

## Flush Silhouette Switches LBW sseles

Flush bezel projects only 2 mm from front of panel.

## Contact Ratings

Gold Contact (switch base: blue)

| Rated Insulation Voltage |  | 250 V |  |
| :--- | :--- | :---: | :---: |
| Rated Thermal Current |  | 3 A |  |
| Rated Operating Voltage | Resistive <br> Load | 0.1 A | 0.1 A |
| Rated Operating Current <br> (electrical life: 100,000 operations) | Gold plated silver |  |  |
| Contact Material |  |  |  |

- Minimum applicable load (reference value): 5V AC/DC, 1 mA Applicable range is subject to the operating conditions and load.
- See electrical life in Specifications.

Silver Contact (switch base: gray)

| Rated Insulation Voltage |  |  |  | 250 V |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Rated Operating Voltage |  |  |  | 30 V | 125 V | 250 V |
| Rated <br> Operating <br> Current | Electrical <br> Life <br> 50,000 <br> operations | AC 50/60Hz | Resistive load | - | 5A | 5A |
|  |  |  | Inductive load | - | 3A | 1.5A |
|  |  | DC | Resistive load | 5A | 1.1A | - |
|  |  | DC | Inductive load | 2A | 0.4 A | - |
|  | Electrical | AC | Resistive load | - | 5A | 3A |
|  | Life | 50/60Hz | Inductive load | - | 3A | 1.5A |
|  | 100,000 | DC | Resistive load | 3A | 0.6A | - |
|  | operations | DC | Inductive load | 1A | 0.22A | - |
| Contact Material |  |  |  | 5A |  |  |
|  |  |  |  | Silver |  |  |

- AC inductive load: $P F=0.6$ to 0.7 DC inductive load: $\mathrm{L} / \mathrm{R}=7 \mathrm{~ms}$ max.


## LED Ratings

| Rated Voltage | 5V DC | 12V AC/DC | 24V AC/DC |
| :---: | :---: | :---: | :---: |
| Voltage Range | $5 \mathrm{VC} \pm 5 \%$ | $\begin{aligned} & \text { 12V AC/DC } \\ & \pm 10 \% \end{aligned}$ | $\begin{aligned} & \text { 24V AC/DC } \\ & \pm 10 \% \\ & \hline \end{aligned}$ |
| LED Part No. | LB9Z-LED5 ${ }^{\text {2 }}$ | LB9Z-LED1 ${ }^{\text {2 }}$ | LB9Z-LED2(2) |
| Current Draw | 5 mA (typ.) |  |  |
| Voltage Marking | Marked on the side of the LED unit |  |  |
| LED Life (reference value) | Approx. 30,000 hours [until the brightness reduces to $50 \%$ of the initial value when lit at the rated voltage (direct current) under $25^{\circ} \mathrm{C}$ environment.] |  |  |
|  | A, G, R, PW, S |  |  |
| Internal <br> Circuit |  |  |  |

- (2) (color code): A (amber), G (green), PW (pure white), R (red), S (blue)
- Use the pure white (PW) module for yellow illumination.
- LED lamp contains a current-limiting resistor.



## Specifications

| Operating Temperature |  | -25 to $+60^{\circ} \mathrm{C}$ (no freezing) Illuminated units: -25 to $+55^{\circ} \mathrm{C}$ |
| :---: | :---: | :---: |
| Storage Temperature |  | -30 to $+80^{\circ} \mathrm{C}$ (no freezing) |
| Operating Humidity |  | 45 to 85\% RH (no condensation) |
| Contact Resistance |  | $50 \mathrm{~m} \Omega$ maximum (initial value) |
| Insulation Resistance |  | $100 \mathrm{M} \Omega$ minimum (500V DC megger) |
| Dielectric Strength | Switch Unit | Between live part and ground: <br> $2,000 \mathrm{VAC}, 1$ minute <br> Between terminals of different poles: $2,000 \mathrm{VAC}, 1$ minute <br> Between terminals of the same poles: <br> $1,000 \mathrm{~V}$ AC, 1 minute |
|  | Illumination Unit | Between live part and ground: $2,000 \mathrm{~V}$ AC, 1 minute |
| Vibration Resistance |  | Operating extremes/Damage limits: 5 to 55 Hz , amplitude 0.5 mm |
| Shock Resistance |  | Operating extremes: $100 \mathrm{~m} / \mathrm{s}^{2}$ <br> Damage limits: $1,000 \mathrm{~m} / \mathrm{s}^{2}$ |
| Mechanical Life (minimum operations) |  | Momentary: $2,000,000$ <br> Maintained: 250,000 <br> Selector switches: 250,000 <br> Key selector switches: 250,000 |
| Electrical Life (minimum operations) |  | Momentary:50,000 / 100,000 (*1)  <br> Maintained: $50,000 / 100,000$ (*2)  <br> Selector switches: $50,000 / 100,000$ (*2) <br> Key selector switches: $50,000 / 100,000$ (*2) |
| Degree of Protection |  | IP65 (IEC 60529) |
| Terminal Style |  | Solder/tab terminal \#110 PC board terminal |
| Weight (approx.) |  | $\begin{aligned} & \hline 16 \mathrm{~g} \text { (LBW7L-M1T24) } \\ & 14 \mathrm{~g} \text { (LBW7P-1T04) } \\ & 15 \mathrm{~g} \text { (LBW7B-M1T2) } \\ & 17 \mathrm{~g} \text { (LBW7S-2T2) } \\ & \text { 29g (LBW7K-2ST2A) } \\ & 17 \mathrm{~g} \text { (LBW7GL-M1T24) } \\ & 18 \mathrm{~g} \text { (LBW7GB-M1T2) } \\ & \hline \end{aligned}$ |

*1: Switching frequency 1,800 operations/h.
*2: Switching frequency 1,200 operations/h.

APEM
Switches \&
Control Boxes

Emergency
Stop Switches
Enabling
Switches
Safety Products
Explosion Proof

Terminal Blocks
Relays \& Sockets
Circuit
Protectors
Power Supplies

LED Illumination
Controllers
Operator
Interfaces
Sensors
AUTO-ID

Flush Silhouette
016
$\emptyset 22$
$\emptyset 30$
Miniature

Pilot Lights

CW
LW-F
LB
LBW
UP
Flush Bezel

Solder/Tab Terminal


- Pilot lights contain an LED unit. For maintenance LED units see B-130.
- Legends and symbols can be engraved on a marking plate or film to be inserted under the lens by users for labelling purposes. See B-134 for details.
- PC board terminals available. To specify, see Part Number Development below.
- 5V DC and 12V AC/DC LED operating voltages also available.
- Other bezel sizes available (LB series). For details, see B-077.

Part Number Development
Flush Silhouette
LBW(1)P-1T0(2) (3)*
(1) Shape

| Code | Shape |
| :---: | :--- |
| 6 | Round / Black Bezel |
| 7 | Square / Black Bezel |
| 6 M | Round / Metallic Bezel |
| 7 M | Square / Metallic Bezel |

(2) LED Operating Voltage

| Code | Rated Operating Voltage |
| :---: | :--- |
| 1 | 5 V DC |
| 3 | $12 \mathrm{~V} \mathrm{AC} / \mathrm{DC}$ |
| 4 | $24 \mathrm{~V} \mathrm{AC} / \mathrm{DC}$ |

(3) Others

CW
LW-F
LB

| Code | Specification | Part No. Example |
| :---: | :--- | :---: |
| Blank | Solder/Tab Terminal | - |
| V | PC Board Terminal | LBW6P-1T04V $*$ |

- Specify the color code in place of $*$ in the table above.
- Specify the color code in place of $*$ in the table above.


Explosion Proof

Terminal Blocks
Relays \& Sockets
Circuit
Protectors
Power Supplies
LED Illumination
Controllers
Operator
Interfaces
Sensors
AUTO-ID

Flush Silhouette
016
$\emptyset 22$
$\emptyset 30$
Miniature
Pilot Lights
Mounting Hole Layout Round (LBW6P/LBW6MP)

Square (LBW7P/LBW7MP)


CW
LW-F
LB

## LBW

UP
Flush Bezel

- For details on pc board and circuit design, see B-121.
- For details on single board mounting, see B-122.

Accessories
Package Quantity:1

| Shape |  |  |  | Specification | Part No. | Ordering No. | Package Quantity | Remarks |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Locking Ring Wrench |  |  |  | Metal (Nickel-plated brass) | MT-001 | MT-001 | 1 | Used to tighten the locking ring when installing the units on to the panel. |
| Lens Removal Tool |  |  |  | Stainless Steel | MT-101 | MT-101 | 1 | Used to remove the lens or button. (for standard bezels) |
|  | $\begin{aligned} & \widehat{\bar{I}} \\ & \text { 흥 } \\ & \text { 을 } \\ & \text { 응 } \end{aligned}$ | $180^{\circ} \text { Sprin }$ | For round / square units (LB1/LB2) <br> For rectangular units (LB3/LB4) | Guard <br> (Polyacetal) <br> Base <br> (Polyarylate) | AL-K6SP AL-KH6SP | AL-K6SP AL-KH6SP | 1 1 | Degree of protection: IP65 Used to protect pushbuttons and illuminated pushbuttons from inadvertent operation. See B-127 for dimensions. With the gasket mounted on the switch, attach the switch guard and mount on the panel. |
|  |  | $180^{\circ}$ Sprin for Single | For rectangular units (LB3/LB4) | Guard <br> (Polyacetal) <br> Base <br> (Polyarylate) | LA9Z-K3 | LA9Z-K3 | 1 | Degree of protection: IP65 With the gasket mounted on the switch, attach the switch guard and mount on the panel. <br> See B-127 for dimensions. |
|  | ch guard (remains open) | Remains 1 (Can be use board moun | For round / square units (LB1/LB2) | Guard <br> (Polyacetal) <br> Base <br> (Polyarylate) | LB9Z-K2 | LB9Z-K2 | 1 | Degree of protection: IP40 Used to protect pushbuttons and illuminated pushbuttons from inadvertent operation. See B-127 for dimensions. With the gasket mounted on the switch, attach the switch guard and mount on the panel. <br> See B-136 for dimensions. When using for single board mounting, remove the rubber gasket from the switch. |
|  | 感 |  | For rectangular units (LB3/LB4) |  | LB9Z-K3P | LB9Z-K3P | 1 | Degree of protection: IP65 With the gasket mounted on the switch, attach the switch guard and mount on the panel. See B-127 for dimensions. |
|  | Rubber Boot |  | 1. For round units (LB1) | Rubber (Transparent silicon rubber) | LB9Z-D1 | LB9Z-D1 | 1 | Degree of protection: IP65 See B-127 for dimensions. See B-135 for mounting. |
|  |  |  | 2. For square units (LB2) |  | LB9Z-D2 | LB9Z-D2 | 1 |  |
|  |  |  | 3. For rectangular units (LB3/LB4) |  | LB9Z-D3 | LB9Z-D3 | 1 |  |
|  |  | ting Hole | Metal | [Plug] <br> Metal <br> (Zinc diecast) <br> [Locking nut] <br> Polyacetal <br> [Gasket] <br> Nitrile rubber | AL-BM6 | AL-BM6 | 1 | Degree of protection: IP65 Tightening torque: 0.1 to $0.29 \mathrm{~N} \cdot \mathrm{~m}$ See B-127 for dimensions. |
|  |  | nting Hole | Rubber | Nitrile rubber (black) | AL-B6 | AL-B6PN05 | 5 | Degree of protection: IP65 See B-127 for dimensions. |

Accessories


## 1 Safety Precautions

- Turn off the power to the LB/LBW series before installation, removal, wiring, maintenance, and inspection. Failure to turn power off may cause electrical shocks or fire hazard.
- To avoid burning your hand, use the lamp holder tool when replacing the lamps.
- For wiring, use wires of a proper size to meet voltage and current requirements. Solder correctly according to the instructions in "Wiring" and "Notes on Terminal Cover." Improper soldering may cause overheating and create a fire hazard. Also, when using tab terminals, use receptacles of appropriate size.

APEM

|  <br> Pilot Lights |
| ---: |
| Control Boxes |
| Emergency <br> Stop Switches |
| Enabling <br> Switches |
| Safety Products |
| Explosion Proof |
| Terminal Blocks |
| Circuit <br> Protectors |
| Power Supplies |
| LED Illumination <br> Operator <br> Controllers |
| Sensors |
| AUT0-ID |


$\emptyset 22$
$\emptyset 30$
Miniature

Pilot Lights
$\qquad$
CW


UP

## Instructions

## Wiring

1) Solder the terminals at $350^{\circ} \mathrm{C}$ within 3 seconds using a 60 W soldering iron. $\mathrm{Sn}-\mathrm{Ag}-\mathrm{Cu}$ type is recommended when using leadfree solder. When soldering, do not touch the LB series with the soldering iron. Also ensure that no tensile force is applied to the terminal. Do not bend the terminal or apply excessive force to the terminal.
2) Use non-corrosive liquid flux.

## Terminal Cover

Solder/tab terminal
Insert the terminal cover into the contact block with the TOP markings on the contact block and the terminal cover in the same direction.
Note: When wiring, insert the lead wires into the terminal cover holes before soldering.
After wiring, the terminal covers cannot be installed.

## Standard Bezel



Flush Bezel


## Operating Environment

- Do not use the LB/LBW series where corrosive gases exist or under an environment exceeding the operating temperature and humidity ranges. Otherwise, damages due to contact failure or change of surface color may occur.
- Major parts of the switch are plastic. Scratches or damages may occur when scraped with a sharp object or applied with excessive load or shock. Note that this may cause operation and appearance failure of the operator and bezel.
- Adherence of detergent, cutting oil, or special chemicals to the switch may result in operation failures and appearance failures such as change of surface color.


## Handling

Contacts (micro switch)
When using NC (normally closed) and NO (normally open) contacts of the same microswitch, avoid connections of different voltages, or connections of different types of power supplies. Failure to observe this instruction may cause a short-circuit.
Protection against oil (IP65)
The LB series has been tested according to JIS C 0920: Appendix 1 by using water insoluble cutting oil Class N3, No. 8 (JIS K 2241) to prove that the switches will not be damaged by oil drops or splashes. This may not apply to special types of oils. Contact IDEC for details.

## Removing and Installing the Contact Block

1) Turn the locking lever on the contact block in the direction opposite to the arrow on the housing. Then the contact block can be removed.
2) Insert the contact block with the TOP markings on the contact block and the operator placed in the same direction. Then lock the units, turning the locking lever in the direction of the arrow.
Note: When removing/installing the contact block, or when using the contact block alone, do not apply excessive force on the actuator. Deformed actuator may affect contact operation.


Locking Lever


## Instructions

## Panel Mounting

Remove the contact block from the operator. Insert the operator into the panel cut-out from the front, then install the contact block to the operator.
(For Standard Bezel)

(For Flush Bezel)


## Notes on Mounting

Use the optional ring wrench (MT-001) to mount the operator onto the panel. The recommended tightening torque is 0.5 to $0.7 \mathrm{~N} \cdot \mathrm{~m}$. Do not use pliers. Excessive tightening will damage the locking ring.

## Replacing the Lens and Marking Plate

## Removing

[Removing the operator]

## Standard Bezel

1) From the opposite side of the TOP marking, remove the operator (lens, marking plate, and lens holder) using the optional lens removal tool (MT-101) by gripping the recesses of the color lens.


## Flush Bezel

1) From the opposite side of the TOP marking, push the tip (width: 3 mm , thickness: 0.5 mm ) of the flat screwdriver to the groove of the color lens and pull out the operator (lens, marking plate, lens holder).
Note: For metallic bezels, the bezel may be damaged if the screwdriver is inserted from the TOP side or inserted deeply or with force into the groove of the lens.


## [Removing the Operator]

2) Remove the marking plate by pushing the lens from the rear to disengage the latches between the lens and holder, using the screwdriver as shown below.


Note: The translucent in the lens holder cannot be removed because this filter is sealed to make the unit waterproof and oiltight.

## LBW Series Pushbutton (button style)

LBW series pushbuttons (button style, see B-097) can be removed according to the following procedure. LBW series pushbuttons (button style) cannot be removed from the front of the panel.

## [Removing the Operator]

1) Detach the operator unit and contact block. (See Removing and Installing the Contact Block on B-131)
2) Remove the button unit (button, button holder) by pushing out the cross-shaped protrusion (white) at the back of the operator with a screwdriver.

## LBW Series Illuminated Pushbutton (round extended)

Screw-in lens. The lens can be removed by turning anticlockwise.


Push out the cross-shaped protrusion (white) from the back of the operator unit.

| Control Boxes |
| :--- |
| Emergency |
| Stop Switches |
| Enabling |
| Switches |
| Safety Products |
| Explosion Proof |
| Terminal Blocks |
| Relays \& Sockets |
| Circuit |
| Protectors |
| Power Supplies |
| LED Illumination |
| Controllers |
| Operator |
| Interfaces |
| Sensors |
| AUT0-ID |



Explosion Proof

Terminal Blocks
Relays \& Sockets

| Circuit |
| ---: |
| Protectors |

Power Supplies
LED Illumination
Controllers

| Operator <br> Interfaces |
| ---: |
| Sensors |
| AUTO-ID |

Flush Silhouette
016

Miniature
Pilot Lights
CW


## Instructions

## Removing the Button

The button can be removed by inserting a small screwdriver into the groove of the button holder.


LB/LBW Series Round


LB Series Square/Rectangular


LBW Series Square


## Installing the Lens Unit and Contact Block

To insert the lens unit into the operator, press in the lens unit by making sure that the latch on the operator is aligned with the latch on the lens unit.

## Round Lens Unit Square Lens Unit



Standard Bezel


Flush Bezel


## Marking Plates and Films

For illuminated pushbuttons, pushbuttons with lens, and pilot lights, legends and symbols can be engraved on the marking plates, or printed film can be inserted under the lens for labelling purposes.
Marking Plate and Marking Film Size
LB Series (flush bezel / standard bezel)

| Lens | Round | Square | Rectangular |
| :---: | :---: | :---: | :---: |
|  | - Engraving must be m <br> - The marking plate is | the engraving of white acrylic | 0.5 mm deep. |
|  |  <br> - Film thickness: 0.1 m <br> - Marking film is not in <br> - Recommended mark | film d. <br> : Polyester film |  |

Instructions

LBW Series

| Lens | Round Flush | Square | Round Extended |
| :---: | :---: | :---: | :---: |
|  | - Engraving thickness: 0 <br> - The marking plate is m |  <br> mm max. <br> of white acrylic re |  |
|  |  <br> - Film thickness: 0.1 mm <br> - Marking film is not inc <br> - Recommended markin | 2 films or 0.2 mm <br> d. <br> ilm: Polyester film | film. |

LBW Series (ring-illuminated model)

| Lens | Round (Note) | Square |
| :---: | :---: | :---: |
|  | - Film thickness: 0.1 mm max. |  |

Note: Use a film with adhesive and attach on the light shield sheet. Make sure that the marking film is properly installed and does not protrude from the edge of light shield sheet.

Ring Illuminated Model Lens Holder


Insertion Order of Marking Plate and Film LB/LBW Series Round


LB/LBW Series Square/Rectangular


Note: Film is not included.

The marking plate must be engraved on the specified side as shown above. Pay attention to the orientation of the marking plate. When inserting a film, make sure to insert between the color lens and marking plate.
Note: Marking plate is not supplied with ring-illuminated model.

## Replacing the LED Unit

The LED unit can be replaced without tools by pulling out the lens unit from the contact block.


Orientation of the LED unit
Insert the LED unit into the contact block with the TOP markings on the contact block and LED unit in the same orientation.


Notes on replacing the LED Unit
When replacing the LED unit, make sure that static electricity is not applied.
Make sure that the LB/LBW series has cooled down before replacing the LED unit. To avoid burn injuries, be careful not to touch the unit while it is still hot.

## Notes on Using Quick Connect Terminals

1) Use \#110 tab quick connects, 0.5 mm -thick.
2) When connecting the terminals on the left and center, make sure that surfaces of the quick connects face each other. Otherwise, short-circuit may occur.

3) Apply only horizontal force against the panel to the tab. The switch may be damaged if a force other than a horizontal force is applied.

## Instructions

## Installing the Rubber Boot

When using in places where the switches are subjected to water splash or an excessive amount of dust, make sure to use the optional rubber boot.
As shown in the drawing below, (1) remove the gasket from the operator, and (2) attach the rubber boot from the front (button side).

## Standard Bezel

For rectangular and square units, pull out the seals of the rubber boot and place them around the operator sleeve as shown below. Make sure that the seals are not twisted or tucked inside and that the gasket is
removed, otherwise waterproof and dustproof characteristics are not that the seals are not twisted or tucked inside and that the gasket is
removed, otherwise waterproof and dustproof characteristics are not ensured.

How to Install the Rubber Boot
Rectangular


Square

AUTO-ID

$\emptyset 22$
$\begin{array}{r}\emptyset 22 \\ \hline \text { Miniature }\end{array}$
Miniature
Pilot Lights


UP
Flush Bezel


Round

## Flush Bezel

Mount the rubber boot so that the protrusion at the bottom surface of the operator fits with the recess on the operator, placing the rubber boot all around the operator sleeve.
Make sure that the protrusion on the rubber boot and the recess on the operator is properly fitted, otherwise, the waterproof and dustproof characteristics are not ensured.
How to Install the Rubber Boot


Note: Install the rubber boot before mounting the unit to the panel.

## Maintained Pushbuttons

Observe the following instructions to prevent malfunction or damage.

- Do not stop halfway when operating pushbuttons or illuminated pushbuttons. Make sure to push the button fully.
- Do not replace the operator or lens unit with the pushbutton in a locked status.
- Do not remove the contact unit with the pushbutton in a locked status.
- Do not operate the pushbutton without the contact unit.


## Pushbuttons and Illuminated Pushbuttons with Switch Guard

Do not apply force to the switch guard when the switch guard is not attached to a panel. When opening the switch guard, do not open more than $180^{\circ}$. The hinge may break.

## Selector Switches

When turning the operator or key, make sure that they are properly turned to each position.

## Selector Switches with Key

Observe the following instructions to prevent malfunction or damage.

- Insert the key to the bottom of the key hole.
- Do not remove the key from any key retained position.
- Besides the standard key (key number OH ), six other key numbers are available. Use a key of the matching number with the key cylinder. The standard key does not have a key number indication.
- Keys are available in two types. Key numbers OH (standard), 1 H , and 2 H are reversible keys which can be inserted in two ways.
Key numbers $3 \mathrm{H}, 4 \mathrm{H}, 5 \mathrm{H}$, and 6 H are non-reversible keys. Make sure of correct insertion direction.


## Instructions

## Countermeasures against Dim Lighting

Leakage currents through transistors or a contact protection circuit may cause the LED lamp to illuminate dimly even when the output is off.
When the LED lamp is illuminated by a transistor output, take the following measure.


Leakage Current Shunt Resistor Allotment Table (Recommended)

| Leakage Current <br> lo | Shunt resistance R |  |  |  |
| :--- | :---: | :---: | :---: | :---: |
|  | Red (R), White (W) |  | Green (G) |  |
|  | Resistance | Rated Power | Resistance | Rated Power |
| $0.1 \mathrm{~mA} \mathrm{max}$. | $13 \mathrm{k} \Omega$ | 0.25 W | $18 \mathrm{k} \Omega$ | 0.25 W |
| 0.1 to 0.7 mA | $2 \mathrm{k} \Omega$ | 0.25 W | $2.7 \mathrm{k} \Omega$ | 0.25 W |

## Noise

LED elements deteriorate due to extraneous noise, resulting in significant decrease in luminance, hue change, or failure of lighting. When such effects are anticipated, take a protection measure shown below. However, measures may differ according to operating environment and condition


## Static Electricity (UP Series)

UP series are delicate products that may be damaged by static electricity Make sure to take measures to prevent static electricity.

## Switch Guards

## Opening/closing the Switch Guard

When opening/closing the switch guard while the switch guard is not installed on a panel, make sure to hold the hinge. Holding the base might result in damage. Also do not apply force on the guard in other than open/close directions, otherwise the hinge may be damaged.


## Rubber Gasket when using LB9Z-K2 Switch Guard (remains

 open) for Round/Square UnitsChoose to use or not to use the rubber gasket for the switch referring to the conditions described below. Note that the degree of protection is IP40 with or without the rubber gasket.

- When the panel thickness is up to 2.8 mm

Install the switch onto the switch guard with rubber gasket, and mount on the panel.


- When the panel thickness is 2.8 to 3.2 mm

Remove the rubber gasket from the switch and install the switch onto the switch guard, and mount on the panel (discard the rubber gasket).


- Single board mounting

Remove the rubber gasket from the switch and install the switch onto the switch guard, and mount on the panel (discard the rubber gasket).


