-4	R4	89	130	89	45	83	45	72	37
0106A-4	R5	106	157	106	55	100	55	87	45
0145A-4	R6	145	178	145	75	138	75	105	55
0169A-4	R7	169	247	169	90	161	90	145	75
0206A-4	R7	206	287	206	110	196	110	169	90
0246A-4	R8	246	350	246	132	234	132	206	110

	IEC RATINGS											
ACS580-	Frame size	Input			Ou	ıtput ratir	ngs					
07		rating	Noi	minal rati	ngs	Light-d	uty use	Heavy-c	luty use			
		<i>I</i> ₁	I _{max}	l ₂	P _n	<i>I</i> _{Ld}	P Ld	/ _{Hd}	P _{Hd}			
		Α	Α	Α	kW	Α	kW	Α	kW			
0293A-4	R8	293	418	293	160	278	160	246*	132			
0363A-4	R9	363	498	363	200	345	200	293	160			
0430A-4	R9	430	542	430	250	400	200	363**	200			
0505A-4	R10	505	560	505	250	485	250	361	200			
0585A-4	R10	585	730	585	315	575	315	429	250			
0650A-4	R10	650	730	650	355	634	355	477	250			
0725A-4	R11	725	1020	725	400	715	400	566	315			
0820A-4	R11	820	1020	820	450	810	450	625	355			
0880A-4	R11	880	1100	880	500	865	500	725***	400			

IEC RATINGS ACS580- Frame size Input Output ratings										
ACS580-	Frame size	Input								
07		rating	No	minal rati	ngs	Light-d	luty use	Heavy-	duty use	
		<i>I</i> ₁	I _{max}	I ₂	P _n	I _{Ld}	P _{Ld}	I _{Hd}	P _{Hd}	
		Α	Α	Α	hp	Α	hp	Α	hp	
<i>U</i> _n = 480 V										
0062A-4	R4	52	72	52	40	52	40	40	30	
0073A-4	R4	65	94	65	50	65	50	52	40	
0089A-4	R4	77	117	77	60	77	60	65	50	
0106A-4	R5	96	148	96	75	96	75	77	60	
0145A-4	R6	124	178	145	100	124	100	96	75	
0169A-4	R7	156	247	169	125	156	125	124	100	
0206A-4	R7	180	287	206	150	180	150	156	125	
0246A-4	R8	240	350	246	200	240	200	180	150	
0293A-4	R8	260	418	293	200	260	200	240	150	
0363A-4	R9	361	542	363	300	361	300	302	250	
0430A-4	R9	414	542	430	350	414	350	361	300	
0505A-4	R10	483	560	505	400	483	400	361	300	
0585A-4	R10	573	730	585	450	573	450	414	350	
0650A-4	R10	623	730	650	500	623	500	477	400	
0725A-4	R11	705	850	725	600	705	600	566	450	
0820A-4	R11	807	1020	820	700	807	700	625	500	
0880A-4	R11	807	1020	880	700	807	700	625	500	

UL (NEC) ratings

	UL (NEC) RATINGS										
ACS580-	Frame size	Input	Output ratings								
07		rating	No	Nominal ratings			luty use	Heavy-duty use			
		<i>I</i> ₁	I _{max}	I ₂	P _n	I Ld	P _{Ld}	/ _{Hd}	P _{Hd}		
		Α	Α	Α	hp	Α	hp	Α	hp		
<i>U</i> _n = 480 V											
0052A-4	R4	52	72	52	40	52	40	40	30		
0065A-4	R4	65	94	65	50	65	50	52	40		
0077A-4	R4	77	117	77	60	77	60	65	50		
0096A-4	R5	96	148	96	75	96	75	77	60		
0124A-4	R6	124	178	145	100	124	100	96	75		
0156A-4	R7	156	247	169	125	156	125	124	100		
0180A-4	R7	180	287	206	150	180	150	156	125		
0240A-4	R8	240	350	246	200	240	200	180	150		
0260A-4	R8	260	418	293	200	260	200	240*	150		
0361A-4	R9	361	542	363	300	361	300	302	250		
0414A-4	R9	414	542	430	350	414	350	361**	300		
0505A-4	R10	483	560	505	400	483	400	361	300		
0585A-4	R10	573	730	585	450	573	450	414	350		
0650A-4	R10	623	730	650	500	623	500	477	400		
0725A-4	R11	705	850	725	600	705	600	566	450		
0820A-4	R11	807	1020	820	700	807	700	625	500		
0880A-4	R11	807	1020	880	700	807	700	625	500		

Definitions

U _n	Nominal voltage of the drive. For the input voltage range, see section Electrical power network specification (page 260).
<i>I</i> ₁	Nominal rms input current
I ₂	Nominal output current (available continuously with no over-loading)
S _n	Apparent power (no overload)
P _n	Typical motor power in no-overload use
I _{Ld}	Continuous rms output current allowing 10% overload for 1 minute every 10 minutes.
P _{Ld}	Typical motor power in light-duty use
I _{max}	Maximum output current. Available for two seconds at start, then as long as allowed by drive temperature.
I _{Hd}	Continuous rms output current allowing 50% overload for 1 minute every 10 minutes.
	* Continuous rms output current allowing 30% overload for 1 minute every 10 minutes.
	** Continuous rms output current allowing 25% overload for 1 minute every 10 minutes.
	*** Continuous rms output current allowing 40% overload for 1 minute every 10 minutes
P _{Hd}	Typical motor power in heavy-duty use

Note 1: The ratings apply at an ambient temperature of 40 °C (104 °F).

Note 2: To achieve the rated motor power given in the table, the rated current of the drive must be higher than or equal to the rated motor current.

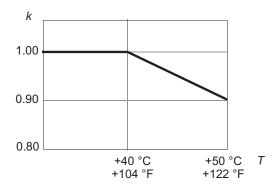
The DriveSize dimensioning tool available from ABB is recommended for selecting the drive, motor and gear combination.

Output derating

Ambient temperature derating

Drive types other than -0414A-4 and -0430A-4

In the temperature range +40...50 °C (+104...122 °F), the rated output current is derated by 1% for every added 1 °C (1.8 °F). The output current can be calculated by multiplying the current given in the rating table by the derating factor (k):

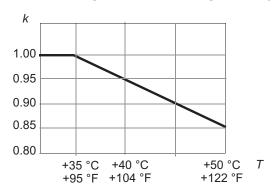


For example:

Temperature	Derated current			
40 °C (104 °F)	I _{Ld}	I _{Hd}		
45 °C (113 °F)	0.95 · I _{Ld}	0.95 · I _d		
50 °C (122 °F)	0.90 · I _{Ld}	0.90 · I _{Hd}		

Drive types -0414A-4 and -0430A-4

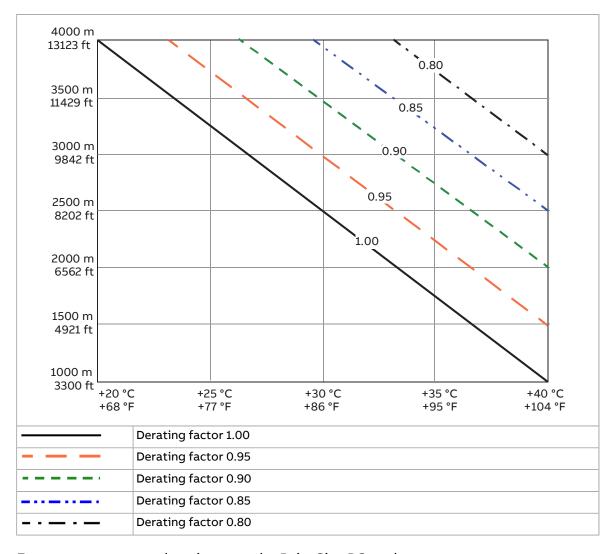
In the temperature range +35...50 °C (+95...122 °F), the rated output current is derated by 1% for every added 1 °C (1.8 °F). The output current can be calculated by multiplying the current given in the rating table by the derating factor (k):



Altitude derating

At altitudes more than 1000 m (3281 ft) above sea level, the output current derating is 1 percentage point for every added 100 m (328 ft). For example, the derating factor for 1500 m (4921 ft) is 0.95. The maximum permitted installation altitude is given in the technical data.

If the surrounding air temperature is less than +40 °C (104 °F), the derating can be reduced by 1.5 percentage points for every 1 °C (1.8 °F) reduction in temperature. A few altitude derating curves are shown below.



For a more accurate derating, use the DriveSize PC tool.

Deratings for special settings in the drive control program

If you change the minimum switching frequency with parameter 97.02 Minimum switching frequency, multiply the output current given in Electrical ratings (page 205) by the coefficient value given in this table.

Frame size	1.5 kHz	2 kHz	4kHz	8 kHz
R4	1.00	1.00	1.00	0.65
R5	1.00	1.00	1.00	0.71
R6	1.00	0.97	0.84	0.66
R7	1.00	0.98	0.89	0.71
R8	1.00	0.96	0.82	0.61
R9	1.00*	0.95*	0.79*	0.58*
R10	1.00	0.92	0.78	0.58
R11	1.00	0.92	0.78	0.58
R11	1.00	0.92	0.78	0.58
R11	1.00	0.92	0.78	0.58

^{*} current derating for -0414A-4 and -0430A-4 at 35 °C

Note: Changing the value of parameter 97.01 Switching frequency reference does not require derating.

Fuses (IEC)

The standard drive is equipped with aR fuses listed below.

ACS580-	Input		Ultrarapid (aR) fuses (one fuse per phase)							
07	current (A)	(A)	A ² s	V	Type (Bussmann)	Type (Mersen)	Size			
<i>U</i> _n = 400 V			'							
0062A-4	62	100	1350	690	170M3812D	W320363	1			
0073A-4	73	125	2600	690	170M3813D	Y320365	1			
0089A-4	89	160	8250	690	170M3814D	C320369	1			
0106A-4	106	200	16500	690	170M3815D	E320371	1			
0145A-4	145	250	31000	690	170M3816D	J320375C	1			
0169A-4	169	250	31000	690	170M3816D	J320375C	1			
0206A-4	206	315	52000	690	170M3817D	N320379C	1			
0246A-4	246	400	79000	690	170M5408	H300065A	2			
0293A-4	293	500	155000	690	170M5410	S1046930K	2			
0363A-4	363	630	210000	690	170M6410	X300078C	3			
0430A-4	430	700	300000	690	170M6411	Y300079C	3			
0505A-4	505	800	465000	690	170M6412	W1046956F	3			
0585A-4	585	900	670000	690	170M6413	X1046957F	3			
0650A-4	650	1000	945000	690	170M6414	Y1046958F	3			
0725A-4	725	1250	1950000	690	170M6416	A1046960F	3			
0820A-4	820	1250	1950000	690	170M6416	A1046960F	3			
0880A-4	880	1400	2450000	690	170M6417	B1046961F	3			

Notes:

- 1 Fuses with a higher current rating than specified must not be used.
- 2 Fuses from other manufacturers can be used if they meet the ratings and the melting curve of the fuse does not exceed the melting curve of the fuse mentioned in the table.

Fuses (UL)

The drive with option +C129 and option +F289 is equipped with standard fuses listed below for internal circuit protection. The fuses restrict drive damage and prevent damage to adjoining equipment in case of a short-circuit inside the drive. The drive also requires external fuses for branch circuit protection per NEC, see section Fuses for branch circuit protection (page 213).

ACS580-	Input	Fuse (one fuse per phase)										
07	current (A)	A	V	Type (Bussmann)	Type (Mersen)	UL class / Size	Type with option +F289	Size (option +F289)				
<i>U</i> _n = 480 V	- UL (NEC	C) types										
0052A-4	52	80	600	DFJ-80	HSJ80	J	-	-				
0065A-4	65	100	600	DFJ-100	HSJ100	J	-	-				
0077A-4	77	100	600	DFJ-100	HSJ100	J	-	-				
0096A-4	96	150	600	DFJ-150	HSJ150	J	-	-				
0124A-4	124	250	600	DFJ-250	B235889A (HSJ 250)	J	170M3416 / P300002C	1				
0156A-4	156	300	600	DFJ-300	C235890A (HSJ 300)	J	170M3416 / P300002C	1				
0180A-4	180	300	600	DFJ-300	C235890A (HSJ 300)	J	170M4410 / G1046920K	1				
0240A-4	240	400	690	170M5408	H300065A	2	170M4410 / H300065A	2				
0260A-4	260	500	690	170M5410	S1046930K	2	170M5408 / S1046930K	2				
0361A-4	361	630	690	170M6410	X300078C	3	170M5410 / X300078C	3				
0414A-4	414	700	690	170M6411	Y300079C	3	170M6411 / Y300079C	3				
0505A-4	483	800	690	170M6412	W1046956F	3	170M6412 / W1046956F	3				
0585A-4	573	900	690	170M6413	X1046957F	3	170M6413 / X1046957F	3				
0650A-4	623	1000	690	170M6414	Y1046958F	3	170M6414 / Y1046958F	3				
0725A-4	705	1250	690	170M6416	A1046960F	3	170M6416 / A1046960F	3				
0820A-4	807	1250	690	170M6416	A1046960F	3	170M6416 / A1046960F	3				
0880A-4	807	1400	690	170M6417	B1046961F	3	170M6417 / B1046961F	3				

Fuses for branch circuit protection

The drive is suitable for use on a circuit capable of delivering not more than 100,000 rms symmetrical amperes at 480 V maximum when the input cable is protected with UL class T or L fuses. The fuses for branch circuit protection per NEC must be selected according to the table below. Obey local regulations.

ACS580-07	Input cur-	Fuse (one fuse per phase)				
	rent A	A	V	Manufacturer	Туре	UL class
<i>U</i> _n = 480 V – UI	L (NEC) types					
0052A-4	52	80	600	Bussmann	JJS-80	Т
0065A-4	65	100	600	Bussmann	JJS-100	Т
0077A-4	77	110	600	Bussmann	JJS-110	Т
0096A-4	96	150	600	Bussmann	JJS-150	Т
0124A-4	124	200	600	Bussmann	JJS-200	Т
0156A-4	156	225	600	Bussmann	JJS-225	Т
0180A-4	180	300	600	Bussmann	JJS-300	Т
0240A-4	240	350	600	Bussmann	JJS-350	Т
0260A-4	260	400	600	Bussmann	JJS-400	Т
0361A-4	361	500	600	Bussmann	JJS-500	Т
0414A-4	414	600	600	Bussmann	JJS-600	Т
0505A-4	483	600	600	Bussmann	JJS-600	Т
0585A-4	573	800	600	Ferraz	A4BY800	L
0650A-4	623	800	600	Ferraz	A4BY800	L
0725A-4	705	800	600	Ferraz	A4BY800	L
0820A-4	807	900	600	Ferraz	A4BY900	L
0880A-4	807	1000	600	Ferraz	A4BY1000	L

Dimensions and weights

Frame size	Height	Width ¹⁾	Depth	Weight
	mm	mm	mm	kg
R4	2145	430	673 ²⁾	200
R5	2145	430	673 ²⁾	210
R6	2145	430	673	210
R7	2145	430	673	220
R8	2145	530	673	255
R9	2145	530	673	275
R10	2145	830	698	410
R10 (option +B055)	2315	830	698	410
R11	2145	830	698	440
R11 (option +B055)	2315	830	698	440

 $^{^{1\!\!)}}$ For frames R4...R9 additional width with options +H351 and +H353: 128 mm. For frames R10 and R11 additional width with option +H353: 153 mm.

^{2) 720} mm for -0052A-4, -0065A-4, -0077A-4 and -0096A-4.

ACS580-	Height	Width ¹⁾	Depth	Weight
07	in.	in.	in.	lb
R4	84.43	16.93	26.50 ²⁾	441
R5	84.43	16.93	26.50 ²⁾	463
R6	84.43	16.93	26.50	463
R7	84.43	16.93	26.50	485
R8	84.43	20.87	26.50	562
R9	84.43	20.87	26.50	606
R10	84.43	32.68	27.48	904
R10 (option +B055)	91.14	32.68	27.48	904
R11	84.43	32.68	27.48	970
R11 (option +B055)	91.14	32.68	27.48	970

 $^{^{1)}}$ For frames R4...R9 extra width with options +H351 and +H353: 5.04 in. For frames R10 and R11 width with option +H353: 6.02 in.

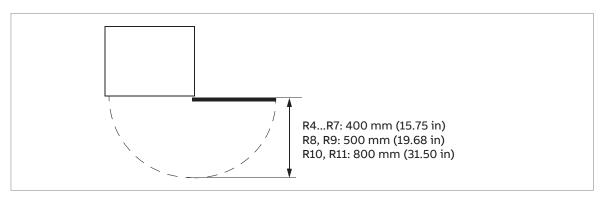
^{2) 28.35} in for -0052A-4, -0065A-4, -0077A-4 and -0096A-4.

Free space requirements

Free space requirements for cooling are given below.

Front		Side		Above *	
mm	in.	mm	in.	mm	in.
150	5.91	-	-	400	15.75
* measured fron	n the base plate of	the cabinet top.			
\\\\\\					
	> 400 mm (1	15.75")			

Free space for door opening:



Maximum allowed plinth height for the extraction/installation ramp

The maximum plinth height for the extraction/installation ramp delivered with the drive is 50 mm (1.97 in).

Typical power cables

The table below gives typical copper and aluminum cable types with concentric copper shield for the drives with nominal current. For the cable sizes accepted by the drive cabinet cable entries and connection terminals, see Terminal and entry data for the power cables (page 218).

ACS580- 07	Frame size	IEC	us ²⁾	
		Cu cable type	Al cable type	Cu cable type AWG/kcmil per phase
0062A-4	R4	3×25	-	4
0073A-4	R4	3×35	-	4
0089A-4	R4	3×50	-	3
0106A-4	R5	3×70	-	1

ACS580- 07	Frame size	IEC	; 1)	US ²⁾	
		Cu cable type	Al cable type	Cu cable type	
		mm²	mm²	AWG/kcmil per phase	
0145A-4	R6	3×95	3×120	3/0	
0169A-4	R7	3×120	3×150	250 MCM	
0206A-4	R7	3×150	3×240	300 MCM	
0246A-4	R8	2×(3×70)	2×(3×95)	2×2/0	
0293A-4	R8	2×(3×95)	2×(3×120)	2×3/0	
0363A-4	R9	2×(3×120)	2×(3×185)	2×250 MCM	
0430A-4	R9	2×(3×150)	2×(3×240)	2×300 MCM	
0505A-4	R10	3×(3×95)	3×(3×150)	2×500 MCM or 3×250 MCM	
0585A-4	R10	3×(3×120)	4×(3×150)	3×300 MCM	
0650A-4	R10	3×(3×150)	4×(3x×150)	3×300 MCM	
0725A-4	R11	3×(3×185)	4×(3×185)	3×500 MCM or 4×300 MCM	
0820A-4	R11	3×(3×240)	4×(3×240)	3×600 MCM or 4×400 MCM	
0880A-4	R11	3×(3×240)	4×(3×240)	3×600 MCM or 4×400 MCM	
<i>U</i> _n = 480 V L	JL (NEC) types				
0052A-4	R4	3×25	-	4	
0065A-4	R4	3×35	-	4	
0077A-4	R4	3×50	-	3	
0096A-4	R5	3×50	-	1	
0124A-4	R6	3×95	3×120	3/0	
0156A-4	R7	3×120	3×150	250 MCM	
0180A-4	R7	3×150	3×240	300 MCM	
0240A-4	R8	2×(3×70)	2×(3×95)	2×2/0	
0260A-4	R8	2×(3×95)	2×(3×120)	2×3/0	
0361A-4	R9	2×(3×120)	2×(3×185)	2×250 MCM	
0414A-4	R9	2×(3×150)	2×(3×240)	2×300 MCM	
0505A-4	R10	3x(3x95)	3x(3x150)	2×500/3×250 MCM	
0585A-4	R10	3x(3x120)	4x(3x150)	3×300 MCM	
0650A-4	R10	3x(3x150)	4x(3x150)	3×300 MCM	
0725A-4	R11	3x(3x185)	4x(3x185)	3x500/4x300 MCM	
0820A-4	R11	3x(3x240)	4x(3x240)	3×600/4x400 MCM	
0880A-4	R11	3x(3x240)	4x(3x240)	3x600/4x400 MCM	

¹⁾ The cable selection is based on max. 9 cables laid on a cable ladder side by side, three ladder type trays one on top of the other, ambient temperature 30 °C (86 °F) PVC insulation, surface temperature 70 °C (158 °F) (EN 60204-1 and IEC 60364-5-52). For other conditions, select the cables according to local safety regulations, appropriate input voltage and the load current of the drive.

Temperature: For IEC, select a cable rated for at least 70 °C maximum permissible temperature of conductor in continuous use. For North America, power cables must be rated for 75 °C (167 °F) or higher.

Voltage: 600 V AC cable is accepted for up to 500 V AC.

²⁾ The cable selection is based on NEC Table 310-16 for copper wires, 75 °C (167 °F) wire insulation at 40 °C (104 °F) ambient temperature. Not more than three current-carrying conductors in raceway or cable or earth (directly buried). For other conditions, dimension the cables according to local safety regulations, appropriate input voltage and the load current of the drive.

Losses, cooling data and noise

ACS580-07		Air	Heat dissipation	Noise		
-	IP21, IP42	IP21, IP42 (UL Type 1) IP54 (UL Type 12)				
	m³/h	cfm	m³/h	cfm	W	dB(A)
<i>U</i> _n = 400 V and	I 480 V			'		
0062A-4	400	235	300	176	803	70
0073A-4	400	235	300	176	882	70
0089A-4	409	241	309	182	1059	63
0106A-4	389	229	289	170	1290	63
0145A-4	685	403	585	344	2487	67
0169A-4	700	412	600	353	2497	67
0206A-4	700	412	600	353	3314	67
0246A-4	800	470	700	412	3806	65
0293A-4	800	470	700	412	4942	65
0363A-4	1400	824	1300	765	5868	68
0430A-4	1400	824	1300	765	7600	68
0505A-4	1900	1118	1900	1118	8353	72
0585A-4	1900	1118	1900	1118	9471	72
0650A-4	1900	1118	1900	1118	11200	72
0725A-4	2400	1413	2400	1413	11386	72
0820A-4	2400	1413	2400	1413	13725	72
0880A-4	2620	1542	2620	1542	15300	71
<i>U</i> _n = 480 V – UI	L (NEC) types	<u>'</u>		·		
0052A-4	400	235	300	176	803	70
0065A-4	400	235	300	176	882	70
0077A-4	409	241	309	182	1059	63
0096A-4	389	229	289	170	1290	63
0124A-4	685	403	585	344	2487	67
0156A-4	700	412	600	353	2497	67
0180A-4	700	412	600	353	3314	67
0240A-4	800	470	700	412	3806	65
0260A-4	800	470	700	412	4942	65
0361A-4	1400	824	1300	765	5868	68
0414A-4	1400	824	1300	765	7600	68
0505A-4	1900	1118	1900	1118	8353	72
0585A-4	1900	1118	1900	1118	9471	72
0650A-4	1900	1118	1900	1118	11200	72
0725A-4	2400	1413	2400	1413	11386	72
0820A-4	2400	1413	2400	1413	13725	72
0880A-4	2620	1542	2620	1542	15300	71

These losses are not calculated according to the ecodesign standard IEC 61800-9-2.

Terminal and entry data for the power cables

Number and diameter of the holes in the entry plate for the input power cable and motor cable are given below. Busbars for user power connections are tin-plated copper.

Frame size	Input powe	r cable		Motor cable			
	Number of holes in the	Ø		Number of holes in the	Ø		
	entry plate	mm	in	entry plate	mm	in	
R4R9	2 ¹⁾	60	2.36	2 ¹⁾	60	2.36	
R10R11	4	60	2.36	4	60	2.36	

¹⁾ Frames R4 and R5: Only one hole can be used for the EMC C2 category. Refer to Dimension drawings (page 275).

IEC – Standard configuration

Input and motor cable terminal bolt sizes, accepted wire sizes (per three phases) and tightening torques are given below.

Frame size	Input and motor cable connection terminals							PE (grounding) termin-	
	L1, L2, L3			T1/U2, T2/V2, T3/W2			als		
	Max. wire size	Bolt size	Tighten- ing torque	Min. wire size ¹⁾	Max. wire size	Tighten- ing torque	Bolt size	Tighten- ing torque	
	mm²		N⋅m	mm²	mm²	N⋅m		N⋅m	
R4	50	M10	2040	0.5/0.5	50	30	M10	3044	
R4 ²⁾	70	M10	2040	1.5/1.5	70	30	M10	3044	
R5	70	M10	2040	6	70	30	M10	3044	
R6	3×150	M10	2040	3×25	3×150	30	M10	3044	
R7	3×240	M10	2040	3×95	3×240	40	M10	3044	
R8	2×(3×150)	M10	2040	2×(3×50)	2×(3×150)	40	M10	3044	
R9	2×(3×240)	M12	5075	2×(3×95)	2×(3×240)	70	M10	3044	
R10	4×(3×150)	M12	5075	-	4×(3×150)	5075	M10	3044	
R11	4×(3×240)	M12	5075	-	4×(3×240)	5075	M10	3044	

¹⁾ **Note:** Minimum wire size does not necessarily have enough current capability for full load. Make sure the installation complies with local laws and regulations.

²⁾ R4 drive types -0089A and -0077A.

IEC – With option +E205

Input and motor cable terminal bolt sizes, maximum accepted wire sizes (per three phases) and tightening torques are given below.

Frame size	L1	, L2, L3, U2, V2, W	PE (grounding)		
	Max. wire size	Bolt size	Tightening torque N·m	Bolt size mm²	Tightening torque N·m
R4	50	M10	2040	M10	3044
R4 ¹⁾	70	M10	2040	M10	3044
R5	70	M10	2040	M10	3044
R6	3×120	M10	2040	M10	3044
R7	3×240	M10	2040	M10	3044
R8	2×(3×120)	M10	2040	M10	3044
R9	2×(3×240)	M12	5075	M10	3044
R10	4×(3×150)	M12	5075	M10	3044
R11	4×(3×240)	M12	5075	M10	3044

¹⁾ R4 drive types -0089A and -0077A.

US – Standard configuration

Input and motor cable terminal bolt sizes, accepted wire sizes (per three phases) and tightening torques are given below.

Frame size	L1, L2, L3			T1/U2, T2/V2, T3/W2			PE (grounding)	
	Max. wire size AWG	Bolt size	Tighten- ing torque lbf·ft	Min. wire size ¹⁾ AWG	Max. wire size AWG	Tighten- ing torque lbf·ft	Bolt size	Tighten- ing torque lbf-ft
R4	1	M8 (5/16")	3.0	20	1	3.0	M10 (3/8")	29.5
R5	1/0	M10 (3/8")	11.1	6	1/0	11.1	M10 (3/8")	29.5
R6	3×300 MCM	M10 (3/8")	22.1	3	3×300 MCM	22.1	M10 (3/8")	29.5
R7	3×500 MCM	M10 (3/8")	22.1	3/0	3×500 MCM	22.1	M10 (3/8")	29.5
R8	2×(3×300 MCM)	M10 (3/8")	22.1	2×1/0 / 2×3/0 ²⁾	2×(3×300 MCM)	22.1	M10 (3/8")	29.5
R9	2×(3×500 MCM)	M12 (7/16")	51.6	2×3/0	2×(3×500 MCM)	51.6	M10 (3/8")	29.5
R10	4×(3×300 MCM)	M12 (7/16")	51.6	-	4×(3×300 MCM)	51.6	M10 (3/8")	29.5
R11	4×(3×500 MCM)	M12 (7/16")	51.6	-	4×(3×500 MCM)	51.6	M10 (3/8")	29.5

¹⁾ **Note:** Minimum wire size does not necessarily have enough current capability for full load. Make sure the installation complies with local laws and regulations.

²⁾ -01-246A-4: 2×1/0, -01-293A-4: 2×3/0

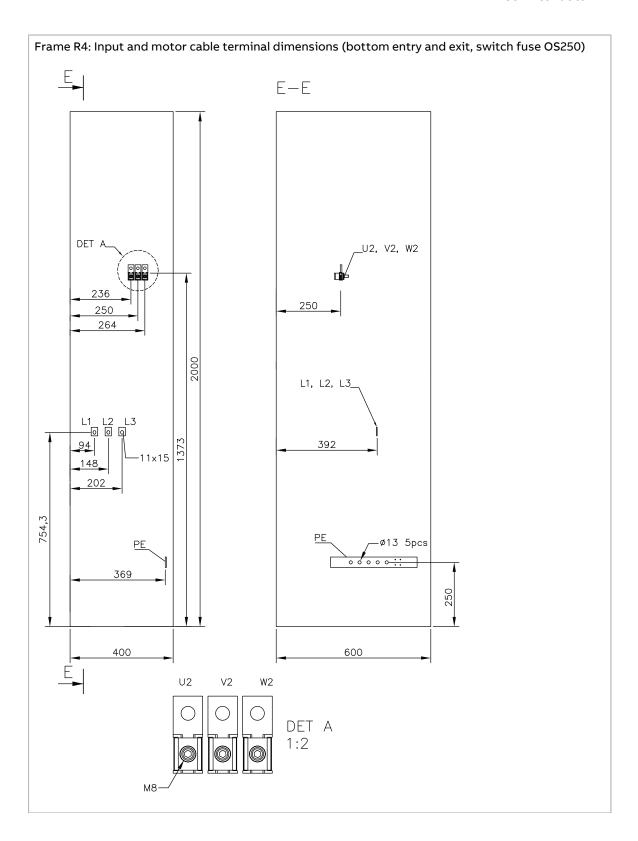
■ US – With option +E205

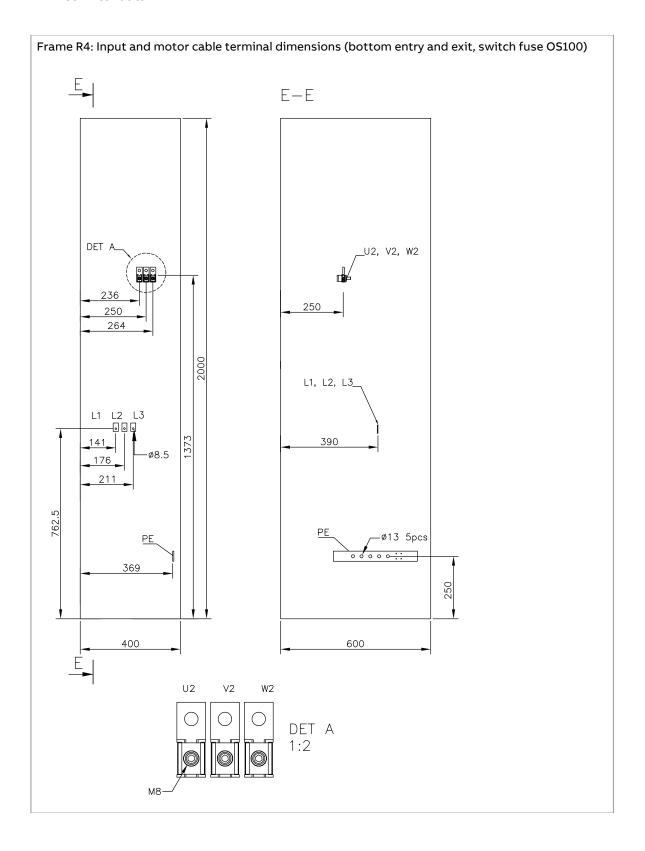
Input and motor cable terminal bolt sizes, maximum accepted wire sizes (per three phases) and tightening torques are given below.

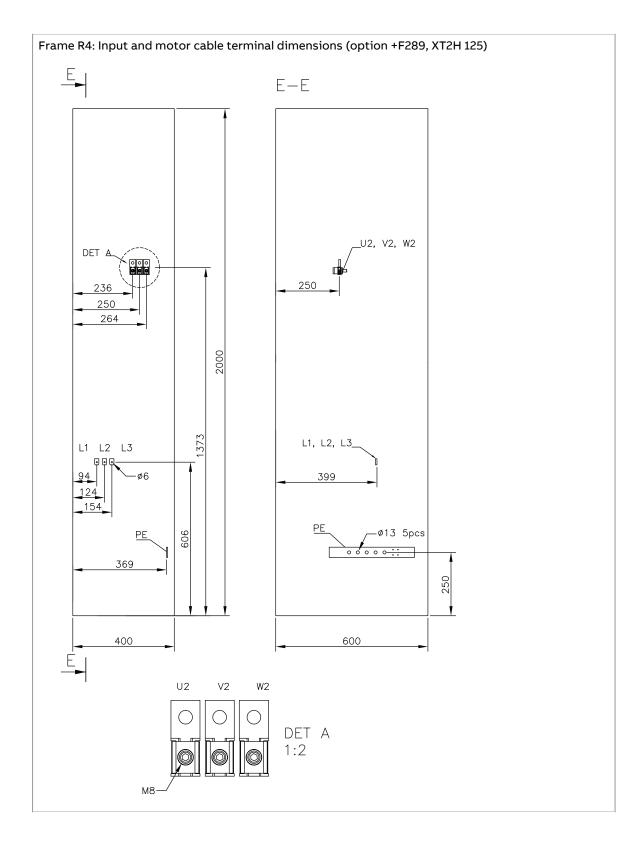
Frame size	L	1, L2, L3, U2, V2, W	PE (grounding)		
	Max. wire size AWG	Bolt size	Tightening torque Ibf·ft	Bolt size	Tightening torque lbf·ft
R4	1	M10 (3/8 in)	3.0	M10 (3/8 in)	3044
R5	1/0	M10 (3/8 in)	11.1	M10 (3/8 in)	3044
R6	3×300 MCM	M10 (3/8 in)	22.1	M10 (3/8 in)	3044
R7	3×500 MCM	M10 (3/8 in)	22.1	M10 (3/8 in)	3044
R8	2×(3×300 MCM)	M12 (7/16 in)	51.6	M10 (3/8 in)	3044
R9	2×(3×500 MCM)	M12 (7/16 in)	51.6	M10 (3/8 in)	3044
R10	4×(3×300 MCM)	M12 (7/16 in)	51.6	M10 (3/8 in)	3044
R11	4×(3×500 MCM)	M12 (7/16 in)	51.6	M10 (3/8 in)	3044

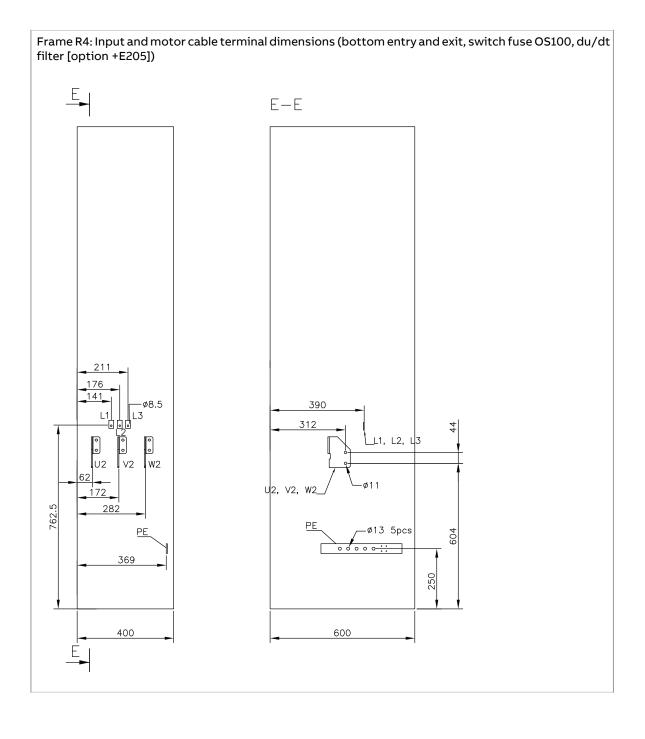
Dimension drawings

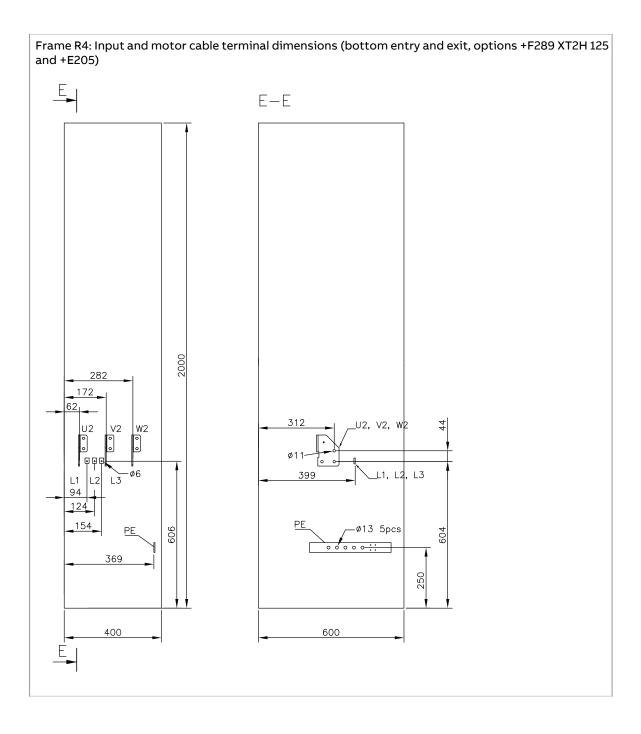
This table shows the dimensions of the power cable connection terminals. With a combination of bottom and top entry and exit options, look the connection points from the bottom entry and exit and top entry and exit drawings.

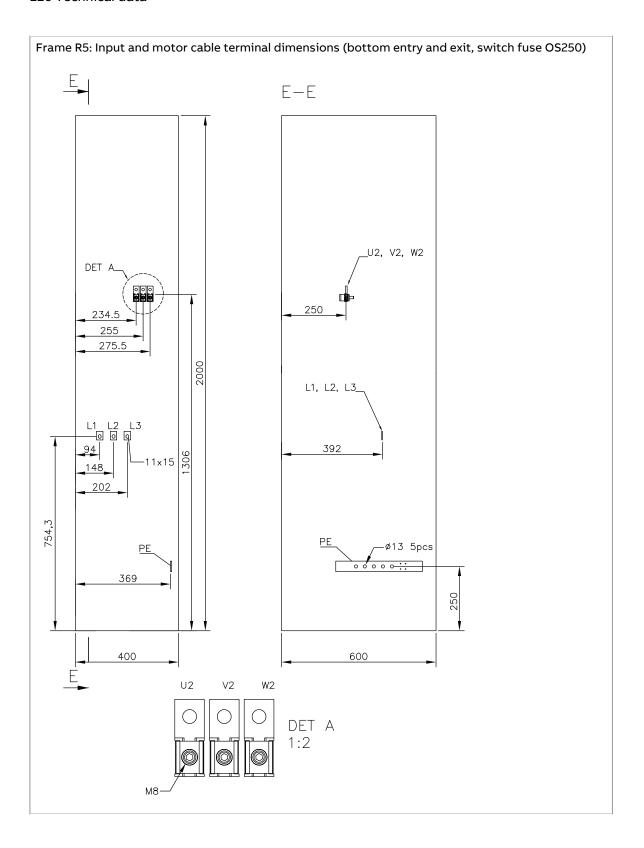


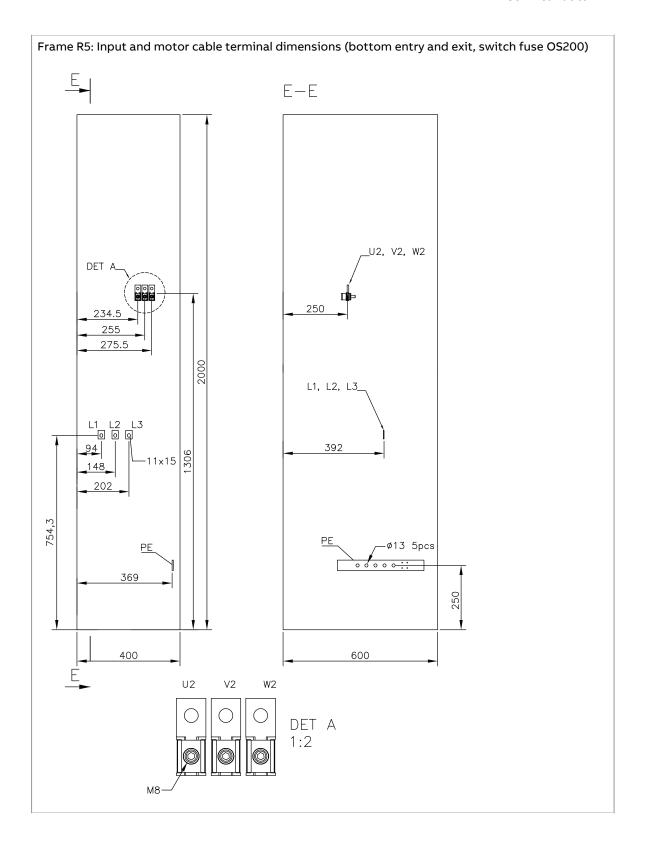


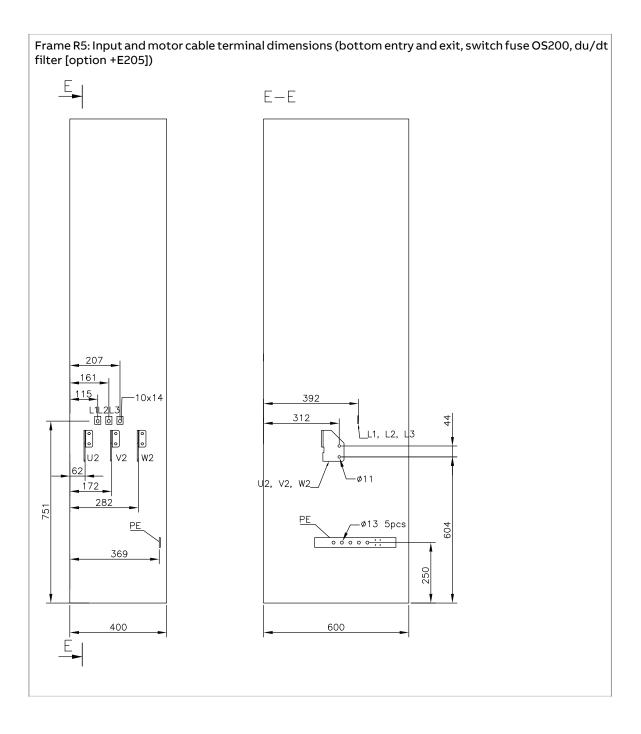


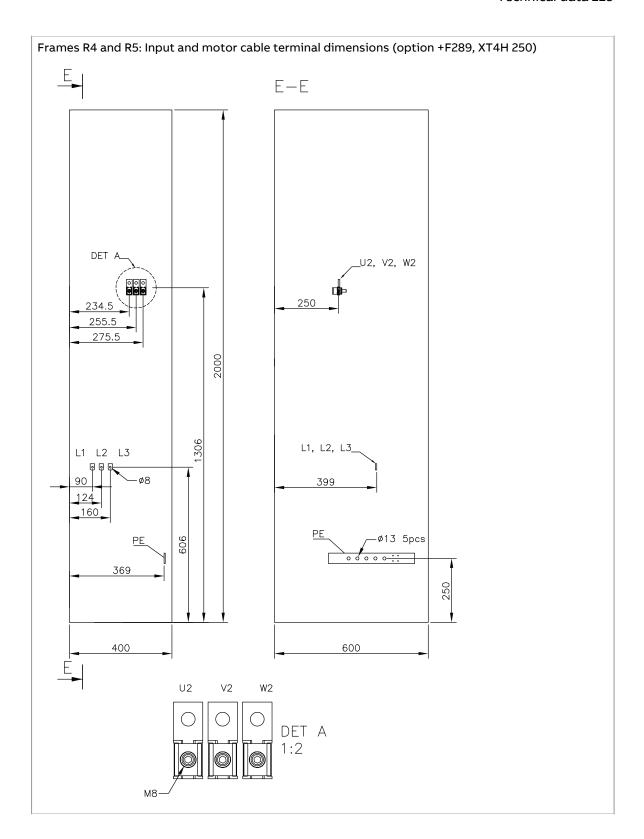


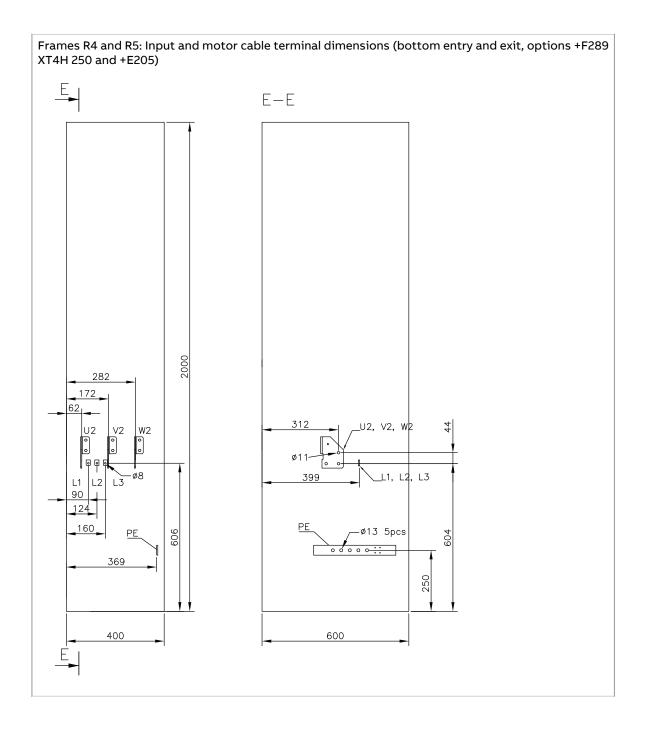


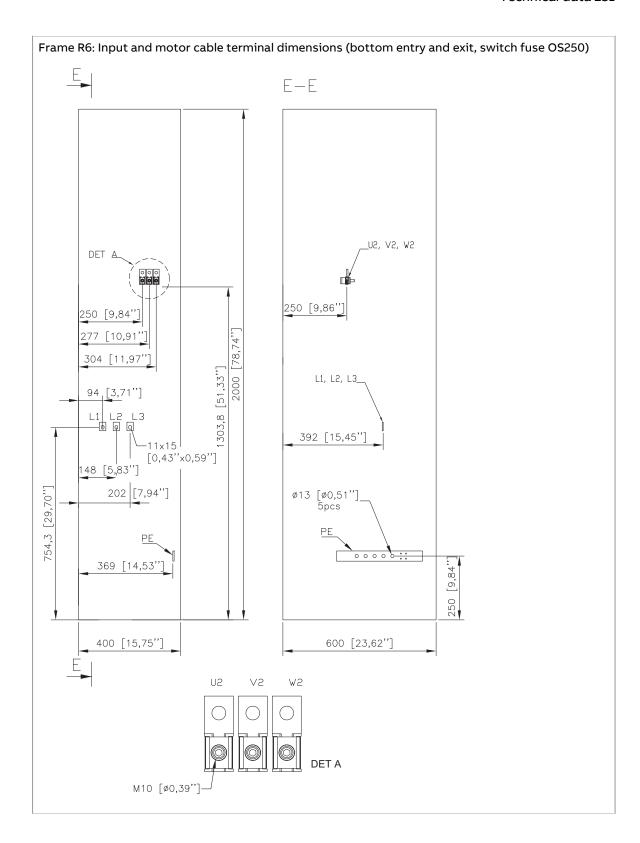


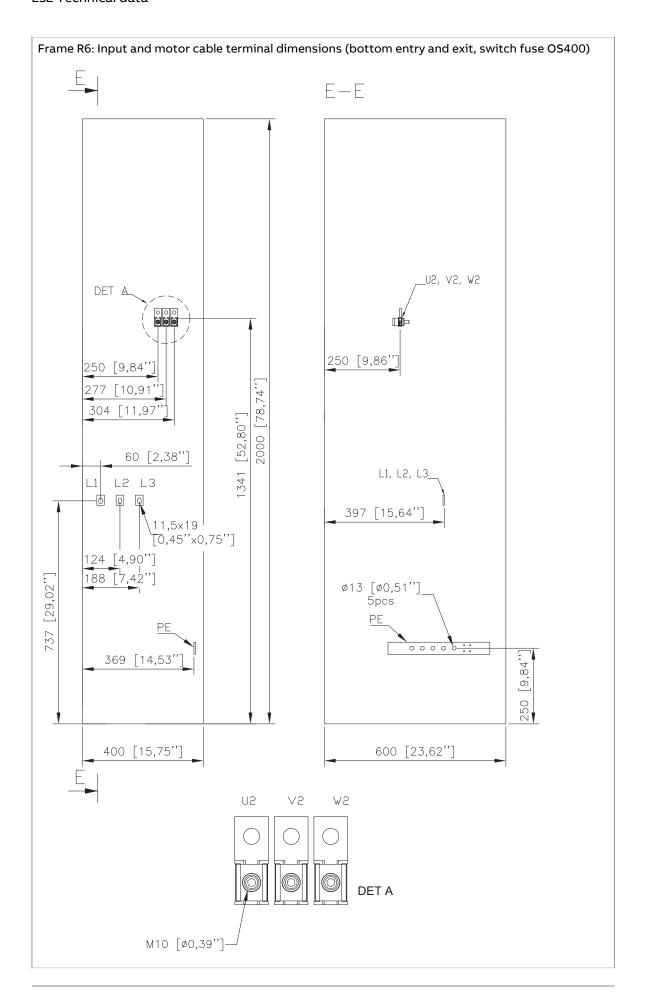


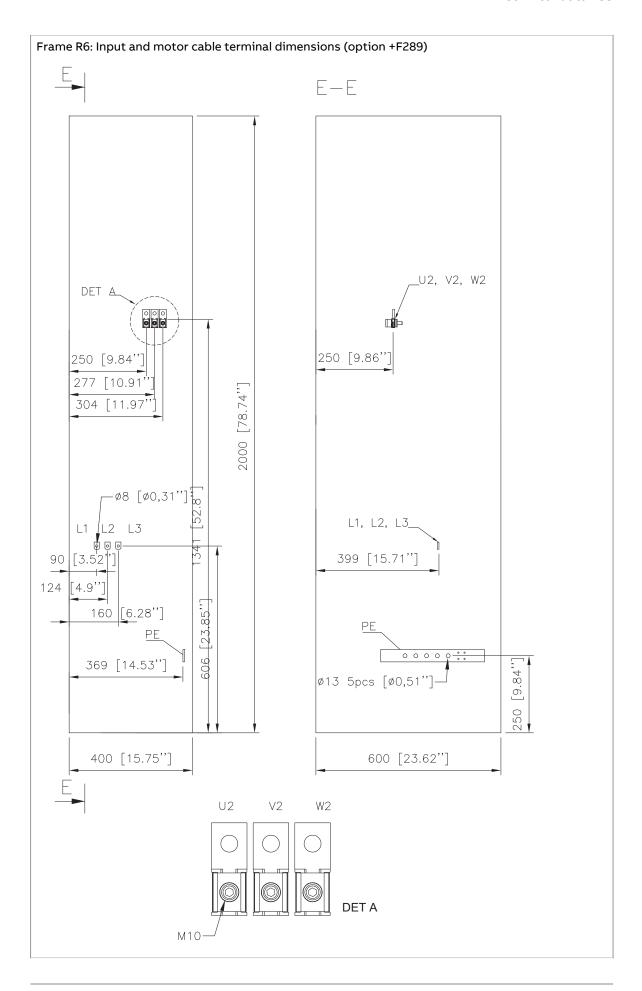


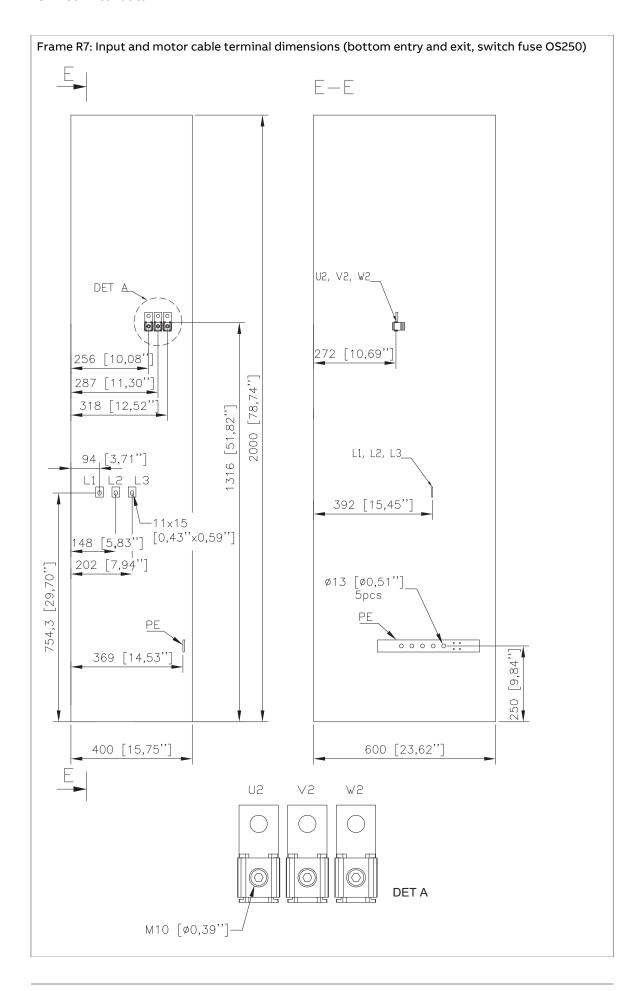


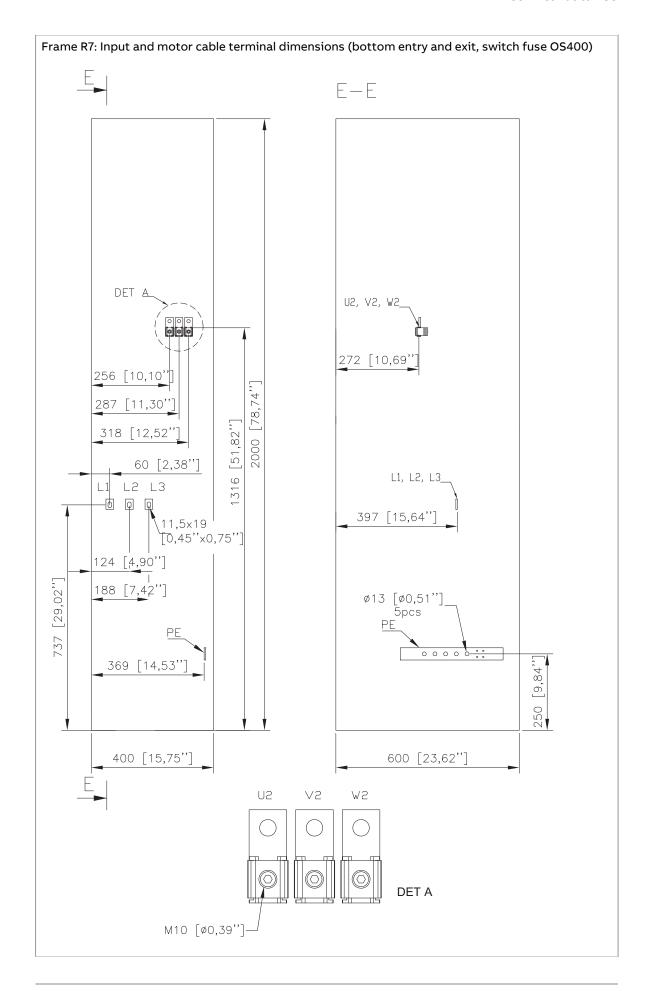


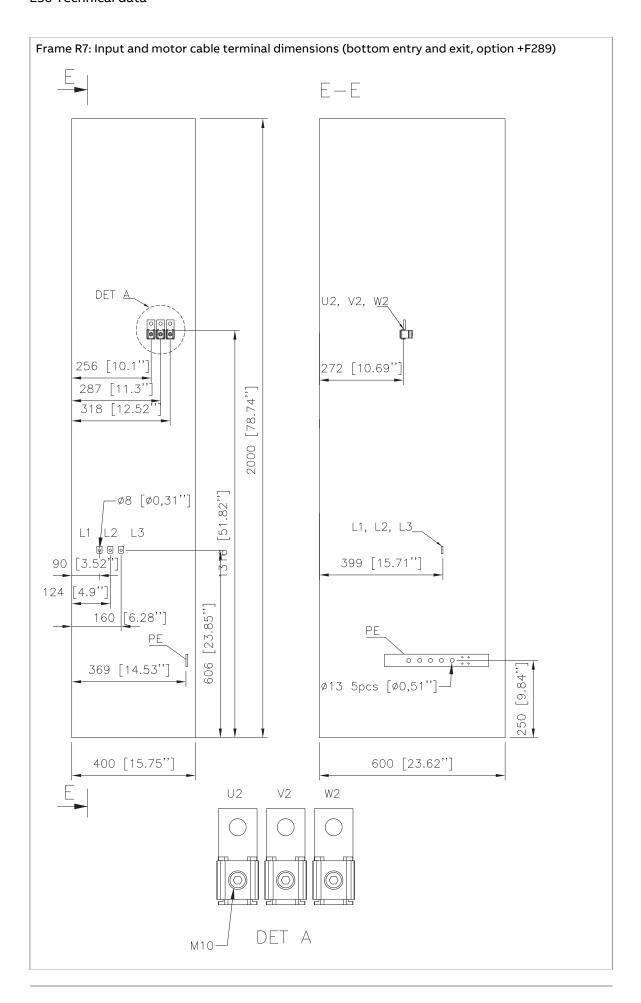


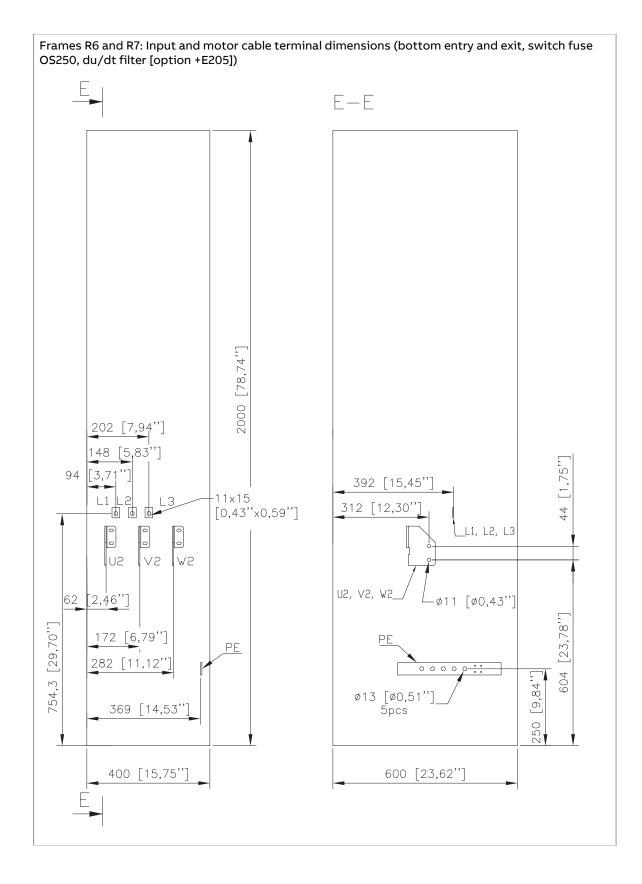


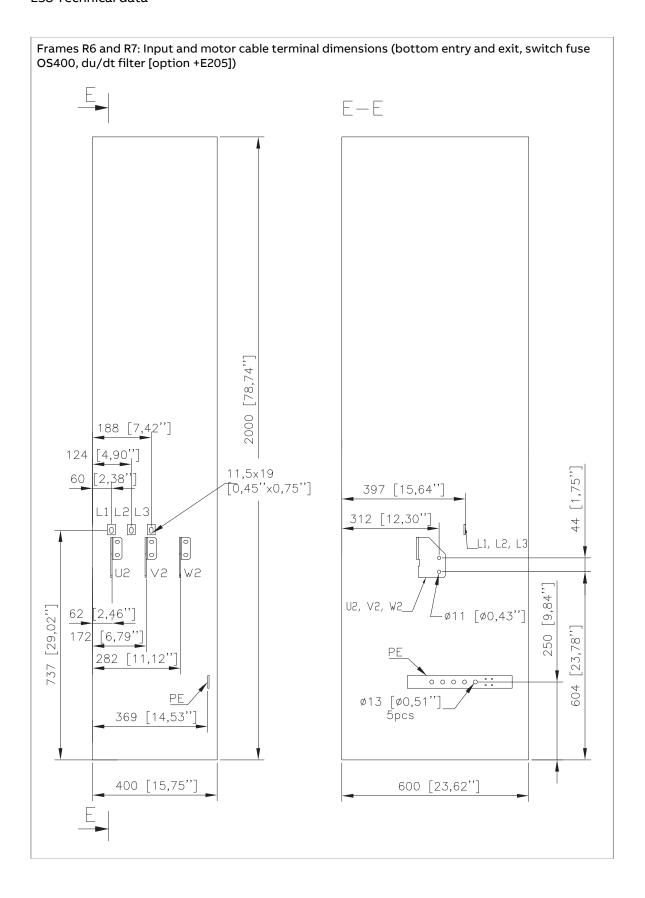


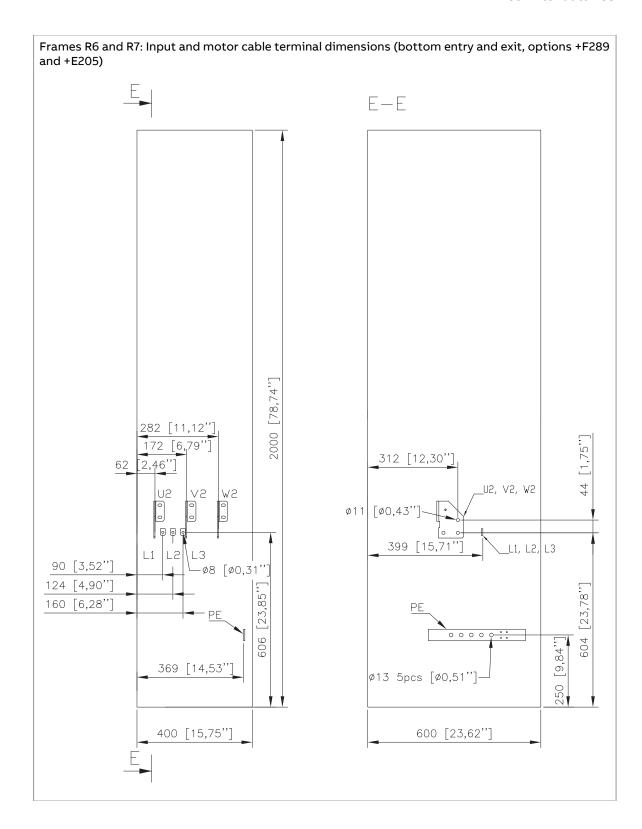


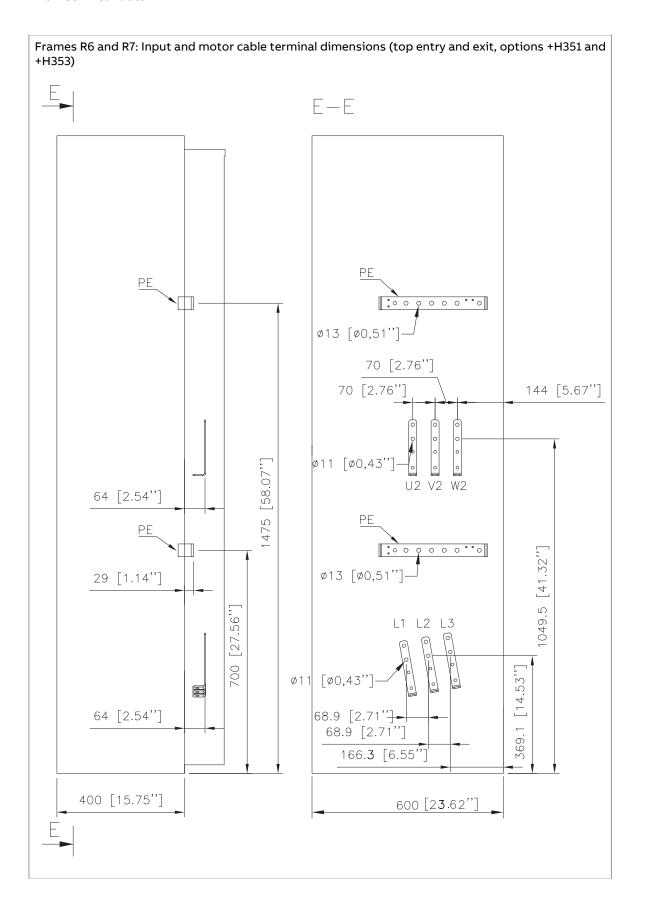


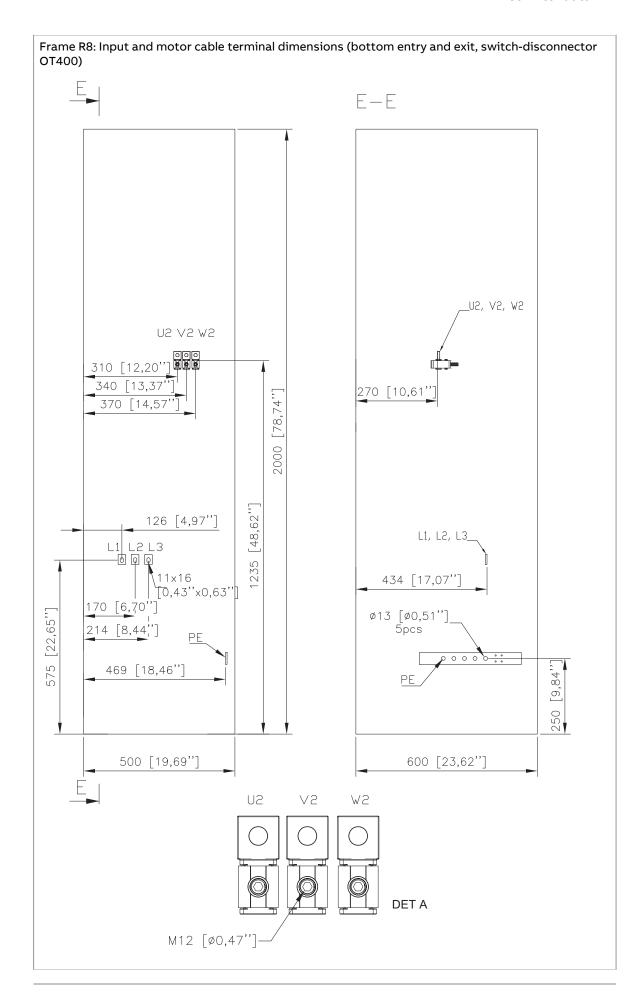


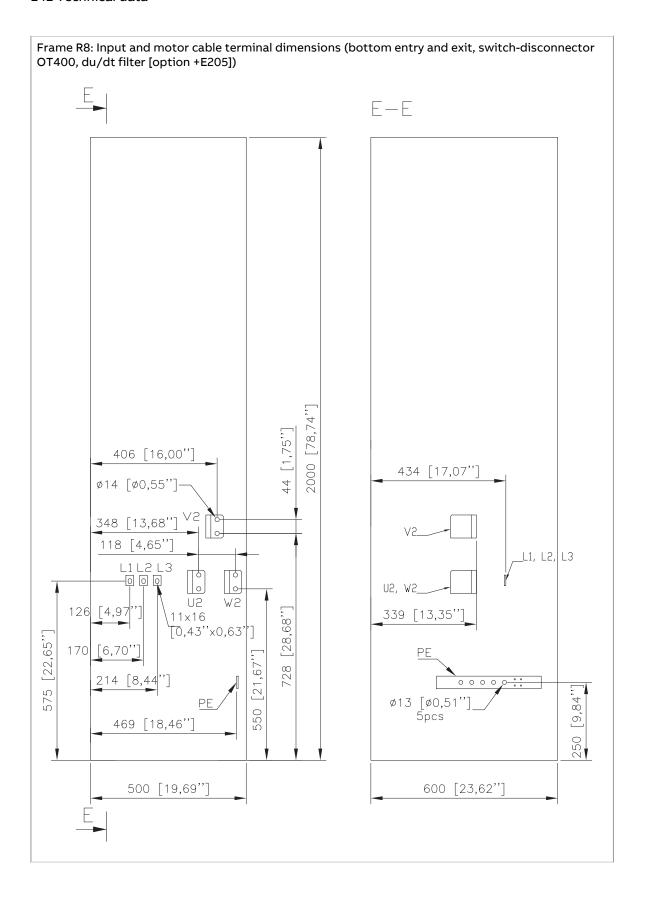


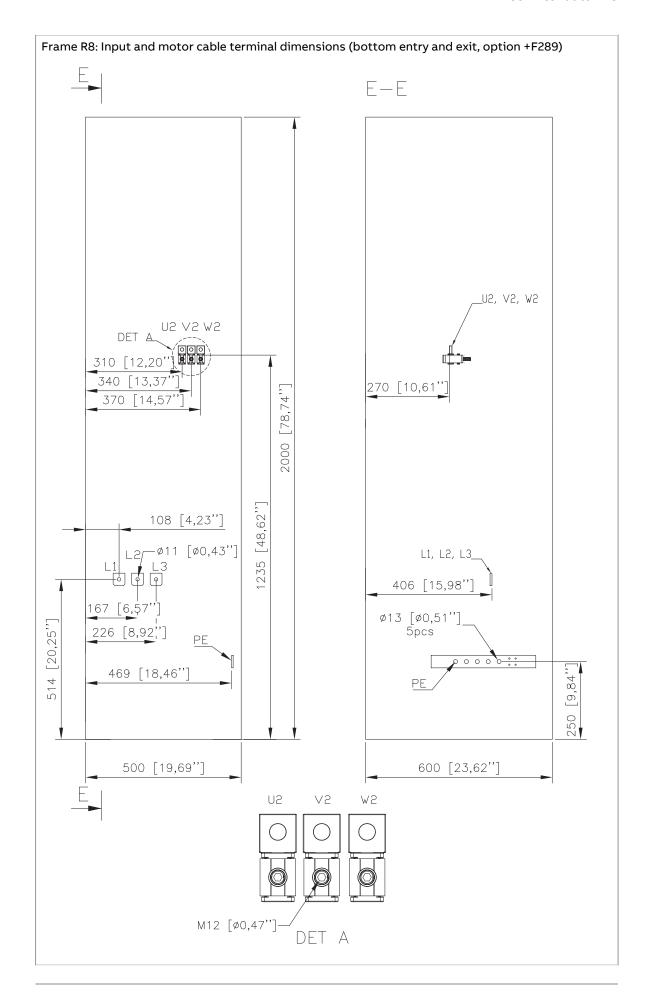


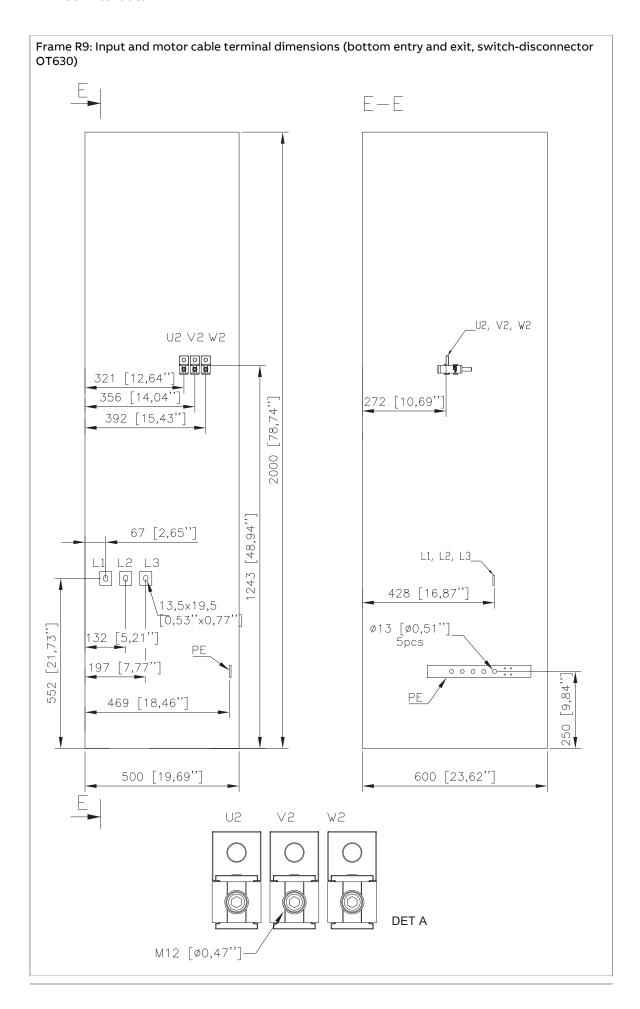


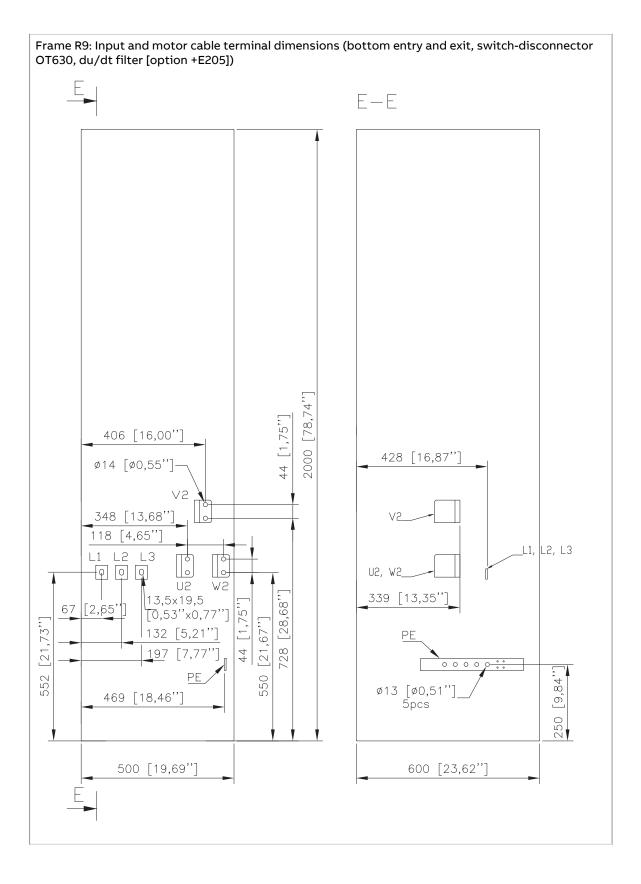


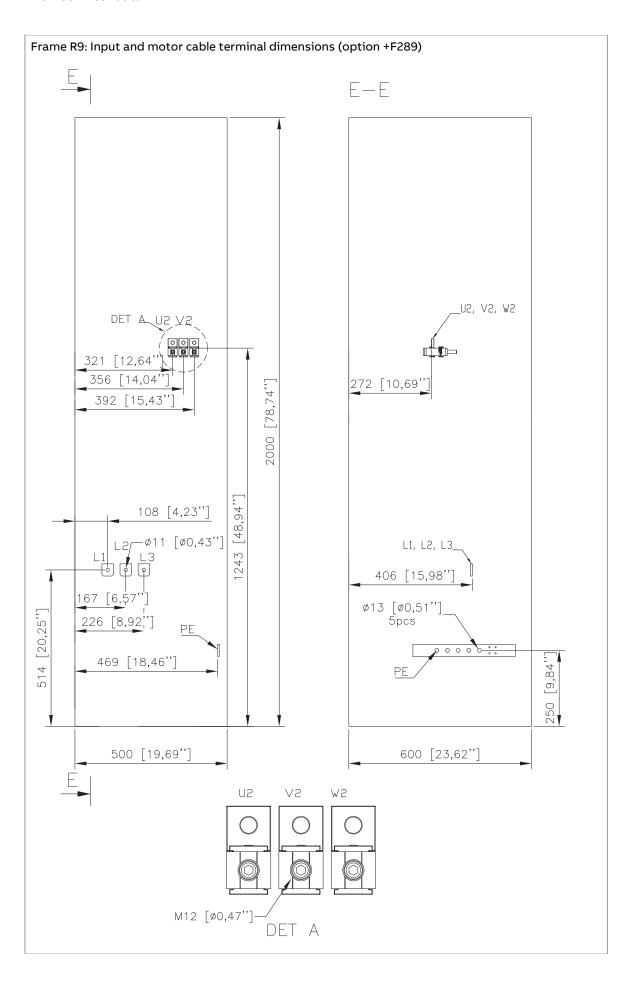


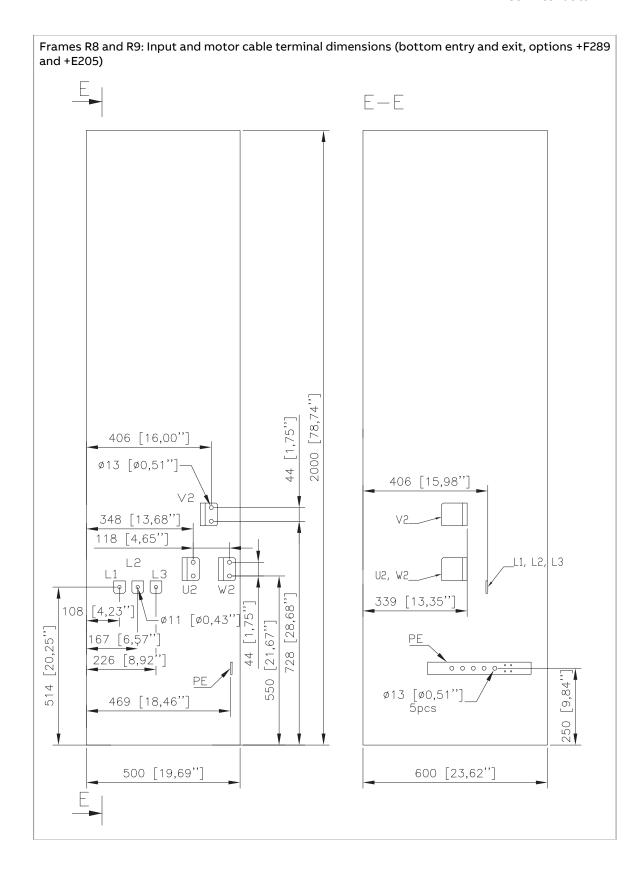


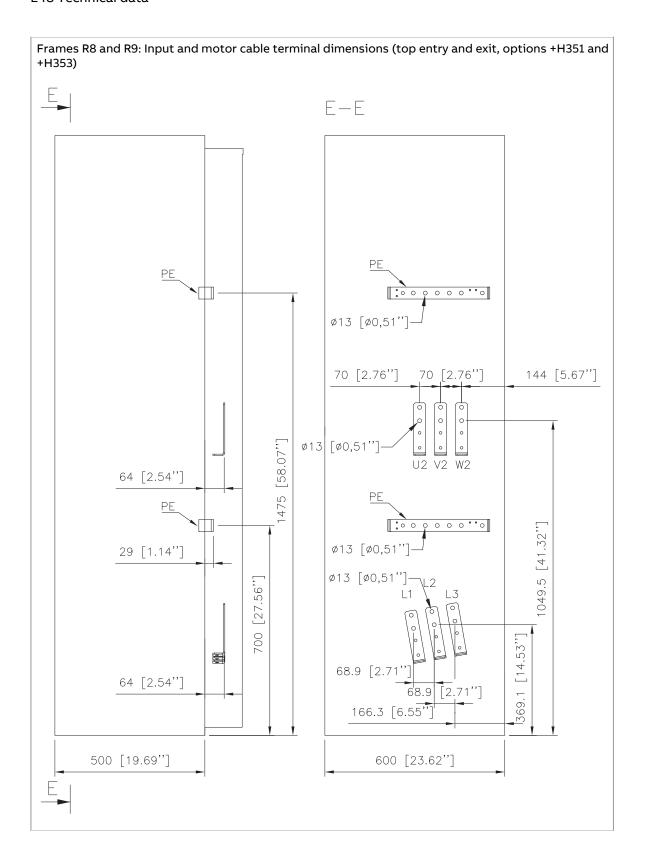


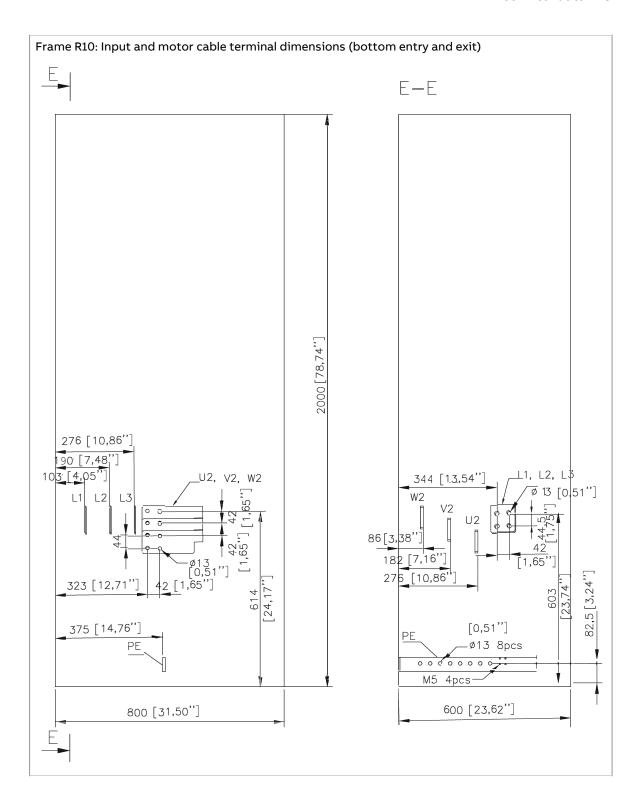


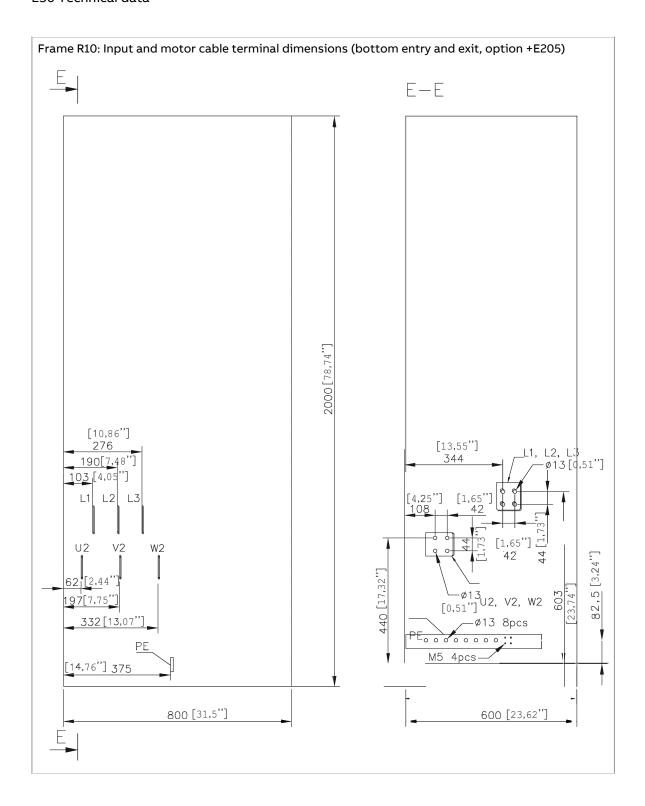


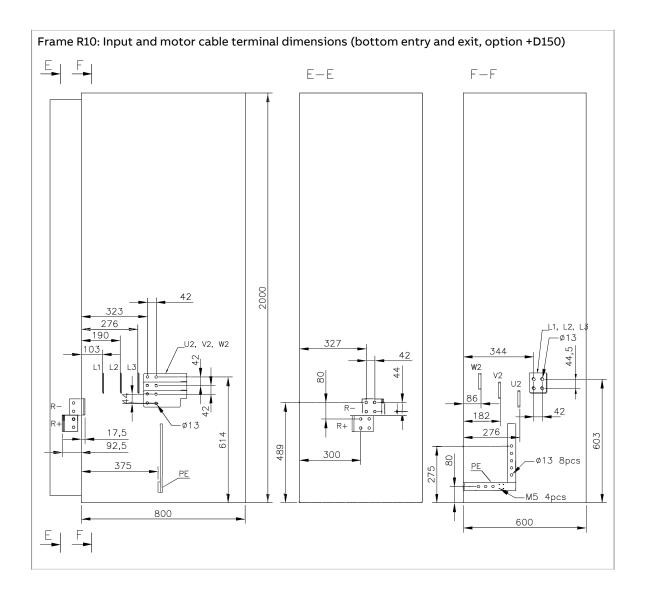


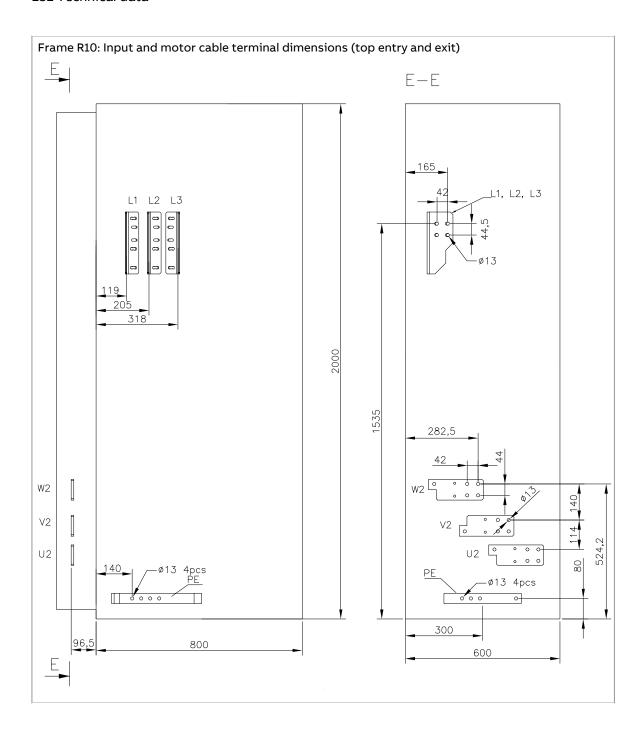


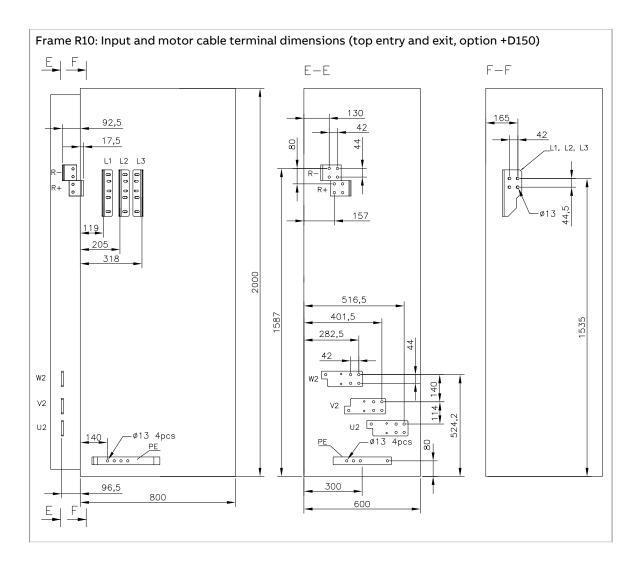


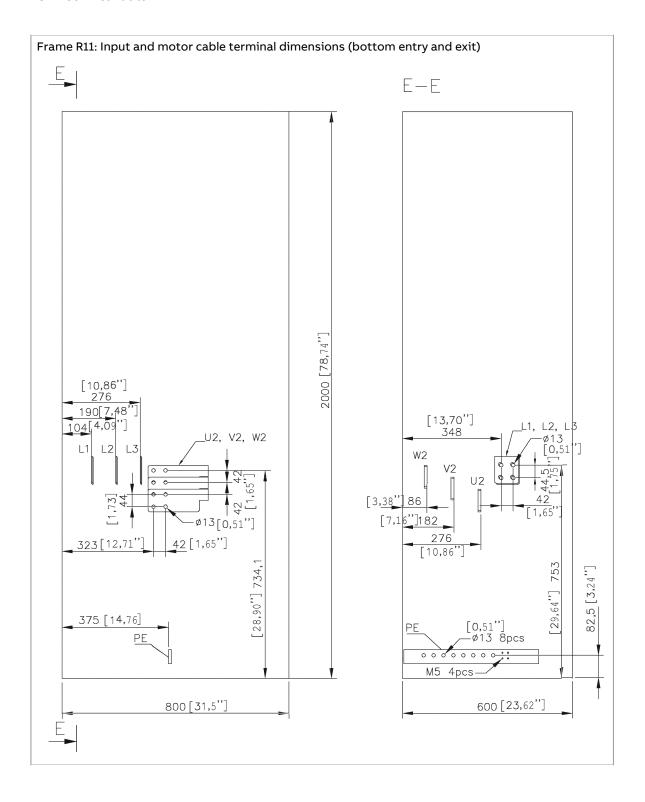


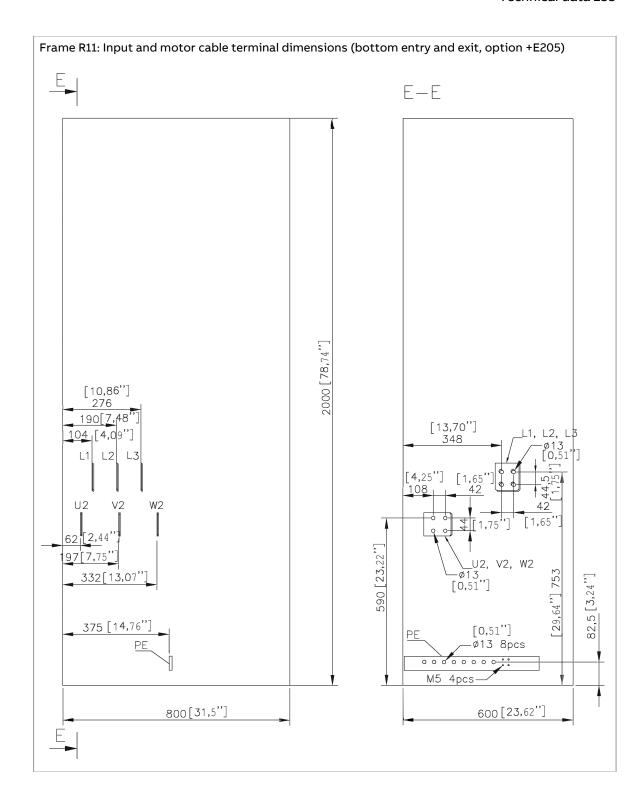


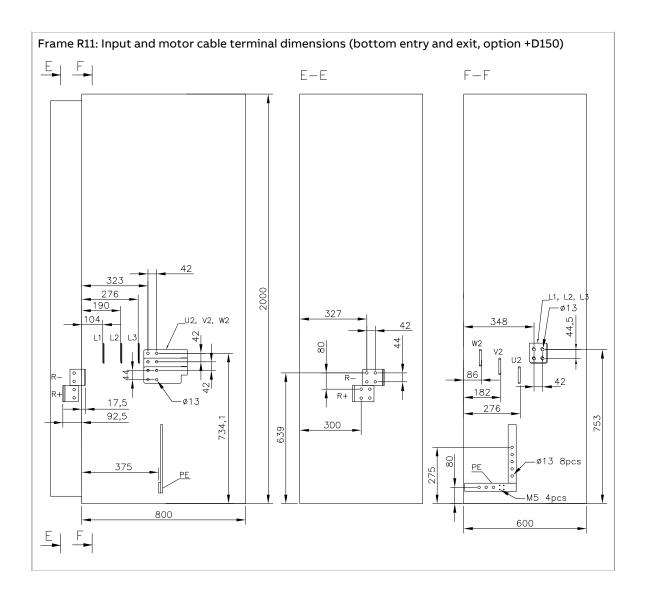


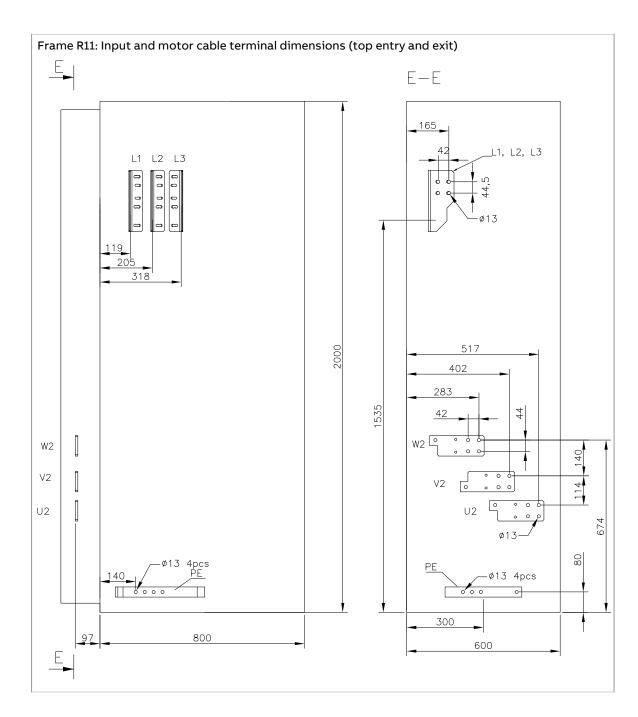


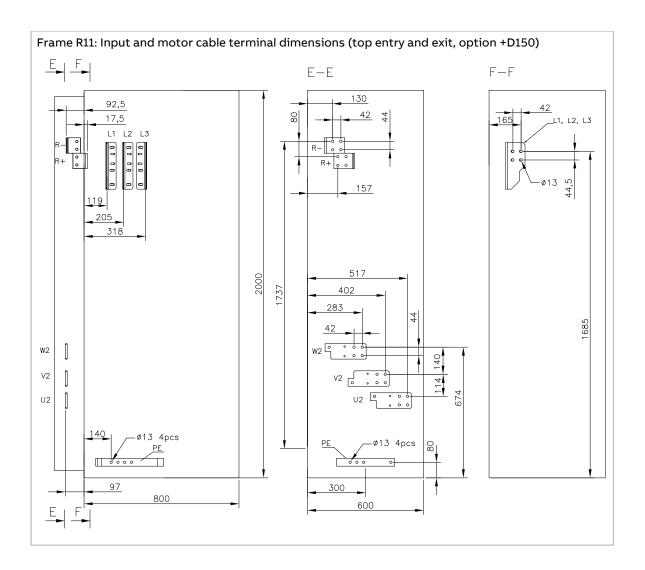












Terminal and connection data for auxiliary control circuits

Maximum acceptable voltage and current values and wire sizes in terminal blocks are given below.

Terminal block	Maximum acceptable voltage and current values and wire sizes
X250	230V AC / 24V DC, 2A
	 Solid wire 0,144 mm² (2812 AWG) Stranded wire 0,082,5 mm² (2814 AWG)
X289	230V AC / 24V DC, 2A
	 Solid wire 0,144 mm² (2812 AWG) Stranded wire 0,082,5 mm² (2814 AWG)
X290	230V AC / 24V DC, 2A
	 Solid wire 0,144 mm² (2812 AWG) Stranded wire 0,082,5 mm² (2814 AWG)
X300	230V AC, 4A
	 Solid wire 0,144 mm² (2812 AWG) Stranded wire 0,082,5 mm² (2814 AWG)
X951	24V DC
	 Solid wire 0,144 mm² (2812 AWG) Stranded wire 0,082,5 mm² (2814 AWG)
X969	24V DC
	 Solid wire 0,144 mm² (2812 AWG) Stranded wire 0,082,5 mm² (2814 AWG)
Х3	24V DC
	 Solid wire 0,144 mm² (2812 AWG) Stranded wire 0,082,5 mm² (2814 AWG)
X504	230V AC / 24V DC, 2A
	 Solid wire 0,22,5 mm² (2412 AWG) Stranded wire with ferrule 0,252,5 mm² (2414 AWG)
	 Stranded wire with Terrule 0,252,5 mm² (24 to 12 AWG).
	Stripping length: 10 mm (0.5 in).
X601.1	480V AC, 20A
	 Solid wire 0,7516 mm² (186 AWG) Stranded wire 0,7516 mm² (186 AWG)
X601.1	230V AC / 24V DC, 2A
	 Solid wire 0,22,5 mm² (2414 AWG) Stranded wire 0,22,5 mm² (2414 AWG)

Electrical power network specification

Voltage (U ₁)	ACS580-07-xxxxx-4 drives: 380480 VAC 3-phase ±10%. This is indicated in the type designation label as typical input voltage levels 3~400/480 V AC.
Network type	TN (grounded) and IT (ungrounded) systems
Short-circuit withstand strength <i>I</i> cc (IEC/EN 61439-1)	Maximum allowable prospective short-circuit current is 65 kA when the input cable is protected with gG type fuses (IEC 60269) having maximum current rating as follows: 100 A for frame R4 125 A for frame R5 400 A for frames R6 to R8 630 A for frame R9 1000 A for frame R10 1250 A for frame R11
Short-circuit current protection (UL 508A for frames R4 and R5 and UL 508C for frames R6R9).	The drive is suitable for use on a circuit capable of delivering not more than 100,000 rms symmetrical amperes at 480 V maximum when the input cable is protected with class T fuses.
Frequency (f ₁)	50/60 Hz. Variation ±5% of nominal frequency.
Imbalance	Max. ± 3% of nominal phase to phase input voltage
Fundamental power factor (cos phi ₁)	0.98 (at nominal load)

Motor connection data

Motor types	Asynchronous AC induction motors, permanent magnet synchronous motors
Voltage (U ₂)	0 to U_1 , 3-phase symmetrical. This is indicated in the type designation label as typical output voltage level 3 ~ 0 U_1 . $U_{\rm max}$ at the field weakening point.
Frequency (f ₂)	0598 Hz For drives with du/dt filter: 500 Hz
Current	See section Electrical ratings (page 205).
Switching frequency	3 kHz (typically)
Maximum recommended motor cable length	300 m (984 ft). Longer cables cause a motor voltage decrease which limits the available motor power. The decrease depends on the motor cable length and characteristics. Note that a sine filter (optional) at the drive output also causes a voltage decrease. Contact ABB for more information. Note: The maximum motor cable length for the EMC compliance is 100 m (328 ft).

Control unit connection data

See chapter Control unit (page 139).

Efficiency

Approximately 98% at nominal power level

The efficiency is not calculated according to the ecodesign standard IEC 61800-9-2.

Energy efficiency data (ecodesign)

Energy efficiency data is not provided for the drive. The cabinet-installed drives comprising drive modules which are in conformity with the regulation are exempt from the EU ecodesign requirements (Regulation EU/2019/1781, §2.3.e) and the UK ecodesign requirements (Regulation SI 2021 No. 745).

Protection classes

Degrees of protection (IEC/EN 60529)	IP21 (standard), IP42 (option +B054), IP54 (option +B055)
Enclosure types (UL50)	UL Type 1 (standard), UL Type 1 (option +B054), UL Type 12 (Standard). For indoor use only.
Arcing class (IEC TR 61641)	B – ASSEMBLY providing personnel and ASSEMBLY protection under arcing conditions.
	Tested at the following voltage with an arcing current of 65 kA for 300 milliseconds:
	 400 V units (indicated by "-4" in drive type): 420 V 500 V units (indicated by "-5" in drive type): 550 V 690 V units (indicated by "-7" in drive type): 760 V
Overvoltage category (IEC/EN 60664-1)	III, except for auxiliary power connections (fan, control, heating, lighting etc) which are category II.
Protective class (IEC/EN 61800-5-1)	

Ambient conditions

Environmental limits for the drive are given below. The drive is to be used in a heated, indoor, controlled environment.

	Operation installed for stationary use	Storage in the protective package	Transportation in the protective package		
Installation site altitude	0 to 2000 m (6561 ft) above sea level. For alti- tudes over 2000 m, con- tact ABB. Output derated above 1000 m (3281 ft). See section Output derating	-	-		
Air temperature	-0 to +50 °C (32 to 122 °F). No condensation allowed. Output derated in the range +40 +50 °C (+104 +122 °F). See section Output derating	-40 to +70 °C (-40 to +158 °F)	-40 to +70 °C (-40 to +158 °F)		
Relative humidity	5 to 95%	Max. 95%	Max. 95%		
	No condensation allowed. Maximum allowed relative humidity is 60% in the presence of corrosive gases.				
Contamination (IEC 60721-3-x)	IEC/EN 60721-3-3:2002	IEC 60721-3-1:1997	IEC 60721-3-2:1997		
Chemical gases	Class 3C2	Class 1C2	Class 2C2		
Solid particles	Class 3S2. No conductive dust allowed.	Class 1S3. (packing must support this, otherwise 1S2)	Class 2S2		
Atmospheric pressure	70 to 106 kPa 0.7 to 1.05 atmospheres	70 to 106 kPa 0.7 to 1.05 atmospheres	60 to 106 kPa 0.6 to 1.05 atmospheres		
Vibration IEC 61800-5-1 IEC 60068-2-6:2007, EN 60068-2-6:2008 Environmental testing Part 2: Tests –Test Fc: Vibration (sinusoidal)	IEC/EN 60721-3-3:2002 1057 Hz: max. 0.075 mm amplitude 57150 Hz: 1 g	IEC/EN 60721-3-1:1997 1057 Hz: max. 0.075 mm amplitude 57150 Hz: 1 g	IEC/EN 60721-3-2:1997 29 Hz: max. 3.5 mm amplitude 920 Hz: 10 m/s ² (32.8 ft/s ²)		
Shock IEC 60068-2-27:2008, EN 60068-2-27:2009 Environmental testing - Part 2-27: Tests - Test Ea and guidance: Shock	Not allowed	With packing max. 100 m/s² (330 ft/s²), 11 ms	With packing max. 100 m/s2 (330 ft/s²), 11 ms		

Transportation

The table below specifies the transportation methods and conditions for the drive. Seaworthy package (option +P912) is required for non-weather protected transportation conditions.

Package type	Method	Weather-protected conditions (IEC 60721-3-2)	Non-weather protected conditions (IEC 60721-3-2)
Standard package Wooden crate Vertical	Road, air, sea (in container). Special vehicle requirements: High-cube container. ABB recommends the use of container desiccant bags in sea transportation.	2K12 : Transportation without temperature and humidity control allowed.	Not allowed.
Seaworthy package (option +P912) Wooden crate covered with plywood sheets Vertical	Road, air, sea (in container). Special vehicle requirements: High-cube container. ABB recommends the use of container desiccant bags in sea transportation.	2K12 : Transportation without temperature and humidity control allowed.	2K14: Non-weather-protected transportation worldwide.
Standard package Cardboard box Horizontal ¹⁾	Road, rail, air, sea (in container). Special vehicle requirements: Preferred for air and courier. ABB recommends the use of container desiccant bags in sea transportation.	2K12 : Transportation without temperature and humidity control allowed.	Not allowed.
Seaworthy package (option +P912) Wooden crate covered with plywood sheets Horizontal ¹⁾	Road, rail, air, sea. Special vehicle requirements: Preferred for sea transportation. ABB recommends the use of container desiccant bags in sea transportation.	2K12 : Transportation without temperature and humidity control allowed.	

¹⁾ Drive widths up to 830 mm can be delivered in a horizontal package. Factory makes the final decision on the packing position. It depends, for example, on the drive size and options, and the transportation method.

Storage conditions

The table below specifies the storage conditions for the drive. Store the drive in its package. ABB recommends seaworthy package (option +P912) if the drive is in long-term storage. The storage conditions must also comply with the environmental limits specified in .

Package type	Storage conditions (IEC 60721-3-1)
Standard package Wooden crate	1K20: Up to 24 months in enclosed conditions (full temperature and humidity control).
Vertical	1K22: Up to 6 months in enclosed conditions (no temperature or humidity control).
	1K23, 1K24 : Up to 3 months in sheltered conditions (roof providing protection from direct rain and sun).
	1K251K27: Up to 48 hours between loading operations in open-air conditions (no protection).
Seaworthy package (option +P912)	1K20: Up to 24 months in enclosed conditions (full temperature and humidity control).
Wooden crate covered with plywood sheets	1K22: Up to 12 months in enclosed conditions (no temperature or humidity control).
Vertical	1K23, 1K24: Up to 12 months in sheltered conditions (roof providing protection from direct rain and sun).
	1K251K27: Up to 1 month in open-air conditions (no protection). Not recommended, but can be temporarily allowed.
Standard package Cardboard box	1K20: Up to 24 months in enclosed conditions (full temperature and humidity control).
Horizontal	1K22: Up to 6 months in enclosed conditions (no temperature or humidity control).
	1K23, 1K24: Up to 2 months in sheltered conditions (roof providing protection from direct rain and sun).
	1K251K27: Storing in open-air conditions (no protection) is not allowed.
Seaworthy package (option +P912)	1K20: Up to 24 months in enclosed conditions (full temperature and humidity control).
Plywood box Horizontal	1K22: Up to 12 months in enclosed conditions (no temperature or humidity control).
110112011141	1K23, 1K24: Up to 6 months in sheltered conditions (roof providing protection from direct rain and sun).
	1K251K27: Up to 1 month in open-air conditions (no protection). Not recommended, but can be temporarily allowed.

Auxiliary circuit power consumption

Cabinet heater (option +G300)	100 W
External uninterruptible 150 W power supply (option +G307)	
Motor heater (option +G313)	According to the heater type

Color

Cabinet: RAL Classic 7035

Materials

Drive

Refer to ACx580-07 cabinet-installed drives recycling instructions and environmental information (3AXD50000153893).

Package materials for cabinet-installed low-power single drives

- · Cardboard heavy duty quality with wet strength glue
- Plywood¹⁾
- Wood
- PET (strapping)
- PE (VCI film)
- Metal (fixing clamps, screws)
- Clay desiccant.
- 1) <u>Horizontal package only:</u> Also cardboard hoods are used instead.

Package materials for options, accessories and spare parts

- Cardboard
- Kraft paper
- PP (straps)
- PE (film, bubble wrap)
- Plywood, wood (only for heavy components).

Materials vary according to the item type, size and shape. Typical package consists of a cardboard box with paper filling or bubble wrap. ESD-safe packing materials are used for printed circuit boards and similar items.

Materials of manuals

Printed product manuals are made of recyclable paper. Product manuals are available on the Internet.

Disposal

The main parts of the drive can be recycled to preserve natural resources and energy. Product parts and materials should be dismantled and separated.

Generally all metals, such as steel, aluminum, copper and its alloys, and precious metals can be recycled as material. Plastics, rubber, cardboard and other packaging material can be used in energy recovery.

Printed circuit boards and DC capacitors need selective treatment according to IEC 62635 guidelines.

To aid recycling, most plastic parts are marked with an appropriate identification code. In addition, components containing substances of very high concern (SVHCs) are listed in European Chemicals Agency's SCIP database. SCIP is the database for information on Substances of Concern In articles as such or in complex objects (Products) established under the Waste Framework Directive (2008/98/EC). For further information, contact your local ABB distributor or consult European Chemicals Agency's

SCIP database to find out which SVHCs are used in the drive, and to find out where those components are located.

Contact your local ABB distributor for further information on environmental aspects. End of life treatment must follow international and national regulations.

For more information on ABB end of life services, refer to new.abb.com/service/end-of-life-services.

Package dimensions and weights for drives without empty cubicles (without options +C196 ... +C201)

Frame size	Height	Width	Depth	Standard/Op- tion	Material	Container type
	mm	mm	mm	LIOII		
R4R9	900	820	2520	Standard	Cardboard	20DC ¹⁾
				+P912	Plywood	20DC ¹⁾
R10, R11	2550	1150	1100	Standard	Plastic and wood	At least 40HC ²⁾
R10, R11	2550	1430	1100	+P912	Plywood	At least 40HC ²⁾ Plywood over the normal packaging.

¹⁾ All containers are ok, this is the most common.

²⁾ Smaller containers do not have sufficient height.

Frame size	Height	Width	Depth	Standard/Op- tion	Material	Container type
	in	in	in	LIOII		
R4R9	35.43	32.28	99.21	Standard	Cardboard	20DC ¹⁾
				+P912	Plywood	20DC ¹⁾
R10, R11	100.39	45.27	43.30	Standard	Plastic and wood	At least 40HC ²⁾
R10, R11	100.39	56.30	43.30	+P912	Plywood	At least 40HC ²⁾ Plywood over the normal packaging.

¹⁾ All containers are ok, this is the most common.

Package weights

Frame size	Stan	dard	+P	912
	kg	lb	kg	lb
R4	200	441	200	441
R5	210	463	210	463
R6	220	485	220	485

²⁾ Smaller containers do not have sufficient height.

Frame size	Stan	dard	+P	912
	kg	lb	kg	lb
R7	220	485	220	485
R8	255	562	255	562
R9	275	606	275	606
R10	410	904	440	970
R11	410	904	440	970

Applicable standards

The drive complies with the standards below. The compliance with the European Low Voltage Directive is verified according to standard EN 61800-5-1.

EN 61800-5-1:2007	Adjustable speed electrical power drive systems. Part 5-1: Safety requirements – electrical, thermal and energy
IEC 60146-1-1:2009 EN 60146-1-1:2010	Semiconductor converters – General requirements and line commutated converters – Part 1-1: Specification of basic requirements
IEC 60204-1:2005 +A1:2008	Safety of machinery. Electrical equipment of machines. Part 1: General requirements.
EN 60204-1:2006 +AC:2010	Provisions for compliance: The final assembler of the machine is responsible for installing emergency-stop device.
IEC 60529:1989 EN 60529:1991	Degrees of protection provided by enclosures (IP code)
IEC/EN 60664-1:2007	Insulation coordination for equipment within low-voltage systems. Part 1: Principles, requirements and tests
IEC/EN 61439-1:2011	Low-voltage switchgear and control gear assemblies Part 1: General rules
UL 50:2015	Enclosures for Electrical Equipment, Non-Environmental Considerations, 13th edition
Frames R4 and R5 UL 508A:2018	Standard for Safety, Industrial control panels
UL 508C: 2016	Standard for Safety, Power Conversion Equipment, fourth edition
CSA C22.2 No. 14-13: 2013	Industrial control equipment
CSA 22.2 No. 274-13: 2013	Adjustable speed drives
IEC 61800- 3:2004/A1:2011 EN 61800-3/A1:2012	Adjustable speed electrical power drive systems. Part 3: EMC requirements and specific test methods

Markings



CE mark

Product complies with the applicable European Union legislation. For fulfilling the EMC requirements, see the additional information concerning the drive EMC compliance (IEC/EN 61800-3).



TÜV Safety Approved mark (functional safety)

Product contains Safe torque off and possibly other (optional) safety functions which are certified by TÜV according to the relevant functional safety standards. Applicable to drives and inverters; not applicable to supply, brake or DC/DC converter units or modules.



UKCA (UK Conformity Assessed) mark

Product complies with the applicable United Kingdom's legislation (Statutory Instruments). Marking is required for products being placed on the market in Great Britain (England, Wales and Scotland).



UL Listed mark for USA and Canada

Product has been tested and evaluated against the relevant North American standards by the Underwriters Laboratories. Valid with rated voltages up to 600 V.



RCM mark

Product complies with Australian and New Zealand requirements specific to EMC, telecommunications and electrical safety. For fulfilling the EMC requirements, see the additional information concerning the drive EMC compliance (IEC/EN 61800-3).



EAC (Eurasian Conformity) mark

Product complies with the technical regulations of the Eurasian Customs Union. EAC mark is required in Russia, Belarus and Kazakhstan.



Electronic Information Products (EIP) symbol including an Environment Friendly Use Period (EFUP).

Product is compliant with the People's Republic of China Electronic Industry Standard (SJ/T 11364-2014) about hazardous substances. The EFUP is 20 years. China RoHS II Declaration of Conformity is available from https://library.abb.com.



CMIM mark

Product complies with Morocco's safety standard for marketing of toys and electrical products.



WEEE mark

At the end of life the product should enter the recycling system at an appropriate collection point and not placed in the normal waste stream.

CE marking

A CE mark is attached to the drive to verify that the drive complies with the provisions of the European Low Voltage and EMC Directives. The CE marking also verifies that the drive, in regard to its safety functions (such as Safe torque off), conforms with the Machinery Directive as a safety component.

Compliance with the European Low Voltage Directive

The compliance with the European Low Voltage Directive has been verified according to standard EN 61800-5-1.

Compliance with the European EMC Directive

The EMC Directive defines the requirements for immunity and emissions of electrical equipment used within the European Union. The EMC product standard (EN 61800-3:2004) covers requirements stated for drives. See section Compliance with the EN 61800-3:2004 below.

Compliance with the European Machinery Directive

The drive is an electronic product which is covered by the European Low Voltage Directive. However, the drive includes the Safe torque off function and can be equipped with other safety functions for machinery which, as safety components, are in the scope of the Machinery Directive. These functions of the drive comply with European harmonized standards such as EN 61800-5-2. For the declaration of conformity, see chapter The Safe torque off function (page 303).

Compliance with the EN 61800-3:2004

Definitions

EMC stands for Electromagnetic Compatibility. It is the ability of electrical/electronic equipment to operate without problems within an electromagnetic environment. Likewise, the equipment must not disturb or interfere with any other product or system within its locality.

First environment includes establishments connected to a low-voltage network which supplies buildings used for domestic purposes.

Second environment includes establishments connected to a network not supplying domestic premises.

Drive of category C1: drive of rated voltage less than 1000 V and intended for use in the first environment.

Drive of category C2: drive of rated voltage less than 1000 V and intended to be installed and started up only by a professional when used in the first environment.

Note: A professional is a person or organization having necessary skills in installing and/or starting up power drive systems, including their EMC aspects.

Drive of category C3: drive of rated voltage less than 1000 V and intended for use in the second environment and not intended for use in the first environment.

Drive of category C4: drive of rated voltage equal to or above 1000 V, or rated current equal to or above 400 A, or intended for use in complex systems in the second environment.

Category C2

The drive frames R4 and R5 comply with the standard with the following provisions:

- The motor and control cables are selected as specified in the hardware manual.
- 2. The drive is installed according to the instructions given in the hardware manual.
- 3. Correct input and output holes are used in the bottom of the cabinet. Refer to Dimension drawings (page 275).
- 4. Maximum motor cable length is 30 meters. With EMC filter option +E202, the maximum motor cable length is 100 meters.

The drive frames R6 to R9 comply with the standard with the following provisions:

- 1. The drive is equipped with EMC filter option +E202.
- 2. The motor and control cables are selected as specified in the hardware manual.
- 3. The drive is installed according to the instructions given in the hardware manual.
- 4. Maximum motor cable length is 100 meters.



WARNING!

The drive may cause radio interference if used in a residential or domestic environment. The user is required to take measures to prevent interference, in addition to the requirements for CE compliance listed above, if necessary.

Note: Do not install a drive equipped with EMC filter on IT (ungrounded) systems. The supply network becomes connected to ground potential through the EMC filter capacitors which may cause danger or damage the unit.

Category C3

The drive complies with the standard with the following provisions:

- 1. The motor and control cables are selected as specified in the hardware manual.
- 2. The drive is installed according to the instructions given in the hardware manual.
- 3. Maximum motor cable length is 100 meters.



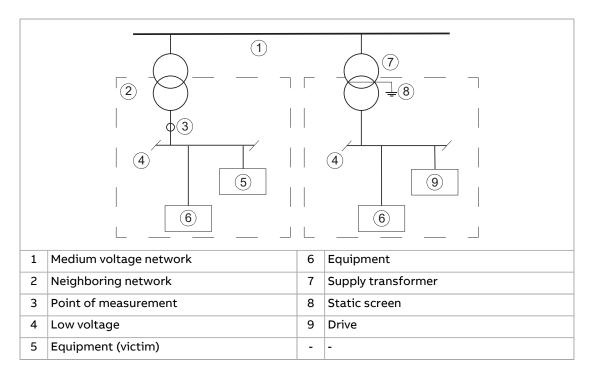
WARNING!

A drive of category C3 is not intended to be used on a low-voltage public network which supplies domestic premises. Radio frequency interference is expected if the drive is used on such a network.

Category C4

The drive complies with the C4 category with these provisions:

 It is made sure that no excessive emission is propagated to neighboring low-voltage networks. In some cases, the natural suppression in transformers and cables is sufficient. If in doubt, a supply transformer with static screening between the primary and secondary windings can be used.



- 2. An EMC plan for preventing disturbances is drawn up for the installation. A template is available in Technical guide No. 3 EMC compliant installation and configuration for a power drive system (3AFE61348280 [English]).
- 3. The motor and control cables are selected, and routed according to the electrical planning guidelines of the drive. The EMC recommendations are obeyed.
- 4. The drive is installed according to its installation instructions. The EMC recommendations are obeyed.



WARNING!

A drive of category C4 is not intended to be used on a low-voltage public network which supplies domestic premises. Radio frequency interference is expected if the drive is used on such a network.

UL marking

The drive is cULus listed with option +C129. The approval is valid with rated voltages up to 480 V.

UL checklist



WARNING!

Operation of this drive requires detailed installation and operation instructions provided in the hardware and software manuals. The manuals are provided in electronic format in the drive package or on the Internet. Keep the manuals with the drive at all times. Hard copies of the manuals can be ordered through the manufacturer.

- Make sure that the drive type designation label includes the applicable marking.
- DANGER Risk of electric shock. After disconnecting the input power, always wait for 5 minutes to let the intermediate circuit capacitors discharge before you start working on the drive, motor or motor cable.
- The drive is to be used in a heated, indoor controlled environment. The drive must be installed in clean air according to the enclosure classification. Cooling air must be clean, free from corrosive materials and electrically conductive dust.
- For UL and CSA compliant installations, the maximum surrounding air temperature is 40 °C (104 °F).
- The drive is suitable for use in a circuit capable of delivering not more than 100 kA rms symmetrical amperes, 480 V maximum when protected by the UL fuses given elsewhere in this chapter. The ampere rating is based on tests done according to the appropriate UL standard.
- The cables located within the motor circuit must be rated for at least 75 °C in UL-compliant installations.
- The input cable must be protected with fuses or circuit breakers. These protective
 devices provide branch circuit protection in accordance with the national
 regulations (National Electrical Code (NEC) or Canadian Electrical Code). Obey
 also any other applicable local or provincial codes.



WARNING!

The opening of the branch-circuit protective device may be an indication that a fault current has been interrupted. To reduce the risk of fire or electric shock, current-carrying parts and other components of the device should be examined and replaced if damaged.

- The drive is equipped with UL listed fuses which provide branch circuit protection in accordance with the National Electrical Code (NEC) and Canadian Electrical Code.
 - The fuses are listed elsewhere in this chapter.
- The drive provides motor overload protection. For adjustments, see the firmware manual.
- The drive overvoltage category according to IEC 60664-1 is III, except for auxiliary power connections (fan, control, heating, lighting, cooling unit pump etc) which are of category II.

Design lifetime expectancy

The design lifetime expectancy of the drive and its overall components exceeds ten (10) years in normal operating environments. In some cases, the drive can last 20 years or more. To achieve a long lifetime for the product the manufacturer's instructions for sizing the drive, installation, operational conditions and preventive maintenance schedule shall be followed.

Disclaimers

Generic disclaimer

The manufacturer shall have no obligation with respect to any product which (i) has been improperly repaired or altered; (ii) has been subjected to misuse, negligence or accident; (iii) has been used in a manner contrary to the manufacturer's instructions; or (iv) has failed as a result of ordinary wear and tear.

Cyber security disclaimer

This product is designed to be connected to and to communicate information and data via a network interface. It is Customer's sole responsibility to provide and continuously ensure a secure connection between the product and Customer network or any other network (as the case may be). Customer shall establish and maintain any appropriate measures (such as but not limited to the installation of firewalls, application of authentication measures, encryption of data, installation of anti-virus programs, etc.) to protect the product, the network, its system and the interface against any kind of security breaches, unauthorized access, interference, intrusion, leakage and/or theft of data or information.

ABB and its affiliates are not liable for damages and/or losses related to such security breaches, any unauthorized access, interference, intrusion, leakage and/or theft of data or information.

Declarations of conformity



Link to Declaration of conformity according to EU Machinery Directive 2006/42/EU (3AXD10000675677)



Link to Declaration of conformity according to UK Supply of Machinery (Safety) Regulations 2008 (3AXD10001329536)



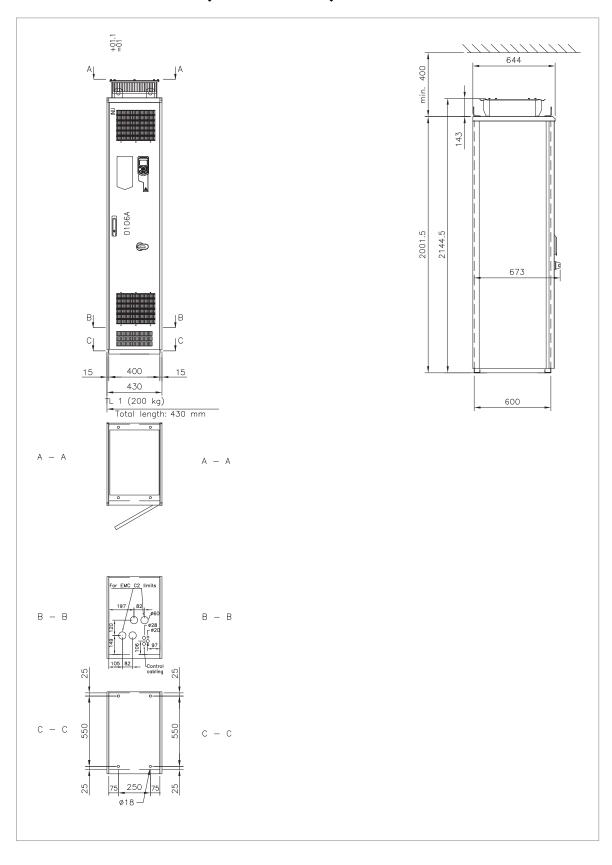
Link to Declaration of China RoHS II conformity (3AXD10001497378)

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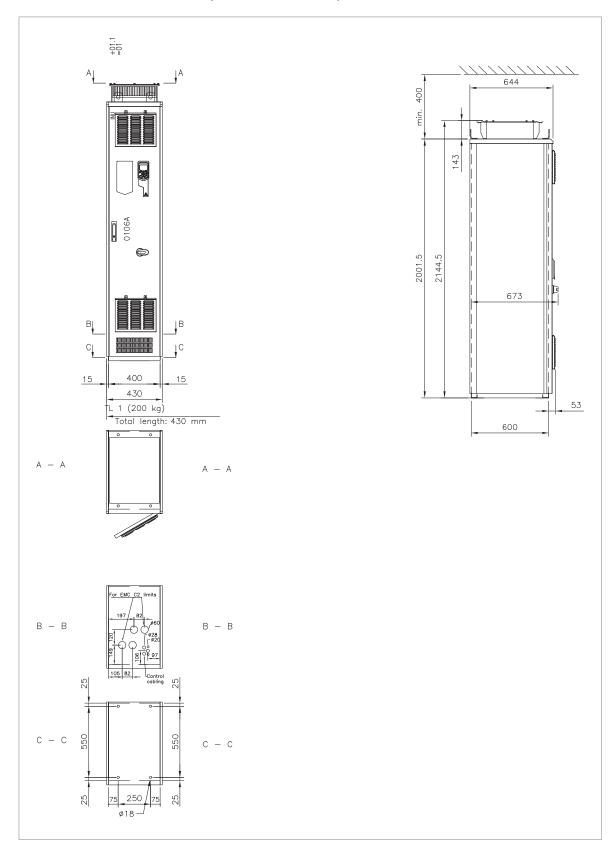
Dimension drawings

Example dimension drawings are shown below.

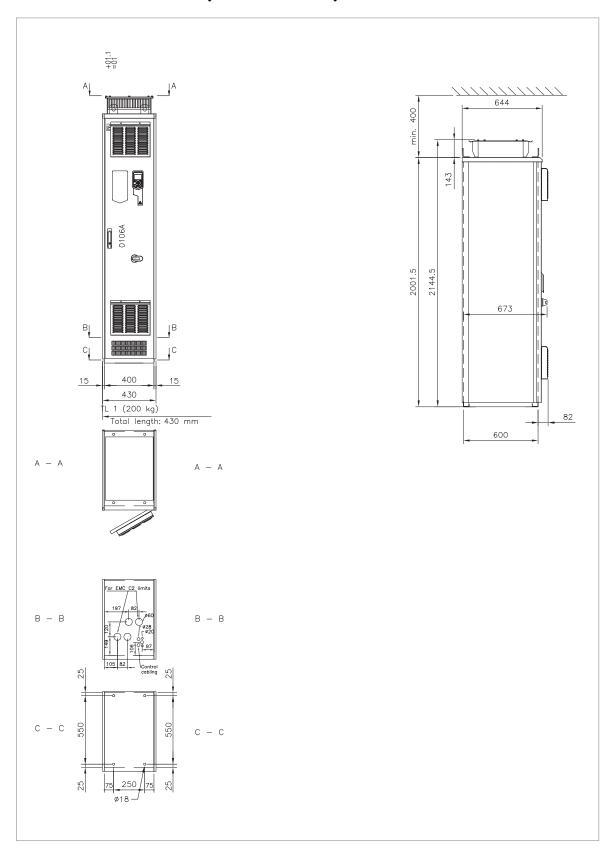
Frames R4 and R5 (+B052: IP21)



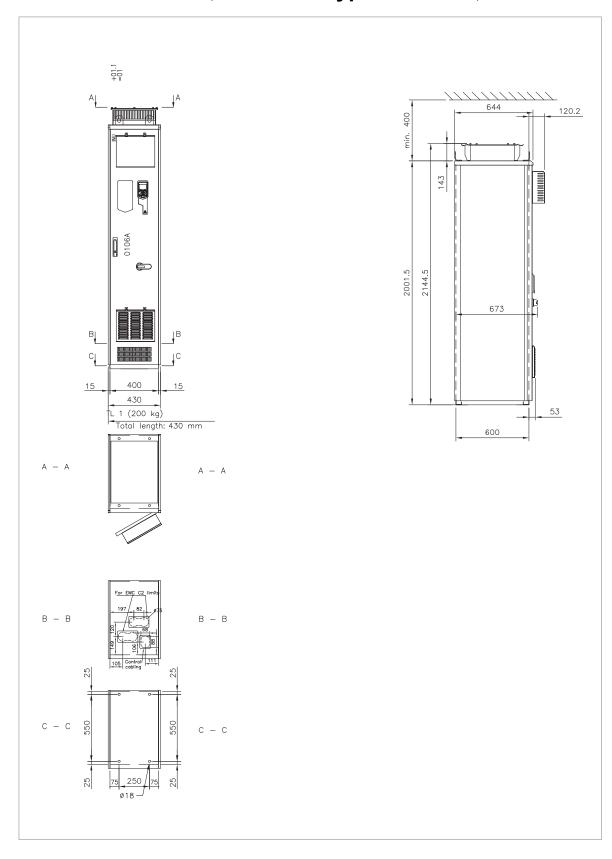
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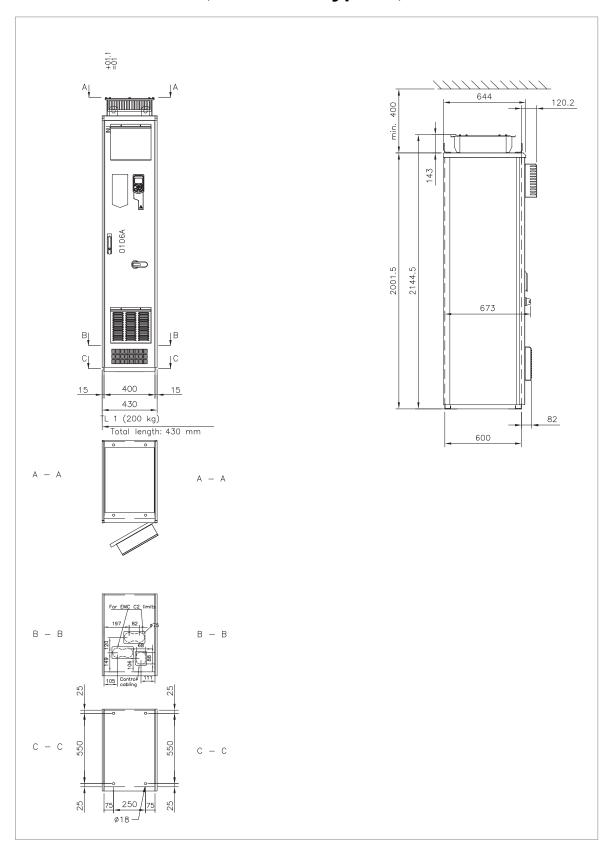
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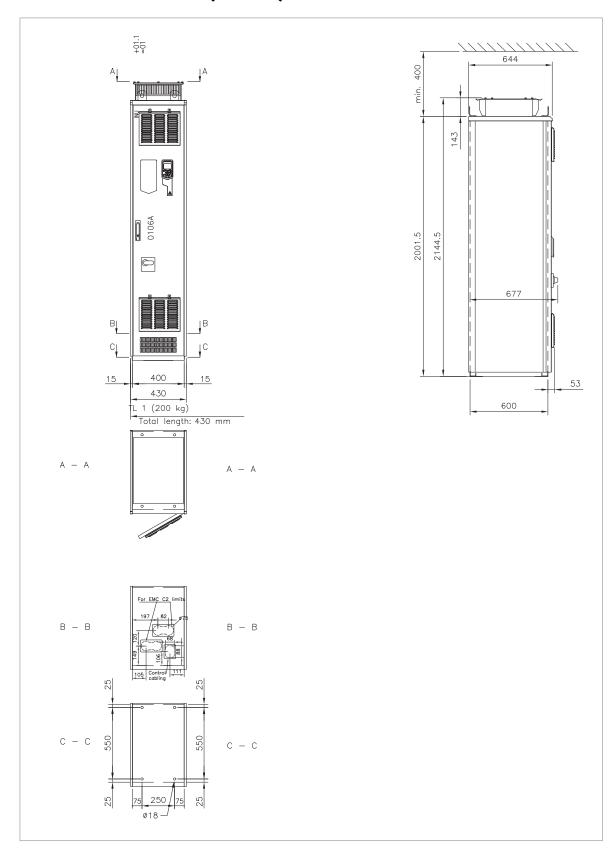
Frames R4 and R5 (+B054: UL Type 1 Filtered)



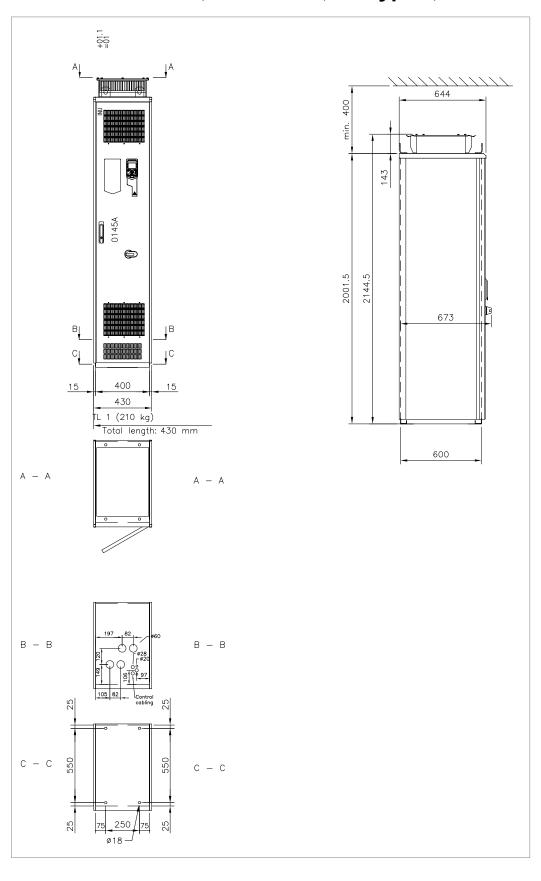
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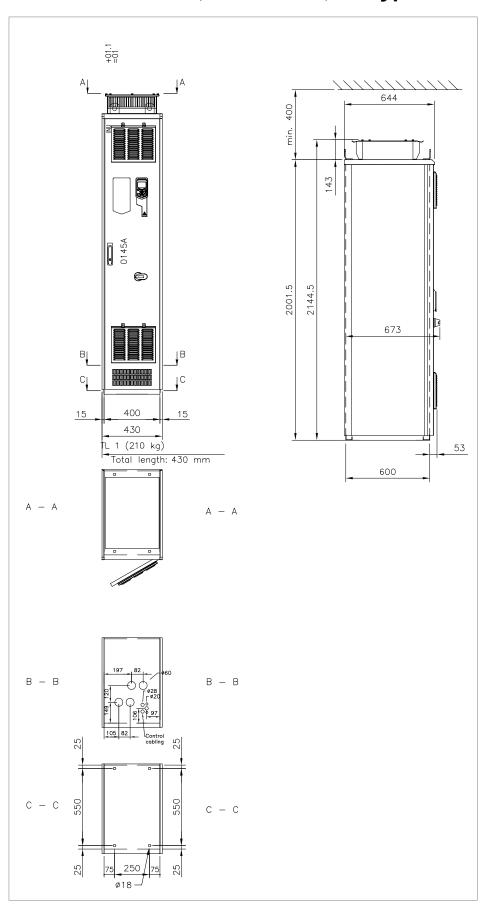
Frames R4 and R5 (+F289)



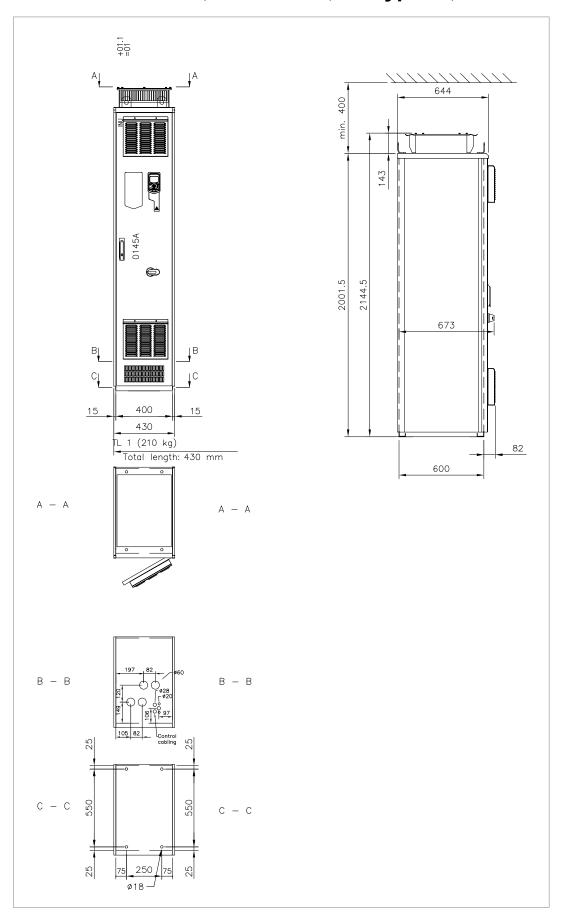
Frames R6 and R7 (+B052: IP21, UL Type 1)



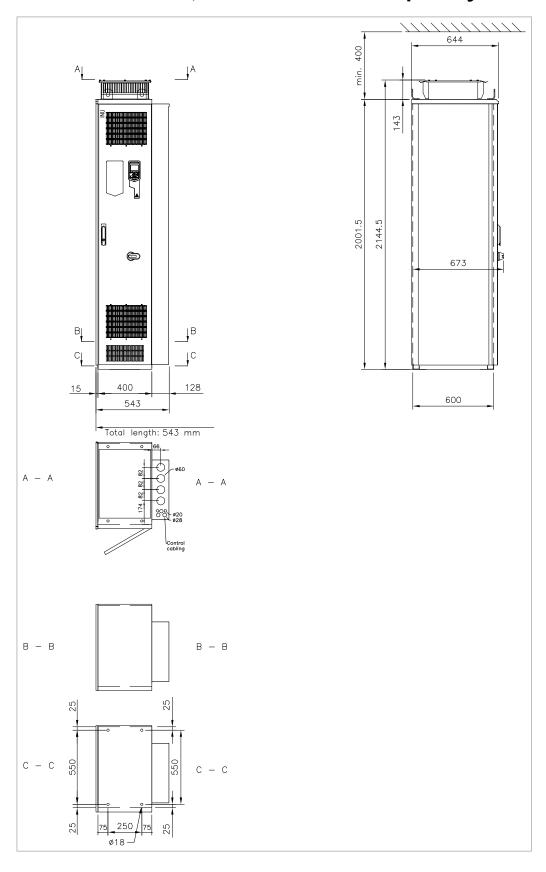
Frames R6 and R7 (+B054: IP42, UL Type 1 Filtered)



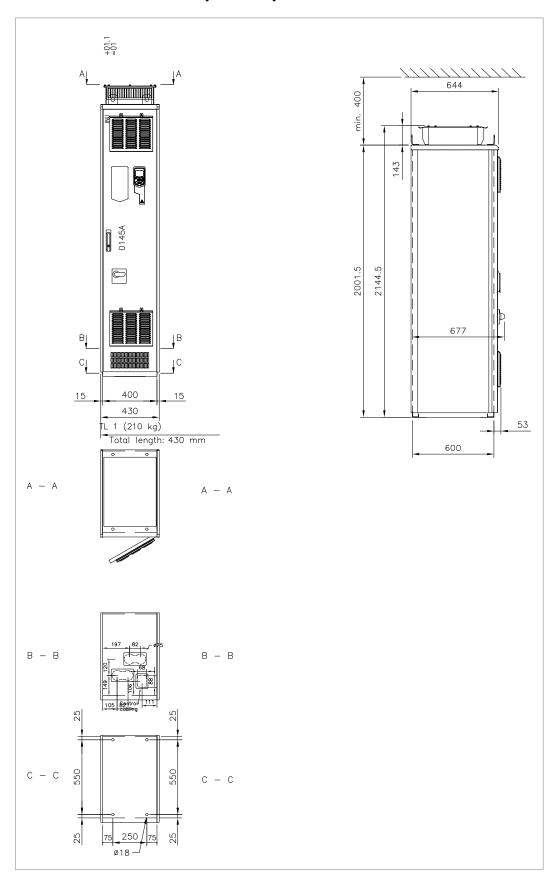
Frames R6 and R7 (+B055: IP54, UL Type 12)



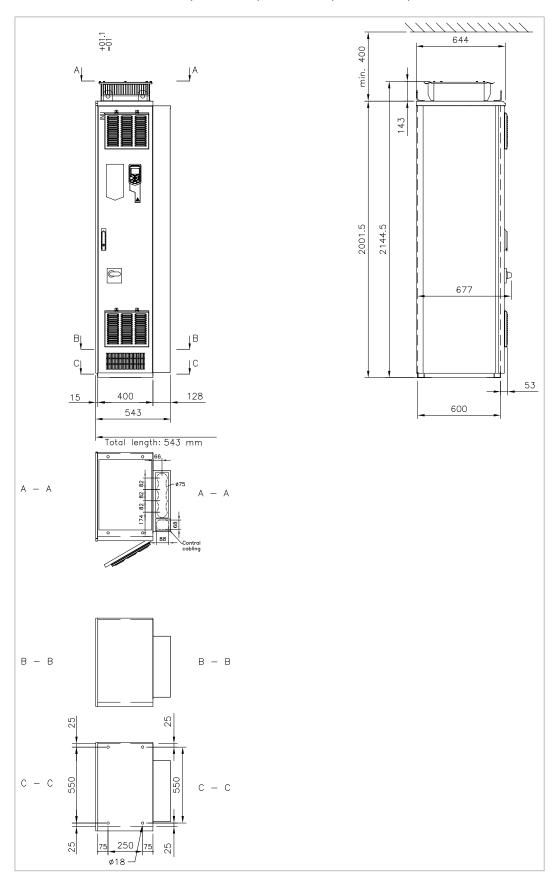
Frames R4 to R7 (+H351 and +H353: top entry and exit)



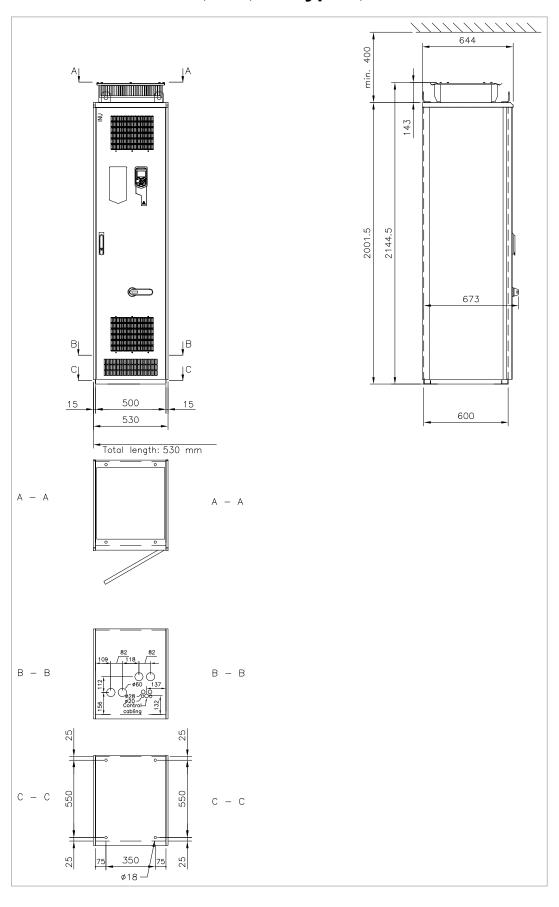
Frames R6 and R7 (+F289)



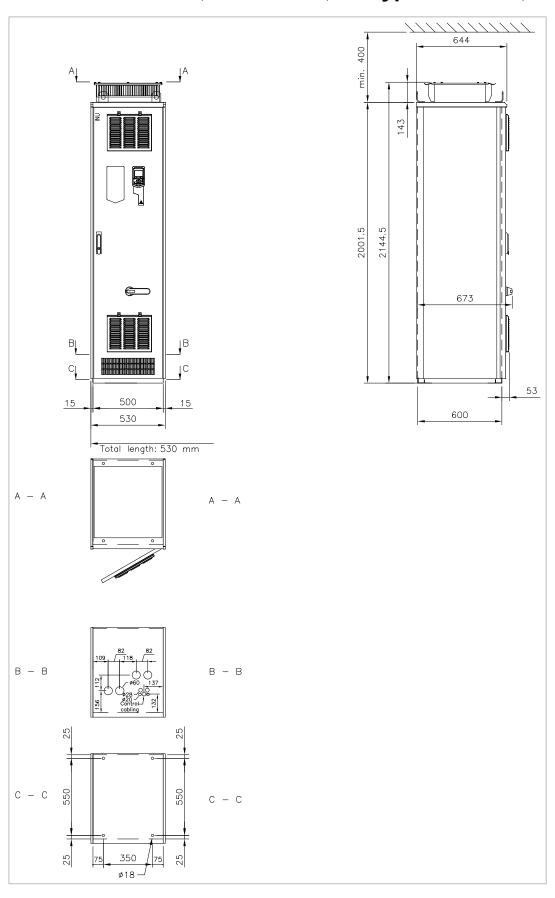
Frames R4 to R7 (+F289, +H351, +H353)



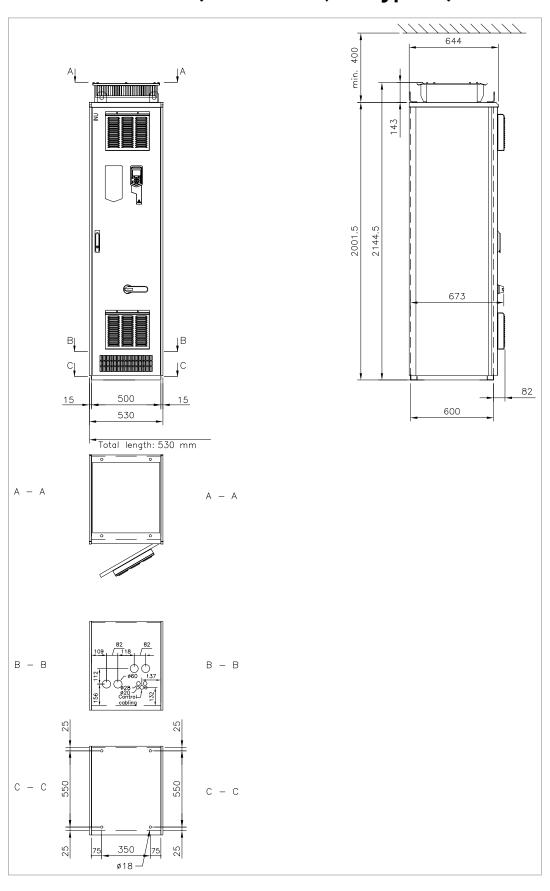
Frames R8 and R9 (IP21, UL Type 1)



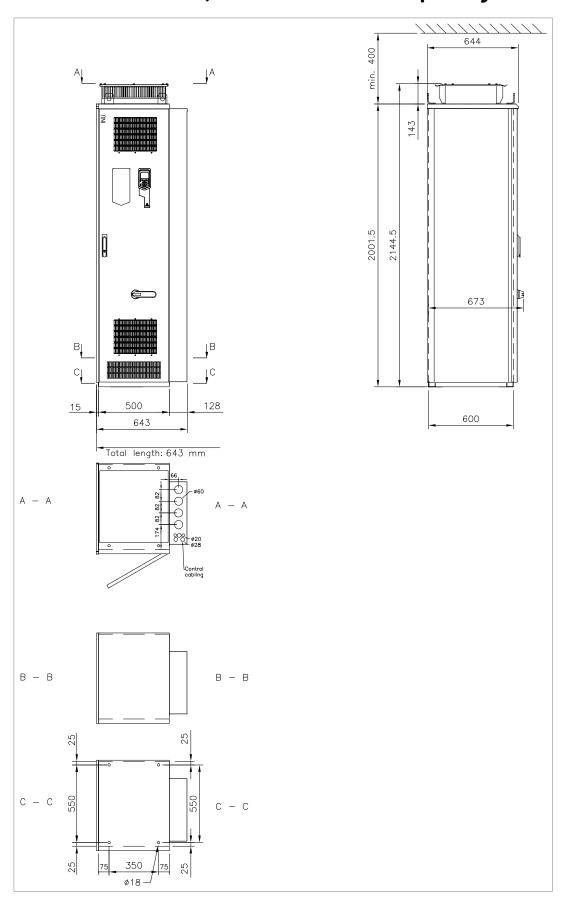
Frames R8 and R9 (+B054: IP42, UL Type 1 Filtered)



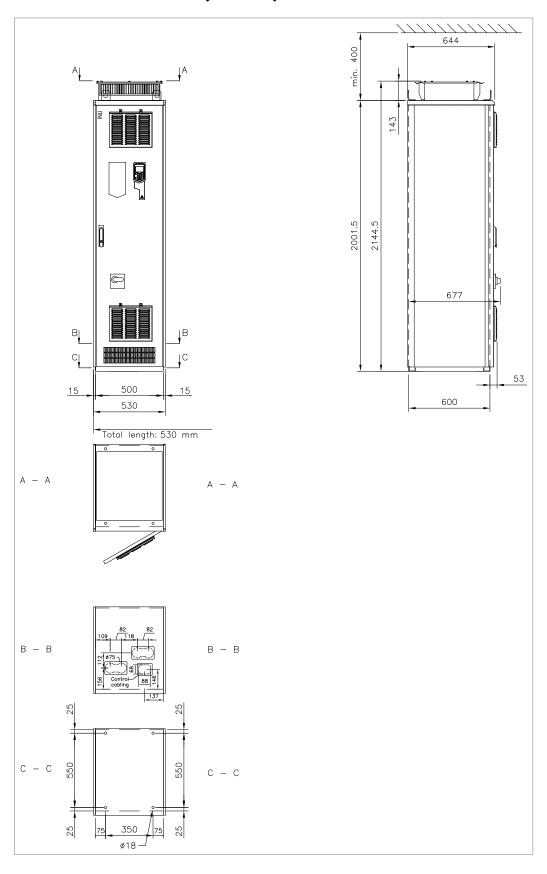
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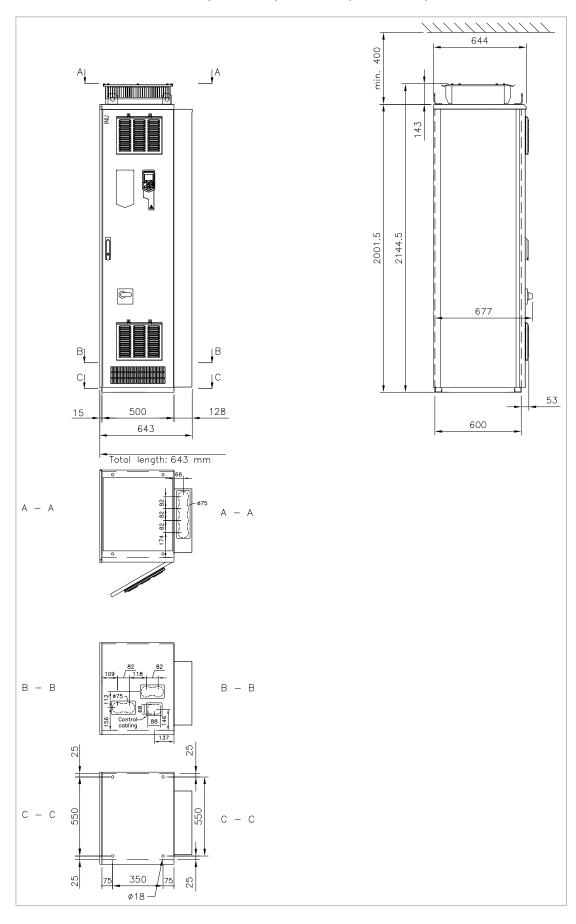
Frames R8 and R9 (+H351 and +H353: top entry and exit)



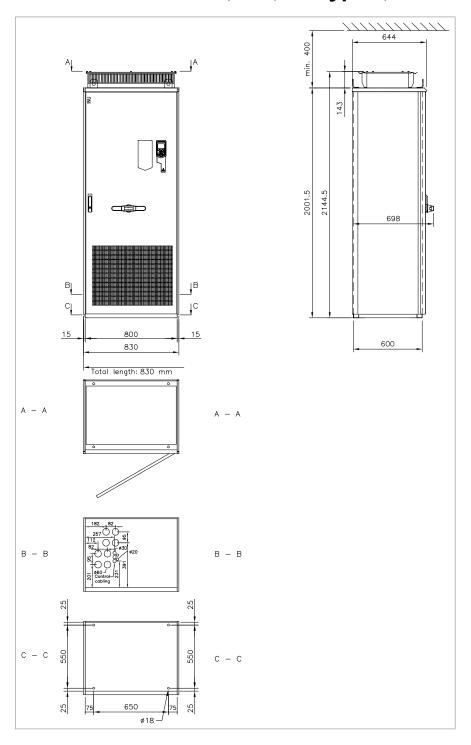
Frames R8 and R9 (+F289)



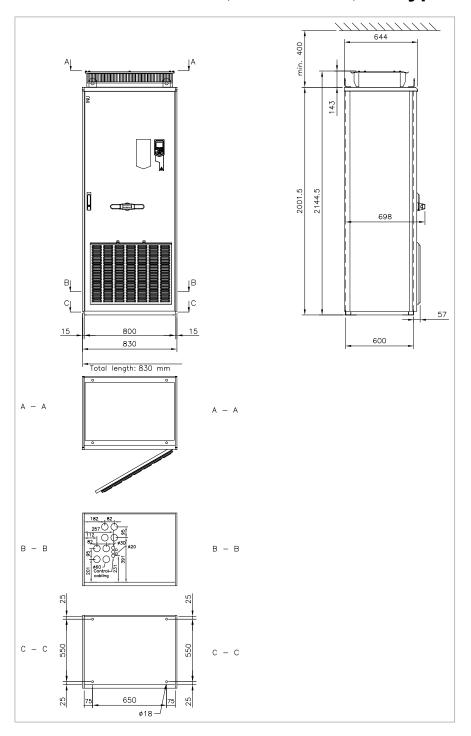
Frames R8 and R9 (+F289, +H351, +H353)



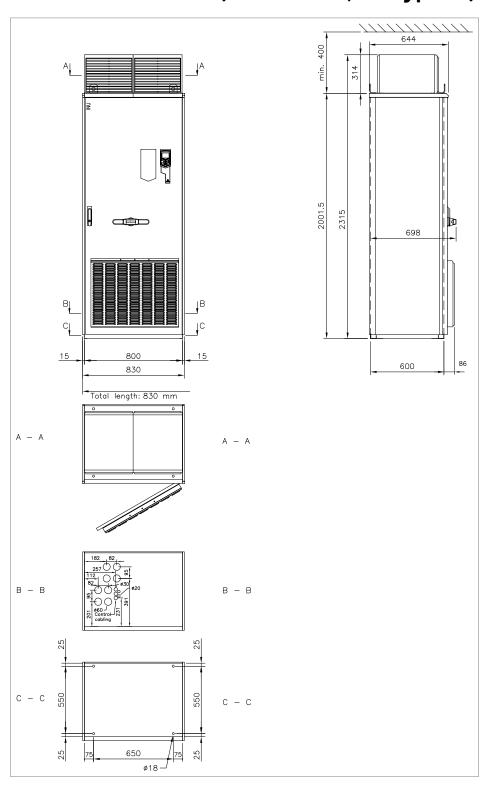
Frames R10 and R11 (IP21, UL Type 1)



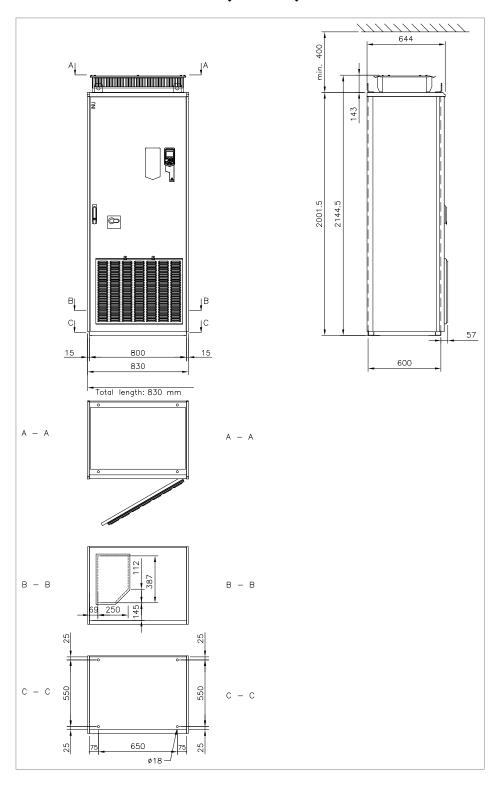
Frames R10 and R11 (+B054: IP42, UL Type 1 Filtered)



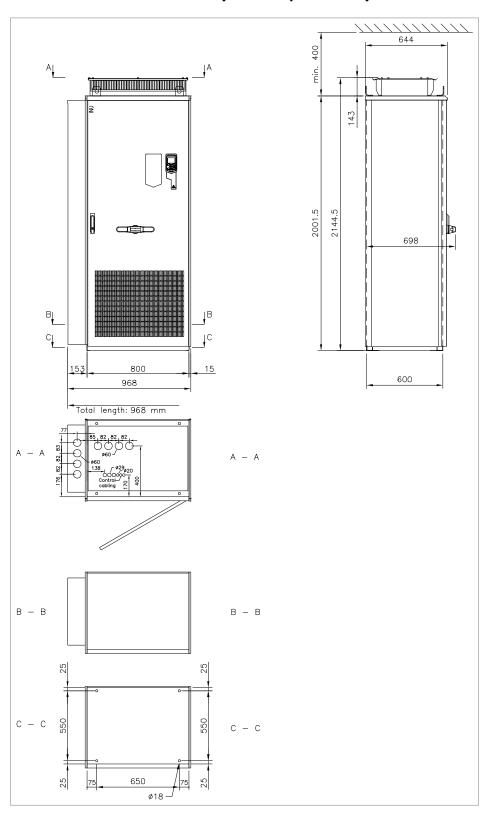
Frames R10 and R11 (+B055: IP54, UL Type 12)



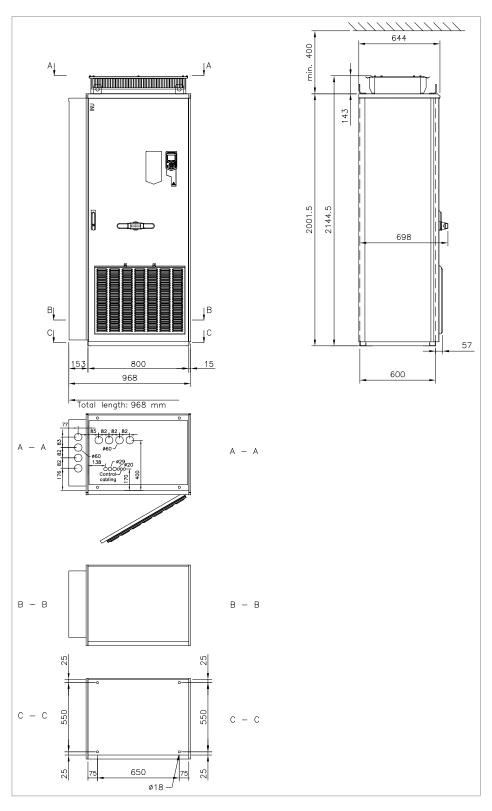
Frames R10 and R11 (+F289)



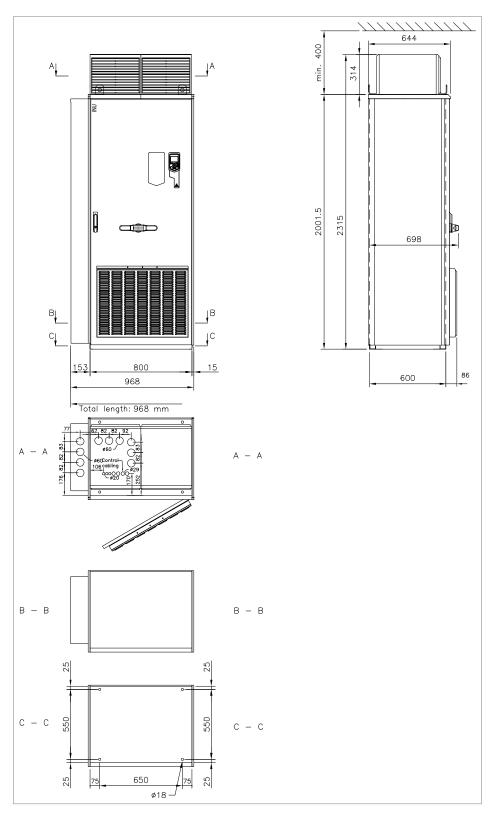
Frames R10 and R11 (+H351, +H353)



Frames R10 and R11 (+B054: IP42, UL type 1 filtered, +H351, +H353)

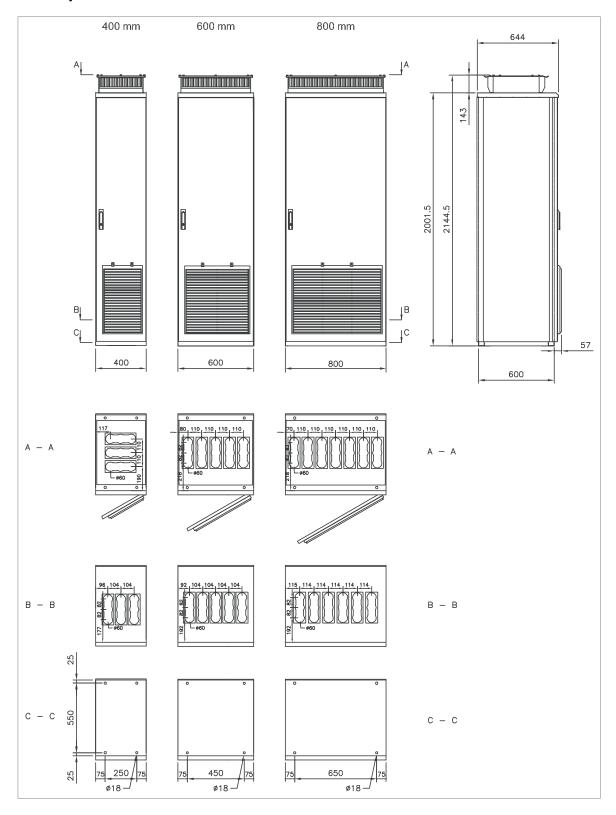


Frames R10 and R11 (+B055: IP54, UL type 12, +H351, +H353)

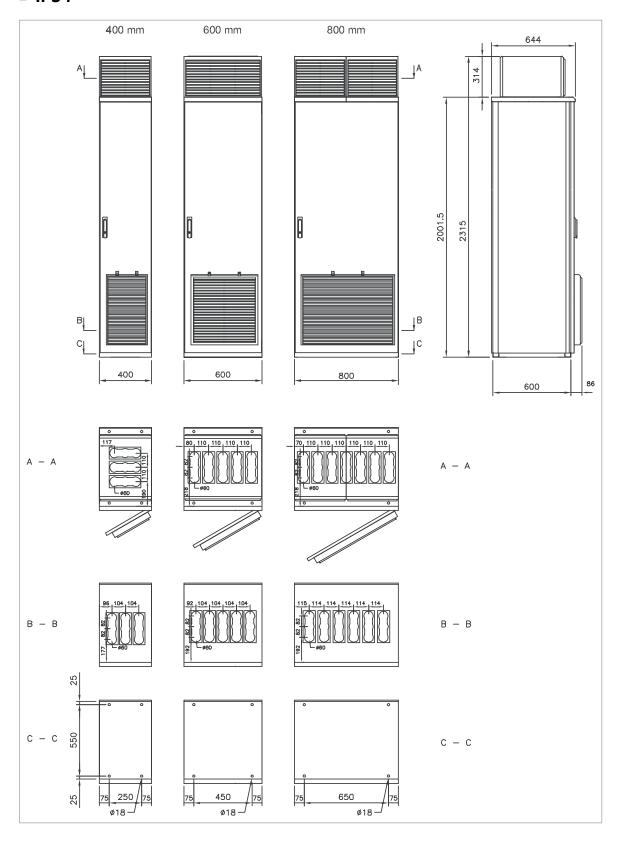


Dimensions of empty cubicles (options +C196...+C201)

IP22/IP42



■ IP54



The Safe torque off function

Contents of this chapter

This chapter describes the Safe torque off (STO) function of the drive and gives instructions for its use.

Description

The Safe torque off function can be used, for example, as the final actuator device of safety circuits (such as an emergency stop circuit) that stop the drive in case of danger. Another typical application is a prevention of unexpected start-up function that enables short-time maintenance operations like cleaning or work on non-electrical parts of the machinery without switching off the power supply to the drive.

When activated, the Safe torque off function disables the control voltage for the power semiconductors of the drive output stage, thus preventing the drive from generating the torque required to rotate the motor. If the motor is running when Safe torque off is activated, it coasts to a stop.

The Safe torque off function has a redundant architecture, that is, both channels must be used in the safety function implementation. The safety data given in this manual is calculated for redundant use, and does not apply if both channels are not used.

The Safe torque off function complies with these standards:

Standard	Name
IEC 60204-1:2021 EN 60204-1:2018	Safety of machinery – Electrical equipment of machines – Part 1: General requirements
IEC 61000-6-7:2014	Electromagnetic compatibility (EMC) – Part 6-7: Generic standards – Immunity requirements for equipment intended to perform functions in a safety-related system (functional safety) in industrial locations

Standard	Name
IEC 61326-3-1:2017	Electrical equipment for measurement, control and laboratory use – EMC requirements – Part 3-1: Immunity requirements for safety-related systems and for equipment intended to perform safety-related functions (functional safety) – General industrial applications
IEC 61508-1:2010	Functional safety of electrical/electronic/programmable electronic safety-related systems – Part 1: General requirements
IEC 61508-2:2010	Functional safety of electrical/electronic/programmable electronic safety-related systems – Part 2: Requirements for electrical/electronic/programmable electronic safety-related systems
IEC 61511-1:2017	Functional safety – Safety instrumented systems for the process industry sector
IEC 61800-5-2:2016 EN 61800-5-2:2007	Adjustable speed electrical power drive systems – Part 5-2: Safety requirements – Functional
EN IEC 62061:2021	Safety of machinery – Functional safety of safety-related control systems
EN ISO 13849-1:2015	Safety of machinery – Safety-related parts of control systems – Part 1: General principles for design
EN ISO 13849-2:2012	Safety of machinery – Safety-related parts of control systems – Part 2: Validation

The function also corresponds to Prevention of unexpected start-up as specified by EN ISO 14118:2018 (ISO 14118:2017), and Uncontrolled stop (stop category 0) as specified in EN/IEC 60204-1.

■ Compliance with the European Machinery Directive and the UK Supply of Machinery (Safety) Regulations

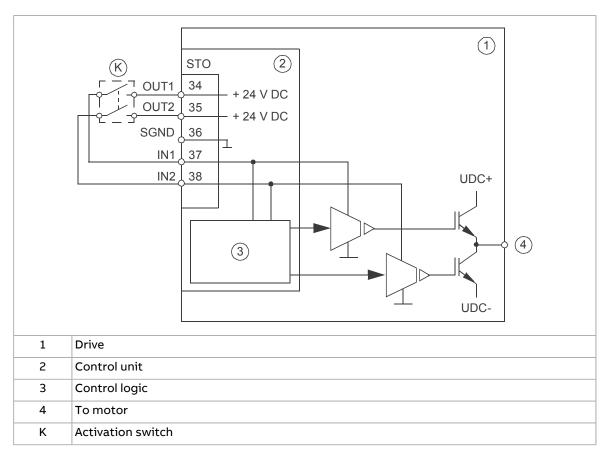
See the technical data.

Wiring

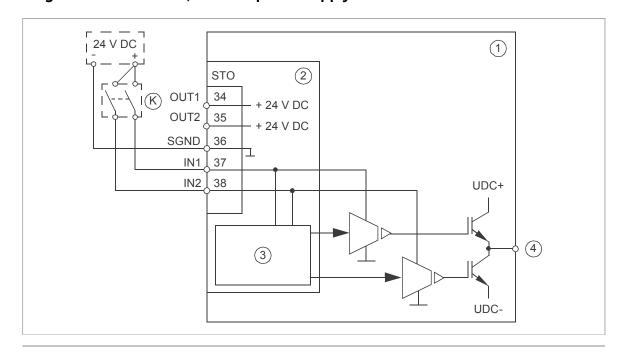
For the electrical specifications of the STO connection, see the technical data of the control unit.

Connection principle

Single ACS580-07 drive, internal power supply



Single ACS580-07 drive, external power supply

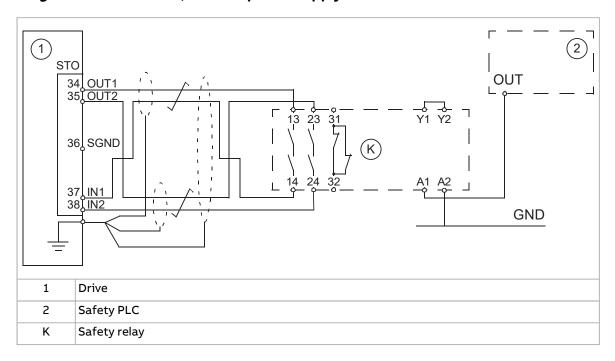


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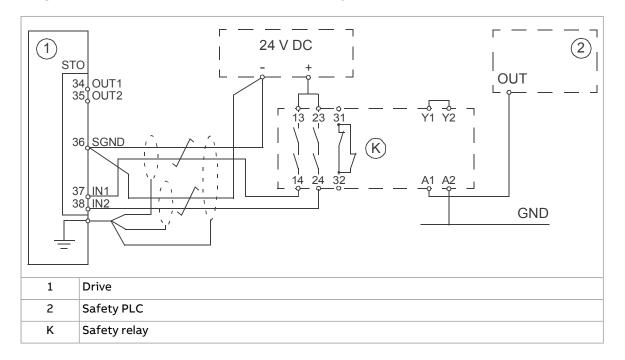
1	Drive
2	Control unit
3	Control logic
4	To motor
K	Activation switch

Wiring examples

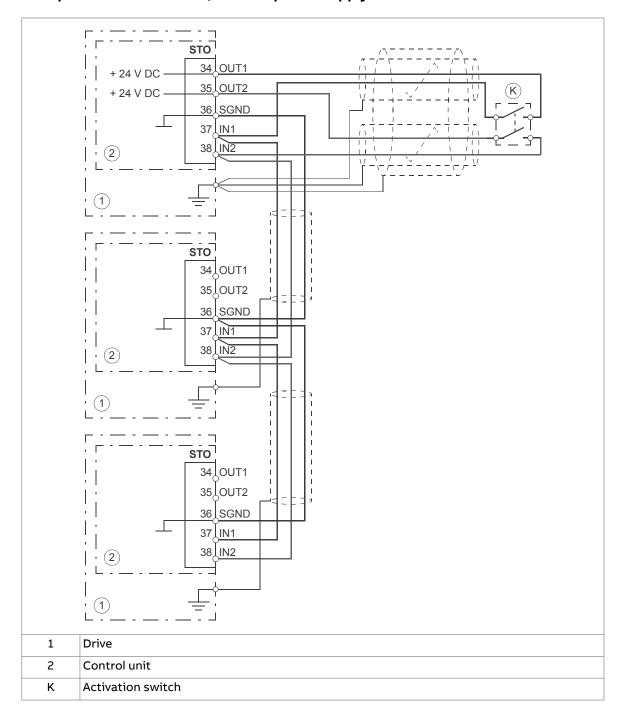
Single ACS580-07 drive, internal power supply



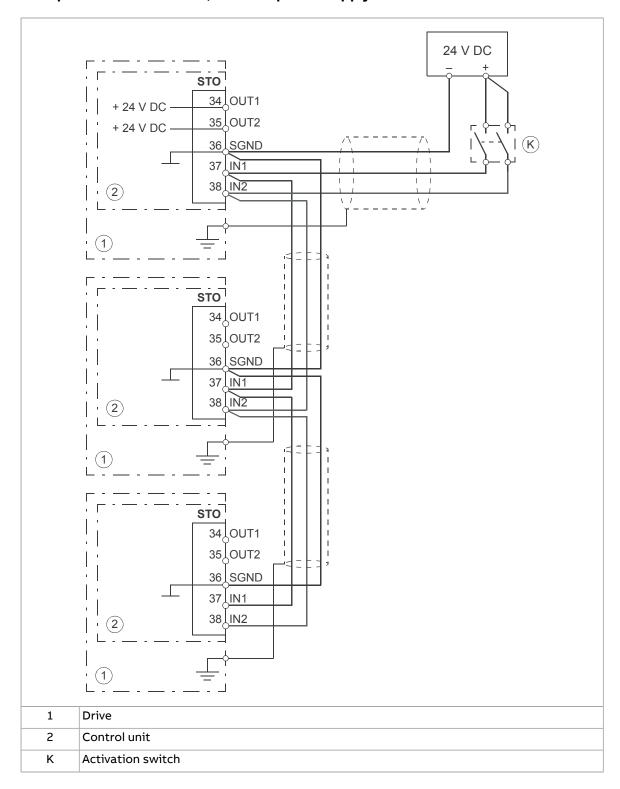
Single ACS580-07 drive, external power supply



Multiple ACS580-07 drives, internal power supply



Multiple ACS580-07 drives, external power supply



Activation switch

In the wiring diagrams, the activation switch has the designation [K]. This represents a component such as a manually operated switch, an emergency stop push button switch, or the contacts of a safety relay or safety PLC.

- In case a manually operated activation switch is used, the switch must be of a type that can be locked out to the open position.
- The contacts of the switch or relay must open/close within 200 ms of each other.
- A CPTC thermistor protection module or an FSPS safety functions module can also be used. For more information, see the module documentation.

Cable types and lengths

- ABB recommends double-shielded twisted-pair cable.
- Maximum cable lengths:
 - 300 m (1000 ft) between activation switch [K] and drive control unit
 - 60 m (200 ft) between multiple drives
 - 60 m (200 ft) between external power supply and first control unit

Note: A short-circuit in the wiring between the switch and an STO terminal causes a dangerous fault. Therefore, it is recommended to use a safety relay (including wiring diagnostics) or a wiring method (shield grounding, channel separation) which reduces or eliminates the risk caused by the short-circuit.

Note: The voltage at the STO input terminals of the drive must be at least 13 V DC to be interpreted as "1".

The pulse tolerance of the input channels is 1 ms.

Grounding of protective shields

- Ground the shield in the cabling between the activation switch and the control unit at the control unit only.
- Ground the shield in the cabling between two control units at one control unit only.

Operation principle

- 1. The Safe torque off activates (the activation switch is opened, or safety relay contacts open).
- 2. The STO inputs of the drive control unit de-energize.
- 3. The control unit cuts off the control voltage from the output IGBTs.
- 4. The control program generates an indication as defined by parameter 31.22 (see the firmware manual of the drive).

The parameter selects which indications are given when one or both STO signals are switched off or lost. The indications also depend on whether the drive is running or stopped when this occurs.

Note: This parameter does not affect the operation of the STO function itself. The STO function will operate regardless of the setting of this parameter: a running drive will stop upon removal of one or both STO signals, and will not start until both STO signals are restored and all faults reset.

Note: The loss of only one STO signal always generates a fault as it is interpreted as a malfunction of STO hardware or wiring.

5. The motor coasts to a stop (if running). The drive cannot restart while the activation switch or safety relay contacts are open. After the contacts close, a reset may be needed (depending on the setting of parameter 31.22). A new start command is required to start the drive.

Start-up including validation test

To ensure the safe operation of a safety function, validation is required. The final assembler of the machine must validate the function by performing a validation test. The test must be performed

- 1. at initial start-up of the safety function
- 2. after any changes related to the safety function (circuit boards, wiring, components, settings, replacement of inverter module, etc.)
- 3. after any maintenance work related to the safety function
- 4. after a drive firmware update
- 5. at the proof test of the safety function.

Competence

The validation test of the safety function must be carried out by a competent person with adequate expertise and knowledge of the safety function as well as functional safety, as required by IEC 61508-1 clause 6. The test procedures and report must be documented and signed by this person.

Validation test reports

Signed validation test reports must be stored in the logbook of the machine. The report shall include documentation of start-up activities and test results, references to failure reports and resolution of failures. Any new validation tests performed due to changes or maintenance shall be logged into the logbook.

Validation test procedure

After wiring the Safe torque off function, validate its operation as follows.

Note: If the drive is equipped with safety option +Q951 or +Q953, do the procedure shown in the documentation of the option.

Note: If a CPTC-02 or an FSPS-21 module is installed, refer to its documentation.

Action	
WARNING! Obey the safety instructions. If you ignore them, injury or death, or damage to the equipment can occur.	
Make sure that the motor can be run and stopped freely during start-up.	
Stop the drive (if running), switch the input power off and isolate the drive from the power line using a disconnector.	
Check the STO circuit connections against the wiring diagram.	
Close the disconnector and switch the power on.	

Action	\square
 Test the operation of the STO function when the motor is stopped. Give a stop command for the drive (if running) and wait until the motor shaft is at a standstill. Make sure that the drive operates as follows: Open the STO circuit. The drive generates an indication if one is defined for the 'stopped' state in parameter 31.22 (see the firmware manual). Give a start command to verify that the STO function blocks the drive's operation. The motor should not start. Close the STO circuit. Reset any active faults. Restart the drive and check that the motor runs normally. 	
 Test the operation of the STO function when the motor is running. Start the drive and make sure the motor is running. Open the STO circuit. The motor should stop. The drive generates an indication if one is defined for the 'running' state in parameter 31.22 (see the firmware manual). Reset any active faults and try to start the drive. Make sure that the motor stays at a standstill and the drive operates as described above in testing the operation when the motor is stopped. Close the STO circuit. Reset any active faults. Restart the drive and check that the motor runs normally. Test the operation of the failure detection of the drive. The motor can be stopped or running. 	
 Open the 1st input channel of the STO circuit. If the motor was running, it should coast to a stop. The drive generates an FA81 fault indication (see the firmware manual). Give a start command to verify that the STO function blocks the drive's operation. The motor should not start. Open the STO circuit (both channels). Give a reset command. Close the STO circuit (both channels). Reset any active faults. Restart the drive and check that the motor runs normally. Open the 2nd input channel of the STO circuit. If the motor was running, it should coast to a stop. The drive generates an FA82 fault indication (see the firmware manual). Give a start command to verify that the STO function blocks the drive's operation. The motor should not start. Open the STO circuit (both channels). Give a reset command. Close the STO circuit (both channels). Reset any active faults. Restart the drive and check that the motor runs normally. 	
Document and sign the validation test report which verifies that the safety function is safe and accepted for operation.	

Use

- 1. Open the activation switch, or activate the safety functionality that is wired to the STO connection.
- 2. The STO inputs on the drive control unit de-energize, and the control unit cuts off the control voltage from the output IGBTs.
- 3. The control program generates an indication as defined by parameter 31.22 (see the firmware manual of the drive).
- 4. The motor coasts to a stop (if running). The drive will not restart while the activation switch or safety relay contacts are open.
- 5. Deactivate the STO by closing the activation switch, or resetting the safety functionality that is wired to the STO connection.
- 6. Reset any faults before restarting.



WARNING!

The Safe torque off function does not disconnect the voltage of the main and auxiliary circuits from the drive. Therefore maintenance work on electrical parts of the drive or the motor can only be carried out after isolating the drive from the supply and all other voltage sources.



WARNING!

The drive cannot detect or memorize any changes in the STO circuitry when the drive control unit is not powered or when the main power to the drive is off. If both STO circuits are closed and a level-type start signal is active when the power is restored, it is possible that the drive starts without a fresh start command. Take this into account in the risk assessment of the system.

This is also valid when the drive is only powered by a CMOD-xx multifunction extension module.



WARNING!

Permanent magnet or synchronous reluctance [SynRM] motors only:

In case of a multiple IGBT power semiconductor failure, the drive can produce an alignment torque which maximally rotates the motor shaft by 180/p degrees (with permanent magnet motors) or 180/2p degrees (with synchronous reluctance [SynRM] motors) regardless of the activation of the Safe torque off function. p denotes the number of pole pairs.

Notes:

- If a running drive is stopped by using the Safe torque off function, the drive will cut off the motor supply voltage and the motor will coast to a stop. If this causes danger or is not otherwise acceptable, stop the drive and machinery using the appropriate stop mode before activating the Safe torque off function.
- The Safe torque off function overrides all other functions of the drive.
- The Safe torque off function is ineffective against deliberate sabotage or misuse.
- The Safe torque off function has been designed to reduce the recognized hazardous conditions. In spite of this, it is not always possible to eliminate all

potential hazards the residual risks.	. The assembler of	f the machine m	nust inform the f	inal user about

Maintenance

After the operation of the circuit is validated at start-up, the STO function shall be maintained by periodic proof testing. In high demand mode of operation, the maximum proof test interval is 20 years. In low demand mode of operation, the maximum proof test interval is 10 years; see section Safety data (page 317). It is assumed that all dangerous failures of the STO circuit are detected by the proof test. To perform the proof test, do the Validation test procedure (page 311).

Note: See also the Recommendation of Use CNB/M/11.050 (published by the European co-ordination of Notified Bodies) concerning dual-channel safety-related systems with electromechanical outputs:

- When the safety integrity requirement for the safety function is SIL 3 or PL e (cat. 3 or 4), the proof test for the function must be performed at least every month.
- When the safety integrity requirement for the safety function is SIL 2 (HFT = 1) or PL d (cat. 3), the proof test for the function must be performed at least every 12 months.

The STO function of the drive does not contain any electromechanical components.

In addition to proof testing, it is a good practice to check the operation of the function when other maintenance procedures are carried out on the machinery.

Include the Safe torque off operation test described above in the routine maintenance program of the machinery that the drive runs.

If any wiring or component change is needed after start-up, or the parameters are restored, do the test given in section Validation test procedure (page 311).

Use only spare parts approved by ABB.

Record all maintenance and proof test activities in the machine logbook.

Competence

The maintenance and proof test activities of the safety function must be carried out by a competent person with adequate expertise and knowledge of the safety function as well as functional safety, as required by IEC 61508-1 clause 6.

Fault tracing

The indications given during the normal operation of the Safe torque off function are selected by drive control program parameter 31.22.

The diagnostics of the Safe torque off function cross-compare the status of the two STO channels. In case the channels are not in the same state, a fault reaction function is performed and the drive trips on an FA81 or FA82 fault. An attempt to use the STO in a non-redundant manner, for example activating only one channel, will trigger the same reaction.

See the firmware manual of the drive control program for the indications generated by the drive, and for details on directing fault and warning indications to an output on the control unit for external diagnostics.

Any failures of the Safe torque off function must be reported to ABB.

Safety data

The safety data for the Safe torque off function is given below.

Note: The safety data is calculated for redundant use, and applies only if both STO channels are used.

ne size	SIL	SC	7	Frame size SIL SC PL ($T_1 = 20 \text{ a}$) (1/h)	PFD_{avg} $(T_1 = 2 \ a)$	H PFD _{avg} PFD _{avg} PFD _{avg} MTTF _D DC SFF $(T_1=2\mathrm{a})$ $(T_1=5\mathrm{a})$ $T_1=10\mathrm{a}$ (a) (%) (%)	PFD_{avg} $T_1 = 10 \ a$	MTTF _D (a)	(%)		Cat.	HFT	CCF	7 (a)	Cat. HFT CCF T_M PFH _{diag} λ_{Diag_s} (1/h) (1/h)		λ _{Diag_d} (1/h)
R4	m	m	υ	2.59E-09	2.28E-05	2.59E-09 2.28E-05 5.67E-05 1.14E-04 2870	1.14E-04	2870	290	^ 99	m		80	20	1.53E-08	1 80 20 1.53E-08 6.06E-08 2.89E-08	2.89E-08
R5	m	m	Φ	2.59E-09	2.28E-05	2.59E-09 2.28E-05 5.68E-05 1.14E-04 2868	1.14E-04	2868	290	× 99	С	н	80	20	1.53E-08	1 80 20 1.53E-08 6.06E-08 2.89E-08	2.89E-08
R6 R7	m	м	Φ	3.92E-09	3.44E-05	3.92E-09 3.44E-05 8.59E-05 1.72E-04 4802 ≥90	1.72E-04	4802	06≥	66 <	m	Н	80	20	1.40E-12	80 20 1.40E-12 6.43E-08 1.40E-10	1.40E-10
R8 R9	m	М	Φ	4.22E-09	3.69E-05	4.22E-09 3.69E-05 9.24E-05 1.85E-04 2805 ≥90	1.85E-04	2805	> 06<	66 <	ю		80	20	3.00E-12	1 80 20 3.00E-12 1.96E-07 3.00E-10	3.00E-10
R10 R11	m	М	Φ	4.18E-09	3.66E-05	4.18E-09 3.66E-05 9.14E-05 1.83E-04 15080 ≥90 99.55 3 1 80 20 6.44E-11 7.52E-07 6.44E-09	1.83E-04	15080	06≥	99.55	m	н	80	20	6.44E-11	7.52E-07	6.44E-09
												38	(D10)	0016	13533 C, 3	3AXD10001613533 C, 3AXD10001613536 B	1613536 B

- Relevant failure modes:
 - The STO trips spuriously (safe failure)
 - The STO does not activate when requested
 - A fault exclusion on the failure mode "short circuit on printed circuit board" has been made (EN 13849-2, table D.5). The analysis is based on an assumption that one failure occurs at one time. No accumulated failures have been analyzed.
- STO response times:
 - STO reaction time (shortest detectable break): 1 ms
 - STO response time: 2 ms (typical), 5 ms (maximum)
 - Fault detection time: Channels in different states for longer than 200 ms
 - Fault reaction time: Fault detection time + 10 ms.
- Indication delays:
 - STO fault indication (parameter 31.22) delay: < 500 ms
 - STO warning indication (parameter 31.22) delay: < 1000 ms.

Terms and abbreviations

Term or abbreviation	Reference	Description
Cat.	EN ISO 13849-1	Classification of the safety-related parts of a control system in respect of their resistance to faults and their subsequent behavior in the fault condition, and which is achieved by the structural arrangement of the parts, fault detection and/or by their reliability. The categories are: B, 1, 2, 3 and 4.
CCF	EN ISO 13849-1	Common cause failure (%)
DC	EN ISO 13849-1	Diagnostic coverage (%)
HFT	IEC 61508	Hardware fault tolerance
MTTF _D	EN ISO 13849-1	Mean time to dangerous failure: (Total number of life units) / (Number of dangerous, undetected failures) during a particular measurement interval under stated conditions
PFD _{avg}	IEC 61508	Average probability of dangerous failure on demand, that is, mean unavailability of a safety-related system to perform the specified safety function when a demand occurs
PFH	IEC 61508	Average frequency of dangerous failures per hour, that is, average frequency of a dangerous failure of a safety related system to perform the specified safety function over a given period of time
PFH _{diag}	IEC/EN 62061	Average frequency of dangerous failures per hour for the diagnostic function of STO
PL	EN ISO 13849-1	Performance level. Levels ae correspond to SIL
Proof test	IEC 61508, IEC 62061	Periodic test performed to detect failures in a safety-related system so that, if necessary, a repair can restore the system to an "as new" condition or as close as practical to this condition
SC	IEC 61508	Systematic capability (13)
SFF	IEC 61508	Safe failure fraction (%)
SIL	IEC 61508	Safety integrity level (13)
STO	IEC/EN 61800-5-2	Safe torque off

Term or abbreviation	Reference	Description
<i>T</i> ₁	IEC 61508-6	Proof test interval. \mathcal{T}_1 is a parameter used to define the probabilistic failure rate (PFH or PFD) for the safety function or subsystem. Performing a proof test at a maximum interval of \mathcal{T}_1 is required to keep the SIL capability valid. The same interval must be followed to keep the PL capability (EN ISO 13849) valid. See also section Maintenance.
T _M	EN ISO 13849-1	Mission time: the period of time covering the intended use of the safety function/device. After the mission time elapses, the safety device must be replaced. Note that any $T_{\rm M}$ values given cannot be regarded as a guarantee or warranty.
λ_{Diag_d}	IEC 61508-6	Dangerous failure rate (per hour) of the diagnostics function of STO
λ_{Diag_s}	IEC 61508-6	Safe failure rate (per hour) of the diagnostics function of STO

■ TÜV certificate

The TÜV certificate is available on the Internet.

15

Resistor braking

Contents of this chapter

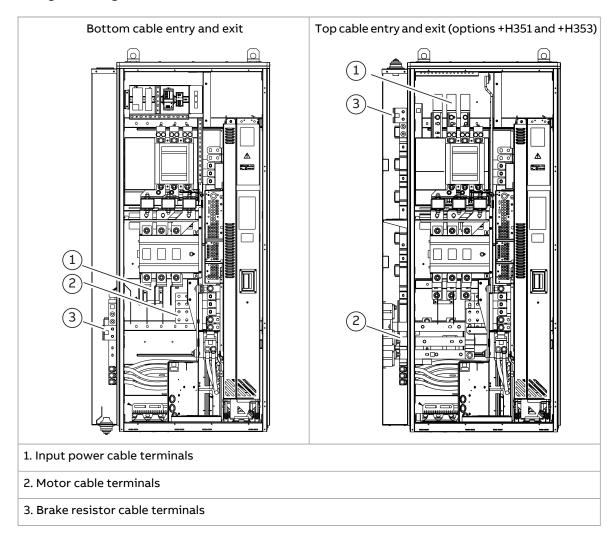
This chapter contains information and instructions on resistor braking, brake choppers and brake resistors.

Operation principle and hardware description

You can order the drive with a built-in brake chopper (option +D150). Brake resistors are available as add-on kits.

Layout

For the brake chopper option, ABB adds a side box onto left side of the cabinet. The side box contains the terminals for the resistor cable, and the resistor cable entries. The grounding terminals (PE) are inside the main cubicle.



Operation principle

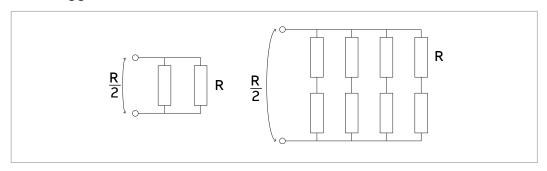
The brake chopper handles the extra energy generated by motor during a quick deceleration. The extra energy increases the drive DC link voltage. The chopper connects the brake resistor to the DC link whenever the voltage is greater than the limit defined by the control program. Energy consumption by the resistor losses lowers the voltage until the resistor can be disconnected.

Planning the braking system

Selecting the drive, brake chopper and brake resistor

For the ratings of the brake choppers and resistors, refer to the resistor braking technical data.

- 1. Define the basic data: maximum power generated by the motor during the braking (P_{br}) , braking time (t_{br}) and braking cycle time (T).
- 2. Select the drive. Take its resistor braking capacity into account. The power rating of the drive and brake chopper (P_{brmax}) must be greater than or equal to P_{br} .
- 3. Make sure that the ABB default brake resistor assembly can dissipate the braking energy. The energy generated by the motor during one resistor heat dissipation period (400 s) must be equal to or smaller than the heat dissipation capacity (E_R) of the resistor assembly. If it is not, you cannot use the default ABB resistor assembly. These alternatives are possible:
 - If it is possible, decrease the braking power or braking time, or prolong the braking cycle time.
 - Select a custom brake resistor with high enough heat dissipation capacity.
 The resistance may not be smaller than the minimum value defined for the chopper.
 - Use multiple of the ABB default brake resistors. Make sure that the total resistance seen from the brake chopper terminals remains unchanged. An example connection is shown below. The connection of an ABB default brake resistor assembly is on the left (two resistors). The equivalent multiple resistor connection is on the right (8 resistors). The heat dissipation capacity is four times bigger.



Selection example

In this example, motor generates 300 kW power during the braking. Braking time is 15 s every third minute.

- 1. Define the basic data: $P_{br} = 300 \text{ kW}$, $t_{br} = 15 \text{ s}$ and T = 180 s.
- 2. Select the drive, brake chopper and default resistor combination: P_{brmax} value for the drive size ...-585A-4 is 315 kW. Since it is greater than P_{br} , this drive type is suitable for the application.
- 3. Make sure that the ABB default brake resistor assembly can dissipate the braking energy:
 - The ABB default resistor heat dissipation value (E_R) is 10800 kJ during a 400 s period.
 - Braking energy per each braking cycle is: 300 kW × 15 s = 4500 kJ.
 - Number of braking cycles during one resistor heat dissipation period is: 400 s / 180 s = 2.2 cycles.
 - The sum energy generated by the motor during the resistor heat dissipation period is: $2.2 \times 4500 \text{ kJ} = 9900 \text{ kJ}$. This value is lower than the ABB default resistor assembly $E_{\rm R}$ value. Thus, the ABB default brake resistor can be used.



Selecting the brake resistor cable

ABB recommends a cable which is identical with the drive input power cable (size, type, ratings). Refer also to Protecting the resistor cable against short-circuits.

Maximum brake resistor cable length

The maximum length for the resistor cable(s) is 10 m (33 ft).

Protecting the brake resistor and the resistor cable in short-circuits

If the brake resistor cable is identical with the drive input power cable (size, type, ratings), the short-circuit protections of the input power cable and the drive protect also the brake resistor and the resistor cable in short-circuit situations.

Protecting the system against thermal overload

Implement the brake resistor overload protection with a resistor thermal model of the drive. For the parameters setting, refer to Start-up (page 328).

In addition to the thermal model, it is a good practise to monitor the brake resistor actual temperature with a temperature sensor, and stop the drive in case of an overtemperature. Connect the sensor to a digital input of the drive. Configure the input to cause a fault trip or turn off the run enable signal if the sensor gives an overtemperature indication. For the parameters settings, refer to Start-up (page 328).

Selecting the installation location for the brake resistors

Protect the open (IP00) brake resistors against contact. Install the brake resistor in a place where it cools effectively. Arrange the cooling of the resistor so that:

- no danger of overheating is caused to the resistor or nearby materials, and
- the temperature of the space that the resistor is in does not go above the allowed maximum value.



WARNING!

The materials near the brake resistor must be non-flammable. The surface temperature of the resistor is high. Air flowing from the resistor is of hundreds of degrees Celsius. If the exhaust vents are connected to a ventilation system, make sure that the material withstands high temperatures. Protect the resistor against contact.

Selecting the temperature sensor cable

Specification: Twisted pair, shielding recommended, voltage rating \geq 750 V, insulation test voltage > 2.5 kV.

Minimizing electromagnetic interference

Make sure that the installation is compliant with the EMC requirements. Obey these rules in order to minimize electromagnetic interference caused by the rapid voltage and current changes in the resistor cables:

- Shield the brake resistor cable. Use shielded cable or a metallic enclosure. If you
 use unshielded single-core cables, route them inside a cabinet that efficiently
 suppresses the radiated emissions.
- Install the cables away from other cable routes.
- Avoid long parallel runs with other cables. The minimum parallel cabling separation distance is 0.3 meters (1 ft).
- Cross the other cables at 90° angles.
- Keep the cable as short as possible in order to minimize the radiated emissions and stress on the brake chopper. The longer the cable the greater the radiated emissions, inductive load and voltage peaks over the IGBT semiconductors of the brake chopper.

Mechanical installation of brake resistors

Install brake resistors outside the drive cabinet. Obey the resistor installation instructions.

Electrical installation of brake resistor cables

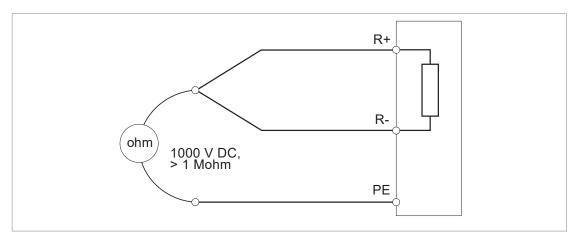
Measuring the insulation resistance of the brake resistor circuit



WARNING!

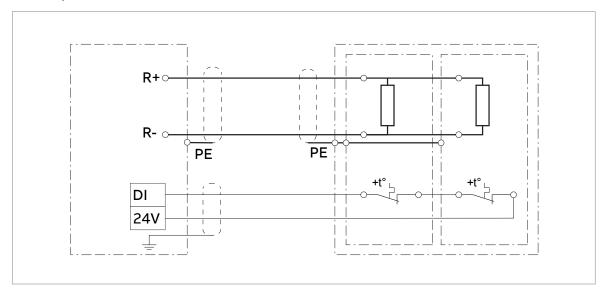
Obey the safety instructions of the drive. If you ignore them, injury or death, or damage to the equipment can occur. If you are not a qualified electrical professional, do not do installation, commissioning or maintenance work.

- 1. Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Make sure that the resistor cable is connected to the resistor and disconnected from the drive output terminals.
- 3. At the drive end, connect the R+ and R- conductors of the resistor cable together. Measure the insulation resistance between the conductors and the PE conductor with a measuring voltage of 1000 V DC. The insulation resistance must be more than 1 Mohm.



Connection diagram

This diagram shows the connections of the brake resistor cable and the resistor temperature sensor cable. This is applicable when the brake resistor assembly consist of two parallel-connected resistors.



Connection procedure



WARNING!

Obey the safety instructions of the drive. If you ignore them, injury or death, or damage to the equipment can occur. If you are not a qualified electrical professional, do not do installation, commissioning or maintenance work.

- 1. Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Prepare the resistor cable and put it inside the cabinet. Refer to the drive power cabling instructions. Use the resistor cable entry in the side box.
- Twist the cable shield, attach a cable lug to it and connect it to the PE terminal.
 Tighten to specified torque. Refer to the technical data. Mark the PE conductor with yellow-green tape or shrink tube.
- 4. Attach cable lugs to phase conductors and connect them to R+ and R- terminals. Tighten to specified torque. Refer to the technical data.
- 5. <u>If the resistor temperature sensor cable is in use:</u> Connect the cable to an applicable digital input of the drive. Tighten to the specified torque. Refer to the instructions on connecting the control cables to the drive.
- 6. Connect the brake resistor cable, grounding, and the temperature sensor cable (if in use) at the resistor end. Tighten to specified torque. Refer to the resistor manufacturer's instructions.

Start-up



WARNING!

Make sure that there is sufficient ventilation. New brake resistors can have a protective grease coating. When the resistor warms up for the first time, the grease burns off and can produce some smoke.



WARNING!

If you disable the brake chopper by parameter, also disconnect the brake resistor cable from the drive. Otherwise, there is a risk of resistor overheating and damage.

Parameter settings

This section describes the parameter settings for an example application in which:

- Drive uses brake resistor thermal model for the resistor overload protection.
- The brake resistor has a temperature sensor. The drive monitors the sensor status via a digital input. An overtemperature indication causes a fault trip.

Set parameters in the example application as follows:

- Set parameter 30.30 to value Disable. This disables the overvoltage control of the drive DC link. the brake chopper operation is possible.
- Set parameter 43.06 to Enabled with thermal model. This enables the brake chopper operation and activates the brake resistor overload protection function with the thermal model.
- Set parameters 43.08, 43.09 and 43.10 according to the brake resistor data. These parameters define the thermal time constant, continuous power rating and resistance for the brake resistor thermal model.
- Set parameters 43.11 and 43.12 to suitable values. They define the warning and fault resistor temperature limits for the brake resistor thermal model.
- Set parameter 31.01 to point to the digital input to which the brake resistor temperature sensor is connected. This defines the source for the external event 1 function.
- Set parameter 31.02 to Fault. This defines fault as the event type for the external event 1 function.

Technical data

Ratings

	Internal brake chopper		ABB default brake resistor			
ACS580- 07	P _{brcont}	R _{min}	No. of parallel res-	R	E _R	P _{Rcont}
	kW	ohm	istors × type	ohm		
<i>U</i> _n = 400 V						
0505A-4	250	2.0	2×SAFUR125F500	2.0	7200	18
0584A-4	315	1.3	2×SAFUR200F500	1.3	10800	27
0650A-4	315	1.3	2×SAFUR200F500	1.3	10800	27
0725A-4	400	0.7	3×SAFUR200F500	0.9	16200	40
0820A-4	400	0.7	3×SAFUR200F500	0.9	16200	40
0880A-4	400	0.7	3×SAFUR200F500	0.9	16200	40

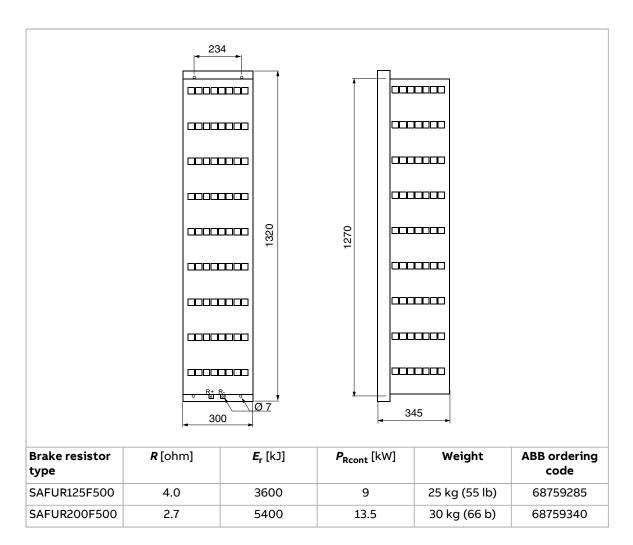
P _{brcont}	Maximum continuous braking power. The braking is considered continuous if the braking time exceeds 30 seconds.
<i>R</i> _{min}	Minimum permitted resistance value for the brake resistor
R	Resistance value of the ABB default brake resistor
E_{R}	Energy pulse that the ABB default brake resistor withstands and can dissipate every 400 seconds
P_{Rrcont}	Continuous heat dissipation capacity (power) of the resistor when placed correctly

The ratings apply at an ambient temperature of 40 °C (104 °F).

SAFUR resistor data

These features are common to all SAFUR resistors:

- Degree of protection: IP00 (open)
- Resistor cable tightening torque: 9 N·m
- Thermal time constant: 555 s
- In-built overheat temperature sensor
- Not UL listed.



R Resistance

 E_R Energy pulse that the ABB default brake resistor withstands during a 400 s duty cycle. This energy will heat the resistor element from 40 °C to the maximum allowable temperature.

 P_{Rcont} Continuous heat dissipation capacity (power) of the resistor when placed correctly

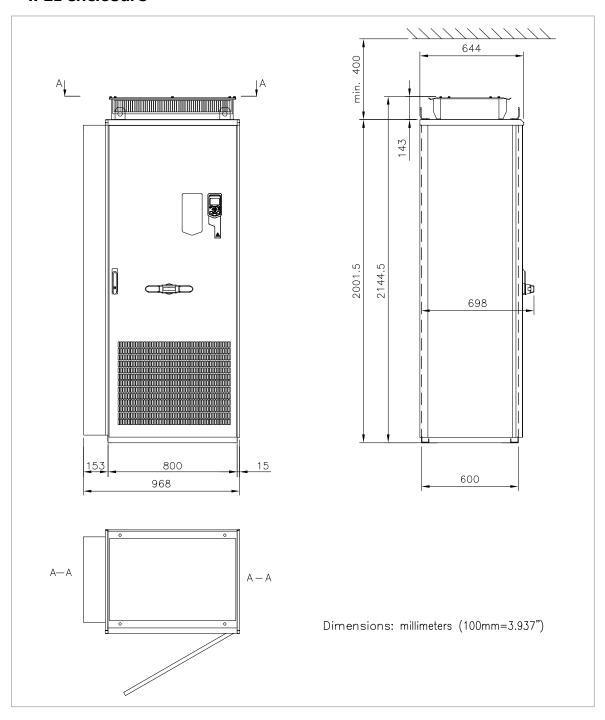
Brake resistor cable terminals and cable entry

Frame size	Brake res	sistor cable termin	PE (grounding) terminals		
	Max. cable size mm²	Bolt size	Tightening torque N·m	Bolt size mm²	Tightening torque N∙m
R10	2×(3×150)	M12	5075	M12	5075
R11	2×(3×240)	M12	5075	M12	5075

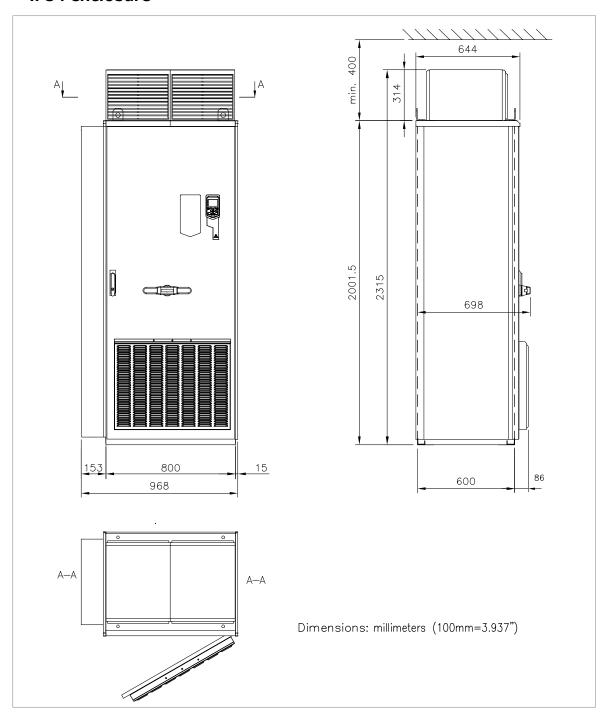
For more information, refer to Dimension drawings – Drive with the brake chopper (option +D150) (page 331).

Dimension drawings – Drive with the brake chopper (option +D150)

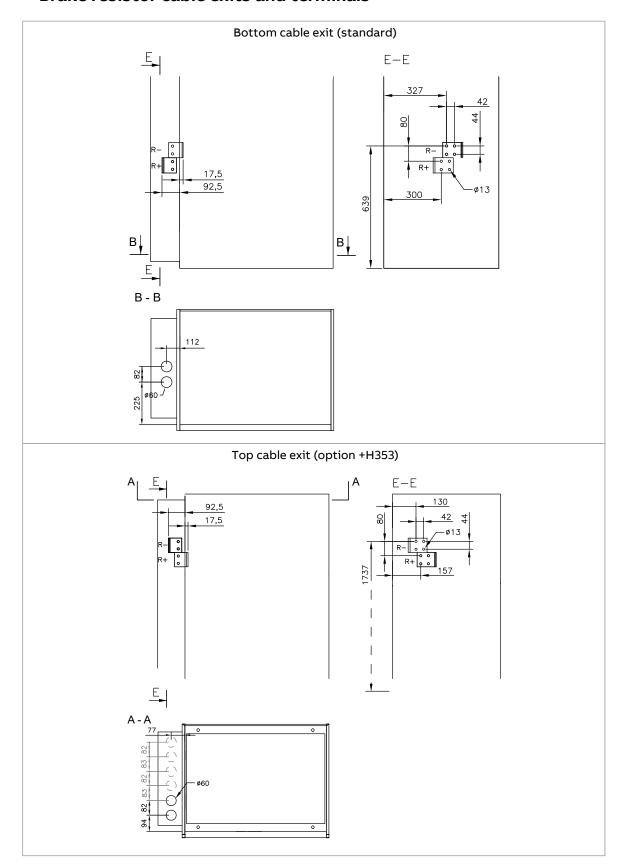
■ IP21 enclosure

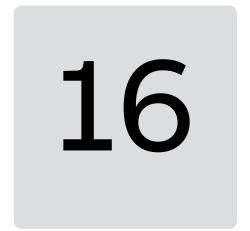


■ IP54 enclosure



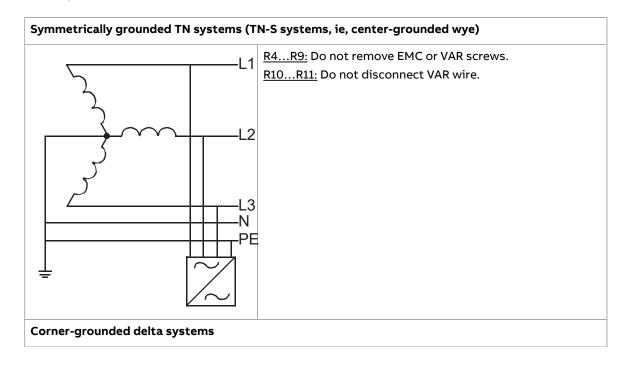
Brake resistor cable exits and terminals

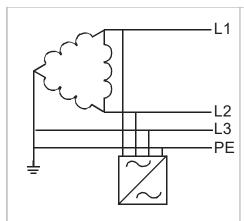




Disconnecting EMC filter and ground-to-phase varistor

When to disconnect the ground-to-phase varistor: TN-S, IT, corner-grounded delta, midpoint-grounded delta and TT systems



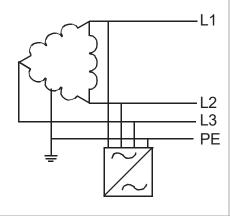


R4...R5: Not evaluated 1)

R6...R9: Do not remove EMC AC or VAR screws. Remove EMC DC screw.

R10...R11: Do not disconnect VAR wire.

Midpoint-grounded delta systems

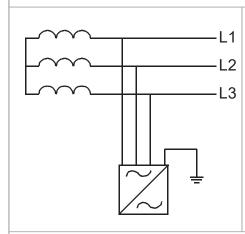


R4...R5: Not evaluated 2)

 $\underline{\sf R6...R9:}$ Do not remove EMC AC or VAR screws. Remove EMC DC screw.

R10...R11: Do not disconnect VAR wire.

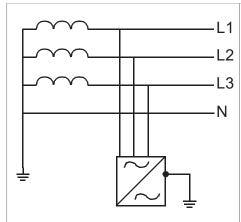
IT systems (ungrounded or high-resistance grounded [>30 ohms])



R4...R9: Remove EMC screws (2 pcs) and VAR screw.

L1 R10...R11: Disconnect VAR wire.

TT systems



R4...R9: Remove EMC screws (2 pcs) and VAR screw.

R10...R11: Disconnect VAR wire.

Residual current device has to be installed in the supply system.

Note:

- Because the EMC filter screws have been removed, ABB does not guarantee the EMC category.
- ABB does not guarantee the functioning of the ground leakage detector built inside the drive.
- In large systems the residual current device can trip without a real reason.

These are the EMC filter and varistor screws in different drive frame sizes.

Frame size	EMC filter (+E200) screws	Ground-to-phase varistor screws
R4R9	Two EMC screws	VAR
R10, R11	-	VAR

Identifying the grounding system of the electrical power network



WARNING!

Only a qualified electrical professional may do the work instructed in this section. Depending on the installation site, the work may even be categorized as live working. Continue only if you are an electrical professional certified for the work. Obey the local regulations. If you ignore them, injury or death can occur.

To identify the grounding system, examine the supply transformer connection. See the applicable electrical diagrams of the building. If that is not possible, measure these voltages at the distribution board, and use the table to define the grounding system type.

- 1. input voltage line to line (U_{l-1})
- 2. input voltage line 1 to ground (U_{I 1-G})
- 3. input voltage line 2 to ground $(U_{1,2-G})$
- 4. input voltage line 3 to ground (U_{L3-G}).

 $^{^{1\!\!1}}$ Frames R4 and R5 are not evaluated for use on corner-grounded systems by IEC standards.

²⁾ Frames R4 and R5 are not evaluated for use on midpoint-grounded delta systems by IEC standards.

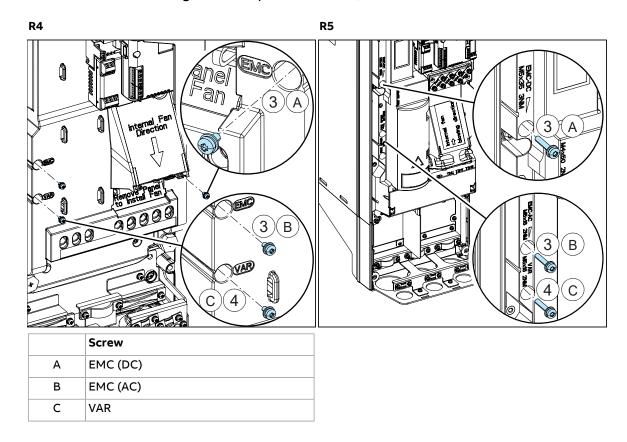
The table below shows the line-to-ground voltages in relation to the line-to-line voltage for each grounding system.

U _{L-L}	U _{L1-G}	U _{L2-G}	U _{L3-G}	Electrical power system type
Х	0.58∙X	0.58·X	0.58·X	TN-S system (symmetrically grounded)
Х	1.0·X	1.0·X	0	Corner-grounded delta system (nonsymmetrical)
Х	0.866∙X	0.5∙X	0.5·X	Midpoint-grounded delta system (nonsymmetrical)
Х	Varying level versus time	Varying level versus time	Varying level versus time	IT systems (ungrounded or high-resistance- grounded [>30 ohms]) nonsymmetrical
х	Varying level versus time	Varying level versus time	Varying level versus time	TT system (the protective earth connection for the consumer is provided by a local earth electrode, and there is another independently installed at the generator)

Disconnecting the EMC filter and ground-to-phase varistor (IEC frames R4 and R5)

To disconnect the internal EMC filter or ground-to-phase varistor, if needed, do as follows:

- 1. Switch off the power from the drive.
- 2. Open the cover, if not already opened.
- 3. To disconnect the internal EMC filter, remove the EMC screw(s).
- 4. To disconnect the ground-to-phase varistor, remove the varistor screw.

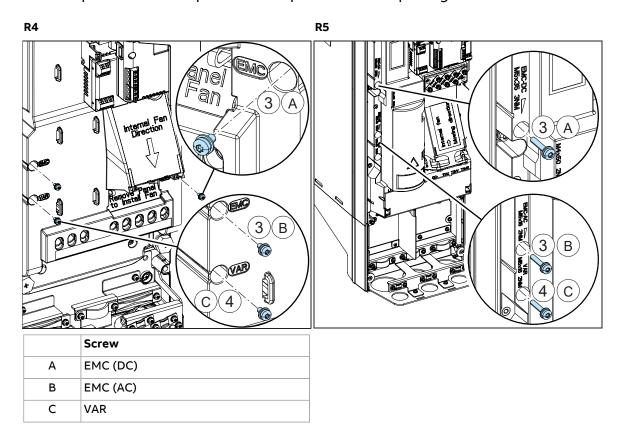


Disconnecting the EMC filter and ground-to-phase varistor (UL/NEC frames R4 and R5)

Extra screws to configure the drive for different networks are provided in the drive shipment.

To disconnect the internal EMC filter or ground-to-phase varistor:

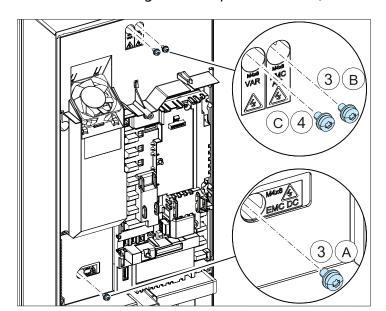
- 1. Do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Open the cover, if not already opened.
- 3. To disconnect the internal EMC filters:
 - The DC EMC filter is disconnected by default with no screw or with a plastic screw (3A).
 - The AC EMC filter is disconnected by default with no screw or with a plastic screw (3B).
- 4. To disconnect the ground-to-phase varistor, remove the metal varistor screw (4) or replace it with the plastic screw provided in the package.



Disconnecting the EMC filter and ground-to-phase varistor (IEC frames R6...R9)

To disconnect the internal EMC filter or ground-to-phase varistor, do as follows:

- 1. Switch off the power from the drive.
- 2. Open the cover, if not already opened.
- 3. To disconnect the internal EMC filter, remove the two EMC screws.
- 4. To disconnect the ground-to-phase varistor, remove the varistor screw.



Α	EMC (DC)
В	EMC (AC)
С	VAR

Disconnecting internal EMC filter or ground-to-phase varistor (UL/NEC frames R6...R9)

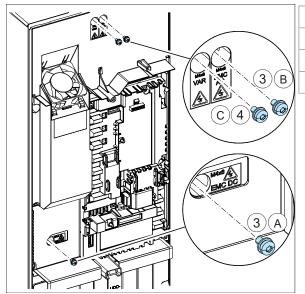
Extra screws to configure the drive for different networks are provided in the drive shipment.

To disconnect the internal EMC filter or ground-to-phase varistor:

- Do the steps in section Electrical safety precautions (page 20) before you start the work.
- 2. Open the cover, if not already opened.
- 3. To disconnect the internal EMC filters:

 The DC EMC filter is disconnected by default with no screw or with a plastic screw
 (3A)
 - The AC EMC filter is disconnected by default with no screw or with a plastic screw (3B).
- 4. To disconnect the ground-to-phase varistor, remove the metal varistor screw (4) or replace it with the plastic screw provided in the package.

R6...R9



	Screw
Α	EMC (DC)
В	EMC (AC)
С	VAR

Disconnecting the ground-to-phase varistor (frames R10 and R11)

Varistor (VAR) grounding wire is attached next to the control circuit compartment. Insulate the end of the varistor grounding wire. Attach the wire to the module frame with a cable tie.



CAIO-01 bipolar analog I/O adapter module

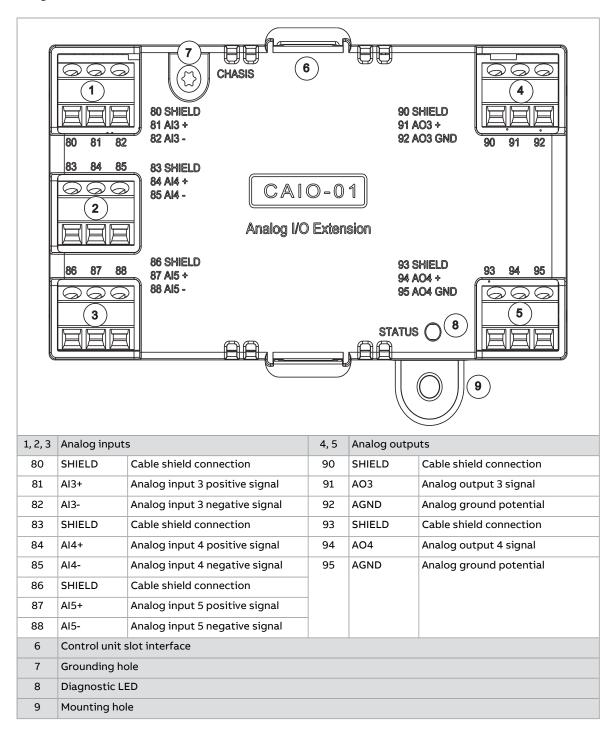
Contents of this chapter

This chapter describes how to install and start up the optional CAIO-01 multifunction extension module. The chapter also contains diagnostics and technical data.

Product overview

The CAIO-01 bipolar analog I/O module expands the inputs and outputs of the drive control unit. It has three bipolar current/voltage inputs and two unipolar current/voltage outputs. The inputs can handle positive and negative signals. The way the drive interprets the negative range of the inputs depends on the parameter settings of the drive. The voltage/current selection of the inputs is done with a parameter.

Layout



Mechanical installation

Necessary tools

• Screwdriver and a set of suitable bits.

Unpacking and examining the delivery

- 1. Open the option package. Make sure that the package contains:
 - the option module
 - a mounting screw.
- 2. Make sure that there are no signs of damage.

Installing the module

See section Installing option modules (page 136).

Electrical installation



WARNING!

Obey the safety instructions of the drive. If you ignore them, injury or death, or damage to the equipment can occur.

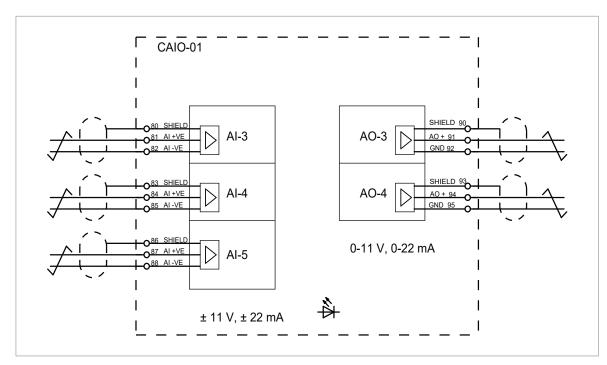
Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.

Necessary tools

• Screwdriver and a set of suitable bits.

Wiring

Connect the external cables to the applicable module terminals. Ground the outer shield of the cables to the SHIELD terminal.



Start-up

Setting the parameters

- 1. Power up the drive.
- 2. If no warning is shown,
 - make sure that the value of both parameters 15.01 Extension module type and 15.02 Detected extension module is CAIO-01.

If warning A7AB Extension I/O configuration failure is shown,

- make sure that the value of 15.02 is CAIO-01
- set the value of parameter 15.01 to CAIO-01.

You can now see the parameters of the extension module in group 15 I/O extension module.

3. Set the parameters of analog inputs Al3, Al4, Al5 or analog outputs AO3 or AO4 to applicable values, see the firmware manual.

<u>Example:</u> To connect supervision 1 to Al3 of the extension module:

- Select the mode of the supervision function (32.05 Supervision function 1).
- Set limits for the supervision function (32.09 Supervision 1 low and 32.10 Supervision 1 high).
- Select the supervision action (32.06 Supervision 1 action).
- Connect 32.07 Supervision 1 signal to 15.52 Al3 scaled value.

Diagnostics

LEDs

The adapter module has one diagnostic LED.

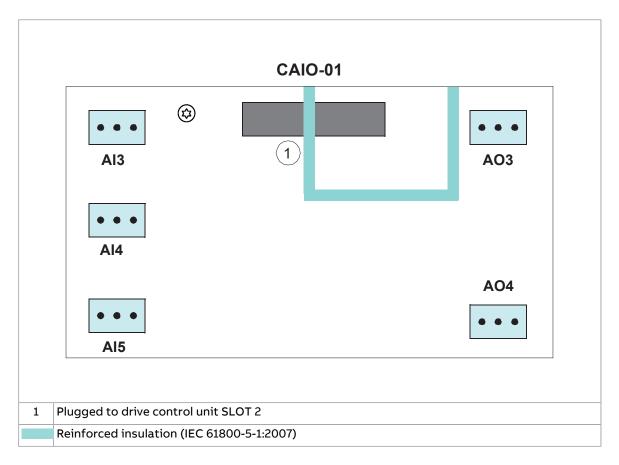
Color	Description	
Green	The adapter module is powered up.	
Red	There is no communication with the drive control unit or the adapter module has detected an error.	

Technical data

Installation	Into slot 2 of drive control unit
Degree of protection	IP20 / UL 1 Type
Ambient conditions	See the drive technical data.
Package	Cardboard
Analog inputs (8082, 8385, 8688)	
Maximum wire size	1.5 mm ²
Input voltage (AI+ and AI-)	-11 V +11 V
Input current (AI+ and AI-)	-22 mA +22 mA
Input resistance >200 kohm (voltage mode), 100 ohm (current n	
Optional cable shield connections	
Analog outputs (9092, 9395)	

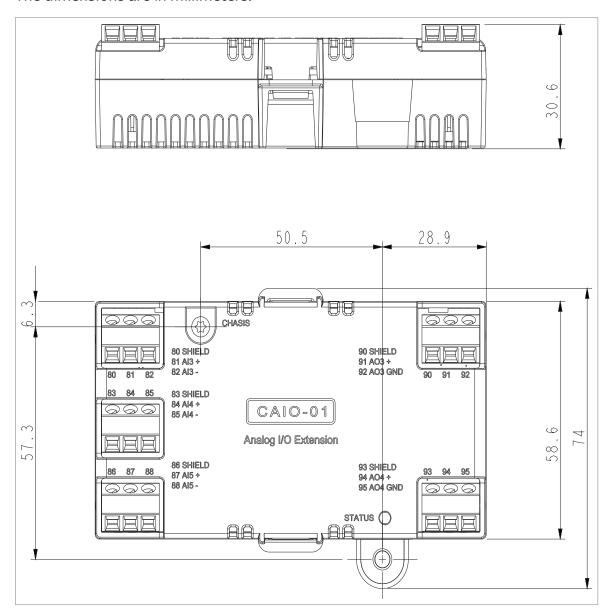
Maximum wire size	1.5 mm ²
Output voltage (AO+ and AO-)	0 V +11 V
Output current (AO+ and AO-)	0 mA +22 mA
Output resistance	< 20 ohm
Recommended load	>10 kohm
Inaccuracy	± 1% Typical, ± 1.5% Max of full-scale value
Optional cable shield connections	,

Isolation areas



Dimension drawings

The dimensions are in millimeters.



CBAI-01 bipolar analog IO adapter module

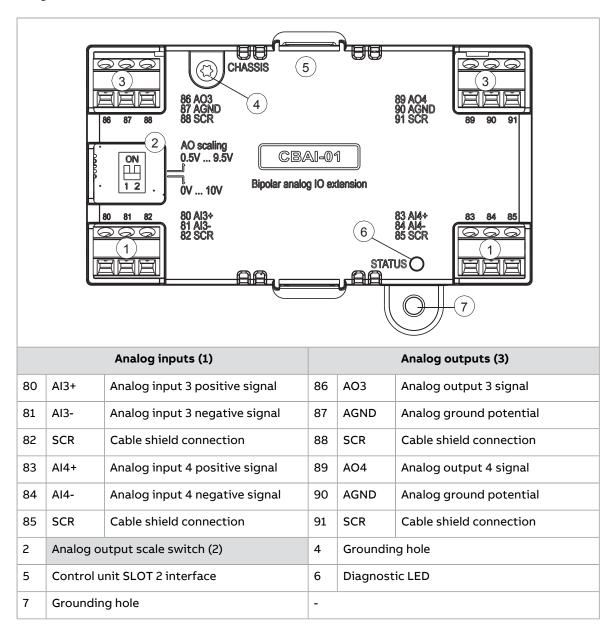
Contents of this chapter

This chapter describes how to install and start up the optional CBAI-01 adapter module. The chapter also contains diagnostics and technical data.

Product overview

The CBAI-01 includes two bipolar analog inputs, two unipolar analog outputs, and a switch which can be used to select scaling of the analog output level. The module converts the bipolar analog inputs (-10...+10 V) to respective unipolar analog inputs 0...+10 V which can be connected to the drive control unit. It offers no additional inputs.

Layout



Mechanical installation

Necessary tools

· Screwdriver and a set of suitable bits.

Unpacking and examining the delivery

- 1. Open the option package. Make sure that the package contains:
 - the option module
 - · a mounting screw.
- 2. Make sure that there are no signs of damage.

Installing the module

See section Installing option modules (page 136).

Electrical installation



WARNING!

Obey the safety instructions of the drive. If you ignore them, injury or death, or damage to the equipment can occur.

Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.

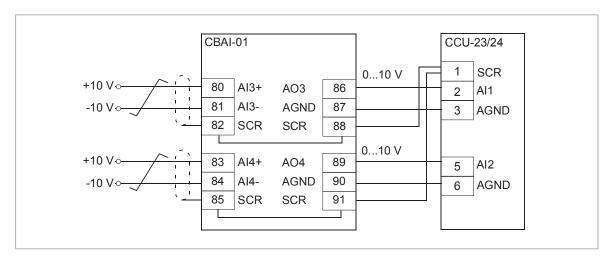
Necessary tools

Screwdriver and a set of suitable bits.

Wiring

Connect the external control cables to the applicable module terminals. Ground the outer shield of the control cables at the cabinet entry and the pair cable shield to the SCR terminal of CBAI-01.

Connection diagram:



Start-up

Setting the parameters

- 1. Power up the drive.
- 2. Verify that the diagnostic LED is on.

Parameter setting example for Al1

This example shows how to set the control unit parameters for a bipolar speed reference ranging from -50 Hz to 50 Hz, with detection of a wire break between the adapter module and the control unit of the drive.

Parameter	Setting	Default
12.17 Al1 min	0.5 V	4.000 mA or 0.000 V
12.18 Al1 max	9.5 V	20.000 mA or 10.000 V
12.19 Al1 scaled at Al1 min	-50	0.000
12.20 Al1 scaled at Al1 max	50	50
32.05 Supervision 1 function	Low	Disabled

Parameter	Setting	Default
32.06 Supervision 1 action	Fault	No action
32.07 Supervision 1 signal	Al1	Frequency
32.09 Supervision 1 low	0.4	0.00

Diagnostics

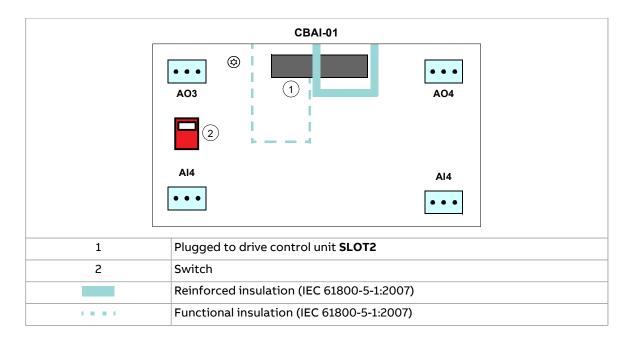
LEDs

The adapter module has one diagnostic LED.

Color	Description
Green	The adapter module is powered up.

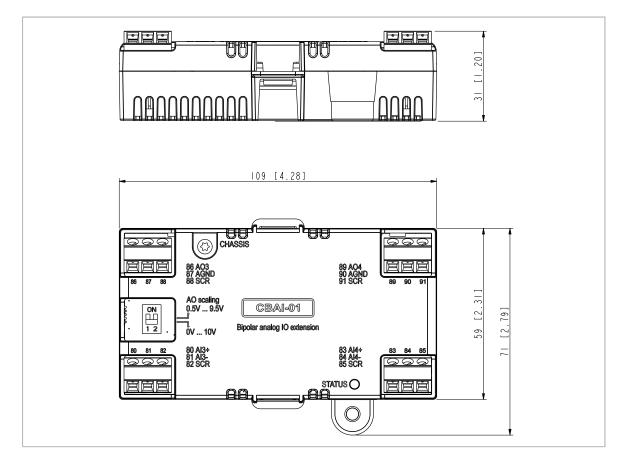
Technical data

Installation	Into SLOT 2 on the drive control unit	
Degree of protection	IP20	
Ambient conditions	See the drive technical data.	
Package	Cardboard	
Analog inputs (8082, 8385)		
Maximum wire size	1.5 mm ²	
Input voltage (AI+ and AI-)	-10 V +10 V	
Input resistance	> 200 kohm	
Optional cable shield connection		
Analog outputs (8688, 8991)		
Maximum wire size	1.5 mm ²	
Output voltage (AO+ and AGND)	0 V +10 V	
Output resistance	< 20 ohm	
Recommended load	> 10 kohm	
Inaccuracy	typical ±1%, max. ±1.5% of full scale	
Optional cable shield connection		
Analog output scale switch		
ON state	0.5 V 9.5 V range in use	
OFF state	0 V10 V range in use	
Isolation areas		



Dimension drawing

The dimensions are in millimeters and [inches].



19

CHDI-01 115/230 V digital input extension module

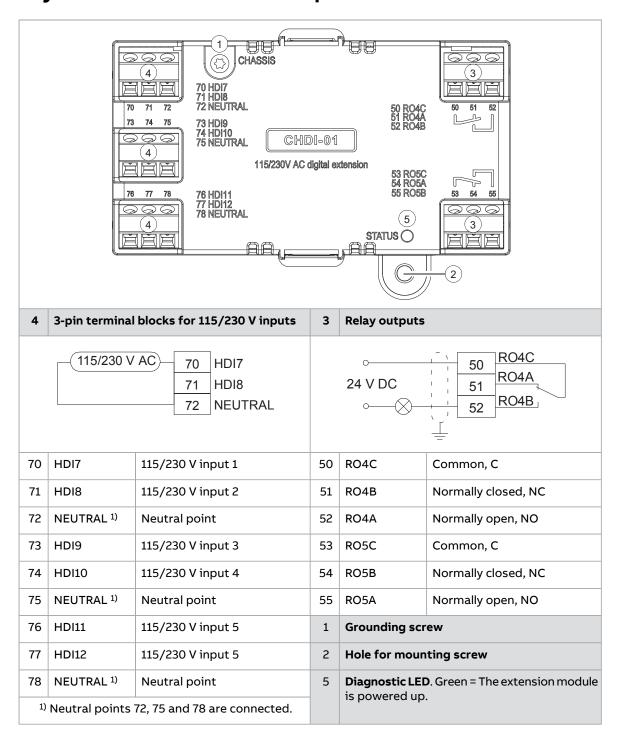
Contents of this chapter

This chapter describes how to install and start up the optional CHDI-01 multifunction extension module. The chapter also contains diagnostics and technical data.

Product overview

The CHDI-01 115/230 V digital input extension module expands the inputs of the drive control unit. It has six high voltage inputs and two relay outputs.

Layout and connection examples



Mechanical installation

Necessary tools

• Screwdriver and a set of suitable bits.

Unpacking and examining the delivery

- 1. Open the option package. Make sure that the package contains:
 - the option module
 - a mounting screw.
- 2. Make sure that there are no signs of damage.

Installing the module

See section Installing option modules (page 136).

Electrical installation



WARNING!

Obey the safety instructions of the drive. If you ignore them, injury or death, or damage to the equipment can occur.

Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.

Necessary tools

Screwdriver and a set of suitable bits.

Wiring

Connect the external control cables to the applicable module terminals. Ground the outer shield of the control cables at the cabinet entry.

Start-up

Setting the parameters

- 1. Power up the drive.
- 2. If no warning is shown,
 - make sure that the value of both parameters 15.01 Extension module type and 15.02 Detected extension module is CHDI-01.

If warning the A7AB Extension I/O configuration failure is shown,

- make sure that the value of parameter 15.02 is CHDI-01.
- set parameter 15.01 value to CHDI-01.

You can now see the parameters of the extension module in parameter group 15 I/O extension module.

3. Set the parameters of the extension module to applicable values.

Parameter setting example for relay output

This example shows how make the relay output RO4 of the extension module indicate the reverse direction of rotation of the motor with a one-second delay.

Parameter	Setting
15.07 RO4 source	Reverse
15.08 RO4 ON delay	1 s
15.09 RO4 OFF delay	1 s

Fault and warning messages

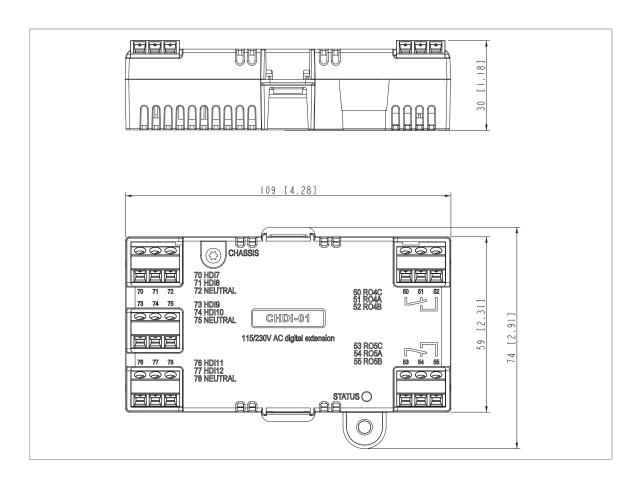
Warning A7AB Extension I/O configuration failure.

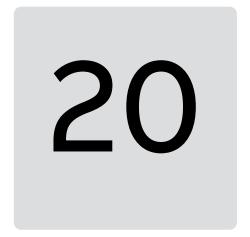
Technical data

Installation	Into an option slot on the drive control unit	
Degree of protection	IP20 / UL Type 1	
Ambient conditions	See the drive technical data.	
Package	Cardboard	
Reley outputs (5052, 5355)		
Maximum wire size	1.5 mm ²	
Minimum contact rating	12 V / 10 mA	
Maximum contact rating	250 V AC / 30 V DC / 2 A	
Maximum breaking capacity	1500 VA	
115/230 V inputs (7078)		
Maximum wire size	1.5 mm ²	
Input voltage	115 to 230 V AC ±10%	
Maximum current leak- age in digital off state	2 mA	
Isolation areas		
	CHDI-01	
	HDI 1 RO4	
	HDI RO5	
1	Plugged to drive SLOT2	
	Reinforced insulation (IEC 61800-5-1:2007)	
Functional insulation (IEC 61800-5-1:2007)		

Dimension drawing

The dimensions are in millimeters and [inches].





CMOD-01 multifunction extension module (external 24 V AC/DC and digital I/O)

Contents of this chapter

This chapter describes how to install and start up the optional CMOD-01 multifunction extension module. The chapter also contains diagnostics and technical data.

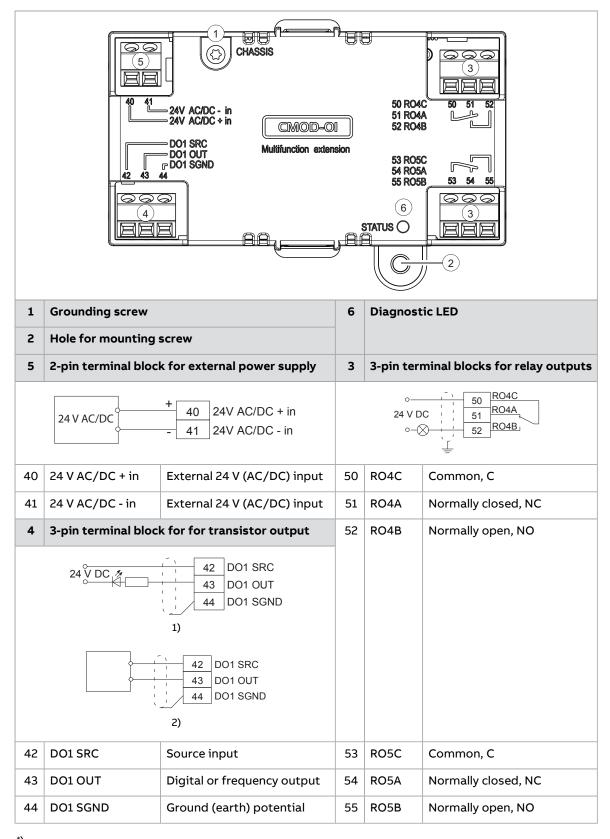
Product overview

The CMOD-01 multifunction extension module (external 24 V AC/DC and digital I/O) expands the outputs of the drive control unit. It has two relay outputs and one transistor output, which can operate as a digital or frequency output.

In addition, the extension module has an external power supply interface, which can be used to power up the drive control unit in case the drive power supply is not on. If you do not need the backup power supply, you do not have to connect it because the module is powered from the drive control unit by default.

With CCU-24 control unit, a CMOD-01 module is not necessary for external 24 V AC/DC supply connection. The external supply is connected directly to terminals 40 and 41 on the control unit.

Layout and example connections



¹⁾ Digital output connection example

²⁾ An externally supplied frequency indicator which provides, for example:

a 40 mA / 12 V DC power supply for the sensor circuit (CMOD frequency output) suitable voltage pulse input (10 Hz ... 16 kHz).

Mechanical installation

Necessary tools

• Screwdriver and a set of suitable bits.

Unpacking and examining the delivery

- 1. Open the option package. Make sure that the package contains:
 - the option module
 - a mounting screw.
- 2. Make sure that there are no signs of damage.

Installing the module

See section Installing option modules (page 136).

Electrical installation



WARNING!

Obey the safety instructions of the drive. If you ignore them, injury or death, or damage to the equipment can occur.

Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.

Necessary tools

• Screwdriver and a set of suitable bits

Wiring

Connect the external control cables to the applicable module terminals. Ground the outer shield of the control cables at the cabinet entry.



WARNING!

Do not connect the +24 V AC cable to the control unit ground when the control unit is powered using an external 24 V AC supply.

Start-up

Setting the parameters

- 1. Power up the drive.
- 2. If no warning is shown,
 - make sure that the value of both parameters 15.01 Extension module type and 15.02 Detected extension module is CMOD-01.

If the warning A7AB Extension I/O configuration failure is shown,

- make sure that the value of parameter 15.02 is CMOD-01.
- set the parameter 15.01 value to CMOD-01.

You can now see the parameters of the extension module in parameter group 15 I/O extension module.

3. Set the parameters of the extension module to applicable values.

Examples are given below.

Parameter setting example for relay output

This example shows how make relay output RO4 of the extension module indicate the reverse direction of rotation of the motor with a one-second delay.

Parameter	Setting
15.07 RO4 source	Reverse
15.08 RO4 ON delay	1 s
15.09 RO4 OFF delay	1 s

Parameter setting example for digital output

This example shows how to make digital output DO1 of the extension module indicate the reverse direction of rotation of the motor with a one-second delay.

Parameter	Setting
15.22 DO1 configuration	Digital output
15.23 DO1 source	Reverse
15.24 DO1 ON delay	1 s
15.25 DO1 OFF delay	1s

Parameter setting example for frequency output

This example shows how to make digital output DO1 of the extension module indicate the motor speed 0...1500 rpm with a frequency range of 0...10000 Hz.

Parameter	Setting
15.22 DO1 configuration	Frequency output
15.33 Freq out 1 source	01.01 Motor speed used
15.34 Freq out 1 src min	0
15.35 Freq out 1 src max	1500.00
15.36 Freq out 1 at src min	0 Hz
15.37 Freq out 1 at src max	10000 Hz

Diagnostics

Faults and warning messages

Warning A7AB Extension I/O configuration failure.

LEDs

The extension module has one diagnostic LED.

Color	Description
Green	The extension module is powered up.

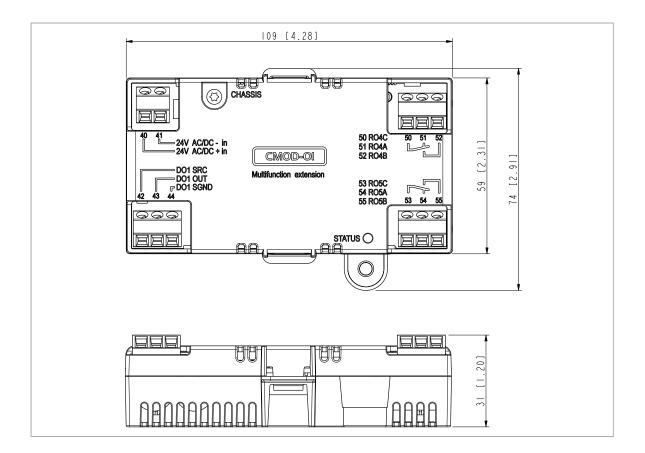
Technical data

Installation	Into an option slot on the drive control unit
Degree of protection	IP20 / UL Type 1

Ambient conditions	See the drive technical data.	
Package	Cardboard	
Reley outputs (5052, 5	Reley outputs (5052, 5355)	
Maximum wire size	1.5 mm ²	
Minimum contact rating	12 V / 10 mA	
Maximum contact rating	250 V AC / 30 V DC / 2 A	
Maximum breaking capacity	1500 VA	
Transistor output (424	14)	
Maximum wire size	1.5 mm ²	
Туре	Transistor output PNP	
Maximum load	4 kohm	
Maximum switching voltage	30 V DC	
Maximum switching cur- rent	100 mA / 30 V DC, short-circuit protected	
Frequency	10 Hz 16 kHz	
Resolution	1 Hz	
Inaccuracy	0.2%	
External power supply (4	1041)	
Maximum wire size	1.5 mm ²	
Input voltage	24 V AC / V DC ±10% (GND, user potential)	
Maximum power consumption	25 W, 1.04 A at 24 V DC	
Isolation areas		
	CMOD-01	
24 V _{in} 1 RO4		
DO1 RO5		
1	1 Plugged to drive SLOT2	
Reinforced insulation (IEC 61800-5-1:2007)		
Functional insulation (IEC 61800-5-1:2007)		

Dimension drawing

The dimensions are in millimeters and [inches].



CMOD-02 multifunction extension module (external 24 V AC/DC and isolated PTC interface)

Contents of this chapter

This chapter describes how to install and start up the optional CMOD-02 multifunction extension module. The chapter also contains diagnostics and technical data.

Product overview

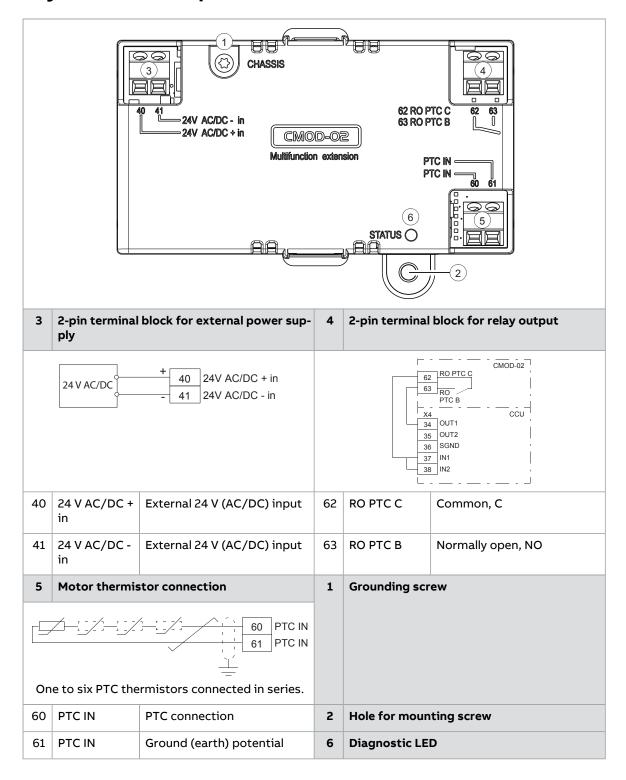
The CMOD-02 multifunction extension module (external 24 V AC/DC and isolated PTC interface) has a motor thermistor connection for supervising the motor temperature and one relay output, which indicates the thermistor status. In case the thermistor overheats, the drive trips on motor overtemperature. If Safe torque off tripping is required, the user must wire the overtemperature indication relay to the certified Safe torque off input of the drive.

In addition, the extension module has an external power supply interface, which can be used to power up the drive control unit in case the drive power supply is not on. If you do not need the back-up power supply, you do not have to connect it because the module is powered from the drive control unit by default.

There is reinforced insulation between the motor thermistor connection, the relay output and the drive control unit interface. Thus, you can connect a motor thermistor to the drive through the extension module.

With CCU-24 control unit, a CMOD-02 module is not necessary for external 24 V AC/DC supply connection. The external supply is connected directly to terminals 40 and 41 on the control unit.

Layout and example connections



Mechanical installation

Necessary tools

• Screwdriver and a set of suitable bits.

Unpacking and examining the delivery

- 1. Open the option package. Make sure that the package contains:
 - the option module
 - a mounting screw.
- 2. Make sure that there are no signs of damage.

Installing the module

See section Installing option modules (page 136).

Electrical installation



WARNING!

Obey the safety instructions of the drive. If you ignore them, injury or death, or damage to the equipment can occur.

Stop the drive and do the steps in section Electrical safety precautions (page 20) before you start the work.

Necessary tools

· Screwdriver and a set of suitable bits

Wiring

Connect the external control cables to the applicable module terminals. Ground the outer shield of the control cables at the cabinet entry.



WARNING!

Do not connect the +24 V AC cable to the control unit ground when the control unit is powered using an external 24 V AC supply.

Start-up

Setting the parameters

- 1. Power up the drive.
- 2. If no warning is shown,
 - make sure that the values of both parameters 15.01 Extension module type and 15.02 Detected extension module are CMOD-02.

If the warning A7AB Extension I/O configuration failure is shown,

- make sure that the value of parameter 15.02 is CMOD-02.
- set the parameter 15.01 value to CMOD-02.

You can now see the parameters of the extension module in parameter group 15 I/O extension module.

Diagnostics

Faults and warning messages

Warning A7AB Extension I/O configuration failure.

LEDs

The extension module has one diagnostic LED.

Color	Description
Green	The extension module is powered up.

Technical data

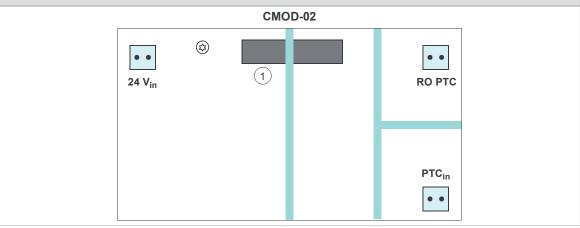
Installation	Into option slot 2 on the drive control unit
Degree of protection	IP20 / UL Type 1
Ambient conditions	See the drive technical data.
Package	Cardboard
Motor thermistor connection (6061)	
Maximum wire size	1.5 mm ²
Supported standards	DIN 44081 and DIN 44082
Triggering threshold	3.6 kohm ±10%
Recovery threshold	1.6 kohm ±10%
PTC terminal voltage	≤ 5.0 V
PTC terminal current	<1 mA
Short-circuit detection	< 50 ohm ±10%

The PTC input is reinforced/double insulated. If the motor part of the PTC sensor and wiring are reinforced/double insulated, voltages on the PTC wiring are within SELV limits.

If the motor PTC circuit is not reinforced/double insulated (ie, it is basic insulated), it is mandatory to use reinforced/double insulated wiring between the motor PTC and CMOD-02 PTC terminal.

Relay output (6263)	
Maximum wire size	1.5 mm ²
Maximum contact rating	250 V AC / 30 V DC / 5 A
Maximum breaking capacity	1000 VA
External power supply (4041)	
Maximum wire size	1.5 mm ²
Input voltage	24 V AC / V DC ±10% (GND, user potential)
Maximum power consumption	25 W, 1.04 A at 24 V DC

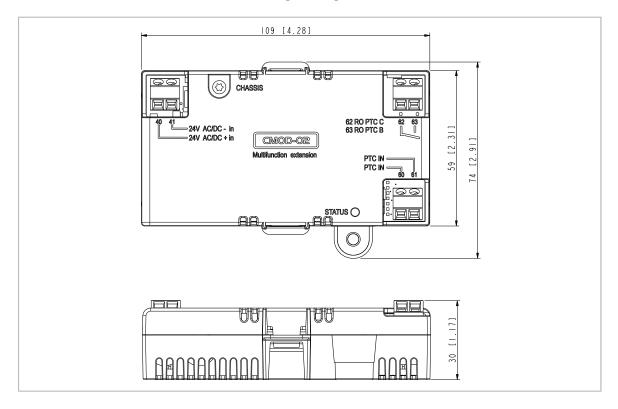
Isolation areas



1	Plugged to drive SLOT2
	Reinforced insulation (IEC 61800-5-1:2007)
1 4 4 1	Functional insulation (IEC 61800-5-1:2007)

Dimension drawing

The dimensions are in millimeters and [inches].



Further information

Product and service inquiries

Address any inquiries about the product to your local ABB representative, quoting the type designation and serial number of the unit in question. A listing of ABB sales, support and service contacts can be found by navigating to www.abb.com/contact-centers.

Product training

For information on ABB product training, navigate to new.abb.com/service/training.

Providing feedback on ABB manuals

Your comments on our manuals are welcome. Navigate to forms.abb.com/form-26567.

Document library on the Internet

You can find manuals and other product documents in PDF format on the Internet at www.abb.com/drives/documents.



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