

# HIGH-PERFORMANCE PALLETIZING ROBOT

#### **KEY BENEFITS**

Versatile, high-speed robot for palletizing applications

Highly reliable

Small footprint with large working range

#### **SPECIFICATIONS**

80 kg payload 2,061 mm horizontal reach 3,291 mm vertical reach 0.03 mm repeatability

## **APPLICATION**

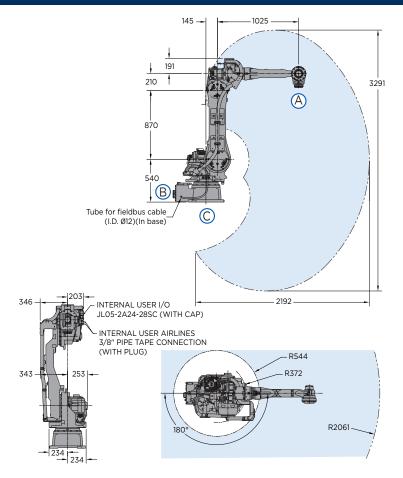
Case Palletizing
Bag Palletizing
Depalletizing
Layer Picking
Layer Forming

### CONTROLLER

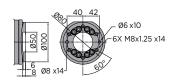


- Increase productivity with the highly efficient 5-axis PL80 robot.
- Ideal for a variety of palletizing applications, layer picking and other logistical tasks for end-of-line or distribution automation.
- Offering improved operation speed over conventional models, a performance-driven design with exceptionally fast axis speeds and acceleration reduces cycle time and increases production throughput.
- Internally routed airlines and cables from base to the end-of-arm tool maximize reliability.
- Cable installation tube facilitates fieldbus routing to the upper arm and/or gripper.
- Single power and control cable reduces wiring time and increases work efficiency.

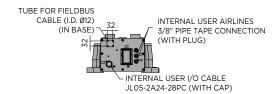
- Modular robot harness design for improved diagnostics and maintenance.
- Home position data can be saved without battery connection for easy maintenance.
- The PL80 has an IP67-rated wrist and IP54 body as standard.
- The PL80 can be floor-mounted. Brakes are included on all axes.
- Compact YRC controller utilizes the lightweight teach pendant with intuitive programming.
- Available with PalletSolver® software for fast and easy creation of palletizing patterns.



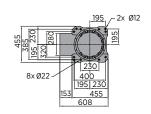
#### VIEW A



## VIEW B



#### VIEW C



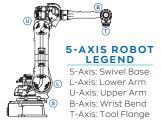
All dimensions are metric (mm) and for reference only Request detailed drawings for all design/engineering requirements.

# **SPECIFICATIONS**

Axes	Maximum motion range	Maximum speed	Allowable moment	Allowable moment of inertia
	degrees	°/sec	N•m	kg•m²
S	±180	180	-	-
L	+135/-90	180	-	-
U	+35/-160	180	-	-
В	+15/-15	180	78.4	48
Т	±360	500	20.5	25

Item	Unit	PL80
Controlled axes		5
Maximum payload	kg	80
Repeatability	mm	0.03
Horizontal reach	mm	2,061
Vertical reach	mm	3,291
Weight	kg	565
Internal user I/O cable		23 conductors w/ ground
Internal user air line		(2) 3/8" connection
Power requirements		380-480 VAC
Power rating	kVA	4.5

- · Robot risers and base plates
- Extended length manipulator cables
- · Wide variety of fieldbus cards
- External axes
- Functional Safety Unit (FSU)
- PLC integration via MLX300 software option\*
- MotoSight™ 2D and 3D vision
- PalletSolver software





Mounting Options: Floor \* MLX300 fieldbus cards, I/O cards and vision equipment must be purchased separately from the supplier. All peripherals are programmed using a PLC.



# HIGHLY VERSATILE PALLETIZING ROBOT

#### **KEY BENEFITS**

Versatile, high-speed robot for palletizing applications

High allowable moment of inertia handles unbalanced loads effectively

One-piece upper arm for reduced mass and increased durability

Highly reliable

#### **SPECIFICATIONS**

190 kg payload 3,159 mm horizontal reach 3,024 mm vertical reach 0.05 mm repeatability

#### **APPLICATION**

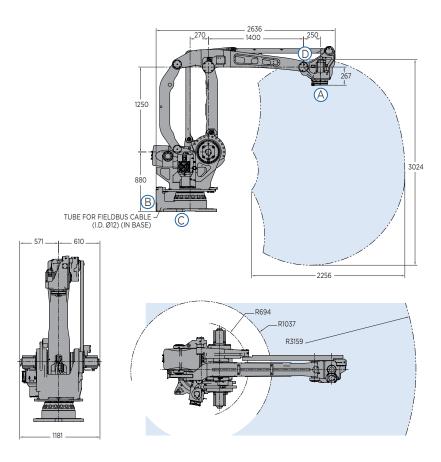
Case Palletizing
Bag Palletizing
Depalletizing
Layer Picking
Layer Forming

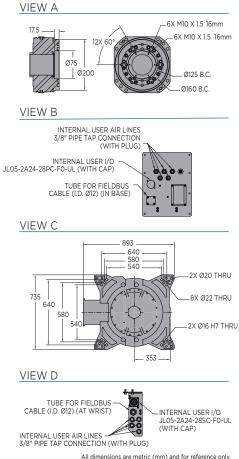
#### CONTROLLER



- Increase productivity with the powerful and efficient 4-axis PL190 robot.
- Performance-driven design and large work envelope enable a variety of palletizing applications, layer picking and other logistical tasks for end-of-line or distribution automation.
- Exceptionally fast axis speeds and acceleration reduce cycle time and increase production throughput.
- 75 mm T-axis pass-through facilitates easy connections to end-of-arm tool.
- T-axis features high allowable moment of inertia; asymmetric loads are handled effectively without compromising speed or performance.
- Parallel-link design for strength, rigidity and stabilization of high moment/inertia loads. Heavy-duty bearings provide smooth arm rotation

- Internally routed airlines and cables from base to the end-of-arm tool maximize reliability.
- Cable installation tube facilitates fieldbus routing to the upper arm and/or gripper.
- Single power and control cable reduces wiring time and increases work efficiency.
- Modular robot harness design for improved diagnostics and maintenance.
- Home position data can be saved without battery connection for easy maintenance.
- The PL190 has an IP67-rated wrist and IP54 body as standard.
- The PL190 can be floor-mounted. Brakes are included on all axes.
- Compact YRC controller utilizes the lightweight teach pendant with intuitive programming.
- Available with PalletSolver® software for fast and easy creation of palletizing patterns.





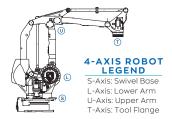
# **SPECIFICATIONS**

Axes	Maximum motion range	Maximum speed	Allowable moment	Allowable moment of inertia
	degrees	°/sec	N•m	kg•m²
S	±180	140	-	-
L	+90/-45	145	-	-
U	+15.5/-120	145	-	-
Т	±360	420	-	90

Item	Unit	PL190
Controlled axes		4
Maximum payload	kg	190
Repeatability	mm	0.05
Horizontal reach	mm	3,159
Vertical reach	mm	3,024
Weight	kg	1,680
Internal user I/O cable		24 conductors w/ ground
Internal user air line		(5) 3/8" connection
Power requirements		380-480 VAC
Power rating	kVA	9.5

Request detailed drawings for all design/engineering requirements.

- · Robot risers and base plates
- Extended length manipulator cables
- · Wide variety of fieldbus cards
- External axes
- Functional Safety Unit (FSU)
- PLC integration via MLX300 software option\*
- MotoSight™ 2D and 3D vision
- PalletSolver software





Mounting Options: Floor \* MLX300 fieldbus cards, I/O cards and vision equipment must be purchased separately from the supplier. All peripherals are programmed using a PLC.



# HIGHLY VERSATILE PALLETIZING ROBOT

#### **KEY BENEFITS**

Versatile, high-speed robot for palletizing applications

High allowable moment of inertia handles unbalanced loads effectively

One-piece upper arm for reduced mass and increased durability

Highly reliable

#### **SPECIFICATIONS**

320 kg payload 3,159 mm horizontal reach 3,024 mm vertical reach 0.05 mm repeatability

#### **APPLICATION**

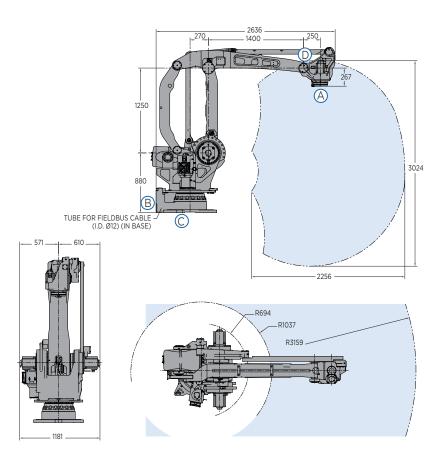
Case Palletizing
Bag Palletizing
Depalletizing
Layer Picking
Layer Forming

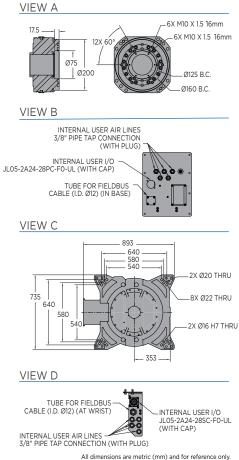
#### CONTROLLER



- Increase productivity with the powerful and efficient 4-axis PL320 robot.
- Performance-driven design and large work envelope enable a variety of palletizing applications, layer picking and other logistical tasks for end-of-line or distribution automation.
- Exceptionally fast axis speeds and acceleration reduce cycle time and increase production throughput.
- 75 mm T-axis pass-through facilitates easy connections to end-of-arm tool.
- T-axis features high allowable moment of inertia; asymmetric loads are handled effectively without compromising speed or performance.
- Parallel-link design for strength, rigidity and stabilization of high moment/inertia loads. Heavy-duty bearings provide smooth arm rotation.

- Internally routed airlines and cables from base to the end-of-arm tool maximize reliability.
- Cable installation tube facilitates fieldbus routing to the upper arm and/or gripper.
- Single power and control cable reduces wiring time and increases work efficiency.
- Modular robot harness design for improved diagnostics and maintenance.
- Home position data can be saved without battery connection for easy maintenance.
- The PL320 has an IP67-rated wrist and IP54 body as standard.
- The PL320 can be floor-mounted. Brakes are included on all axes.
- Compact YRC controller utilizes the lightweight teach pendant with intuitive programming.
- Available with PalletSolver® software for fast and easy creation of palletizing patterns.





# **SPECIFICATIONS**

Axes	Maximum motion range	Maximum speed	Allowable moment	Allowable moment of inertia
	degrees	°/sec	N•m	kg•m²
S	±180	120	-	-
L	+90/-45	110	-	-
U	+15.5/-120	110	-	-
Т	±360	300	-	160

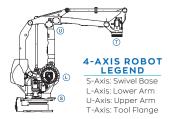
Mounting Options: Floor

* MLX300 fieldbus cards, I/O cards and vision equipment must be purchased separately fro	cm
the supplier. All peripherals are programmed using a PLC.	

Unit	PL320
	4
kg	320
mm	0.05
mm	3,159
mm	3,024
kg	1,680
	24 conductors w/ ground
	(5) 3/8" connection
	380-480 VAC
kVA	9.5
	kg mm mm mm kg

Request detailed drawings for all design/engineering requirements.

- · Robot risers and base plates
- Extended length manipulator cables
- · Wide variety of fieldbus cards
- External axes
- Functional Safety Unit (FSU)
- PLC integration via MLX300 software option\*
- MotoSight™ 2D and 3D vision
- PalletSolver software







# HIGHLY VERSATILE PALLETIZING ROBOT

#### **KEY BENEFITS**

Versatile, high-speed robot for palletizing applications

High allowable moment of inertia handles unbalanced loads effectively

Highly reliable

#### **SPECIFICATIONS**

500 kg payload 3,159 mm horizontal reach 3,024 mm vertical reach 0.05 mm repeatability

## **APPLICATION**

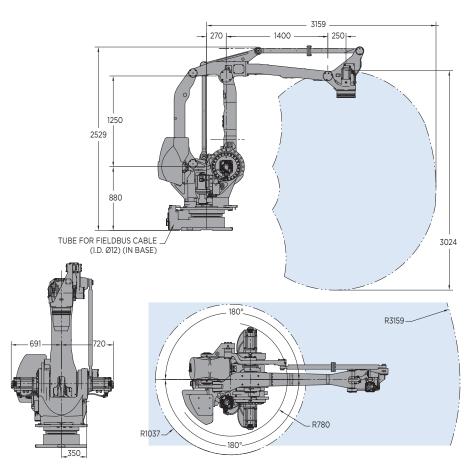
Case Palletizing
Bag Palletizing
Depalletizing
Layer Picking
Layer Forming

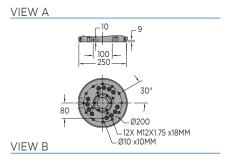
## CONTROLLER



- Increase productivity with the powerful and efficient 4-axis PL500 robot.
- Performance-driven design and large work envelope enable a variety of palletizing applications, layer picking and other logistical tasks for end-of-line or distribution automation.
- Exceptionally fast axis speeds and acceleration reduce cycle time and increase production throughput.
- 100 mm T-axis pass-through facilitates easy connections to end-of-arm tool.
- T-axis features high allowable moment of inertia; asymmetric loads are handled effectively without compromising speed or performance.
- Parallel-link design for strength, rigidity and stabilization of high moment/inertia loads. Heavy-duty bearings provide smooth arm rotation.

- Internally routed airlines and cables from base to the end-of-arm tool maximize reliability.
- Cable installation tube facilitates fieldbus routing to the upper arm and/or gripper.
- Single power and control cable reduces wiring time and increases work efficiency.
- Modular robot harness design for improved diagnostics and maintenance.
- Home position data can be saved without battery connection for easy maintenance.
- The PL500 has an IP54-rated wrist and body as standard.
- The PL500 can be floor-mounted. Brakes are included on all axes.
- Compact YRC controller utilizes the lightweight teach pendant with intuitive programming.
- Available with PalletSolver® software for fast and easy creation of palletizing patterns.





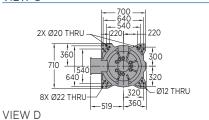
INTERNAL USER WIRING CONNECTOR TYPE IS JL05-2A24-28PC (WITH CAP) MATING CONNECTOR IS NOT SUPPLIED, BUT COMPLETE CABLES ARE AVAILABLE AIR LINES 3/8"

AS AN OPTION.

TUBE FOR FIELDBUS CABLE (I.D. Ø12) (IN BASE)

INTERNAL USER AIR LINES 3/8" CONNECTION (WITH PLUG)

#### VIEW C



TUBE FOR FIELDBUS CABLE (I.D. Ø12)

INTERNAL USER AIR LINES 3/8" PIPE TAP CONNECTION (WITH PLUG) INTERNAL USER WIRING CONNECTOR TYPE IS JI 05-2A24-28SC (WITH CAP) MATINGCONNECTOR IS NOT SUPPLIED, BUT COMPLETE CABLES ARE AVAILABLE AS AN OPTION.

All dimensions are metric (mm) and for reference only. Request detailed drawings for all design/engineering requirements.

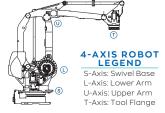
# **SPECIFICATIONS**

Axes	Maximum motion range	Maximum speed	Allowable moment	Allowable moment of inertia
	degrees	°/sec	N•m	kg•m²
S	±180	85	-	-
L	+90/-45	85	-	-
U	+15.5/-120	85	-	-
Т	±360	195	-	200

Mounting Options: Floor

Item	Unit	PL500
Controlled axes		4
Maximum payload	kg	500
Repeatability	mm	0.05
Horizontal reach	mm	3,159
Vertical reach	mm	3,024
Weight	kg	2,390
Internal user I/O cable		24 conductors w/ ground
Internal user air line		(5) 3/8" connection
Power requirements		380-480 VAC
Power rating	kVA	8

- · Robot risers and base plates
- Extended length manipulator cables
- · Wide variety of fieldbus cards
- External axes
- Functional Safety Unit (FSU)
- PLC integration via MLX300 software option\*
- MotoSight™ 2D and 3D vision
- PalletSolver software





<sup>\*</sup> MLX300 fieldbus cards, I/O cards and vision equipment must be purchased separately from the supplier. All peripherals are programmed using a PLC.



# VERSATILE, HEAVY PAYLOAD PALLETIZING ROBOT

#### **KEY BENEFITS**

Versatile, high-speed robot for palletizing applications

High allowable moment of inertia handles unbalanced loads effectively

Highly reliable

#### **SPECIFICATIONS**

800 kg payload 3,159 mm horizontal reach 3,024 mm vertical reach 0.05 mm repeatability

### **APPLICATION**

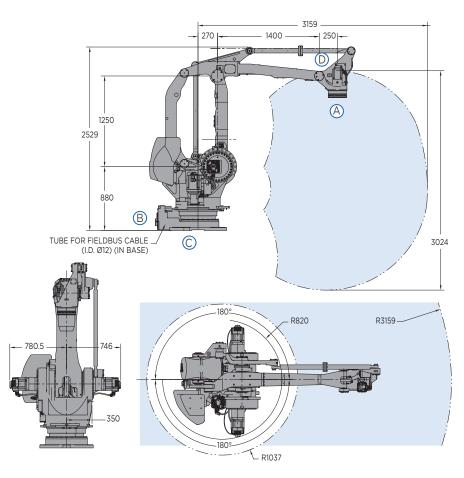
Case Palletizing
Bag Palletizing
Depalletizing
Layer Picking
Layer Forming

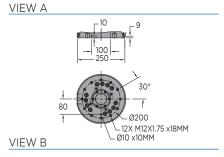
## CONTROLLER



- Increase productivity with the powerful and efficient 4-axis PL800 robot.
- Performance-driven design and large work envelope enable a variety of palletizing applications, layer picking and other logistical tasks for end-of-line or distribution automation.
- Exceptionally fast axis speeds and acceleration reduce cycle time and increase production throughput.
- 100 mm T-axis pass-through facilitates easy connection to end-of-arm tool.
- T-axis features high allowable moment of inertia; asymmetric loads are handled effectively without compromising speed or performance.
- Parallel-link design for strength, rigidity and stabilization of high moment/inertia loads. Heavy-duty bearings provide smooth arm rotation.

- Internally routed airlines and cables from base to the end-of-arm tool maximize reliability.
- Cable installation tube facilitates fieldbus routing to the upper arm and/or gripper.
- Single power and control cable reduces wiring time and increases work efficiency.
- Modular robot harness design for improved diagnostics and maintenance.
- Home position data can be saved without battery connection for easy maintenance.
- The PL800 has an IP54-rated wrist and body as standard.
- The PL800 can be floor-mounted. Brakes are included on all axes.
- Compact YRC controller utilizes the lightweight teach pendant with intuitive programming.
- Available with PalletSolver® software for fast and easy creation of palletizing patterns.





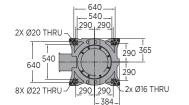
INTERNAL USER WIRING CONNECTOR TYPE IS JL05-2A24-28PC

(WITH CAP)MATING CONNECTOR IS NOT SUPPLIED, BUT COMPLETE CABLES ARE AVAILABLE AS AN OPTION.

INTERNAL USER
AIR LINES 3/8"
PIPE TAP
CONNECTION
(WITH PLUG)

TUBE FOR FIELDBUS — CABLE (I.D. Ø12) (IN BASE)





#### VIEW D

TUBE FOR FIELDBUS CABLE (I.D. Ø12)

INTERNAL USER AIR LINES 3/8" PIPE TAP CONNECTION (WITH PLUG) .012)
INTERNAL USER WIRING
CONNECTOR TYPE IS
JL05-2A24-28SC (WITH CAP)
MATINGCONNECTOR IS NOT
SUPPLIED, BUT COMPLETE
CABLES ARE AVAILABLE
AS AN OPTION.

All dimensions are metric (mm) and for reference only. Request detailed drawings for all design/engineering requirements.

# **SPECIFICATIONS**

Axes	Maximum motion range	Maximum speed	Allowable moment	Allowable moment of inertia
	degrees	°/sec	N•m	kg•m²
S	±180	65	-	-
L	+90/-45	65	-	-
U	+15.5/-120	65	-	-
Т	±360	125	-	550

Mounting Options: Floor

\* MLX300 fieldbus cards, I/O cards and vision equipment must be purchased separately from the supplier. All peripherals are programmed using a PLC.

Item	Unit	PL800
Controlled axes		4
Maximum payload	kg	800
Repeatability	mm	0.05
Horizontal reach	mm	3,159
Vertical reach	mm	3,024
Weight	kg	2,560
Internal user I/O cable		24 conductors w/ ground
Internal user air line		(5) 3/8" connection
Power requirements		380-480 VAC
Power rating	kVA	8

- · Robot risers and base plates
- Extended length manipulator cables
- · Wide variety of fieldbus cards
- · External axes
- Functional Safety Unit (FSU)
- PLC integration via MLX300 software option\*
- MotoSight™ 2D and 3D vision
- PalletSolver software

