Overview



SIRIUS 3RN2 thermistor motor protection

More information

Homepage, see www.siemens.com/sirius-monitoring-relays Industry Mall, see www.siemens.com/product?3RN2 TIA Selection Tool Cloud (TST Cloud), see www.siemens.com/tstcloud/?node=SIRIUSRelais Conversion tool, see www.siemens.com/conversion-tool



Video: SIRIUS 3RN2 thermistor motor protection relays

General data

Thermistor motor protection devices are used for direct monitoring of the motor winding temperature. For this purpose, the motors are equipped with temperature-dependent resistors (PTC) that are directly installed in the motor winding and abruptly change their resistance at their temperature limit.

Versions

SIRIUS 3RN2 thermistor motor protection relays are available in the following versions:

- 3RN2000 compact evaluation unit
- 3RN2010 compact/standard evaluation unit
- 3RN2012-.BW31 bistable evaluation unit
- 3RN2011, 3RN2012-...30, 3RN2013 standard evaluation unit with ATEX approval
- 3RN2023 evaluation unit with ATEX approval and 2 sensor circuits for warning and disconnection

They comply with

- IEC 60947-8 Low-voltage switchgear and controlgear Part 8: "Control units for built-in thermal protection (PTC) for rotating electrical machines"
- IEC 61000-6-2, IEC 61000-6-4. "Electromagnetic compatibility for industrial-process measurement and control equipment"

The 3RN2 thermistor motor protection relays with ATEX approval fulfill SIL 1 in compliance with EN 50495.

The terminals of the auxiliary contacts are designated in accordance with EN 60947-1.

3RN2 evaluation units are suitable for snap-on mounting on TH 35 DIN rails according to IEC 60715 or for screw fixing using an adapter (accessory).

Article number scheme

Product versions		Article numb	er			
Thermistor motor protection	relay with PTC sensor, type A	3RN20 🗆 🗆	- 🗆			
Number and version	1 sensor circuit, supply voltage = root voltage	0				
of the sensor circuits	1 sensor circuit	1				
	2 sensor circuits for warning and disconnection	2				
RESET	Auto RESET	0				
	Manual RESET, with open-circuit and short-circuit detection	1				
	Manual/Auto/Remote RESET, non-volatile, with open-circuit and short-circuit detection	2				
	Manual/Auto/Remote RESET, non-volatile, with open-circuit and short-circuit detection, with protective separation	3				
Connection method	Screw terminals		1			
	Spring-loaded terminals (push-in)		2			
Auxiliary switches	1 CO			Α		
	2 CO			в		
	1 NO + 1 NC			С		
	1 NO + 1 CO			D		
	2 CO, hard gold-plated			G		
Rated control supply voltage	24 V AC/DC			A 3		
	24 240 V AC/DC			W 3		
Response to failure	Monostable				0	
	Bistable				1	
Example		3RN20 0 0	- 1	A A 3	0	

Note:

The article number scheme shows an overview of product versions for better understanding of the logic behind the article numbers.

For your orders, please use the article numbers quoted in the selection and ordering data.

General data

Benefits

- Thanks to direct motor protection, overdimensioning of the motors is not necessary
- No settings on the device are necessary
- Solid-state compatible output thanks to versions with hard gold-plated contacts

Application

Direct motor protection through temperature monitoring of the motor winding offers 100% motor protection even under the most difficult ambient conditions, without the need to make adjustments on the device. Versions with hard gold-plated contacts additionally ensure a switching reliability that is higher than that of an electronic control.

Direct motor protection

- At increased ambient temperatures
- When switching frequency is too high
- · When startup and braking procedures are too long

ATEX approval for operation in hazardous areas

The SIRIUS 3RN2011, 3RN2012-...30, 3RN2013 and 3RN2023 thermistor motor protection relays for PTC sensors are certified according to ATEX Ex II (2) G and D for environments with explosive gas or dust loads.

Motor protection using current- and temperature-dependent protective devices

IEC 60204 stipulates that motors must be protected from overheating at a rating of 0.5 kW and higher. The protection can take the form of overload protection, overtemperature protection or current limiting.

For motors with frequent starting and braking and in environments where cooling may be impaired (e.g. by dust), it is recommended to use the overtemperature protection option in the form of a protective device coordinated with this mode of operation. A good choice in this case is the use of 3RN2 thermistor motor protection devices.

On rotor-critical motors, overtemperature detection in the stator windings can lead to delayed and hence inadequate protection. In this case the standards stipulate additional protection, e.g. by means of an overload relay.

- Rapid error diagnostics thanks to versions that indicate open and short circuits in the sensor circuit
- All versions with removable terminals
- All versions with screw or spring-loaded terminals with push-in functionality

This combination of thermistor motor protection and overload relay is recommended for full motor protection in case of frequent starting and braking of motors, irregular intermittent duty or excessive switching frequency. To prevent premature tripping of the overload relay in such operating conditions, a higher setting than that normally required for the operational current is chosen. The overload relay then performs stall protection, and the 3RN2 thermistor motor protection relay monitors the temperature of the motor windings.

Application	Motor protection							
	Current- dependent only, e.g. with overload relay	Temperature- dependent only, e.g. with thermistor motor protection relay	Current- and temperature- dependent					
Motor protection in case of								
Overloading in uninterrupted duty	1	1	1					
Long startup and braking operations	0	1	1					
Irregular intermittent duty	0	1	1					
When switching frequency is too high	0	1	1					
Single-phase operation and current asymmetry	1	1	1					
Voltage and frequency fluctuations	1	1	1					
Stalling of the rotor	1	1	1					
Switching on a stalled rotor of a stator-critical motor	1	1	1					
Switching on a stalled rotor of a rotor-critical motor	1	0	1					
Elevated ambient temperature		1	1					
Impeded cooling		1	1					

✓ Full protection

O Conditional protection

-- No protection

General data

Technical specifications

More information

Technical specifications, see https://support.industry.siemens.com/cs/ww/en/ps/24302/td Operating Instructions and internal circuit diagrams, see https://support.industry.siemens.com/cs/ww/en/ps/24302/man

Type A PTC temperature sensor

If a Type A temperature sensor is connected to a Type A evaluation unit, compliance with the operating temperatures is assured (on pick-up and reset) according to IEC 60947-8.

The characteristic curves of the Type A temperature sensors are described in IEC 60947-8, DIN 44081 and DIN 44082 standards.



Characteristic curve of the 3RN2 evaluation unit

Bimetallic switch

In some applications, bimetallic switches (e.g. Klixon, Thermoclick) are used as sensors instead of PTC temperature sensors. Bimetallic switches are temperature- and currentdependent NC contacts and are available for different temperature ranges. Because bimetallic switches have practically no resistance below their opening temperature, short-circuit detection is not possible when using bimetallic switches. A bimetallic switch can be used for versions 3RN2000 and 3RN2010 on the SIRIUS thermistor motor protection relay.

Note:

Never use bimetallic switches in applications subject to an explosion hazard! Because of their non-standardized tripping characteristic, bimetallic switches must not be used in hazardous applications. Use Type A PTC sensors instead!

FAQs, see https://support.industry.siemens.com/cs/ww/en/ps/24302/faq For more information on explosion protection (ATEX), see www.siemens.com/sirius/atex

Use in hazardous areas

Increased danger in hazardous areas means it is necessary to observe the following notes and standards carefully:

- EN 60079-14/VDE 0165-1 for electrical apparatus for hazardous areas
- EN 60079-17 Explosive atmospheres Electrical installations inspection and maintenance
- EN 50495 Safety devices required for the safe functioning of equipment with respect to explosion risks

The following SIRIUS 3RN2 thermistor motor protection relays with short-circuit detection are approved for Equipment Group II, Category (2) in Area "G" (areas in which potentially explosive gas, vapor, mist, or air mixtures are present) and are additionally approved for Area "D" (areas containing combustible dust):

- 3RN2011
- 3RN2012-...30
- 3RN2013
- 3RN2023

PTB 15 ATEX 3011 ex II (2) G (Ex e) (EX d) (Ex px) PTB 15 ATEX 3011 ex II (2) D (Ex t) (Ex p)

For 3RN2 thermistor motor protection relays, the EC typeexamination certificate is available for Group II, Category (2) G [Ex e] [Ex d] [Ex px] and D [Ex t] [Ex p]. The number is PTB 15 ATEX 3011.

SIRIUS 3RN2 thermistor motor protection relays are not intended for installation in hazardous areas. If they are installed in a hazardous area, the SIRIUS 3RN2 thermistor motor protection relays must be adapted to the applicable type of protection.

The machine or plant must shut down immediately if the SIRIUS 3RN2 thermistor motor protection relay is tripped, even if connected through a frequency converter. This must be implemented with circuitry.

SIRIUS 3RN2 thermistor motor protection relays with functional safety in accordance with EN 50495 are suitable for protecting explosion-proof motors/machines.

On evaluation units with a supply voltage of 24 V AC/DC, you must ensure electrical separation with a battery network or a power supply unit with electrical separation (e.g. isolating transformer) (does not apply to 3RN2013-.BA30).

A SIRIUS 3RN2 thermistor motor protection relay set to "Automatic RESET" mode will be reset automatically after the recovery time has elapsed, without the RESET button being pressed. An additional ON button has to be used to ensure that the motor does not start up automatically following tripping. "Automatic RESET" mode must not be used in applications where there is a risk of personal injury or damage to property if the motor restarts unexpectedly.

General data

▲ NOTICE!

When used in a hazardous area, the thermistor motor protection relay must not be operated with Auto RESET (terminals Y1 and Y2 permanently jumpered).

A risk analysis must be performed for the complete plant or machine. If this analysis yields a lower hazard potential (category 1), all SIRIUS 3RN2 thermistor motor protection relays can be used, provided the safety regulations are observed.

∆ WARNING!

All work involved in connecting, commissioning and maintenance must be carried out by qualified, responsible personnel. Improper handling may result in serious personal injury and considerable damage to property.

Cable routing

The measuring circuit leads must be routed as separate control cables. It is not permitted to use cores from the supply line of the motor or any other main supply cables. If extreme inductive or capacitive interference is expected as a result of power lines routed in parallel, shielded control cables must be used.

Maximum length of sensor circuit cables for evaluation units without short-circuit detection in the sensor circuit:

Cable cross-section	3RN2000, 3RN2010
2.5 mm ²	2 x 2 800 m
1.5 mm ²	2 x 1 500 m
0.5 mm ²	2 x 500 m

Maximum length of sensor circuit cables for evaluation units with short-circuit detection¹⁾:

Cable cross-section	3RN2011, 3RN2012, 3RN2013, 3RN2023
2.5 mm ²	2 x 250 m
1.5 mm ²	2 x 150 m
0.5 mm ²	2 x 50 m

 A short circuit in the sensor circuit will be detected up to this maximum cable length.

Principle of operation

SIRIUS 3RN2 thermistor motor protection relays are thermal protection devices that are suitable, in combination with Type A PTC thermistors, for monitoring temperatures of electrical drives, transformer windings, oils, bearings, air, etc.

The most frequent application is monitoring of three-phase motors in which the motor manufacturer has fitted a PTC sensor into every winding overhang and in which these PTC sensors are connected in series.

The SIRIUS 3RN2 thermistor motor protection relays operate in accordance with the closed-circuit principle and therefore monitor themselves for loss of supply voltage. The exceptions are the warning output on 3RN2023, which always works on the open-circuit principle and the bistable relays of the 3RN2012-.BW31, which always retain the last switching state.

A micro-interruption in the power supply of less than 30 ms does not change the status of the output relays.

For devices with the "Manual RESET" function, the test function can be activated and a trip simulated by pressing the blue Test/RESET button for > 2 seconds.

The 3RN2011, 3RN2012, 3RN2013 and 3RN2023 devices are additionally equipped with open-circuit and short-circuit detection in the sensor circuit. The unit will trip in the event of a short circuit (resistance in sensor circuit < 10 Ω) or open circuit in the sensor circuit (dynamic open-circuit detection). Tripping as the result of a short circuit in the sensor circuit is indicated by a flickering red LED (TRIPPED). In the event of a short circuit in the sensor circuit for warning on the 3RN2023, the yellow warning LED (WARNING) flickers. The devices with dynamic open-circuit detection evaluate the rise time of the sensor circuit resistance. If the sensor circuit resistance rises from 3 300 Ω to 12 k Ω within 200 ms, the unit will not only trip, but also indicate the open circuit in a sensor circuit, the yellow warning LED (WARNING) flashes for the 3RN2023).

All evaluation units (except for the 3RN2000 compact evaluation unit) feature electrical separation between the control circuit and the sensor circuit. The relay outputs are also electrically separated from all other circuits. The 3RN2013 and 3RN2023 evaluation units incorporate protective electrical separation between all circuits up to $U_i = 300$ V.

3RN2000 compact evaluation unit

The compact unit, which is only 17.5 mm wide, is equipped with a red LED (TRIPPED) for the tripped indicator and a changeover contact. After the unit has tripped, it is automatically reset once the thermistors have cooled down. The root of the changeover contact is connected to the control voltage (terminal 11 is connected to terminal A1). This unit is particularly suitable in circuits in which the control circuit and signaling circuit have the same potential, e.g. in local control boxes.

<u>3RN2010, 3RN2011, 3RN2012, 3RN2013 compact/standard</u> <u>evaluation units</u>

The units are equipped with two LEDs (READY and TRIPPED) for an operating and tripped display and are available with either 1 NO + 1 NC contacts (3RN2010, overall width 17.5 mm) or with 2 CO contacts. Depending on the version, they are available with Auto RESET (3RN2010), Manual/Remote RESET (3RN2011) or Manual/Auto and Remote RESET (3RN2012 and 3RN2013). Remote RESET can be achieved by connecting an external pushbutton with a normally-open function to terminals Y1 and Y2. If terminals Y1 and Y2 are jumpered, the unit is automatically reset once the thermistors have cooled down (Auto RESET). 3RN2012 and 3RN2013 are non-volatile. This means a previous trip remains stored in the event of a control supply voltage failure - the thermistor motor protection relay remains in the safe state with an opened output relay until it is intentionally reset by pressing the TEST/RESET button of the unit or an external pushbutton.

3RN2023 "warning and disconnection" evaluation units

Two sensor circuits can be connected to one 3RN2023 evaluation unit that act on two separate output relays with 1 NO contact for warning and 1 CO contact for disconnection. Thermistors with different rated response temperatures TNF are used to implement the "Warning" and "Disconnection" functions. When sensor circuit 2 for "Warning" responds, a yellow LED is lit and when the "Disconnection" circuit responds, a red LED is lit. The sensor circuits have a different reset response and operating behavior: The "Warning" thermistor sensor circuit 2 (terminals 2T1, T2) works only with Auto RESET and according to the open-circuit principle (output relay K2, NO contact). The "Disconnection" thermistor sensor circuit 1 (terminals 1T1, T2) can be changed from Manual RESET to Auto RESET by jumpering terminals Y1 and Y2. Remote RESET is implemented by connecting an external pushbutton with a normally-open function to these terminals.

SIRIUS 3RN2 thermistor motor protection

General data



3RN2000, 3RN2010

Function diagrams



3RN2011: resetting via external pushbutton or interruption of the supply voltage











3RN2023: resetting via the TEST/RESET button or external pushbutton

SIRIUS 3RN2 thermistor motor protection

General data

Article number	3RN2000A, 3RN2010C	3RN201B, 3RN2013G, 3RN2023D
Dimensions (W x H x D)	17.5 x 100 x 90	22.5 x 100 x 90

Article number		3RN2000- .AA30	3RN2000- .AW30, 3RN2010- .BW30, 3RN2010- .CW30	3RN2010- .BA30, 3RN2010- .CA30	3RN2011- .BA30, 3RN2012- .BA30	3RN2011- .BW30, 3RN2012- .BW30	3RN2012- .BW31	3RN2013- .BA30	3RN2013- .BW30, 3RN2013- .GW30	3RN2023- .DW30
General technical specifications										
Type of electrical separation		Without electrical separation	Electrical s	eparation				Protective	separation	
Electrical endurance (operating cycles) for AC-15 at 230 V		100 000								
Mechanical endurance (operating cycles)		10 000 000								
Insulation voltage for overvoltage category III to IEC 60664 for pollution degree 3 rated value	V	300								
Impulse withstand voltage, rated value	kV	4						6		
Minimum mains failure buffering time	ms	40								30
Pollution degree		3								
Degree of protection IP		IP20								
Shock resistance according to IEC 60068-2-27		11 <i>g</i> /15 ms								
Vibration resistance according to IEC 60068-2-6		10 55 Hz	:: 0.35 mm							
 Type of mounting Mounting position Installation altitude at height above sea level, maximum 	m	Screw fixing Any 2 000	g and snap-i	on mounting	on 35 mm E	01N-rail				
Ambient temperature during operation	°C	-25 +60								
Relative humidity during operation, maximum	%	70								
ATEX										
Ex device group and Ex category according to ATEX Product Directive 2014/34/EU					II 2G, II 2D			II 2G, II 2D		
Safety device type according to IEC 61508-2					Туре В			Туре В		
Safety Integrity Level (SIL) according to IEC 61508					SIL 1			SIL 1		
Performance Level (PL) according to ISO 13849-1					С			С		
T1 value for proof test interval or service duration according to IEC 61508	у				3			3		
Measuring circuit:										
Number of measuring circuits		1								2
Relative measuring accuracy	%	9			2					
Maximum number of sensors in series		6								
Cable length of sensor, maximum	m	2 800			250					
Thermistor resistance response value	Ω	1 500 1 6	650		1 500 1 5	550				
Thermistor resistance return value	Ω	3 400 3 6	600		3 300 3 3	350				

General data

Article number		3RN2000- .AA30	3RN2000- .AW30, 3RN2010- .BW30, 3RN2010- .CW30	3RN2010- .BA30, 3RN2010- .CA30	3RN2011- .BA30, 3RN2012- .BA30	3RN2011- .BW30, 3RN2012- .BW30	3RN2012- .BW31	3RN2013- .BA30	3RN2013- .BW30, 3RN2013- .GW30	3RN2023- .DW30
Control circuit:										
Current-carrying capacity of the output relay • At AC-15 at 250 V at 50/60 Hz • At DC-13 at 24 V • At DC-13 at 125 V • At DC-13 at 250 V Thermal current of the non-solid-	A A A A	3 1 0.2 0.1 5								
state contact blocks, maximum Uninterrupted current of the output	A	6								
relay's DIAZED fuse link										
Supply voltage: Control supply voltage • At AC - At 50 Hz rated value - At 60 Hz rated value • At DC, rated value	V V V	24 24 24 24 24 24	24 240 24 240 24 240	24 24 24 24 24 24		24 240 24 240 24 240		24 24 24 24 24 24	24 240 24 240 24 240	
Operating range factor of the control supply voltage, rated value • At AC at 50 Hz • At AC at 60 Hz • At DC		0.85 1.1 0.85 1.1 0.85 1.1								

Article number	3RN201	3RN202
Type of electrical connection	Screw terminals	○ Spring-loaded terminals (push-in)
Tightening torque N	n 0.6 0.8	
Type of connectable conductor cross- sections • Solid • Finely stranded/with end sleeve • For AWG cables - Solid • Stranded	1 x (0.5 4 mm ²), 2 x (0.5 2.5 mm ²) 1 x (0.5 4 mm ²), 2 x (0.5 1.5 mm ²) 1 x (20 12), 2 x (20 14) 	1 x (0.5 4 mm ²) 1 x (0.5 2.5 mm ²) 1 x (20 12) 1 x (20 12)

SIRIUS 3RN2 thermistor motor protection

Basic units

Selection and ordering data

Multi-unit packag see page 16/7.	ing,			and a second sec	2							
		3RN20	000-1AA30	3RN20)10-1BA30	3RN2011-	1BA30	3RN2012-18\	V30 3F	RN2023-1D	W30	
Product function	Number of CO contacts for auxiliary contacts	Number of NO contacts for auxiliary contacts	for auxiliary	Material of switching contacts	at AC at 50 Hz, rated value		Article	No.	Price per PU	PU (UNIT, SET, M)	PS*	PG
O among a straight		euiteble (V	V	_					
Compact evalu Terminal A1 jump	-				n							
Auto RESET	1		0		24 24 24 240	24 24 24 240		000-□AA30 000-□AW30		1	1 unit 1 unit	41H 41H
	0	1	1	AgSnO2	24 240	24 240		010-□AW30		1	1 unit	41H
				gee_	24 240	24 240		010-□CW30		1	1 unit	41H
Standard evalu	ation unit,	suitable	for bimeta	allic switc	h							
Auto RESET	2	0	0	AgSnO2	24 24	24 24		010-□BA30		1	1 unit	41H
Distable svelve					24 240	24 240	3RN2	010-□BW30		1	1 unit	41H
Bistable evalua open-circuit an	d short-cir				circuit			_				
Does not trigger i Auto RESET, Manual RESET, External RESET, Fault storage	2 2	of control s	o O	-	24 240	24 240	3RN2	012-⊡BW31		1	1 unit	41H
Standard evalu open-circuit an	ation unit	with ATE	X approva ction in th	ıl, e sensor	circuit ¹⁾							
Manual RESET,	2	0	0	AgSnO2	24 24	24 24	3RN2	011-□BA30		1	1 unit	41H
External RESET					24 240	24 240	3RN2	011-□BW30		1	1 unit	41H
Non-volatile ³⁾ Auto RESET.	2 ⁴⁾	0	0	A ~ C ~ O O	04 04	04 04				4	1 unit	4411
Manual RESET,	2.,	0	0	AgShOZ	24 24 24 240	24 24 24 240		012-□BA30 012-□BW30		1	1 unit 1 unit	41H 41H
External RESET, Fault storage					21210	21210	ornitz				i unit	
Protective separa	ition, non-vo	latile 2)3)										
Auto RESET,	2	0	0	AgSnO2	24 24	24 24	3RN2	013- □BA 30		1	1 unit	41H
Manual RESET, External RESET,					24 240		-	013-□BW30		1	1 unit	41H
Fault storage				AgSnO2 Hard gold- plated	24 240	24 240	3RN2	013-⊡GW30		1	1 unit	41H
Evaluation unit disconnection,							uits					
Protective separa												
Auto RESET, Manual RESET, External RESET, Fault storage	1	1	0	AgSnO2	24 240	24 240	3RN2	023-□DW30		1	1 unit	41H
Type of electrical	connection											
Screw terminalsSpring-loaded te	erminals (pusl	h-in)						1 2				
 For 3RN2011: The disconnecting the 2 Protective separate 	ne control sup	ply voltage).			Applica	ition of the o	contacts in as-su control supply v correct setting.	oltage onc	e not define e results in	ed (bistable contact	e relay).

²⁾ Protective separation up to 300 V according to DIN/VDE 0160, IEC 60947-1.

³⁾ Protection against voltage failure or non-volatile fault storage means that previous tripping due to a fault remains stored even if the control supply voltage fails. The monitoring device is not reset if the voltage fails. With an active fault, meaning a fault which has not been manually confirmed, an automatic restart of the plant upon recovery of the power is prevented therefore and plant safety increased as the result.

Application of the control supply voltage once results in contact changeover to the correct setting.

SIRIUS 3RN2 thermistor motor protection

Accessories

	Version	Article No.	Price per PU	PU (UNIT, SET, M)	PS*	PG
Terminals for SI	RIUS devices in the industrial DIN-rail enclosure					
17	Removable terminals	Screw terminals	\oplus			
19	• 2-pole, up to 1 x 4 mm ² or 2 x 2.5 mm ²	3ZY1122-1BA00		1	6 units	41L
ĩ		Spring-loaded terminals (push-in)				
ZY1122-1BA00	• 2-pole, up to 1 x 4 mm ² or 2 x 1.5 mm ² (in shared end sleeve)	3ZY1122-2BA00		1	6 units	411
Accessories for	enclosures					
2	Push-in lugs For wall mounting	3ZY1311-0AA00		1	10 units	41L
ZY1311-0AA00	Coding pins For removable terminals of SIRIUS devices	3ZY1440-1AA00		1	12 units	41L
ZY1440-1AA00	in the industrial DIN-rail enclosure; enable the mechanical coding of terminals					
Billing and a second seco	Hinged cover Replacement cover, without terminal labeling, titanium gray					
	• 17.5 mm wide • 22.5 mm wide	3ZY1450-1AA00 3ZY1450-1AB00		1	5 units 5 units	41L 41L
ZY1450-1AB00						
Blank labels	Unit labeling plates ¹⁾					
	For SIRIUS devices					
B RT2900-1SB20	 10 mm x 7 mm, titanium gray 20 mm x 7 mm, titanium gray 	3RT2900-1SB10 3RT2900-1SB20			816 units 340 units	41E 41E
	g spring-loaded terminals					
	Screwdrivers For all SIRIUS devices with spring-loaded terminals	Spring-loaded terminals (push-in)				
	Length approx. 200 mm, 3.0 mm x 0.5 mm,	3RA2908-1A		1	1 unit	41B

 PC labeling system for individual inscription of unit labeling plates available from: murrplastik Systemtechnik GmbH, see page 16/18. 10

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